

Volvo Electric Compact Wheel Loaders 4.5 - 5.4 t / 9,921 - 11,905 lb

## L20 ELECTRIC, L25 ELECTRIC

Volvo Construction Equipment



## Welcome to our world

Welcome to a world of industry leading machinery. A world where imagination, hard work and technological innovation will lead the way towards developing a future which is cleaner, smarter, and more connected. A world supported by the enduring values of the Volvo Group. A world of stability, sustainability and innovation. A world which we put our customers at the heart of.

Welcome to the world of Volvo Construction Equipment – we think you're going to like it here.

#### Small machines, big results

With decades of experience in the design and manufacture of compact excavators and wheel loaders, our range of compact machinery is designed with customer success in mind. Built from the same DNA as large Volvo machinery, our compact range sets the standard for efficiency, performance and uptime – complemented by an extensive range of Volvo attachments for maximum versatility.

Building on our proud history, the Volvo Concept Lab continues to create cutting-edge ideas and innovative concepts – such as our award-winning electric compact machines – to ensure we offer our customers machines which deliver big results long into the future



#### Solutions for you

Our industry leading machines are just the start of your relationship with Volvo. As your partner, we have developed an extensive range of additional solutions to help you improve uptime, boost productivity and reduce costs.

#### Designed for your business

Structured across nine blocks, our portfolio of products and services are designed to complement your machine's performance and boost your profitability. Simply put, we offer some of the best guarantees, warranties and technological solutions in the industry today.

#### There when you need us

Whether you're buying new or used, our global network of dealers and technicians offer around-the-clock support, including machine monitoring and world-class parts availability. It's the basis of everything offered by Volvo Services, so you can be confident we've got you covered right from the start.



Services



Productivity Services



Services





Uptime





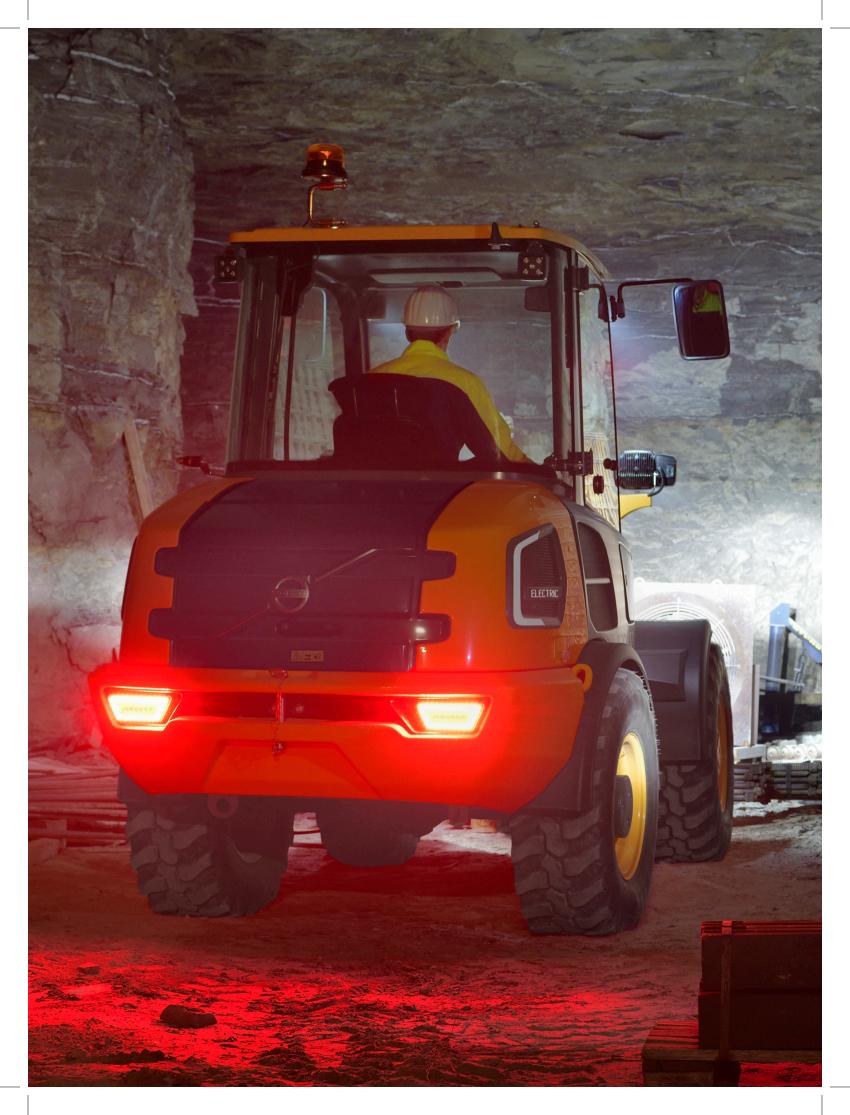
**Attachments** 



Genuine **Volvo Parts** 



#### **BUILDING TOMORROW**





# OPEN UP NEW OPPORTUNITIES

Not only benefiting communities as a whole, the L20 Electric and L25 Electric also create new opportunities for your business. The low noise level means the machines can operate anytime, anywhere – even at night in populated areas. Zero emissions mean that there is no need for costly fume extraction systems when working indoors.





