

VOLVO EXCAVATOR

# EC290



- **Engine power, gross:**  
160 kW 215 hp
- **Operating weight:**  
27.8 ~ 29.1 t  
**61300 ~ 64230 lb**
- **Buckets (SAE):**  
1075 ~ 1975 l  
**1.41 ~ 2.58 yd<sup>3</sup>**
- Low-emission, turbocharged Cummins diesel engine with direct injection

- Integrated mode selection system and electronically controlled system (ACS)
- 2 variable displacement axial piston pumps. Independent and simultaneous movements of the digging equipment are controlled by the "Automatic sensing work mode."
- Cab
  - Ergonomic environment
  - Low sound level
  - Filtered air
  - Hydraulic dampening mounts

- Strong attachment, produced by robotic welding
- High lifting, breakout and tearout forces for tough digging conditions
- Long undercarriage for good stability
- Hammer/shear and Volvo quick coupler piping as standard equipment
- Prepared for a number of optional items

**VOLVO**



## ENGINE

The engine is a low-emission, turbocharged, 4-stroke diesel engine with water cooling, direct injection and aftercooler, especially developed for excavator use.

The machine can work at any job site, contributing to good fuel economy, low sound level, less wear and a longer life.

**Air filter:** 3-stage, includes pre-cleaner

**Automatic idling system:** Reduces the engine speed to an idling speed when levers and pedals are not activated.

|                               |  |
|-------------------------------|--|
| Maker .....                   | CUMMINS                                      |
| Model .....                   | C8.3-C                                       |
| Power output at .....         | 32 r/s      1900 rpm                         |
| Net (ISO 9249/DIN 6271) ..... | 147 kW      197 hp                           |
| Gross (SAE J1349) .....       | 160 kW      215 hp                           |
| Max. torque .....             | 873 N·m at 1500 rpm<br>644 lb·ft at 1500 rpm |
| No. of cylinders .....        | 6  |
| Displacement .....            | 8.27 l      505 cu.in                        |
| Bore .....                    | 114 mm      4.49"                            |
| Stroke .....                  | 135 mm      5.31"                            |



## SWING SYSTEM

The superstructure is swung by the means of an axial piston motor and a planetary reduction unit. Automatic swing holding brake and anti-rebound valve are standard.

Max. swing speed ..... 10.8 rpm



## UNDERCARRIAGE

The undercarriage has an X-shaped frame.  
The greased and sealed track chain is standard.

|                                  |  |
|----------------------------------|--|
| No. of track pads .....          | 2 x 50   |
| Link pitch .....                 | 203 mm      8.0"                                   |
| Shoe width, triple grouser ..... | 600/700/800 (Std.)/900 mm<br>24"/28"/32"(Std.)/36" |
| Shoe width, swamp .....          | 900 mm      36"                                    |
| No. of lower track rollers ..... | 2 x 9  |
| No. of upper rollers .....       | 2 x 2  |



## ELECTRICAL SYSTEM

Well-protected electrical system with high capacity.

Double lock harness plugs are waterproof to ensure secure connections and prevent corrosion.

The relays and solenoid valves are shielded to prevent accidental damage or terminal contact.

The master switch, for disconnecting the battery, is standard.

**ACS system**, providing integrated mode selection functions and self-diagnostic mode, is standard.

|                        |             |
|------------------------|-------------|
| Voltage .....          | 24 V        |
| Batteries .....        | 2 x 12 V    |
| Battery capacity ..... | 200 Ah      |
| Alternator .....       | 24 V / 50 A |



## DRIVE

Each track is powered by an automatic two-speed travel motor.

The track brakes are multi-disc, spring-applied and hydraulic-released.

The travel motors, brake and planetary gears are well-protected in the track frame.

|                                  |                             |
|----------------------------------|-----------------------------|
| Max. tractive effort .....       | 230.4 kN<br>51820 lb        |
| Max. travel speed(1st/2nd) ..... | 3.3/5.2 km/h<br>2.1/3.2 mph |
| Gradeability .....               | 35°      70%                |



## SERVICE REFILL CAPACITIES

|                               |           |             |
|-------------------------------|-----------|-------------|
| Fuel tank .....               | 470 l     | 124 gal     |
| Hydraulic system, total ..... | 400 l     | 106 gal     |
| Hydraulic tank .....          | 200 l     | 53 gal      |
| Engine oil .....              | 27 l      | 7 gal       |
| Engine coolant .....          | 32.9 l    | 9 gal       |
| Swing reduction unit .....    | 11 l      | 3 gal       |
| Travel reduction units .....  | 2 x 5.5 l | 2 x 1.5 gal |



## HYDRAULIC SYSTEM

The hydraulic system, named "Automatic Sensing Work Mode", is designed for high productivity, high digging capacity, high maneuvering precision and good fuel economy.

