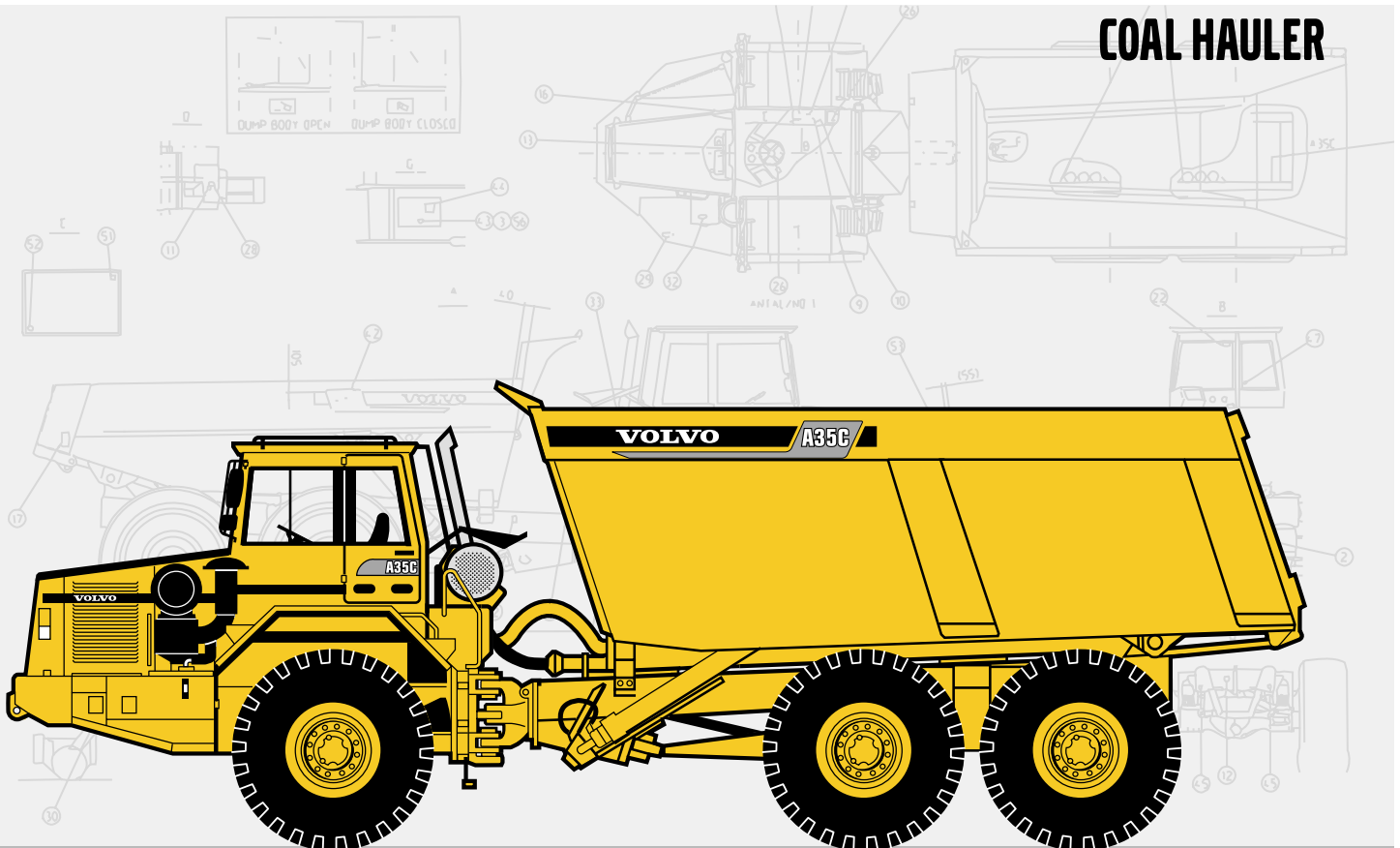


## VOLVO ARTICULATED HAULER

# A35C

### COAL HAULER



- Engine output SAE J1349:  
Net 262 kW (351 hp)  
Gross 267 kW (358 hp)
- Body volume:  
36 m<sup>3</sup> (47 yd<sup>3</sup>)
- Load capacity:  
32 t (35 sh tn)
- Volvo low emission direct-injected, turbocharged, inter-cooled high performance diesel engine.
- Fully automatic powershift transmission, electronically controlled.
- Hydraulic retarder as standard.
- Drop box with longitudinal differential lock and high and low gear ranges.
- 100% lock-up differential locks. One longitudinal and three transverse diff-locks.
- Front axle with three-point suspension and effective shock absorption.
- Volvo terrain bogie, individually oscillating axles and high ground clearance.
- Load and dump brake
- Low interior noise level
- Adjustable steering wheel

**VOLVO**



## ENGINE

Volvo 6-cylinder, inline, direct-injected, turbocharged, inter-cooled 4-cycle low emission diesel engine with overhead valves and wet replaceable cylinder linings. Meets USA (EPA), California off-road regulation 1996 and European off-road regulation 1997.

**Fan:** Hydrostatic driven, thermostatically controlled radiator fan consuming power only when needed.

Make	Volvo
Model	TD 122 KME
Max power at	35 r/s (2100 r/min)
SAE J1349 Gross	267 kW (358 hp)
Flywheel power at	35 r/s (2100 r/min)
SAE J1349 Net	262 kW (351 hp)
DIN 6271*	262 kW (351 hp)
Max torque at	18,3 r/s (1100 r/min)
SAE J1349 Gross	1595 Nm (1176 lbf ft)
SAE J1349 Net	1585 Nm (1169 lbf ft)
