Volvo Construction Equipment Building Tomorrow





Volvo Compact Excavators 5.5 t 52.1 hp



## The most comfortable way to approach any job

Sit behind the controls of the Volvo EC55B Pro Compact Excavator and you'll find an incredibly comfortable way to work. The spacious cab and ergonomic design gives you the room you need, while the standard air conditioning and low noise levels make even the longest days comfortable.



Ergonomic position forward and reverse travel pedals.



Volvo offers a wide range of compact excavators. From proven conventional designs to short swing radius designs, Volvo has the right machine for your work.

#### Room to move around

The model EC55B Pro has a large, roomy cab to make even tall operators feel right at home.The flat floor is also wide and uncluttered, with plenty of room for your feet. The seat is fully adjustable for customization to suit your operating position.

#### Controls at your fingertips

The joystick controls are mounted close to the armrests for convenience and are power-assisted for smooth, precise movements.There's also ergonomic forward and reverse travel pedals so you can reposition the machine while controlling the equipment with the joysticks. In addition, the instrument panel can be angled for at-a-glance monitoring.

#### All-day comfort

The windscreen features a gas strut, making it easy to open and prop in place. There's also tinted windows and standard air conditioning with five vents for excellent cooling of the cab. A standard radio/cassette player with two speakers increases comfort. Noise-reducing seals and insulation dramatically reduce noise levels in and out of the cab.Operators will appreciate reduced fatigue while those working nearby will experience a safer environment.



Instrument panel can be angled.



• Wide cab offers plenty of legroom for better comfort.



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- Standard air conditioning.
- Reduced internal and external noise for a safer jobsite.
- Large, spacious cab.



## Dig into the model EC55B Pro

Tough jobs demand a machine that can dig into the job at hand and keep coming back for more. The model EC55B Pro has one of the highest breakout and tearout forces in its class. And because it's easy to service, you'll be assured that it will always be ready to dig into your work.

#### Start your engines

The model EC55B Pro features a proven 16-valve, 37 kW Volvo engine for power, performance and low fuel consumption. And the machine is built to dig, offering impressive bucket dig forces.

#### Precise, smooth movement

The dipper motion is extremely fast for more productive cycle times. In addition, the Total Power Control Hydraulic System provides total independence of movement for smooth, productive work cycles.

#### Power where you need it

The EC55B Pro features a larger size lift cylinder and increased hydraulic system pressure for greater lifting capacity and increased productivity. The high quality hydraulic system stands up to severe, long cycle testing with reliability for the daily assault of your work. Increased hydraulic pressure in the auxiliary line adds greater attachment performance, faster cycle times and better operating economy.

#### A versatile approach

There's a standard double-actingcircuit for use with hydraulic equipment such as breakers andaugers. The exclusive Volvo quickrelease coupling makes it easy tochange buckets or attachments without leaving the cab.

#### Made easy to service

Open the wide rear cover for total access to all critical checkpoints. It's also fast and easy to check service levels and change the oil.



Powerful 16-valve STEP 2/TIER 2 Volvo engine.



Two-stage air filtration system eliminates need for pre-air cleaner and helps increase engine life.





- Mechanical or hydraulic quick-release coupling.
- Efficient main hydraulic pump helps optimise fuel consumption and improve productivity.
- Increased slope swing force/speed
  means more productivity.



# Safety is always the top priority

When it comes to your safety, Volvo never makes compromises. The model EC55B Pro has exactly what you need to stay safe, so you can concentrate on getting the job done. And the EC55B Pro is robustly built, to stand up to even the most punishing jobsite conditions.

#### A sturdy, rigid design

The center of the undercarriage is X-shaped for better load distribution and sturdier operation in extreme conditions.The undercarriage is also very longfor incredible stability, performance and comfort.The blade cylinder and the connections are well protected. The anti-vibration tracks provide smooth travel even at higher speeds. The counterweight is rounded and wraps around the sides to protect the engine cover, which is set back from the counterweight to protect it even more.