The summation system, boom priority, arm priority, swing priority, and regeneration system of the boom and arm flows are provided for the best operation.

**The following important functions are included in the system.**

**Summation system:** Providing full use of the pump oil flow.

**Boom priority:** Providing priority to the boom operation for fast raising during loading or deep excavation.

**Arm priority:** Providing priority to the arm operation for faster cycle times during leveling and for increased bucket filling factors while digging.

**Swing priority:** Providing priority to the swing operation for faster swing during simultaneous operations.

**Regeneration system:** Enhancing the cylinder life cycle, preventing cavitation and providing priority to other movements during simultaneous operations.

**Power boost:** All digging and lifting forces are increased.

**Holding valves:** Boom and arm holding valves are standard.

**Power Max:** All function speeds are increased.

### Pumps

#### Main pumps:

|                    |  |
|--------------------|--|
| Type .....         | 2 x variable displacement axial piston pumps |
| Maximum flow ..... | 2 x 250 l/min <b>2 x 66 gpm</b>              |

#### Pilot pump:

|                    |                         |
|--------------------|-------------------------|
| Type .....         | Gear pump               |
| Maximum flow ..... | 19 l/min <b>5.0 gpm</b> |

### Hydraulic motors

|              |   |
|--------------|---|
| Travel ..... | 2 x variable displacement axial piston motors         |
| Swing .....  | Fixed displacement piston motor with mechanical brake |

### Relief valve setting

|                      |                                    |
|----------------------|------------------------------------|
| Attachment .....     | 31.4/34.3 MPa <b>4550/4980 psi</b> |
| Travel circuit ..... | 34.3 MPa <b>4980 psi</b>           |
| Swing circuit .....  | 26.5 MPa <b>3840 psi</b>           |
| Pilot circuit .....  | 3.9 MPa <b>570 psi</b>             |

### Hydraulic cylinders

|                     |                                      |
|---------------------|--------------------------------------|
| Boom .....          | 2                                    |
| bore × stroke ..... | Ø 140 mm x 1480 mm<br>Ø 5.5" x 58.3" |
| Arm .....           | 1                                    |
| bore × stroke ..... | Ø 150 mm x 1745 mm<br>Ø 5.9" x 68.7" |
| Bucket .....        | 1                                    |
| bore × stroke ..... | Ø 140 mm x 1140 mm<br>Ø 5.5" x 44.9" |



## CAB

Easily accessible cab with a wide door and lined with sound-absorbing material.

The cab, which is supported by hydraulic dampening mounts to reduce shock and vibration, has all-around visibility.

The front windshield can slide up into the ceiling, and the lower front glass can be removed.

#### Integrated air-conditioning and heating system:

The pressurized and filtered cab air is supplied by a 4-speed fan. The air is distributed via 8 vents.

**Ergonomic operator's seat:** The adjustable seat and control consoles move independently to accommodate the operator well. The seat has eight different adjustments and a seat belt to meet any operator's requirement.

#### Sound level (preliminary):

|  |           |
|--|-----------|
| Exterior noise (ISO 6395)                            |           |
| mean value of L <sub>WA</sub> (sound power level)    | 104 dB(A) |
| Operator's position (ISO 6396)                       |           |
| with the door closed                                 |           |
| mean value of L <sub>PA</sub> (sound pressure level) | 75 dB(A)  |