DIN 6271 **	1585 Nm (1169 lbf ft)
Displacement total	12 l (732 in <sup>3</sup> )
Bore	130 mm (5.1 in)
Stroke	150 mm (5.9 in)
Compression ratio	16:1

\*) with fan at normal speed. With fan operating at full speed, the flywheel power is 249 kW (333 hp) which corresponds to DIN 70020.

\*\*) with fan at normal speed. With fan operating at full speed, the maximum torque is 1450 Nm (1069 lbf ft) which corresponds to DIN 70020.



## ELECTRICAL SYSTEM

Voltage	24 V
Battery capacity	2x170 Ah
Alternator	1,65 kW (60 A)
Starter motor	6,6 kW (8.8 hp)



## SERVICE CAPACITIES

Crankcase	31 l (8.2 US gal)
Cooling system, exchange	63 l (16.6 US gal)
Cooling system, total	90 l (23.8 US gal)
Transmission	40 l (10.6 US gal)
Drop box	8 l (2.1 US gal)
Front axle	39 l (10.3 US gal)
First bogie axle	41 l (10.8 US gal)
Second bogie axle	39 l (10.3 US gal)
Brake hydraulics	31 l (8.2 US gal)
Hydraulic tank	150 l (39.6 US gal)
Hydraulic system, total	194 l (51.3 US gal)
Fuel tank, total	360 l (95.1 US gal)



## DRIVETRAIN

**Torque converter:** Single stage with free-wheeling stator and automatic lock-up in all gears.

**Transmission:** Electronically controlled, fully automatic planetary transmission with six gears forward and two in reverse.

**Drop box:** Volvo with 2-stage design, power take-off, differential with lock-up function and drop box oil cooling.

**Axles:** Volvo. 6-wheel drive. All axles have transverse diff-locks with 100% lock-up and fully floating axle shafts with planetary type hub reductions.