#### We're strong and stable

The EC55B Pro offers an enhanced conventional design for greater digging performance. The larger,longer counterweight provides increased balance and lift capacity. The combination of increased hydraulic pressure and a heavier counterweight increases slope swing for fast cycle times during slope work. For increased reliability and a higher resale value, boom support strength has been increased through a large 80 mm pin diameter and an additional bushing. This provides extra surface contact and greater shock absorption.

#### Helping you work safely

The wide door and retractable console offer safe, easy access to the operator station.The machine won't start unless the console and safety lever are in position, and the controls lock out whenever either is raised to help prevent incidental movement. A safety valve on the dozer blade maintains the selected blade position. In addition, the instrument panel has a monitoring system that shut soff the engine in case of a major problem.



 All controls lock out when safety lever is lowered.



 Volvo takes durability and reliability to new extremes.



- Strengthened boom support adds reliability.
- Counterweight wraps around the sides to protect the enginecover.
- Excellent visibility around the machine.

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### **Specifications**

#### Engine

Water-cooled Volvo 4-cylinder diesel engine.

Model	D3.1A
Gross power, rated (ISO 9249)	38.8 kW (52,1 hp) @ 2,100 rpm
Power, installed (ISO 9249)	37.2 kW (50 hp) @ 2,100 rpm
Displacement, total	3 054 cc
Maximum torque	194~210 Nm @ 1,600 rpm ± 100 rpm
Bore x stroke	94 mm x 110 mm

#### **Electrical system**

Rated voltage	12 V
Battery capacity	12 V - 100 Ah x 1EA
Alternator rating	12 V - 55 Ah
Starter motor output	12 V - 3.0 kW

#### Hydraulic system

Variable displacement Total Power Controll hydraulic system providing total independence of all movements and of travel. Control Power-assisted hydraulic controls

Variable displacement double pump for the equipment (boom, dipper and bucket) and travel circuits:

Maximum flow	2 x 52.5 l/min
Maximum operating pressure	22 Mpa (220 bars)

Gear pump for the power assistance circuit:

Maximum flow	9.5 l/min
Maximum operating pressure	35 bars

Double-acting hydraulic circuit for accessories:

Maximum flow	52.5 l/min
Maximum operating pressure	21 Mpa (210 bars)

#### End-of-stroke cushion:

On boom ram	at the end of the rod extension
On dipper ram	on both sides
On offset ram	on both sides
Offset ram lock	

The equipment's offset ram is equipped with a balancing valve which holds the boom offset angle in the position chosen by the operator in all working conditions.

#### Slewing system

Turntable slewing is provided by a radial piston hydraulic motor which drives directly (without a reduction gear) a ball internal crown wheel with remote lubrication.

Slewing speed	9,4 r/min
Turntable braking	automatic multi-disc brake
Absorption of hydraulic shocks	Shockless valve
Absorption of hydraulic shocks	Shockless valve

#### **Bucket performance**

Breakout force	4 000 daN
Tearout force	2 900 daN

#### Undercarriage

The undercarriage is made up of an "X" box fabricated centre part for more rigidity and of sloping side members for a better clearance of materials. The rollers and the tensioning wheels are lubricated for life.

5/1
380 mm
by grease piston
1 920 x 350 mm

#### **Travel system**

Each track is driven by an axial piston hydraulic motor equipped with two gears and an epicyclic reduction gear. Braking is provided automatically by a multiple disc brake.

Travel speed (low / high)	2.2 / 4.1 km/h
Max. tractive force	4 480 daN

The forward movement control is automatically locked when the operator raises the left console.

#### Service fill capacities

Fuel tank	90
Hydraulic system, total	130
Hydraulic tank	90
Engine oil	10.11
Cooling system	11

#### Weight

Weight and ground pressure with (250 mm) rubber tracks :

Operating
5 500 kg

#### Noise level

The EC55B Pro conforms to the 2006 European Machine Directive Noise Level (2000/14/CE) of 97 dB(A) for this class of machine.