"A lot of job sites will not allow you to start working after a certain hour because of noise restrictions. In this electric loader you can work a night shift without disturbing the neighbours!"

#### Anthony Coetzer,

Operator at Baltic Sands, INC (USA)

## Add power to your business

At Volvo we recognize that a sustainable business is a successful business, and we are proud to offer a range of electric machines to best suit your needs. The L20 Electric and L25 Electric combine the proven Volvo compact wheel loader platform with battery power, providing all the performance you need along with zero-tailpipe emissions and an incredibly low noise level.





#### A new level of wellness

Operators will experience the world-class cab for which Volvo is renowned, including wide entry, superior visibility and comfort levels, further enhanced thanks to a dramatic reduction in noise, vibration and heat, and no exhaust fumes. This all contributes towards a quieter and cleaner jobsite, improving communication and working conditions for all personnel.

#### As versatile as ever

Unlock the full potential of your Volvo Electric Compact Wheel Loader and take on a wide variety of jobs with an extensive range of available Volvo Attachments. Versatility is supported by the integrated Volvo Attachment Bracket which enables quick and easy attachment changes from the comfort of the cab.



"With the batteries acting as a counterweight, the L25 Electric can really lift a lot for a compact machine. It's biggest advantage though, is that it's low emission, silent and has minimal vibration. Our operators enjoy working with it."

#### Silvan Eberhard,

Head of Logistics at Eberhard (Switzerland)

#### Electric parking brake

Enhance operating comfort thanks to the electric parking brake with hill hold functionality. The system is maintenance-free, saving you time and money.









#### Proven performance

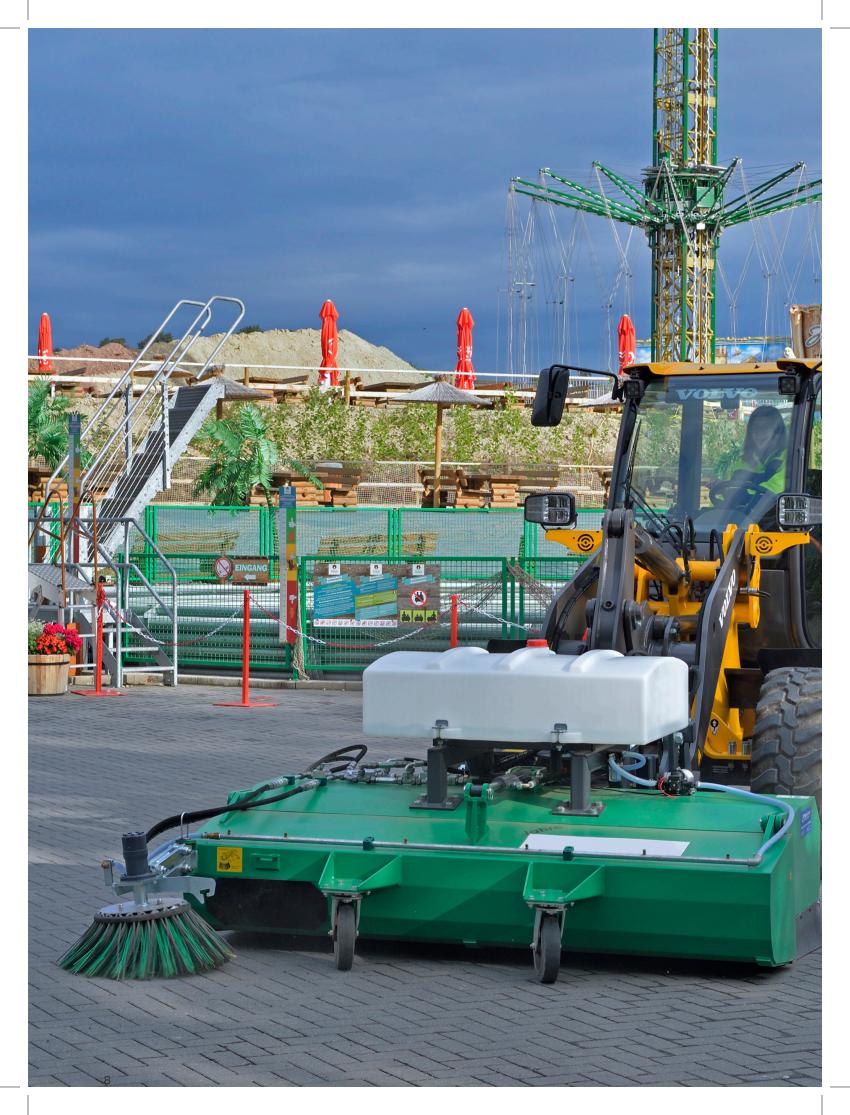
The Volvo Electric Compact Wheel Loader delivers all the performance you would expect from a wheel loader in this size class, but with less noise and zero-emissions. The machine delivers outstanding lifting and breakout forces, maximum traction as well as unrivalled off-road capability and stability.

#### Tailor it your way

On top of the ergonomic and intuitive controls, operators benefit from a range of customizable working modes to adapt the behavior of the machine according to the ground conditions, attachment being used and their personal preferences.