**Differential locks:** One longitudinal and three transverse. All with 100% lock-up.

Torque converter	2,37:1
Transmission	Volvo PT 1761
Dropbox	Volvo FL 762
Axles	Volvo AH 63

### Speeds with tires 26.5R25

#### Low gear forward

1	5,3 km/h (3.3 mile/h)
2	7,6 km/h (4.7 mile/h)
3	13,8 km/h (8.6 mile/h)
4	19,9 km/h (12.4 mile/h)
5	25,3 km/h (15.7 mile/h)
6	33,6 km/h (20.9 mile/h)

#### High gear forward

1	8,6 km/h (5.3 mile/h)
2	12,4 km/h (7.7 mile/h)
3	22,3 km/h (13.9 mile/h)
4	32,3 km/h (20.1 mile/h)
5	41,0 km/h (25.5 mile/h)
6	54,4 km/h (33.8 mile/h)

#### Low gear reverse

1	8,5 km/h (5.3 mile/h)
---	-----------------------

#### High gear reverse

1	8,0 km/h (5.0 mile/h)
2	13,8 km/h (8.6 mile/h)



## SUSPENSION

*Volvo suspension system. Totally maintenance-free.*

**Front axle:** One rubber spring with bottoming absorption on each side. Stabilizer. Two shock absorbers on each side. The front axle is suspended at three points, allowing oscillation in rough terrain.

**Bogie:** Volvo's unique rough terrain bogie, which permits individual oscillation between the axles.



## BRAKE SYSTEM

Fully hydraulic disc brakes on all axles. Two circuits. Designed to comply with ISO 3450 and SAE J1473 at gross machine weight.

**Circuit Division:** One for front axle and one for bogie axles.

**Parking brake:** Spring-applied, air-released disc brake on the propeller shaft, designed to hold a loaded machine on a grade up to 18%. When the parking brake is applied, the longitudinal differential is locked.

**Load and dump brake:** With the engine running, the service brake on the bogie axles is applied together with the parking brake.

**Compressor:** Gear-driven by engine transmission.

**Retarder:** Hydraulic, integrated in transmission as standard. Infinitely variable with the retarder pedal or full effect applied via the service brake pedal.

**For retarding capability incl. retarder, engine and exhaust brake, see graph on page 4.**



## HYDRAULIC SYSTEM

**Pumps:** Four engine-dependent, variable piston pumps mounted on flywheel power take-offs.

Ground-dependent hydraulic pump for supplementary steering mounted on dropbox.

**Filtration:** Through two paper filters with magnetic cores.

Pump capacity per pump . . .	100 l/min (26.4 US gpm)
at shaft speed	34 r/s (2040 r/min)
Working pressure . . . . .	21 MPa (3048 psi)



## CAB

Volvo cab, tested and approved according to ROPS standard ISO/3471 and SAE J1040/APR 88. Mounted on rubber pads which effectively reduce vibrations. Adjustable steering wheel. Radio/Contronic console in ceiling.

**Heater and defroster:** Filtered air and pressurized cab. Three-speed fan.

**Operator's seat:** Ergonomically designed and adjustable operator's seat with flameproof upholstery. Retractable seat belt.

**Trainer seat:** Standard, with seat belt and back rest.

Number of exits . . . . .	2
Internal sound level acc. to ISO 6394 and at max. speed	76 dB(A)



## STEERING SYSTEM

Hydromechanical articulated steering with mechanical feedback. 3.4 turns lock-to-lock.

**Cylinders:** Two double-acting steering cylinders.

**Supplementary steering:** Standard. Complies with ISO 5010 standard at total machine weight.

**Steering angle:** ± 45°



## BODY

**Body:** Hardened and tempered steel body with high impact strength.

**Cylinders:** Two 3-stage, of which one stage is double-acting.

Tipping angle . . . . .	73°
Tipping time with load . . . . .	15 s
Lowering time . . . . .	18 s
Body, plate thickness	
Front	8 mm (0.31 in)
Sides	8 mm (0.31 in)
Bottom/chute	16 mm (0.63 in)
Yield strength . . . . .	1000 N/mm <sup>2</sup> (145000 psi)
Tensile strength . . . . .	1250 N/mm <sup>2</sup> (181000 psi)
Hardness min. . . . .	360–440 HB



## WEIGHTS

Operating weight includes all fluids and operator. A35C with coal body.

