# **Euclid R36**



MAXIMUM GMW 62 560 KG (137,919 LBS)

MAXIMUM PAYLOAD 36,3 TONNES (40.0 TONS)

HIGH LOAD CAPACITY-LOW NET WEIGHT

DIRECT-INJECTED, TURBOCHARGED VOLVO DIESEL WITH CHARGE AIR COOLER

AUTOMATIC TRANSMISSION TRIM BOOST SOFT SHIFT TWO-SPEED REVERSE

LOW LOAD HEIGHT

ROCK BODY AS STANDARD -LOW MAINTENANCE REQUIREMENT

EFFECTIVE SUSPENSION
AND SHOCK ABSORPTION
-HYDROPNEUMATIC
SUSPENSION CYLINDERS

**EUCLID** 



## **ENGINE**

Volvo TD 162KA, four-stroke direct-injected turbocharged diesel engine with charge air cooler and wet, replaceable cylinder liners.

**Cold starter:** Cold start aid boosts fuel injection and incorporates starting element to preheat intake air.

Air filter: Cyclone cleaner, main filter of paper type and catch-all safety filter.

Radiator fan: Extraction fan mounted on engine.

Make	Volvo			
Model	TD 16	2 KA		
Type	4 Cyc	le		
Aspiration	Turbo	charge	d	
Rated Output				
(SAE @ 2000 rpm)	kW	bhp	330	442
Flywheel Output				
(SAE @ 2000 rpm)	kW	bhp	319	427
No. of Cylinders	6			
Bore & Stroke	mm	in	144 x 165	5.7 x 6.5
Displacement	1	in <sup>3</sup>	16,1	982
Max. torque				
@1200 rpm	N•m	lb ft	2 000	1,475
Starting	Electr	ic		



# **TRANSMISSION**

Allison CLBT-5963. Planetary-type transmission with built-in retarder. Integral torque converter, with automatic lock-up in all ranges. This transmission utilizes the Allison Transmission Electronic Control, providing park brake interlock and hoist interlock, as well as built-in diagnostics.

### Maximum Speeds @ governed engine speed

Gear	Ratio	km/h	mph
1	4,00:1	11	6.8
2	2,68:1	16	9.9
3	2,01:1	21	13.0
4	1,35:1	31	19.3
5	1,00:1	42	26.1
6	0,67:1	63	39.1
R1	5,12:1	8	5.0
R2	3,46:1	12	7.5



# **DRIVE AXLE**

**Axle shafts:** Fully floating axle shafts with planetary hub reductions.

#### Ratios

Differential	3,17:1
Planetary gear	4,94:1
Total reduction, rear axle	15,65:1



# **TIRES**

Standard - Front and Rear Rim Width
Bridgestone 18.00-33(32) E3 mm in 330 13



# LOAD CAPACITY

Load factor	1,38	
Load volume	m <sup>3</sup>	yd <sup>3</sup>
Struck	17,0	22.2
Heaped, 2:1	23,5	30.7
Payload	Tonne	Ton
Max.	36,3	40.0

Based on material density, optional body side extensions are available.



# **WEIGHTS**

18.00-33(32) E3		
kg	lb	
62 560	137,919	
26 260	57,892	
36 300	80,027	
34 200	75,397	
2 100	4,630	
FRONT	REAR	
50%	50%	
32%	68%	
	kg 62 560 26 260 36 300 34 200 2 100  FRONT 50%	



# **BRAKE SYSTEM**

Service brakes: Uses dual circuit air-operated drum brakes on all four wheels.

**Circuit division:** Circuit 1 supplies the front brakes. Circuit 2 supplies the rear brakes.

Parking brake: Separate circuit. Spring-actuated drum brakes on all four wheels.

Compressor Capacity	I/min	US gal/min	430	113.6
At	MPa	psi	0,7	101
And	rps	rpm	33	2,000
Pressure Regulator				-5
Actuate	MPa	psi	0,75	109
Relief	MPa	psi	0,81	117
Brake Area				
Front/Wheel (each)	cm <sup>2</sup>	in <sup>2</sup>	1 770	274
Rear/Wheel (each)	cm <sup>2</sup>	in <sup>2</sup>	1 770	274
No. of Reservoirs			3	
Total Volume	1	ft <sup>3</sup>	140	4.94
Parking Brake				
Area	cm <sup>2</sup>	in <sup>2</sup>	7 080	1,097

Retarder: Foot-operated valve activates retarder incorporated into the transmission.

