

L150H, L180H, L220H, L260H, L350H

## WHEEL LOADERS In slag handling

Volvo Construction Equipment



### Welcome to our world

Welcome to a world of industry leading machinery. A world where imagination, hard work and technological innovation will lead the way towards developing a future which is cleaner, smarter, and more connected. A world supported by the enduring values of the Volvo Group. A world of stability, sustainability and innovation. A world which we put our customers at the heart of.

Welcome to the world of Volvo Construction Equipment – we think you're going to like it here.

### Working harder, working smarter

For over 180 years Volvo has been a pioneer in the design and manufacture of machines which set the standard for efficiency, performance and uptime. Across our range of excavators, wheel loaders and haulers, our reputation for engineering excellence is unrivalled, which means whatever your operation or application, we can provide a total fleet solution to help you succeed.

Building on our proud history, the Volvo Concept Lab continues to create cutting-edge ideas and innovative concepts, to ensure we offer customers machines which work harder and smarter long into the future.



### Solutions for you

Our industry leading machines are just the start of your relationship with Volvo. As your partner, we have developed an extensive range of additional solutions to help you improve uptime, boost productivity and reduce costs.

### Designed for your business

Structured across nine blocks, our portfolio of products and services are designed to complement your machine's performance and boost your profitability. Simply put, we offer some of the best guarantees, warranties and technological solutions in the industry today.

#### There when you need us

Whether you're buying new or used, our global network of dealers and technicians offer around-the-clock support, including machine monitoring and world-class parts availability. It's the basis of everything offered by Volvo Services, so you can be confident we've got you covered right from the start.



### **BUILDING TOMORROW**



### The perfect package

### Built for the job

Specialized tasks require specialized equipment, which is why Volvo offers wheel loaders configured to meet the unique requirements of a wide range of applications. Our application specific wheel loaders are designed and built to ensure you achieve superior results according to the unique demands of the segment you are working in.

The right machine options, tires and attachments all combine to ensure our specially adapted wheel loaders deliver maximum safety and performance. As with all Volvo products you can trust in the full support and back-up of your Volvo dealer, and aftermarket Volvo solutions, for the lifetime of your machine.



### Handle the heat

### Introducing Volvo slag handlers

Steel mills are some of the harshest environments for both machine and operator, with conditions including extreme heat, toxic fumes and heavy dust. With a nonstop production process, not only are unplanned stoppages costly, they can also be extremely hazardous for the operator.

Working amongst these high-pressure demands means you need a slag handler you can depend on. The purpose-built Volvo Wheel Loader provides the reliability, heat proofing and thermal protection needed to succeed in this segment.

# Absolute reliability

Dealing with extremely high temperatures takes a special kind of engineering. From unique guarding to heat-resistant components, the slag handling package enables our Volvo Wheel Loaders to meet the unique challenges of this application. Speak to your Volvo dealer, who will work with you to define the best machine configuration to suit the conditions of your application.







"We require machines that are fast, but most importantly dependable. To move the hot slag out, we get the help from our heavy Volvo machine."

> Andrey Katrich, Production engineer, INTERPIPE STEEL, Ukraine

#### Non-stop production

Volvo slag handlers are customized to guard against excessive heat radiation, with specially adapted components designed to ensure ultimate machine endurance and reliability. Features which reduce wear and increase component life include: heat-resistant fuel and oil lines, fire-protective material throughout, extensive guarding, as well as protection from slag explosions, falling objects and air-blown debris.



#### Safety first

Working in slag handling requires the most skilled and experienced operators and keeping them safe in the cab is of paramount importance. In addition to the many features enhancing operator comfort and safety you would expect to find on a Volvo Wheel Loader, the slag handler includes a number of additions to provide the highest levels of protection when working in high temperatures. Features include: heat-proof windows, bullet-proof windshield, and emergency limp home function. The exclusive Volvo cab-filtration system, which circulates 90% of cab air through the main filter, provides outstanding air quality.

## Operator protection

Comfort and safety



Wire suspended cab ladder

Escape ladder (L220H - Option)



"The cabin is very comfortable, smooth and easy to operate, so I don't get tired, even after a 12-hour shift."