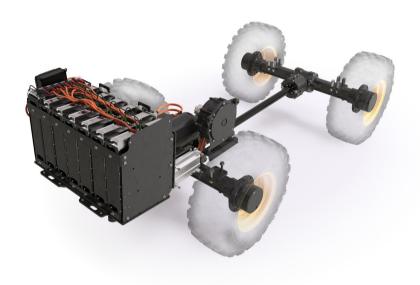
See how easy it is to adjust traction force, auxiliary hydraulic flow as well as sensitivity of the joystick and accelerator pedal.





## A FULL DAY'S WORK

The L20 Electric and L25 Electric can deliver from 4 to 6 hours of active work per charge depending on the application, environment and task at hand. To find out if an electric Volvo machine is the right fit for your activities, just talk to your dealer, who can help you calculate operating time and the optimum charging solution based on your operation.



#### The best battery technology

The best machines deserve the best power solutions, which is precisely what you can expect in the Volvo Electric Compact Wheel Loaders, equipped with a lithium-ion 48V battery. Simply put, this is the best technology for the job with a capacity of 40 kW for the L20 Electric and L25 ELectric. What's more, the battery is designed to deliver up to 2500 full charge cycles, accounting for the full life expectancy of the machine.

#### Supercharged efficiency

The fully electric driveline of the Volvo Electric Compact Wheel Loader has an energy recovery function which keeps energy losses to a minimum, ensuring the highest levels of efficiency without any compromise on performance. Further energy savings are secured thanks to full LED lighting and auto-shutoff function on the electric motors.

## Uptime you can count on

Enter the brave new world of electric machinery with complete confidence thanks to a range of solutions and services from Volvo. Count on the best battery technology, reduced servicing, fast-charging solutions and impressive warranties to give you complete peace of mind that your L20 Electric and L25 Electric will deliver all the performance and uptime which your operation demands.



#### Electric Machines Management Application: your uptime partner

Stay ahead of charging requirements and ensure your Volvo electric machine is ready for action with our Electric Machines Management Application - a web application providing insight into your machine, including charging status, battery level and geographic location. Simply access the application on any internet-connected device to gain valuable information to help you manage the charging process more efficiently and maximize machine uptime.



Here is how the Electric Machines Management Application works

#### Charge from 0 to 100% in 6 hours

The L20 Electric and L25 Electric come with an integrated on-board charger which supplies a 6kW power output to the batteries, allowing the machine to charge from 0 to 100% in under 6 hours. It also comes with the necessary charging cable, plug and adapters to charge from a wall socket or wallbox.

#### Charge from 0 to 100% in 2 hours

When projects and applications demand faster charging, a range of optional fast off board chargers are available for both indoor and outdoor use. These will charge your Volvo Electric Compact Wheel Loader from 0 to 100% in less than 2 hours and extend your net operating time.



#### 30% less maintenance

Give your uptime a boost and reduce maintenance requirements by 30% thanks to the fully electrified machine, powered by two maintenance-free and water-cooled motors. What's more, the electric motors stop when the machine is not working or moving, eliminating unnecessary wear and idle operating hours.

#### 6 years premium support

In addition to the first-class support provided by your Volvo dealer, Volvo CE electric machines come with a full warranty for either two years or 2,000 hours, whichever comes first. The powertrain – including battery and electronic components – is also covered for an extra four years or 3,000 hours, providing reassurance for a total of six years or 5,000 hours.



"I think that the L25 Electric is the world's best machine. It is quiet, smooth, fast and gives no exhaust fumes. The machine is absolutely perfect for us. The L25 Electric is also efficient as it only uses the battery when driving. Idling does not exist. We can handle a whole shift without having to charge the battery, which means we have not needed to get a fast charger because we manage with a standard charger overnight."

#### Michael Eng,

Director of Stena Recycling in Borås (Sweden)

## Electrifying performance

#### Open up new opportunities

- Perfect fit for noise sensitive areas
- Ability to work out of standard hours
- Zero-tailpipe emissions: work indoors and in emission-restricted zones



#### Uptime you can count on

- Work a full day Operating time calculator available (contact your dealer)
- Make the most of every charge: fully electric driveline with energy recovery function and auto-shutoff function
- Choice of charging solutions | 0-100% in up to 2 hours
- Full machine warranty for 2 years (or 2,000 hours) with an extra powertrain warranty for 4 years (or 3,000 hours)

#### The best battery technology

- Lithium-Ion 48V battery 40kWh
- On-board charging done via Type 1 automotive standard inlet
- Comes with 6kW on-board charger, charging cable, plug and adapters
- Fast charging possibilities
- Can be charged at any State Of Charge (SOC)
- Theft protected fixed battery
- Designed to deliver up to 2,500 full charge cycles

#### 30% less maintenance

- Maintenance-free electric motors, featuring auto shutoff to save wear
- Fully electric driveline reduces hydraulic oil need by half
- Easy ground level access to lubrication and maintenance points

#### Work anything, anywhere

- Perfect fit for confined and narrow spaces
- Wide range of Volvo Attachments
- Attachment bracket with integrated third hydraulic function
- Customizable work modes including traction force, joystick and accelerator pedal sensitivity
- Maximum speed of 20km/h (12mph)