Braking Effect	kW	hp	310	416
At	rps	rpm	33	2,000



# SERVICE REFILL CAPACITIES

**Service:** All vital parts such as engine, transmission, differential and hub reduction are easily accessible for service and maintenance.

liters	US gallons
60	15.9
58	15.3
85	22.5
50	13.2
60	15.9
90	23.8
550	145
75	19.8
110	29
	60 58 85 50 60 90 550 75



# STEERING SYSTEM

Load-sensing hydrostatic steering system of closed-center type.

**Steering cylinders:** Double-acting, one for each wheel, mounted between the steering knuckle arm and brackets on the front axle.

**Hydraulic pump:** Engine-driven, variable piston pump mounted on the transmission's power take-off. Priority is always given to the steering system over the tipping system.

**Supplementary steering:** A supplementary steer pump is activated when the pressure in the system falls below 0,5 MPa **73 psi**.

Lock-to-lock turns			3,8	
Steering Cylinders			2	
Bore	mm	in	63	2.5
Stroke	mm	in	500	19.69
Piston Rod Diameter	mm	in	40	1.57
Relief Pressure	MPa	psi	17,5	2,540



# **HYDRAULIC SYSTEM**

**Tipping:** One 3-stage telescopic cylinder, two stages are double-acting. Tipping stop built into tipping cylinder.

**Hydraulic system:** Load-sensing hydrostatic system. Engine-driven piston pump mounted on the transmission's power take-off. Common reservoir for steering and tipping. Steering is always given priority over the tipping system.

**Tipping** 

Raise Time with Load	S	13
Lower Time	S	13

**Hydraulic System** 

Relief Pressure	MPa	psi	19	2,755
Flow	I/min	US gal/min	201	53.1
At Engine Speed	rps	rpm	33	2,000

# STANDARD EQUIPMENT

#### **Body equipment**

Body heating (exhaust) Rock body

#### Engine and electrical system

Alternator

Electric engine inlet air

preheater

Instruments:

air pressure gauge (two

circuits)

engine oil pressure gauge

fuel gauge

speedometer

tachometer

transmission oil pressure gauge transmission oil

temperature gauge

Lights:

backup beams

backup lights cab lights

direction indicators

headlights

bright/dim/asymmetric

instrument lighting

parking lights

tail lights

Pilot lamps for:

body up bright lights

charging

engine oil pressure flashers and director

indicators

lock-up

parking brake

Hydraulic system

**Tipping** 

One three-stage telescoping cylinder, two-stage doubleacting

#### Safety and comfort

Anti-theft lock

Cab heating with filtered fresh air intake and defroster

Cigarette lighter and ashtray

Ergonomically designed and adjustable operator's seat

Hazard flashers

Horn

Indicator for air cleaner

Instructor's seat

Mud flaps, front wheels

Rear-view mirrors

Reverse alarm

Rock ejectors

Seat belt

Sun visor

Supplementary Steering Tilt Steering Wheel

Tinted glass

Windshield washers

Windshield wipers

#### Transmission

Automatic lock-up

Automatic power shift

3.76m (12'4")

3.50m

(11'6")

(8'5")

3,68m

(12'1"

2,07m (6'9")

transmission

Retarder



3,71m\* (12'2")\*

3,58m\*\* (11'9")\*\*

3.05m (10')

### \*unloaded \*\*loaded

# **OPTIONAL EQUIPMENT**

#### **Body equipment**

**Body liners** 

Canopy reinforcement

Top extension 200 mm (7.9 in)