> **Oleksander Maksimovich,** Loader operator, INTERPIPE STEEL, Ukraine

# Machine protection

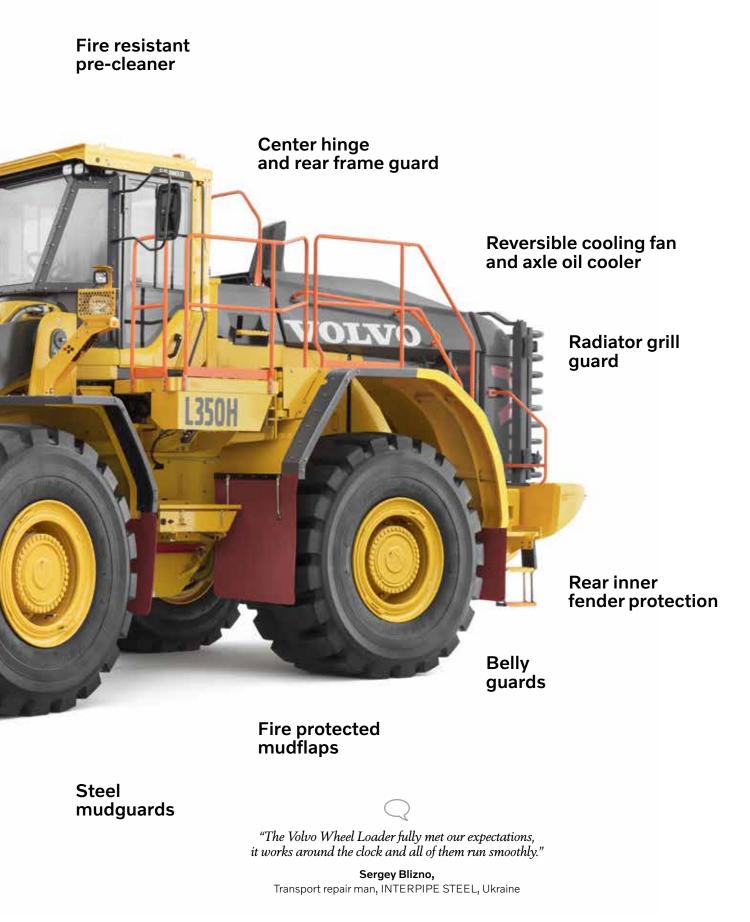
Performance that lasts

Fire resistant center hinge



Slag bucket

Wheel/axle seal guards



## Maximized performance

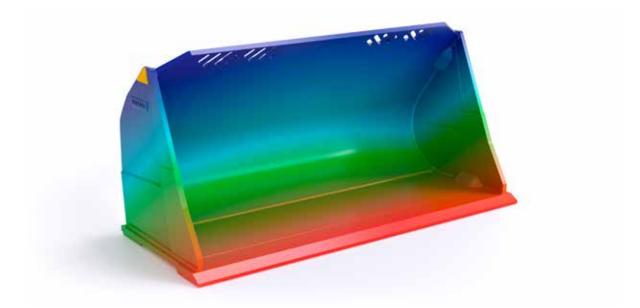
Only by using Volvo attachments can you be sure to get the most from your Volvo machine in terms of fuel efficiency and performance, and protect your investment in this tough application. Manufactured with a special focus on wear resistance, our buckets have been specially adapted to succeed in hot slag handling applications.

### Volvo Slag bucket

The Volvo Slag bucket is the perfect choice when working in hot slag applications. Specially designed to rise to the challenge of steel mill environments, the bucket has been manufactured to withstand extremely high temperatures and abrasion.

Key features include:

- Heavy duty, thick floor plate with excellent wear resistance at high temperatures protruding design protects the weld towards the side plates.
- Heavy-duty, heat-treated hardened edges.
- Reinforced bucket floor corners with welded steel plates.
- 80 mm single piece cutting edge made of high grade material to withstand the extreme environment.
- Divided side cutter, thicker on the lower end.
- Closed reinforced spillguard.
- Adapted digging depth to compensate for the use of tire chains.



Using the Slag bucket as a starting point, through our Custom Built Attachments program we can work with you to tailor the optimum bucket specification for your operation.

"We are extremely happy with the support we received from Volvo and the custom-built bucket they developed for us. The bucket is high quality, extremely durable and bring more stability and robustness to our operation compared to other buckets we have tried."

#### Customer from Michigan, USA

## Configured for success

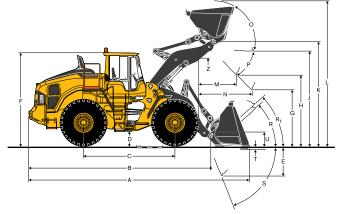
Built on a proven design, Volvo slag handlers include all the features and functions found on a standard Volvo Wheel Loader, combined with the additional protection needed to succeed in slag handling environments. In addition to the slag handling package, there are a number of other options we can offer which are beneficial in this application.

