

Compact wheeled loaders (Compact)	Compact excavators (Compact)	Backhoe loaders (Compact)
Group 20, Engine	Group 20, Engine	Group 20, Engine
Engine including : - Injection pump - Turbocharger Thermostat, cooling fan Tier IV coverage: - Exhaust brake, exhaust pressure governor - Crankcase ventilation - Emission after-treatment - EGR	Engine including: - Injection pump Thermostat, cooling fan Tier IV coverage: - Exhaust brake, exhaust pressure governor - Crankcase ventilation - Emission after-treatment - EGR	Engine including : - Injection pump - Turbocharger Coolant pump Oil cooler Tier IV coverage: - Exhaust brake, exhaust pres governor - Crankcase ventilation - Emission after-treatment
Group 30, Electrical system	Group 30, Electrical system	- EGR
Alternator	Alternator Starter motor	Group 30, Electrical system
Starter motor Control units Circuit board	Control units Circuit board Display unit	Alternator Starter motor Control units, VECU etc
Display unit	Group 40, Power transmission	Circuit board Display unit
Group 40, Power transmission	Drop-box	Group 40, Power transmis
Hydraulic transmission, including: - pump, control valve and solenoid valves	Hydraulic pump, travelling Hydraulic motor, travelling Drive axles, front and rear	Torque converter, including pu Hydraulic transmission, includ
Drop-box Hydraulic pump, drive	Group 60, Steering system	 control valve and solenoid v Propeller shafts, including be
Hydraulic motor, drive Propeller shafts, including bearings and mounting	Steering cylinders Steering pump Steering valves	mounting Drive axles, front and rear
Drive axles, front and rear, including the	Group 70, Frame	Group 50, Brakes
Cooling Pump	Variable track cylinder	Servo-brake Parking brake
Group 50, Brakes	Group 90, Hydraulic system	Group 60, steering system
Brake valves Brakes, excluding normal wear	and special functions	Steering cylinders Steering pump
Group 60, Steering system	Valves, main hydraulics Main hydraulic pump	Steering valves Group 90, Hydraulic system
Steering cylinders Steering pump Steering valves	Servo valves Solenoid valves Hydraulic cylinders	and special functions Valves, main hydraulics Main hydraulic pump
Group 70, Frame		Servo valves Servo pump
Oscillation/articulation point		Solenoid valves
Group 90, Hydraulic system and special functions		Hydraulic cylinders

Valves, main hydraulics Main hydraulic pump Servo valves

	- Injection pump		
	- Turbocharger		
	Coolant pump		
	Oil cooler		
	Tier IV coverage:		
	 Exhaust brake, exhaust pressure 		
	governor		
	 Crankcase ventilation 		
-	 Emission after-treatment 		
_	- EGR		
	Group 30, Electrical system		
	Alternator		
	Starter motor		
	Control units, VECU etc		
_	Circuit board		
	Disaterunit		
-	Display unit		
	Group 40, Power transmission		
	Group 40, Power transmission		
	Group 40, Power transmission Torque converter, including pump		
	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including:		
 -	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves		
 -	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and		
- ·	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting		
 	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting Drive axles, front and rear		
- · ·	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting Drive axles, front and rear Group 50, Brakes		
- · ·	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting Drive axles, front and rear Group 50, Brakes Servo-brake Parking brake		
 	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting Drive axles, front and rear Group 50, Brakes Servo-brake		
 	Group 40, Power transmission Torque converter, including pump Hydraulic transmission, including: - control valve and solenoid valves Propeller shafts, including bearings and mounting Drive axles, front and rear Group 50, Brakes Servo-brake Parking brake Group 60, steering system		

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



VOLVO

Volvo Construction Equipment

VOLVO APPROVED USED EQUIPMENT

AN INTRODUCTION TO THE VOLVO USED EQUIPMENT NETWORK



Volvo Approved Used Equipment comes with a Volvo Warranty

Are you in the market for used equipment?

The Volvo Used Equipment Network exists to help you to find the right used machine, of the right quality, for your requirements - and always with the high level of service you would expect from an authorised Volvo dealer.

Volvo is the partner you can trust to help you to select the best used equipment for your needs. We also offer a bespoke refurbishment service.