**Operating weight:**

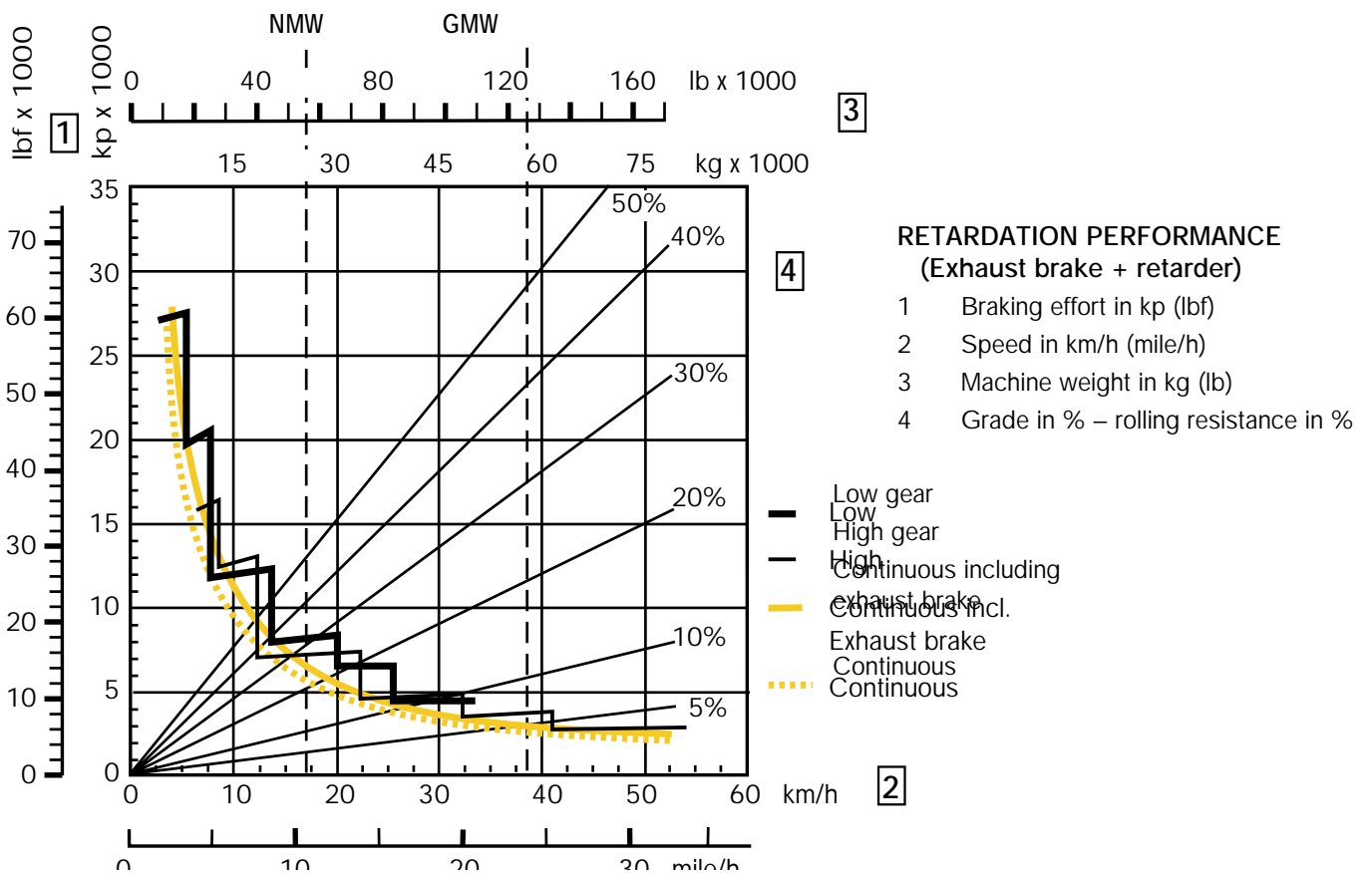
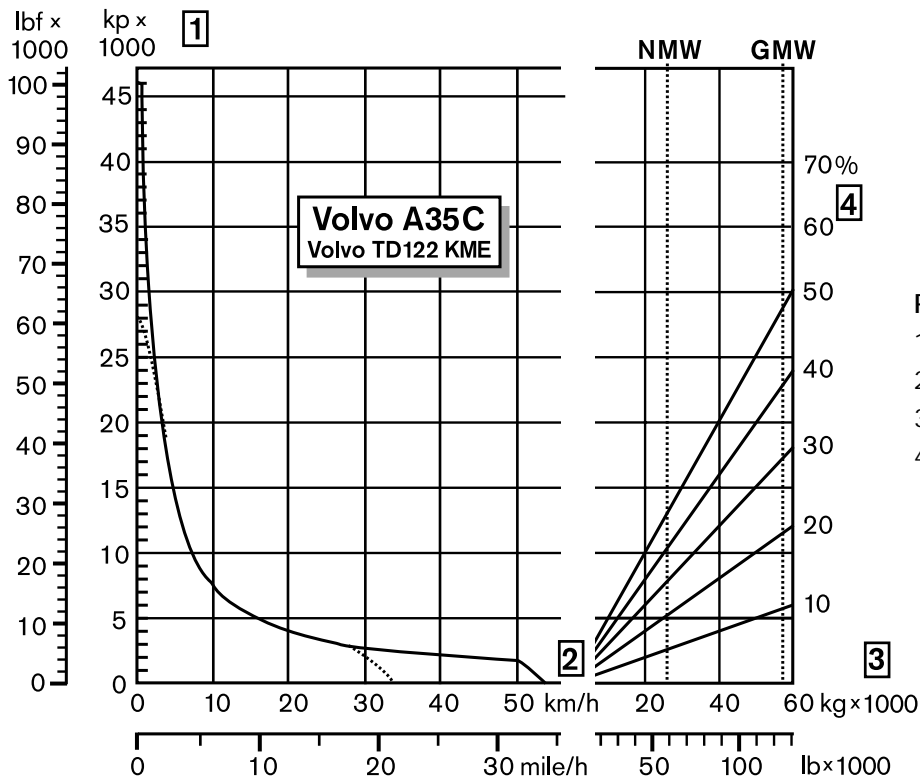
Front	13480 kg (29718 lb)
Rear	14830 kg (32694 lb)
Total	28310 kg (62412 lb)
Payload . . . . .	32000 kg (70547 lb)
Total weight	
Front	16680 kg (36772 lb)
Rear	436300 kg (96186 lb)
Total	60310 kg (132959 lb)