#### **Proven performance**

- High lifting and breakout forces, superior roll-back and dump angles for bucket applications
- 100% parallel movements, outstanding lifting height and forward visibility for fork applications
- Rigid planetary axles, with 100% mechanical differential locks on the front and rear axles, offer maximum traction and minimal tire wear
- Articulating-oscillating center joint provides the best off-road capability and stability



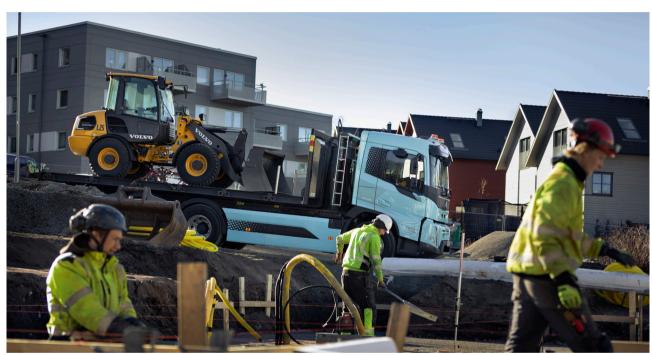




"The L25 Electric is an important milestone in our journey to introduce more electric mobility at AWB Cologne and is certainly fulfilling our expectations. We are managing well with the electric power – even in the cold. Capacity, handling and shovel size – everything fits. So far, there have been no aspects that would make us question our decision. It was definitely the right choice."

#### Dr. Bert Schröer,

Head of Mobility and Sustainability at AWB Cologne (Germany)





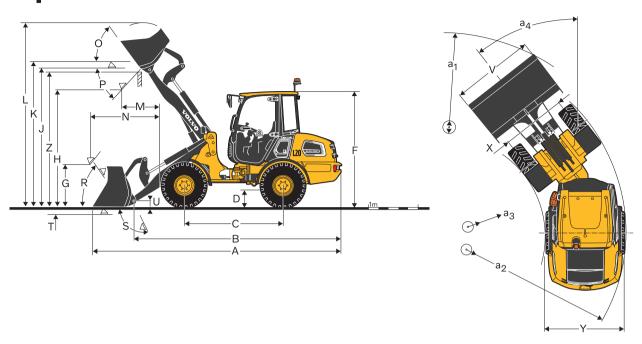


### Volvo L20 Electric in detail

Battery type		Lithium-ion
Battery Voltage	V	48
Average runtime	hours	4 to 6
	Battery capacity 40	kWh / 900Ah
On board charging time (0-100%	6):	
120V standard outlet	hours	24
240V	hours	~6
Off board fast charging time (0-1	00%):	
3P 480V or 3P 600V / 11.6kW	hours	~3
3P 480V / 17.3kW	hours	~2
	Au	xiliary Battery
Туре		AGM
Voltage	V	12
Capacity	Ah	50
Electrical motor		
Driveline Motor type		Induction motor
Driveline Motor power (net)	kW	22
Working Hydraulics Motor type		Permanent magnet synchronous motor
Driveline Motor power (net)	kW	14
inkage		
The parallel linkage system offers fork. The linkage system and the excellent visibility to the front atta. The Volvo Attachment Bracket P (pins and an additional sealing ring Linkage system	ttachment bracket are de chment, fork tines and fo parallel) is equipped with	esigned for an rk tines end. long guide
Lift cylinders		1
Tilt cylinders		1
Lift time (loaded)	S	6
Lowering time (empty)	S	4
Dump time	S	2.5
ires		405/70 R18
Size		
		11 x 18

Hydraulic system		
Thermal controlled oil circuit with integ Hydraulic control valve: double acting system. Flow independent and fully co	control valve with the	ree spool
Working pressure max	bar (PSI)	200 (2,901)
Flow	l/min (gal/min)	55 (14.5)
3rd Hydraulic circuit pressure max	bar (PSI)	175 (2,538)
Drivetrain		
Angle of oscillation	±°	10
Oscillation at wheel, max.	mm (in)	221 (8.7)
Track	mm (in)	1,300 (51.2)
Travel speed, forward/reverse		
1st gear	km/h (mph)	8 (5)
2nd gear	km/h (mph)	20 (12.4)
Steering System		
Hydrostatic steering. Central articulati with priority valve	ng-oscillating joint. G	Gear pump
Steering cylinders		1
Working pressure	bar (PSI)	190 (2,756)
Max articulation	± °	38
Service Refill		
Hydraulic tank	l (gal)	40.5 (10.7)
Transmission oil	l (gal)	0.6 (0.16)
Front axle oil	l (gal)	3.9 (1.03)
Rear axle oil	l (gal)	4.1 (1.08)
Cab		
Instrumentation: All important informa field of vision.	tion is located in the	operator's
Sound Level		
Sound level in cab according to ISO 63	396	
L <sub>pA</sub>	dB	72
Sound level in cab, without cab fan		
L <sub>pA</sub>	dB	59.6
External sound level according to ISO 2000/14/EC	6395 and EU Noise	Directive
Lwa	dB	89
External sound level		
L <sub>WA</sub>	dB	86.3