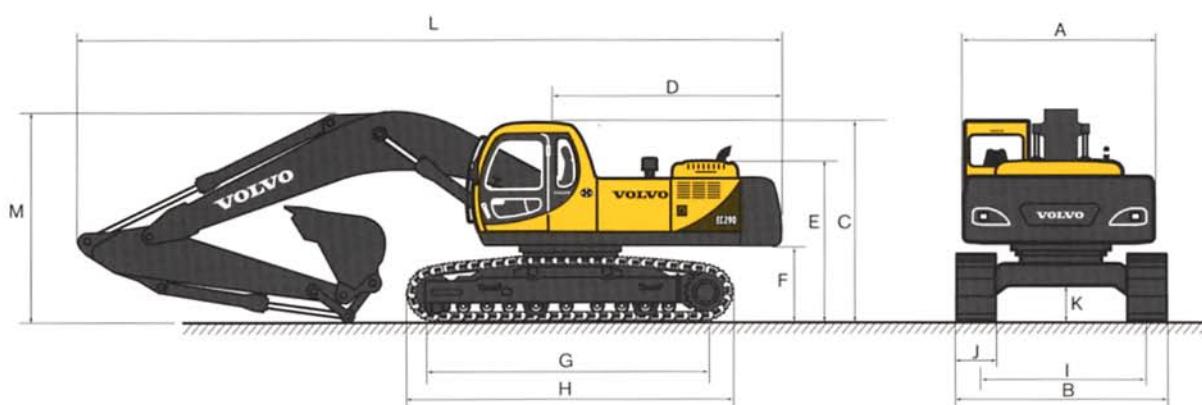


## GROUND PRESSURE

• Machine with Std. 6.2 m, 20' 4" boom, Std. 3.05 m, 10' 0" arm, 975 kg, 2,150 lb bucket and 4800 kg, 10,580 lb counterweight.

| Description    | Shoe width              | Operating weight      | Ground pressure     | Overall width      |
|----------------|-------------------------|-----------------------|---------------------|--------------------|
| Triple grouser | 600 mm<br>24"           | 27800 kg<br>61,300 lb | 52.0 kPa<br>7.5 psi | 3190 mm<br>10' 6"  |
|                | 700 mm<br>28"           | 28410 kg<br>62,640 lb | 46.1 kPa<br>6.7 psi | 3290 mm<br>10' 10" |
|                | Std. 800 mm<br>Std. 32" | 28750 kg<br>63,390 lb | 40.2 kPa<br>5.8 psi | 3390 mm<br>11' 1"  |
|                | 900 mm<br>36"           | 29130 kg<br>64,230 lb | 36.3 kPa<br>5.3 psi | 3490 mm<br>11' 5"  |
| Swamp shoe     | 900 mm<br>36"           | 28800 kg<br>63,500 lb | 36.3 kPa<br>5.3 psi | 3490 mm<br>11' 5"  |