## GROUND PRESSURE

At 15% sinkage of unloaded radius and specified weights.

Unloaded	
Front	113 kPa (16.4 psi)
Rear	62 kPa (9 psi)
Loaded	
Front	140 kPa (20.3 psi)
Rear	183 kPa (26.5 psi)



**INSTRUCTIONS**

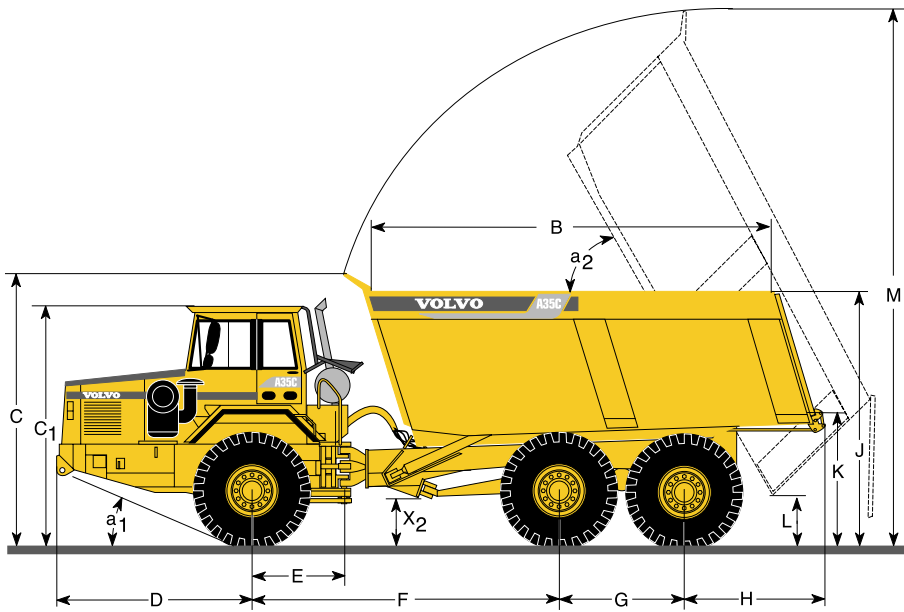
Diagonal lines represent total resistance (grade % plus rolling resistance %).