## **Specifications**



				General	Purpose		4 i	n 1
Bucket type L20 Electric with P-Kinematics, SSL and 405/70R18 tires				The state of the s				
Capacity heaped	m³	yd <sup>3</sup>	0.8	1.05	0.95	1.24	0.8	1.05
Material density	kg/m³	lb/yd³	1,900	3,203	1,500	2,528	1,800	3,034
Static tipping load, straight (ISO 14397)	kg	lb	3,400	7,496	3,350	7,385	3,250	7,165
Static tipping load, full turn 38° (ISO 14397)	kg	lb	3,050	6,724	3,000	6,614	2,950	6,504
Hydraulic lifting force, max.	kN	lbf	35	7,868	34	7,644	35	7,868
Breakout force	kN	lbf	31	6,969	28	6,295	31	6,969
A Total length	mm	ft in	5,195	17'11"	5,295	17'4"	5,185	17'0"
L Lift height, max.	mm	ft in	4,193	13'9"	4,270	14'00"	4,180	13'9"
V Bucket width	mm	ft in	1,800	5'11"	1,800	5'11"	1,800	5'11"
a <sub>1</sub> Clearance circle	mm	ft in	8,540	28'0"	8,600	28'3"	8,530	27'12"
T Digging depth	mm	in	12	0.5	12	0.5	12	0.5
H Dump height, 45°	mm	ft in	2,430	7'12"	2,360	7'9"	2,440	8'0"
M Reach at max. height	mm	ft in	750	2'6"	740	2'5"	820	2'8"
N Reach, max.	mm	ft in	1,545	5'1"	1,615	5'4"	1,535	5'0"
Operating weight	kg	lb	4,650	10,251	4,700	10,362	4,800	10,582

DIM	ENG	ONG					
	ENS						
			ith P-Kine 70 R18 tire				
B	mm	ft in	4,243	13'11"			
С		ft in	,	6'9"			
_	mm		2,050				
D	mm	ft in	310	1'0"			
F	mm	ft in	2,499	8'2"			
G	mm	ft in	705	2'4"			
J	mm	ft in	3,040	9'12"			
K	mm	ft in	3,160	10'4"			
0	•	•	5	57			
Р	•	•	4	-3			
R		•	4	-5			
S	•	•	7	0			
U	mm	ft in	125	0'5"			
Χ	mm	ft in	1,325	4'4"			
Υ	mm	ft in	1,725	5'8"			
Z	mm	ft in	2,945	9'8"			
аз	mm	ft in	2,100	6'11"			
a <sub>2</sub>	mm	ft in	3,885	12'9"			
a <sub>4</sub>	, , , , , , , , , , , , , , , , , , , ,						

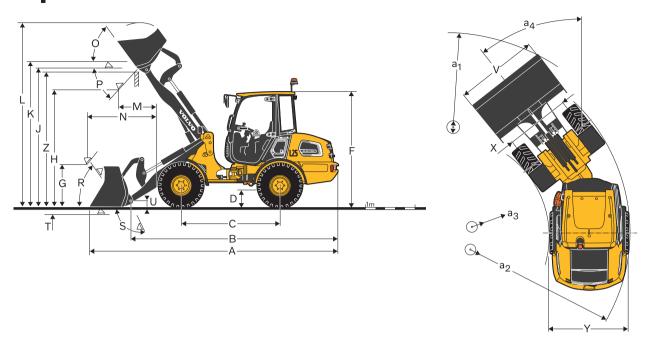
L20 Electric with P-Kinematics				
Data with loading fork (SSL) Centre of gravity 500 mm			The state of the s	
Tipping load, full turn (ISO / DIS)	kg	lb	2,250	4,960
Payload according to EN 474-3, 60/80%	kg	lb	1,350 / 1,800	2,976/3,968