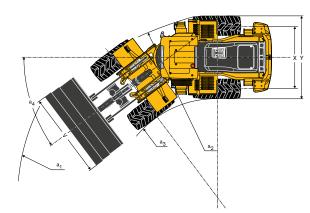
Included in the Slag handling package

•\* Included in machine's standard configuration o Optional equipment

		VOLVO SLAG HANDLERS						
	L150H	L180H	L220H	L260H	L350H			
Decal: Slag Handler	•	•	•	•	•			
Cab	•	•	•	•	•			
Steel cab roof	•	•	•	•	•			
Fire extinguisher, 6kg	•	•	•	•	•			
Dutside steel protection	•	•	•	•	•			
Rearview mirrors with long arm	•	•	•	•	•			
Reinforced flat windshield	•	•	•	•	•			
Under cab cover plate	•	•		•				
Rear view camera, including color monitor	0	0	0	0	0			
Reverse warning light, strobe lighting	0	0	0	0	0			
Air pre-cleaner, cyclone type	0	0	0	0	0			
ngine			0	0	0			
-		•	•	-				
Heat resistant oil bath air pre-cleaner					0			
Reversible cooling fan and axle oil cooler	•	•	•		•			
Radiator grille guard	•	•	•	•	•			
Heat resistant fuel hoses	0	0	0	0	0			
Extra fuel filter for slag	0	0	0	0	0			
lectrical systems								
Emergency switch, engine/P-brake release	•	•	•	•	•			
Emergency limp home gear	•	•	•	•	•			
rame								
Protection under front frame	•	•	•	•	•			
Heavy-duty front frame cover plate	•	•	•	•	•			
Center hinge and rear frame guard	•	•	•	•	•			
Belly guards (front/rear/rear oil pan)	•	•	•	•	•			
ydraulic systems								
Heat protected, tilt/lift hoses	•	•	•	•	•			
Heat resistant hydraulic fluid	•	•	•	•	•			
xterior								
Cab ladder, with wire suspended foot step	•	•	•	•	•			
Escape ladder on left fender	0	0	0	0	-			
Heat resistant center hinge	•	•	•	•	•			
Cover plates, front frame/front axle/for pressure outlet	•	•	•	•	•			
Rear mounted fire extinguisher, 6kg	•	•	•	•	•			
Wire suspended rear foot step	•	•	•	•	•			
Heat protected front and rear mudflaps	•	•	•	•	•			
Steel mudguard widener	•	•	•	•				
Steel rear fender		•		•	•*			
		•	•					
Rear inner fender protection	•	•	•					
Tilt Cab unit protection	•	•	•	•				
Handrail on Grill Guard	•	•	•	•				
Air dryer unit protection	•	•	•	•				
Fowing chain	•	•	•	•	•			
Towing device f selected it will replace the Towing chain	0	0	0	0	0			
Wheel/Axle seal guards	-	_		-	-			
					-			
Heavy-duty taillight guards	0	0	0	0	0			
oader linkage								
Protection, GDF-link (HIJ)	•	•	•					
Protection, Z-linkage				•	•			
Heat resistant separate attachment locking	0	0	0					
_ong boom	0	0	0	0	0			
ervice and Maintenance								
_ube system for standard boom	0	0	0	0	0			
Lube system for attachment bracket	0	0	0					
Refill pump to lube system	0	0	0	0	0			
Heat resistant lube system	0	0	0		•			