Charts based on 0% rolling resistance, standard tires and gearing, unless otherwise stated.

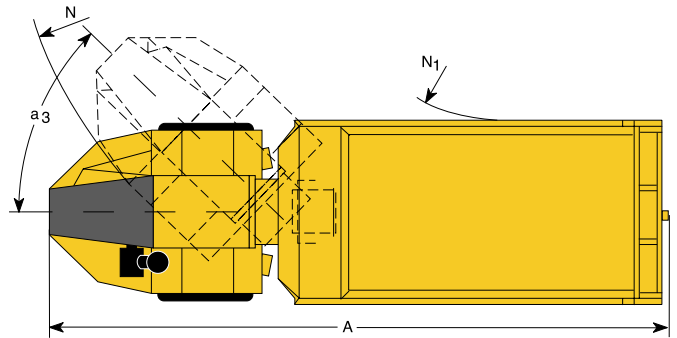
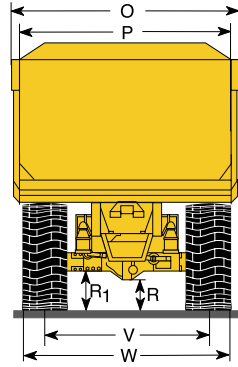
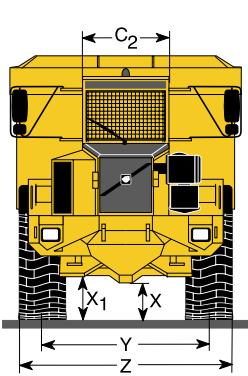
In the retardation chart, the diagonal lines represent the "total resistance" as well (here in downhill grades it is the total extra pushing force), which is the grade in % minus the rolling resistance in %.

- A. Find the diagonal line with the appropriate total resistance on the right-hand edge of the chart.
- B. Follow the diagonal line downward until it intersects the actual machine weight line, NMW or GMW.
- C. Draw a new line horizontally to the left from the point of intersection until the new line intersects the rimpull or retardation curve.
- D. Read down for vehicle speed.

## DIMENSIONS Volvo A35C Coal Hauler (Unloaded)



B	5554 mm (18'3")
C	4070 mm (13'4")
C <sub>1</sub>	3510 mm (11'6")
D	2959 mm (9'8")
E	1270 mm (4'2")
F	4495 mm (14'9")
G	1820 mm (6')
H	2105 mm (6'11")
J	3870 mm (12'8")
K	2110 mm (6'11")
L	745 mm (2'5")
M	8070 mm (26'6")
X <sub>2</sub>	696 mm (2'3")
a <sub>1</sub>	25°
a <sub>2</sub>	60°



C <sub>2</sub>	1330 mm (4'4")
X	519 mm (1'8")
X <sub>1</sub>	559 mm (1'10")
Y	2522 mm (8'3")
Z	3200 mm (10'6")

O	3380 mm (11'1")
P	3200 mm (10'6")
R	570 mm (1'10")
R <sub>1</sub>	670 mm (2'2")
V	2522 mm (8'3")
W	3200 mm (10'6")

A	11380 mm (37'4")
N	8694 mm (28'6")
N <sub>1</sub>	4300 mm (14'1")
a <sub>3</sub>	45°