## DIMENSIONS

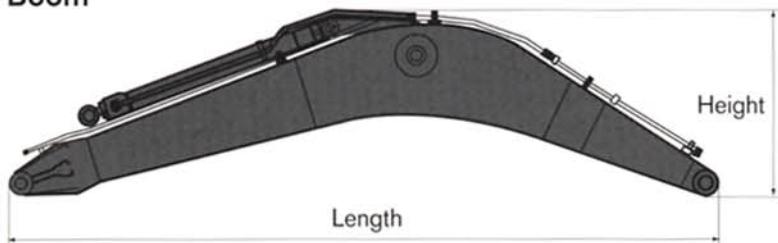


| Boom                                | unit      | Std. 6.2 m, 20' 4" |                     |               |
|-------------------------------------|-----------|--------------------|---------------------|---------------|
| Arm                                 |           | 2.55 m, 8' 4"      | Std. 3.05 m, 10' 0" | 4.0 m, 13' 1" |
| A. Overall width of upper structure | mm, ft-in | 2890, 9' 6"        | 2890, 9' 6"         | 2890, 9' 6"   |
| B. Overall width                    | mm, ft-in | 3390, 11' 1"       | 3390, 11' 1"        | 3390, 11' 1"  |
| C. Overall height of cab            | mm, ft-in | 3030, 9' 11"       | 3030, 9' 11"        | 3030, 9' 11"  |
| D. Tail swing radius                | mm, ft-in | 3150, 10' 4"       | 3150, 10' 4"        | 3150, 10' 4"  |
| E. Overall height of engine hood    | mm, ft-in | 2435, 8' 0"        | 2435, 8' 0"         | 2435, 8' 0"   |
| F. Counterweight clearance*         | mm, ft-in | 1125, 3' 8"        | 1125, 3' 8"         | 1125, 3' 8"   |
| G. Tumbler length                   | mm, ft-in | 4015, 13' 2"       | 4015, 13' 2"        | 4015, 13' 2"  |
| H. Track length                     | mm, ft-in | 4870, 16' 0"       | 4870, 16' 0"        | 4870, 16' 0"  |
| I. Track gauge                      | mm, ft-in | 2590, 8' 6"        | 2590, 8' 6"         | 2590, 8' 6"   |
| J. Shoe width-Std.                  | mm, in    | 800, 32"           | 800, 32"            | 800, 32"      |
| K. Min. ground clearance*           | mm, ft-in | 480, 1' 7"         | 480, 1' 7"          | 480, 1' 7"    |
| L. Overall length                   | mm, ft-in | 10760, 35' 4"      | 10660, 35' 0"       | 10710, 35' 2" |
| M. Overall height of boom           | mm, ft-in | 3370, 11' 1"       | 3200, 10' 6"        | 3620, 11' 11" |

\* Without shoe grouser

## DIMENSIONS

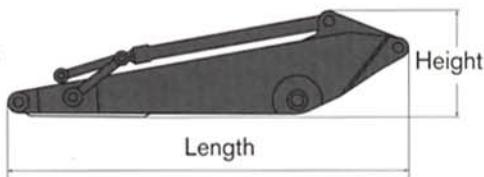
- Boom



| Description | 6.2 m, 20' 4"     |                   |
|-------------|-------------------|-------------------|
|             | Std.              | Heavy duty        |
| Length      | 6430 mm, 21' 1"   | 6430 mm, 21' 1"   |
| Height      | 1680 mm, 5' 6"    | 1680 mm, 5' 6"    |
| Width       | 770 mm, 2' 6"     | 770 mm, 2' 6"     |
| Weight *    | 2470 kg, 5,450 lb | 2590 kg, 5,710 lb |

\* Includes cylinder, piping and pin

- Arm



| Description | 2.55 m, 8' 4"     | 3.05 m, 10' 0"    |                   | 4.0 m, 13' 1"     |
|-------------|-------------------|-------------------|-------------------|-------------------|
|             |                   | Std.              | Heavy duty        |                   |
| Length      | 3710 mm, 12' 2"   | 4150 mm, 13' 7"   | 4150 mm, 13' 7"   | 5100 mm, 16' 9"   |
| Height      | 965 mm, 3' 2"     | 965 mm, 3' 2"     | 965 mm, 3' 2"     | 1025 mm, 3' 4"    |
| Width       | 545 mm, 1' 9"     |
| Weight *    | 1415 kg, 3,120 lb | 1490 kg, 3,290 lb | 1520 kg, 3,350 lb | 1710 kg, 3,770 lb |

\* Includes cylinder, linkage and pins

## BUCKET & ARM COMBINATION

Note: Bucket size based on SAE-J296, heaped material with a 1:1 angle of repose.