### Volvo L25 Electric in detail

Electrical System		Lithione
Battery type	.,	Lithium-ion
Battery Voltage	V	48
Average runtime	hours	4 to 6
On board charging time (0-100%):		
120V standard outlet	hours	~24
240V	hours	~6
Off board fast charging time (0-100%):		
3P 480V or 3P 600V / 11.5kW	hours	~3
3P 480V / 17.3kW	hours	~2
	Aux	iliary Battery
Туре		AGM
Voltage	V	12
Capacity	Ah	50
Electrical motor		
Driveline Motor type		Induction motor
Driveline Motor power (net)	kW	22
Working Hydraulics Motor type		Permanent magnet synchronous
		moto
.25 Electric P-Kinematics The parallel linkage system offers 100% pa		14 e loading
Linkage  .25 Electric P-Kinematics The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is	rallel lift with the t bracket are de- ork tines and for equipped with	e loading signed for an k tines end. long guide
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% paths fork. The linkage system and the attachment excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protestical process.	rallel lift with the t bracket are de- ork tines and for equipped with	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for The Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system	rallel lift with the t bracket are de- ork tines and for equipped with	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for The Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders	rallel lift with the t bracket are de- ork tines and for equipped with	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders	rallel lift with the t bracket are de- ork tines and for equipped with ction against du	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)	rallel lift with the t bracket are decork tines and for equipped with ction against du	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)	rallel lift with the t bracket are decork tines and for equipped with ction against du	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time	rallel lift with the t bracket are decork tines and for equipped with ction against du	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)	rallel lift with the t bracket are decork tines and for equipped with ection against dusting a s	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volve	rallel lift with the t bracket are decork tines and for equipped with ection against dusting a s	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system	rallel lift with the t bracket are decork tines and for equipped with ection against dusting a s	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, from the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders	rallel lift with the t bracket are decork tines and for equipped with ection against dusting a s	e loading signed for an k tines end. long guide st and mud.
Linkage  25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders	rallel lift with the t bracket are de- ork tines and for equipped with ction against du- s s s s to the bucket ar	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, from the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders  Tilt cylinders  Tilt cylinders  Lift time (loaded)	rallel lift with the t bracket are decork tines and for equipped with cition against during the second seco	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, from the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)	rallel lift with the t bracket are de- ork tines and for equipped with ction against du- s s s s to the bucket ar	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, from the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders  Tilt cylinders  Tilt cylinders  Lift time (loaded)	rallel lift with the t bracket are de- ork tines and for equipped with ction against du  s s s s s s s s s	e loading signed for an k tines end. long guide st and mud.
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders  Tilt cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)	rallel lift with the t bracket are de- ork tines and for equipped with ction against du  s s s s s s s s s	e loading signed for an k tines end. long guide st and mud.  F
Linkage  .25 Electric P-Kinematics  The parallel linkage system offers 100% pa fork. The linkage system and the attachmen excellent visibility to the front attachment, for the Volvo Attachment Bracket P (parallel) is pins and an additional sealing ring for protectinkage system  Lift cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  .25 Electric Z-Kinematics  Z-bar linkage providing high breakout force movement to the fork frame thanks to Volvo Linkage system  Lift cylinders  Tilt cylinders  Tilt cylinders  Lift time (loaded)  Lowering time (empty)  Dump time  Lift tylinders  Lift time (loaded)  Lowering time (empty)  Dump time  Tires	rallel lift with the t bracket are de- ork tines and for equipped with ction against du  s s s s s s s s s	signed for an k tines end. long guide st and mud.

Hydraulic system		
Thermal controlled oil circuit with integ Hydraulic control valve: double acting c system. Flow independent and fully cor	ontrol valve with the	ree spool
Working pressure max	bar (PSI)	230 (3,336)
Flow	l/min (gal/min)	55 (14.5)
3rd Hydraulic circuit pressure max	bar (PSI)	175 (2,538)
3rd Hydraulic circuit flow	l/min (gal/min)	55 (14.5)
Drivetrain		
Angle of oscillation	±°	10
Oscillation at wheel, max.	mm (in)	240 (9.5)
Track	mm (in)	1,410 (55.5)
Travel speed, forward/reverse		
1st gear	km/h (mph)	8 (5)
2nd gear	km/h (mph)	20 (12.4)
Steering System		
Hydrostatic steering. Central articulating with priority valve	g-oscillating joint. G	Gear pump
Steering cylinders		1
Working pressure	bar (PSI)	190 (2,756)
Maximum flow	l/min (gal/min)	55 (14.5)
Max articulation	± °	38
Cab		
Instrumentation: All important informat field of vision.	ion is located in the	operator's
Sound Level		
Sound level in cab according to ISO 63	96	
L <sub>pA</sub>	dB	72
Sound level in cab, without cab fan		
L <sub>pA</sub>	dB	59.6
External sound level according to ISO 6 2000/14/EC	3395 and EU Noise	Directive
L <sub>WA</sub>	dB	89
External sound level		
L <sub>WA</sub>	dB	86.3

## **Specifications**



				General	Purpose		4 i	in 1
Bucket type L25 Electric with P-Kinematics, SSL and 405/70R18 tires				The state of the s				
Capacity heaped	m³	yd <sup>3</sup>	0.8	1.05	0.95	1.24	0.8	1.05
Material density	kg/m³	lb/yd³	2,100	3,540	1,700	2,865	2,000	3,371
Static tipping load, straight (ISO 14397)	kg	lb	3,750	8,267	3,650	8,047	3,600	7,937
Static tipping load, full turn 38° (ISO 14397)	kg	lb	3,360	7,408	3,250	7,165	3,200	7055
Hydraulic lifting force, max.	kN	lbf	41	9,217	40	8,992	41	9,217
Breakout force	kN	lbf	34	7,644	30	6,744	34	7,644
A Total length	mm	ft in	5,195	17'1"	5,295	17'4"	5,185	17'0"
L Lift height, max.	mm	ft in	4,193	13'9"	4,270	14'00"	4,180	13'9"
V Bucket width	mm	ft in	1,800	5'11"	1,800	5'11"	1,800	5'11"
a <sub>1</sub> Clearance circle	mm	ft in	8,540	28'0"	8,600	28'3"	8,530	27'12"
T Digging depth	mm	in	12	0.5	12	0.5	12	0.5
H Dump height, 45°	mm	ft in	2,430	7'2"	2,360	7'9"	2,440	8'0"
M Reach at max. height	mm	ft in	750	2'6"	740	2'5"	820	2'8"
N Reach, max.	mm	ft in	1,545	5'1"	1,615	5'4"	1,535	5'0"
Operating weight	kg	lb	4,950	10,913	5,000	11,023	5,100	11,244