Noise level exterior (LwA)	97 dB(A)
Noise level in the cab (LpA)	78 dB(A)

The noise levels conform to directive  $n^{\underline{0}}$  86/662 EEC and its amendments.

### **Specifications**



These capacities are given for a machine without a bucket or quick-release coupling and fitted with rubber tracks. The handling capacity is 75% of the tipping load or 87% of the hydraulic limit.

In kg

Caution: In accordance with standard EN 474-5, the machine must be fitted with a safety valve on the boom ram and with an overload indicator for handing operations.

Horizontal Range			2 m	3 m	4 m	Maxi. 5,5 m	
<b>Ì</b>	1 540 mm		Z2	-	-	1 340*	1 340*
			Z1	3 220*	2 180*	1 610*	1 350*
			Z3	3 060*	2 050*	1 420*	1 380*
			Z2	-	-	-	730
			Z1	2 530*	1 310	1 020	620
			Z3	2 590*	1 340	880	950





Lifting capacity with the blade resting on the ground.

Lifting capacity in total rotation over  $360^{\circ}$  with the blade raised.



#### STANDARD EQUIPMENT

#### Engine

Low-emission engine meeting step 2 environmental regulations. Two-stage air filter with blinding indicators. Electric heating device. Diesel filter and sediment chamber. Electric fuel tank filling pump (35 l/min). Oil sump sheet metal. Smooth sound dual case mufler.

#### **Electrical system**

Maintenance-free 12 V - 100 AH battery. Starter motor 12 V - 2.3 kW. Halogen working lights (2 on the turret and 1 on the boom). Horn.

#### Undercarriage

(400) mm wide rubber tracks. Dozer blade. Remote lubrication of the slew ring.

#### Hydraulic system

ISO power-assisted hydraulic control. Cylinder cushions with contamination seals. Total Power Control system. Boom anti-lowering device. Multiple filtration system (30 μm). Double-acting hydraulic circuit for accessories fitted on the boom. Power-assisted control of the hydraulic

offset of the boom by the left manipulator. Auxiliary hydraulic valve port for hammer. Control of forward and backward movement by two levers coupled to pedals.

#### Cab

Heating and air conditioning. Tinted windows. ROPS (Roll-Over Protective Structure). TOPS (Tilt-Over Protective Structure). Fabric-covered multi-adjustable sprung seat. Non-slip floor and grab handle for access to the driver's cab. Seatbelt. Adjustable control console. Hinged front window. Removable bottom front window. Sliding right side window. Rear Mirror in Cabin. Rubber mounting. Radio/cassette player with 2 speakers. Flexible aerial. Interior lighting. Intermittent windscreen wiper and windscreen washer on the front window. Ashtrav. Cigar lighter.

#### Instrumentation and monitoring

Monitoring and warning light for the following functions: pre-heating, engine oil pressure, water temperature, battery charge, air filter clogging. Internal and external fuel gauges. Hour meter.

#### Handling and earthwork equipment

(3 030 mm) long monobloc boom. (1 540 mm). Remote lubrication of the offset and dipper arm cylinders.

#### Safety

Device for locking the controls when the left console is raised or safety lever is down to gain access to the driver's cab.

Safety valve on the blade cylinder.

- Pressure accumulator on the power assistance circuit in order to be able to put the equipment on the ground if the engine is switched off.
- Window-breaker hammer (cab).

#### Official approval

Machine conforming to EC directive

n<sup>o</sup> 89/392 and its amendments. Soundproofing conforming to EC directive

n<sup>o</sup> 86/662 and its amendments. Handling device conforming to EN standard 474-5 (Option).

ROPS conforming to ISO standard 3471/SAE J 1040.

TOPS conforming to ISO standard 12117.

#### **OPTIONAL EQUIPMENT**

Handling and earthwork equipment Heavy-duty dipper arm. Undercarriage Steel tracks: (380 mm) wide.

**Lighting** Additional front and rear working light. Turning beacon

#### Safety

Antitheft device coded by digicode keypad (2 programmable codes). FOPS1/FOG windscreen guard.

#### Miscellaneous

Right and left rear sides view mirrors.



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