#### Cab equipment

Air conditioning R134a

Cab heater

Heated operator's seat

Radio/tape player

### **Engine equipment**

Engine heater

#### External equipment

Heated rear-view mirrors

#### Other equipment

Rims with wooden protection

Spare rim

Spare wheel

Tool kit

# Protective equipment

Cab guard

Muffler

#### Signs

English

French

German

PIN plate, EEC

PIN plate, manufactured in Poland

Polish

Spanish

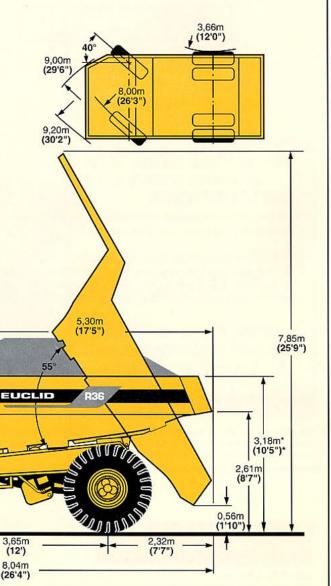
Swedish

#### Wheel equipment

Tires 18.00-33 E-4 - Bridgestone

Tires 18.00 R33 - Michelin

XDTA4, XDTB





# FRAME

Robust construction with beams of carefully selected steel grade with high yield strength. Main beams of all-welded box section with a minimum of joints. Cross members, gussets and brackets have smooth junctions to the frame. Stresses are distributed evenly over the entire frame.



# SUSPENSION

Same suspension cylinders on all four wheels.

**Front axle:** A fabricated box beam A-frame connects the wheels to the machine frame through a well-sealed spherical bearing, and gas-over-oil suspension cylinders. This three-point mounted axle provides excellent oscillation and stability.

**Rear axle:** Similar to the front axle, the rear suspension utilizes an A-frame structure bolted to the rear axle. The assembly is connected to the main frame by a spherical bearing at the front, and two air-over-oil suspension cylinders in the rear.

When the machine is loaded, the main frame rests on the rear axle for maximum stability.



# **ELECTRICAL SYSTEM**

Two 12 V batteries connected in series.

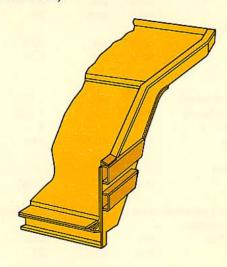
Voltage	V		24	
Battery capacity	Ah		160	
Alternator	W		1,680	
Starter motor	kW	hp	7,5	10.1



# **BODY**

**Dumper body:** Robust body made of hardened and tempered abrasion-resistant steel plate. The longitudinal stiffeners, made of high-grade steel, eliminate stress concentrations and distribute the force from impacts over the entire length of the body. A flat, sloping floor with rugged, uniformly space stiffeners ensures high durability.

The body is geometrically optimized to provide a compact yet capacious unit with a low load height and a low center of gravity for efficient loading. Rubber pads between body and frame. Exhaust-heated body.



Body				
Tensile strength	N/mm²	psi	1250	181,265
Hardness	НВ	po.	360-440	,
Plate Thickness				
Front & Sides	mm	in	10	0.4
Floor	mm	in	20	0.8

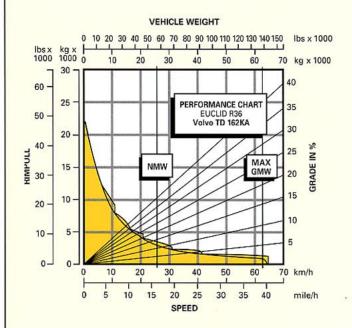


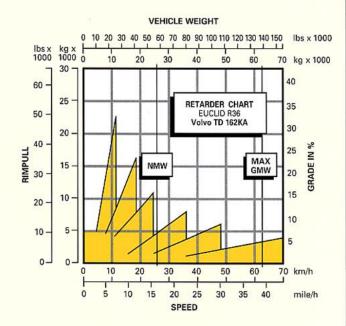
### CAB

ROPS-tested and approved steel cab. Cab mounted on rubber pads in the center-of-gravity line. Heat and sound insulated. Heater and defroster. All windows of tinted safety glass.

**Operator's seat:** Sprung and shock-absorbed with arm rests, head restraint and seat belt. Adjustable to operator's weight. Individual adjustment of both seat and backrest. Seat for instructor.

Sound level in cab max. dB (A) 75
Operator's seat ISRI 6000
Number of exits 1





# **INSTRUCTIONS:**

Diagonal lines represent total resistance (grade resistance % plus rolling resistance %). The charts are based on 0% rolling resistance, standard tires and gearing.

- 1 Find the total resistance on the diagonal lines on the right-hand side of the rimpull or braking effort chart.
- 2 Follow the diagonal line down until it intersects the NMW (Net Machine Weight) or GMW (Gross Machine Weight) line.
- 3 Go from this intersection horizontally to the right or left to the intersection with the rimpull or braking effort curve.
- 4 Read off the machine speed on the axis vertically underneath this point.

Under our policy of continous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

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