DIM	IENS	ONS			
			ith P-Kine		
SSL	and 4	405/	70 R18 tire		
В	mm	ft in	4,243	13'11"	
С	mm	ft in	2,050	6'9"	
D	mm	ft in	310	1'0"	
F	mm	ft in	2,499	8'2"	
G	mm	ft in	705	2'4"	
J	mm	ft in	3,040	9'12"	
K	mm	ft in	3,160	10'4"	
0		•	5	57	
Р		•	4	.3	
R		•	4	-5	
S	•	•	7	0	
U	mm	ft in	125	0'5"	
X	mm	ft in	1,345	4'5"	
Υ	mm	ft in	1,745	5'9"	
Z	mm	ft in	2,945	9'8"	
аз	mm	ft in	2,100	6'11"	
a <sub>2</sub>	mm	ft in	3,885	12'9"	
a <sub>4</sub>		•	±;	38	

L25 Electric with P-Kinematics				
Data with loading fork (SSL) Centre of gravity 500 mm			The state of the s	
Tipping load, full turn (ISO / DIS)	kg	lb	2,500	5,512
Payload according to EN 474-3, $60/80\%$	kg	lb	1,500 / 2,000	3,307/4,409

## **Equipment**

STANDARD AND OPTIONAL EQUIPMENT		
Standard Equipment : • Optional Equipment : o		
	L20 Electric	L25 Electric
Drivetrain		
Full electric drive	•	•
Operator-selected 100% differential locks in both axles	•	•
Electric parking brake with hill hold function	•	•
Maintenance free wet brake system	•	•
Electric / Electronic control system		
Maintenance-free 48V battery - protected and embedded in the machine structure	•	•
5 Rack Battery System - 33kWh Gross Capacity	•	-
6 Rack Battery System - 40kWh Gross Capacity	0	•
6 kW On-board charger with Type 2 socket	•	•
Charging cable Type 1 with 120V and 240V NEMA 14-50 adapter	•	•
Fast charging machine preparation with weather protected socket	0	0
Maintenance-free 12V auxiliary battery	•	•
High quality connectors	•	•
Protected battery cut-off switch	•	•
In-cab 12V power socket	•	•
Full LED lights - Travel light equipment (Main Head Lights, Parking-, Rear-, Brake-, Hazard warning lights and direction indicators)	•	•
Full LED lights - Working lights (2 front and 2 rear)	•	•
Hydraulic system		
Gear-type pump	•	•
Electric-Hydraulic control valve three-spool system	•	•
3rd hydraulic circuit	•	•
4th hydraulic circuit switched from 3rd function	0	0
Hydraulic couplings for 3rd hydraulic circuit	•	•
Flow share function	•	•
3rd function oil return line via filter	0	0
Leakage line direct to hydraulic tank	0	0

Standard Equipment : •		
Optional Equipment : o		
	L20 Electric	L25 Electric
nstrumentation & controls		
Single lever including 3rd function - Electroproportional	•	•
12 Volt accessories socket	•	•
Signal horn	•	•
Hazard warning switch	•	•
Jogwheel for menu navigation	•	•
5 inch multicolor display	•	•
Digital information on 5 inch display	•	•
Battery state of charge (SOC)	•	•
Operating hours	•	•
Differential locks	•	•
Battery charging	•	•
Indicators (left/right)	•	•
Main beam head lamp	•	•
Direction (forward/reverse)	•	•
Hydraulic oil temperature	•	•
Hydraulic oil filter	•	•
Parking brake	•	•
Jog-Dial for menu navigation and machine controls	•	•
Preset Work modes for different applications	•	•
Cruise control	•	•
Adjustable timer for cab heating	•	•
Boom Suspension System	0	0
Safety		
Safety brace	0	0
Rotating beacon (magnetic)	0	0
Rotating beacon (foldable)	•	•
Audible reverse alarm	0	0
Audible reverse alarm 92dB (white noise)	•	•
Anti-theft system	•	•
Safety valves on lift and tilt cylinders (hose rupture valves)	0	0

STANDARD AND OPTIONAL EQUIPMENT		
Standard Equipment : • Optional Equipment : o		
	L20 Electric	L25 Electric
Cab		
ROPS/FOPS-cab with flexible mountings	•	•
Adjustable steering column	•	•
DAB Radio preparation	•	•
DAB Radio with Bluetooth/USB and AUX connection	0	0
Lockable door	•	•
All-round tinted safety glass	•	•
Windscreen wiper (front/rear)	•	•
Windscreen washer (front/rear)	•	•
Openable window on the right side	•	•
Door stops	•	•
External rear view mirrors (right/left)	•	•
Heated rear view mirrors	О	0
4-way adjustable operator's seat	•	•
Air suspended and heated operator's seat	0	0
Orange seat belt	•	•
Sunvisor	•	•
Heater with air-filter and defroster (front/rear)	•	•
Cab ventilation	•	•
Programmable cab heater	0	0
Storage box in cab	•	•
Additional document box	0	0
Working Equipment		
Hydraulic SSL-Attachment bracket	•	•
Hydraulic P-Attachment bracket	0	0
Hydraulic Z-Attachment bracket	-	0
7 pin electrical socket on boom (Sweeper preparation)	•	•
Bucket level indicator	•	•
Carriage Body		
Fenders (front/rear)	•	•
Lockable engine hood	•	•
Towing device	•	•
Lifting eyes	•	•
Tying down eyes	•	•
Headlight protection	0	0
Worklight protection	0	0
Rearlight protection	0	0