From the machines that we have. we select those Volvo machines that gualify to undergo an inspection and refurbishment process that will result in them becoming Volvo Approved Used Equipment.

These carefully selected machines are meticulously inspected by Volvo Service Technicians and then subjected to rigorous testing. Every machine that passes becomes Volvo Approved Used Equipment certified.

How stringent are these tests? Well, we asked ourselves what we would look for in a quality used machine - and we began there.

That's why buying Volvo Approved Used Equipment is probably as close to buying a brand new Volvo machine as you can get.



Volvo Approved Used warranty coverage

GPPE Certified Warranted

Major components plus drive line, 1 year or 1 500 machine hours (whichever comes first).

Compact and Road Machinery Certified Warranted

Major components plus drive line, 1 year or 1 000 machine hours (whichever comes first).

To find out more about Volvo Approved Used Equipment, please visit your local Volvo dealer or go on-line at www.volvoce.com/used



GPPE Certified Warranted: components covered by warranty

Note: warranty covers reimbursement for parts only, labour not included.

Articulated haulers (GPPE)	Wheeled loaders (GPPE)	Excavators EC/EW (GPPE)	
Group 20, Engine	Group 20, Engine	Group 20, Engine	
Engine including: - Injection pump - Turbocharger - Engine ECU Hydraulic pump, cooling system Hydraulic motor, cooling system Thermostat, cooling fan Tier IV coverage: - Exhaust brake, exhaust pressure governor - Crankcase ventilation - Emission after-treatment	Engine including: - Injection pump - Turbocharger Hydraulic pump, cooling system Hydraulic motor, cooling system Thermostat, cooling fan Tier IV coverage: - Exhaust brake, exhaust pressure governor - Crankcase ventilation - Emission after-treatment - EGR	Engine including: - Injection pump - Turbocharger - Engine ECU - Thermostat, cooling fan Tier IV coverage: - Exhaust brake, exhaust pressure governor - Crankcase ventilation - Emission after-treatment - EGR	
- EGR	Group 30, Electrical system	Group 30, Electrical system	
Group 30, Electrical system Alternator Starter motor Control units, ECU etc Circuit board	Alternator Starter motor Control units, ECU etc Circuit board Display unit	Alternator Starter motor Control units, ECU Circuit board Display unit Electrical centre passage (EW only)	
Display unit Group 40, Power transmission	Group 40, Power transmission	Group 40, Power transmission	
Transmission Transmission ECU Drop box Propeller shafts Countershaft Drive axles	Torque converter, including the pump Hydraulic transmission, including the pump, control valve and solenoid valves Drop box Hydraulic pump, travelling Hydraulic motor, travelling Propeller shaft, bearings and mounting	Swing and Track motor reduction (EC only) Travel gearbox (EW only) Hydraulic motor, slewing Hydraulic motor, travelling Drive axles, front and rear (EW only) Swing gear (slewing ring gear)	
Pump drive	Drive axles, front and rear, including the cooling pump	Group 50, Brakes	
Group 50, Brakes Brake valves	Group 50, Brakes	Brake valves (EW only) Brake pumps (EW only)	
Brake pumps	Brake valves	Group 60, Steering system	
Brake cooling pump Brakes, excluding normal wear	Brake pump Brake cooling pump Brakes, excluding normal wear Parking brake	Steering valve (EW only)	
Parking brake Air compressor		Group 70, Frame	
Group 60, Steering system	Group 60, Steering system	Superstructure (upper frame) Undercarriage (lower frame)	
Steering gear (rack and pinion) Steering cylinder Steering pump (engine driven)	Steering cylinders Steering pump Steering valves	Group 90, Hydraulic systems and special functions	
Steering valves Control pressur	Control pressure valve (RCV) Hydraulic pumps		
Group 70, Frame	Rear axle mounting	Boom, dipper and bucket cylinders	
Axle rubber suspension front Bogie beam including bearings	Group 90, Hydraulic systems and special functions	Adjustable boom cylinder Hydraulic motor, cooling system Hydraulic pump, cooling system Outrigger cylinder (EW only) Dozer blade cylinder (EW only) Boom and dipper arm	
Group 90, Hydraulic systems and special functions	Valves, main hydraulics Main hydraulic pump Servo valves		
Tipping valve Hydraulic pumps Tipping cylinders	Servo yanes Servo pump Solenoid valves Hydraulic cylinders	Hydraulic centre passage (turning joint) Valve main hydraulics (main control valve)	