## Specifications

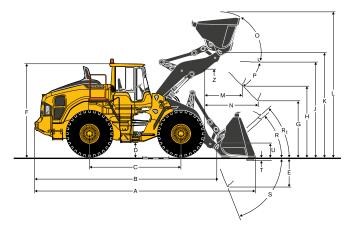


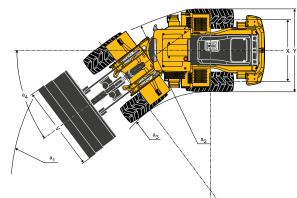


Machines		L150H	L180H	L220H	L260H	L350H
Bucket		3.9 m <sup>3</sup> STE Slag P	4.1 m <sup>3</sup> STE Slag P	4.6 m <sup>3</sup> STE Slag P	5.3 m <sup>3</sup> STE Slag P	6.8 m <sup>3</sup> STE Slag P
Tires		26,5R	25 L5	29,5R	25 L5	35/65R33 L5
Volume heaped ISO/SAE	m <sup>3</sup>	3.9	4.1	4.6	5.3	6.8
Volume at 110% fill factor	m <sup>3</sup>	4.3	5.1	5.1	5.8	7.5
Static tipping load, straight*	kg	18 590	22 230	24 850	27 490	37 820
at 35° turn*	kg	16 490	19 650	21970	24 390	33 580
at full turn*	kg	16 250	19 360	21 640	24 040	33 100
Breakout force	kN	203	243	251	327	456
А	mm	8 560	8 760	9 0 9 0	9 220	10 890
В	mm	7 060	7 200	7 490	7 600	9 140
С	mm	3 550	3 550	3 700	3 800	4 300
D	mm	510	510	560	560	530
E	mm	1 200	1300	1300	1 470	1 520
F	mm	3 610	3 610	3 750	3 760	4 170
G	mm	2 134	2 134	2 134	2 134	2 134
H**	mm	2 980	3 090	3 260	3 390	3 790
J	mm	3 930	4 070	4 260	4 380	4 920
К	mm	4 360	4 500	4 690	4 660	5 320
L	mm	5 850	6 020	6 250	6 430	7 200
M**	mm	1060	1 100	1 190	1460	1 610
N**	mm	1620	1 740	1 870	2 070	2 430
0	0	58	57	56	62	60
P <sub>max</sub>	0	45	46	43	39	43
R	0	45	45	43	40	44
R <sub>1</sub>	0	48	48	47	47	49
S	0	62	66	61	70	61
Т	mm	85	120	95	90	125
U	mm	530	570	610	540	660
V	mm	3 230	3 230	3 430	3 580	3 970
Х	mm	2 280	2 280	2 400	2 400	3 200
Υ	mm	2 960	2 960	3 170	3 170	4 080
Z	mm	3 530	3 840	4 080	3 880	4 460
a1	mm	14 870	14 990	15 750	16 130	18 240
a <sub>2</sub>	mm	6 790	6 790	7 110	7 260	8 460
a3	mm	3 820	3 820	3 950	4 100	4 390
a4	±°	37	37	37	37	37
Operating weight*	kg	28 250	30 960	35 790	36 510	54 080

\* Calculated with protective parts such as radiator grill guard, towing device, belly guards, etc.

\*\* Measured to the tip of the bucket teeth. Dump height to bucket edge measured at 45° dump angle. Note: This only applies to genuine Volvo Attachments.





Machines		L150H	L180H	L220H	L350H	
Bucket		3.9 m <sup>3</sup> SPN Slag P	4.1 m <sup>3</sup> SPN Slag P	4.6 m <sup>3</sup> SPN Slag P	6.8 m <sup>3</sup> SPN Slag P	
Tires		26,5R25		29,5R25 L5	35/65R33 L5	
Volume heaped ISO/SAE	m <sup>3</sup>	3.9	4.1	4.6	6.8	
Volume at 110% fill factor	m <sup>3</sup>	4.3	4.5	5.1	7.5	
Static tipping load, straight*	kg	18 030	21 660	24 100	36 770	
at 35° turn*	kg	15 930	19 080	21 2 30	32 550	
at full turn*	kg	15 690	18 790	20 900	32 070	
Breakout force	kN	168	202	207	372	
A	mm	8 860	9 070	9 420	11 280	
В	mm	7 060	7 200	7 490	9 140	
С	mm	3 550	3 550	3 700	4 300	
D	mm	500	5 10	5 50	5 30	
E	mm	1 470	1 570	1 5 9 0	1860	
F	mm	3 600	3 610	3 750	4 170	
G	mm	2 134	2 134	2 134	2 134	
H**	mm	2 760	2 870	3 030	3 530	
J	mm	3 930	4 060	4 250	4 920	
к	mm	4 360	4 490	4 680	5 320	
L	mm	5 840	6 0 2 0	6 250	7 190	
M**	mm	1 270	1 310	1430	1 890	
N**	mm	1730	1850	2 000	2 620	
0	0	58	57	56	60	
P <sub>max</sub>	0	45	46	43	43	
R	0	45	48	47	49	
R <sub>1</sub>	0	62	66	61	61	
S	0	62	66	61	61	
т	mm	90	120	100	130	
U	mm	530	570	610	66 0	
V	mm	3 230	3 230	3 430	3 970	
х	mm	2 280	2 280	2 400	3 200	
Y	mm	2 960	2 960	3 170	4 080	
Z	mm	3 530	3 830	4 070	4 460	
- a <sub>1</sub>	mm	15 020	15 150	15 930	18 440	
a <sub>2</sub>	mm	6 790	6 790	7 110	8 460	
a <sub>3</sub>	mm	3 820	3 820	3 950	4 390	
a3 a4	•	37	37	37	37	
Operating weight*	kg	28 620	31 340	36 270	54 690	