STANDARD AND OPTIONAL EQUIPMENT		
Standard Equipment : • Optional Equipment : o		
	L20 Electric	L25 Electric
Wheel/Tires		
335/80R18	0	0
340/80R18	О	0
365/70R18	0	0
405/70R18	•	•
Service and maintenance		
Tool kit	•	•
Official approval		
Quality: DIN/ISO 9001	•	•
Environment: DIN/ISO 14001	•	•
Safety: CE compliant acc. Machinery Directive 2006/42/EC and EN 474-series	•	
ROPS ISO 3471	•	•
FOPS ISO 3449	•	•
Noise Emission Directive 2000/14/EC	•	•
EMC 2014/30/EC	•	•
Tipping load / Payload: ISO 14397-1	•	•
ECE R100 (approval of vehicles with regard to specific requirements for the electric power train)	•	•
Vehicle Homologation for public road traffic usage according German StVZO-Requirements	•	•
Other		
Special colour painting	0	0
Slow Moving Vehicule (SMV) warning triangle	0	0
Preparation for license plate front and/or rear	0	0
Attachments		
Forks with mechanical tines movements	0	0
Light Material bucket	0	0
Side-Tip bucket	0	0
Material Handling Arm	0	0
Multi-Purpose bucket	0	0
Grading bucket	0	0
General Purpose bucket	0	0
Custom-Built Attachments	0	0

### **Equipment**

#### SELECTION OF VOLVO OPTIONAL EQUIPMENT

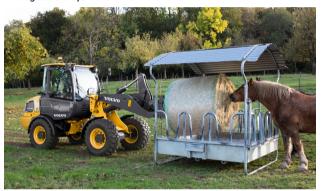
Fast charging preparation



**Boom Suspension System** 



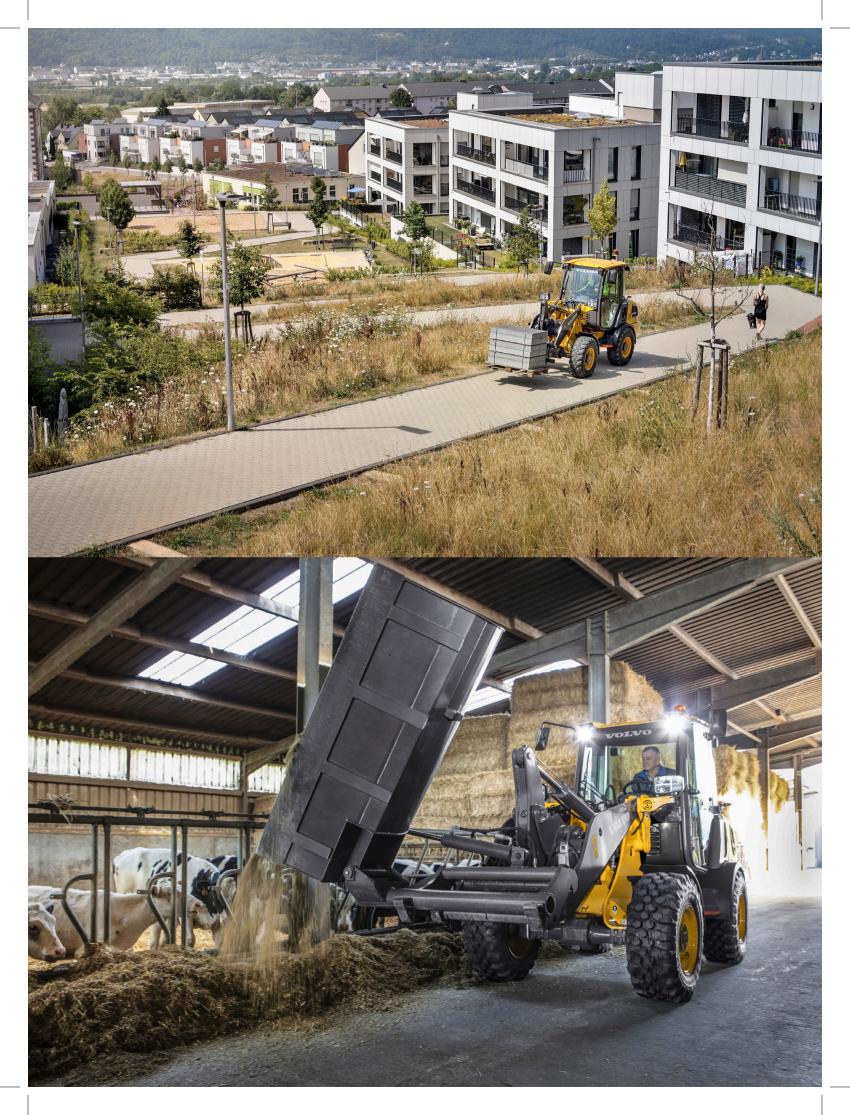
Biodegradable hydraulic oil



Programmable cab heater







#### V O L V O