Radiator AWD-ECU)

Grader G900 models (GPPE)

Group 20, Engine

- Engine including
- Injection pump
- Turbocharger
- Fan (excluding belts)
- Tier IV coverage:
- Exhaust brake, exhaust pressure
- governor
- Crankcase ventilation Emission after-treatment
- FGR

Group 30, Electrical system

- Alternator
- Starter motor
- Control units, (floats, E-ECU, I-ECU)
- Transmission controller (T-ECU,
- Transmission shifter Transmission display unit
- Hydraulic control switches and senders AWD switches, senders and control module

Group 40. Power transmission

- Transmission
- Drive shafts (upper and lower)
- Transmission hydraulic pump
- Engine clutch assembly (excluding
- friction and separator plates)
- Clutch slave cylinder Clutch booster
- Clutch master cylinder
- Final drive and differential
- Tandem chains (excluding normal
- bushing wear)
- AWD pumps
- AWD wheel motors
- AWD valves
- AWD pump drive gear box
- AWD valves, filter head
- AWD planetary gear reductions

Group 50, Brakes

Brake booster Brake master cylinder Brakes unit (excluding friction and separator plates) Parking brake (excluding friction pads)

Group 60, Steering system

Steering axle Steering cylinders Steering orbital valve Steering priority valve

Group 90, Hydraulics

- Hydraulic pump
- Hydraulic pump driveshaft Hydraulic coolers
- Hydraulic valves
- Hydraulic manifolds
- Hydraulic cylinders
- Hydraulic accumulators
- Hydraulic filter head

Pipelayers (GPPE)

Group 20, Engine

- Engine including:
- Injection pump
- Turbocharger
- Engine ECU
- Thermostat, cooling fan
- Tier IV coverage: - Exhaust brake, exhaust pressure
- governor
- Crankcase ventilation
- Emission after-treatment
- FGR

Group 30, Electrical system

Alternator Starter motor Control units, ECU Circuit board Display unit Load management system (LMS)

Group 40, Power transmission

Swing and Track motor reduction Hydraulic motor, slewing Hydraulic motor, travelling Swing gear (slewing ring gear)

Group 70, Frame

Superstructure (upper frame) Undercarriage (lower frame)

Group 90, Hydraulic systems, special functions and other

Control pressure valve (RCV) Hydraulic pumps Boom cylinder * Adjustable boom cylinder Dipper cylinder Bucket cylinder Hydraulic motor, cooling system Hydraulic pump, cooling system Hydraulic motor, winch Winch Adaptor Load block and hook Flag block Pipelayer boom cylinder Boom * Dipper arm * Hydraulic centre passage (turning joint) Valve main hydraulics (main control valve)

* Components marked with a red asterisk are only covered if delivered with the pipelayer.

Pavers and compactors (RM)

Group 20, Engine*

Engine complete Cylinder head Cylinder block, crankcase ventilation Cylinder liner and piston Valve mechanism Engine timing gear, cam shaft Crank mechanism, connecting rod, vibration damper Sump, dipstick, gasket Engine mounting Tier IV coverage: Exhaust brake, exhaust pressure governor Crankcase ventilation Emissions after-treatment - EGR Lubrication oil system Oil filter housing Oil cooler Fuel Pump Fuel filter housing Fuel injection pump/unit injector Unit injector/injector Inlet manifold/exhaust manifold Turbo charger Radiator, heat exchanger Waterpump and thermostat housing Fan, fan shroud and couplings, fan drive

Group 30, Electrical System

Alternator inclusive drive Starter motor with assembly parts Automatic monitoring for multiple functions, control units

Group 40, Power Transmission

Torque converter Transmission Oil cooling system Hydraulic Drive Pump Tandem Drive Gearbox, for example distributing gearbox

Group 60, Steering system

Steering cylinder Steering pump Control Valve

Group 90, Hydraulic system, special functions & other

Valves, main hydraulics. Motor hydraulic equipment Pump hydraulic equipment Valve hydraulic equipment Cylinders

* Note: only Volvo branded engines are covered by the VAU Warranty.