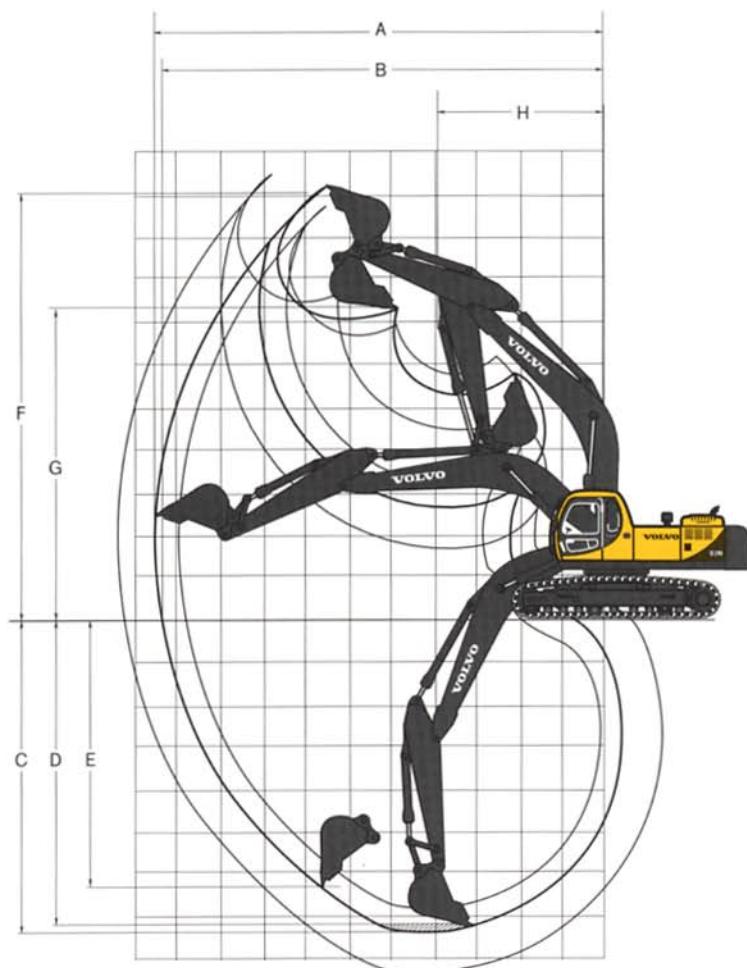
- Max. permitted sizes for pin on buckets:  
Counterweight: 4800 kg, 10,580 lb

| Description   | unit               | 2.55 m, 8' 4" Arm | Std. 3.05 m, 10' 0" Arm | 4.0 m, 13' 1" Arm |
|---|--------------------|-------------------|-------------------------|-------------------|
| GP bucket 1.5 t/m <sup>3</sup> , 2,530 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,975, 2.58       | 1,800, 2.35             | 1,525, 1.99       |
| GP bucket 1.8 t/m <sup>3</sup> , 3,030 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,725, 2.26       | 1,575, 2.06             | 1,350, 1.77       |
| RB bucket 1.8 t/m <sup>3</sup> , 3,030 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,600, 2.09       | 1,450, 1.90             | 1,225, 1.60       |
| RB bucket 2.0 t/m <sup>3</sup> , 3,370 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,475, 1.93       | 1,350, 1.77             | 1,150, 1.50       |

- Max. permitted sizes for hook on buckets:  
Counterweight: 4800 kg, 10,580 lb

| Description   | unit               | 2.55 m, 8' 4" Arm | Std. 3.05 m, 10' 0" Arm | 4.0 m, 13' 1" Arm |
|---|--------------------|-------------------|-------------------------|-------------------|
| GP bucket 1.5 t/m <sup>3</sup> , 2,530 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,875, 2.45       | 1,700, 2.22             | 1,425, 1.86       |
| GP bucket 1.8 t/m <sup>3</sup> , 3,030 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,650, 2.16       | 1,475, 1.93             | 1,250, 1.64       |
| RB bucket 1.8 t/m <sup>3</sup> , 3,030 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,525, 1.99       | 1,375, 1.80             | 1,150, 1.50       |
| RB bucket 2.0 t/m <sup>3</sup> , 3,370 lb/yd <sup>3</sup> | l, yd <sup>3</sup> | 1,400, 1.83       | 1,275, 1.67             | 1,075, 1.41       |

## WORKING RANGES



- Std. 6.2 m, 20' 4" boom with pin on bucket

| Arm                                 | unit      | 2.55 m, 8' 4" | Std. 3.05 m, 10' 0" | 4.0 m, 13' 1" |
|-------------------------------------|-----------|---------------|---------------------|---------------|
| A. Max. digging reach               | mm, ft-in | 10160, 33' 4" | 10690, 35' 1"       | 11575, 38' 0" |
| B. Max. digging reach on ground     | mm, ft-in | 9955, 32' 8"  | 10495, 34' 5"       | 11400, 37' 5" |
| C. Max. digging depth               | mm, ft-in | 6850, 22' 6"  | 7350, 24' 1"        | 8300, 27' 3"  |
| D. Max. digging depth (8' level)    | mm, ft-in | 6605, 21' 8"  | 7160, 23' 6"        | 8150, 26' 9"  |
| E. Max. vertical wall digging depth | mm, ft-in | 5350, 17' 7"  | 6255, 20' 6"        | 7025, 23' 1"  |
| F. Max. cutting height              | mm, ft-in | 9610, 31' 6"  | 10020, 32' 10"      | 10445, 34' 3" |
| G. Max. dumping height              | mm, ft-in | 6670, 21' 11" | 7030, 23' 1"        | 7450, 24' 5"  |
| H. Min. front swing radius          | mm, ft-in | 4170, 13' 8"  | 4130, 13' 7"        | 4245, 13' 11" |