Operating weight\*
Kg
28 620

\* Calculated with protective parts such as radiator grill guard, towing device, belly guards, etc.
Example 10 and 10

\*\* Measured to the tip of the bucket teeth. Dump height to bucket edge measured at 45° dump angle. Note: This only applies to genuine Volvo Attachments.

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

## More than machines

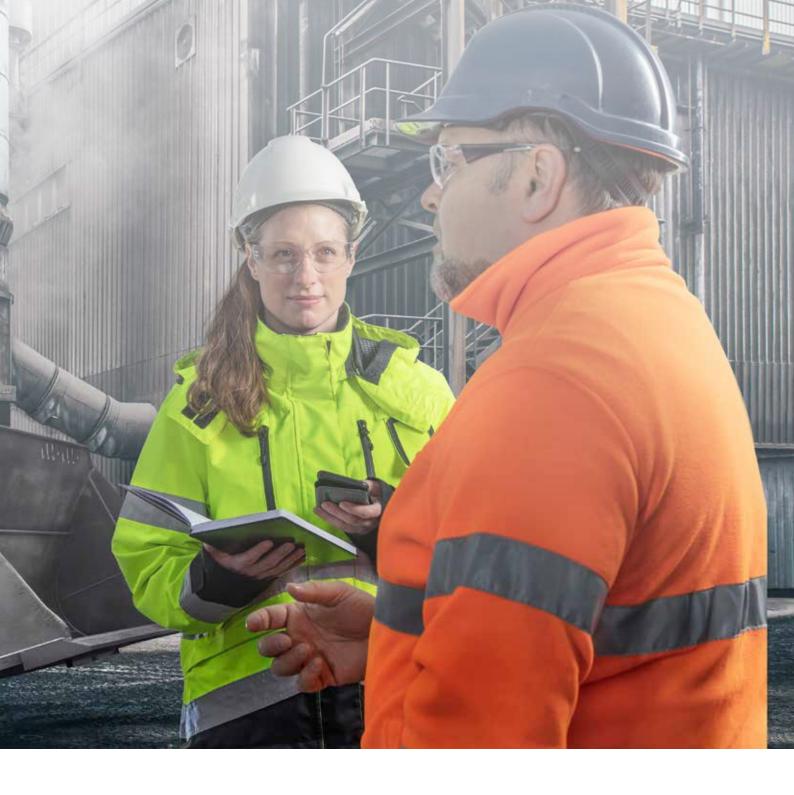
Engineering machines which deliver outstanding results is just the start of how we can support your operation. As your partner we are here to help with every aspect of your Volvo machinery: how you use it, maintain it, pay for it and even how you sell it. Our portfolio of services is designed to complement your machine's performance and boost your profitability.

#### **Genuine Volvo Parts**

Maintain productivity and machine uptime with our range of readily available, tested and approved parts – all backed by Volvo warranty. Only by using Genuine Volvo Parts, can you protect your investment, extend machine life and guarantee long-lasting performance.

#### Active Care

Maximize machine uptime and reduce repair costs with ActiveCare. Utilizing CareTrack data, the intelligent service provides round the clock machine monitoring, as well as customer reports – to help take predictive and preventative maintenance actions.



### Maintenance and repair agreements

Stay on track with planned servicing and keep your asset covered with our range of flexible maintenance and repair options.

### **Financial Services**

Volvo knows business finance – and our team of experts are dedicated to helping you succeed. With flexible financial and insurance solutions, we can help grow and protect your business. From a single unit to an entire fleet, new or used, we'll customize a solution to meet your needs.





## KEEP IT IN THE FAMILY

In addition to slag handlers, Volvo is proud to provide an extensive portfolio of machines and solutions to slag handling applications. Throughout our machinery line-up we are committed to producing machines which deliver outstanding results in this demanding segment.

### **VOLVO**