## LOAD CAPACITY (Body volumes according to SAE 2:1)

Load capacity.....	32000 kg (35 sh tn)
Body, struck.....	14,8 m <sup>3</sup> (19 yd <sup>3</sup> )
heaped	19 m <sup>3</sup> (25 yd <sup>3</sup> )

### With overhung tailgate (optional)

Body, struck.....	15,2 m <sup>3</sup> (20 yd <sup>3</sup> )
heaped	19,8 m <sup>3</sup> (26 yd <sup>3</sup> )

## STANDARD EQUIPMENT

### Safety

ROPS cab  
Anti-slip material on fenders and hood  
Ergonomically designed and adjustable operator's seat with retractable seat belt  
Extra seat for trainer with back rest and seat belt  
Hazard flashers  
Horn  
Protective grille for rear window  
Rear-view mirrors  
Secondary steering  
Speedometer  
Steering joint locking assembly  
Windshield wipers with interval  
Windshield washers

### Comfort

Adjustable steering wheel  
Ashtray  
Cab heater with filtered fresh air and defroster  
Cigarette lighter  
Cup holder  
Radio/Contronic console in ceiling  
Sun visor  
Tinted glass

### Engine

Intercooler  
Low emission engine  
Oil drainage hose  
Preheating  
Turbocharger

### Electric system

Alternator  
Battery disconnect switch  
Electrical outlet  
*Lights:*  
• Headlights, main/dipped  
• Parking lights  
• Direction indicators  
• Rear lights  
• Back-up lights  
• Brake lights  
• Cab lighting  
• Instrument lighting  
• Control panel lighting  
*Gauges for:*  
• Air pressure  
• Engine temperature  
• Engine revs  
• Fuel  
• Hours  
• Transmission oil temperature  
*Pilot lamps for:*  
• Direction indicators  
• Bogie axles diff-lock  
• Front axle diff-lock  
• Longitudinal diff-lock  
• Lights  
• Main beam  
• Preheating  
• High-low gear

### Warning lamps for:

- Air cleaner, engine
- Battery charging
- Body up
- Brake pressure
- Brake fluid level
- Coolant level
- Engine oil pressure
- Engine temperature
- Engine-dependent steering pump
- Ground-dependent steering pump
- Parking brake
- Transmission temperature

### Central warning:

- Battery charging
- Brake pressure
- Brake oil level
- Body up
- Engine oil pressure
- Engine overspeed
- Steering function
- Transmission/ drop box malfunction

### Drivetrain

Torque converter with automatic lock-up  
Automatic transmission  
Hydraulic, variable retarder  
Drop box with high/low gear  
Longitudinal diff-lock  
Differential lock front axle  
Differential lock first bogie axle  
Differential lock second bogie axle  
Brake guard

### Brakes

Fully hydraulic disc brakes  
Two circuits  
Brake shields  
Parking brake on all wheels  
Retarder activation in brake pedal  
Load and dump brake

### Body

Body with exhaust ducts

### Tires

26.5R25

## OPTIONAL EQUIPMENT

### Service and maintenance

Tool kit with tyre inflation unit  
Tool box  
Central lubrication

### Engine

Oil-bath air cleaner  
Coolant filter  
Exhaust brake

### Electrical

Work lights, roof-mounted  
Rotating beacon  
Headlights for left hand traffic  
Head light protection

### Cab

Airsuspended, electrically heated operator's seat  
Air conditioning  
Contronic display  
Electrically heated rear-view mirrors  
Kit for radio installation  
Radio

### Protection

Overhead guards FOPS  
Fire-extinguisher and first aid cushion

### External

Rear mudflaps

### Body

Extra front spillguard  
Body heating  
Overhung tailgate, wire  
Wear plates, kit delivery  
Upper side extensions, 200 mm

### Other

Synthetic hydraulic oil (biologically degradable)

Under our policy of continual product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

# VOLVO

Volvo Construction  
Equipment Group

Ref. No 21 3 669 4117  
Printed in Sweden 98.03-4  
Volvo Vaxjo

English  
ART