| Digging forces with pin on bucket:              | unit   | 2.55 m, 8' 4" | Std. 3.05 m, 10' 0"              | 4.0 m, 13' 1"                    |
|---|--------|---------------|----------------------------------|----------------------------------|
| Bucket tip radius                               | mm, in | 1600, 63"     | 1600, 63"                        | 1600, 63"                        |
| Breakout force-bucket<br>(Normal / Power boost) | SAE    | kN<br>lb      | 157.8 / 172.6<br>35,480 / 38,810 | 157.8 / 172.6<br>35,480 / 38,810 |
| Tearout force-arm<br>(Normal / Power boost)     | SAE    | kN<br>lb      | 145.0 / 158.7<br>32,610 / 35,680 | 123.4 / 134.9<br>27,740 / 30,340 |
| Rotation angle, bucket                          | °      | 179°          | 179°                             | 179°                             |

## LIFTING CAPACITY (At the arm end without bucket)

Note: For lift capacity including bucket, simply subtract actual weight of the pin on bucket or the bucket with quick coupler from the following values.

**EC290 (Std. shoe 800 mm, 32", counterweight 4800 kg, 10,580 lb)**

|                         | Across under-carriage<br>Along under-carriage<br>m/ft | Lifting hook related to ground level | 4.5 m, 15' |        |         |         | 6 m, 20' |         |        |         | 7.5 m, 25' |        |      |         | 9 m, 30' |       |            |     | Max.reach |              |              |            |
|-------------------------|---|--------------------------------------|------------|--------|---------|---------|----------|---------|--------|---------|------------|--------|------|---------|----------|-------|------------|-----|-----------|--------------|--------------|------------|
|                         |   |                                      | t          | lb     | t       | lb      | t        | lb      | t      | lb      | t          | lb     | t    | lb      | t        | lb    | t          | lb  | t         | lb           | Max. m / ft  |            |
| Boom<br>6.2 m<br>20' 4" | 7.5 25'   |                                      |            |        |         |         | *7.4     | *16,390 | *7.4   | *16,390 |            |        |      |         |          |       |            |     | 6.8       | 15,450       | *7.5 *16,620 | 6.5 / 20.9 |
|                         | 6 20'   |                                      |            |        |         |         | *7.7     | 16,570  | *7.7   | *16,780 |            |        |      |         |          |       |            |     | 5.3       | 11,800       | *7.5 *16,570 | 7.5 / 24.6 |
|                         | 4.5 15'   | *10.8                                | *23,180    | *10.8  | *23,180 |         | 7.4      | 15,920  | *8.7   | *18,910 | 5.2        | 11,260 | *7.8 | *17,060 |          |       |            |     | 4.5       | 10,080       | 7.2 15,990   | 8.2 / 26.7 |
|                         | 3 10'   | 10.6                                 | 22,810     | *13.8  | *29,620 |         | 7.0      | 15,100  | *10.1  | *21,800 | 5.1        | 10,890 | 8.1  | 17,450  |          |       |            |     | 4.2       | 9,220        | 6.7 14,750   | 8.5 / 27.9 |
|                         | + 1.5 5'  | 10.0                                 | 21,490     | *15.9  | *34,250 |         | 6.7      | 14,390  | 11.1   | 23,920  | 4.9        | 10,530 | 7.9  | 17,050  |          |       |            |     | 4.1       | 8,930        | 6.5 14,380   | 8.5 / 28.0 |
|                         | Arm 0 0'  | 9.8                                  | 21,020     | *16.5  | *35,660 |         | 6.5      | 13,960  | 10.9   | 23,430  | 4.8        | 10,290 | 7.8  | 16,780  |          |       |            |     | 4.1       | 9,140        | 6.7 14,800   | 8.3 / 27.3 |
|                         | 2.55 m 8' 4"  | -1.5 -5'                             | 9.8        | 21,010 | *16.1   | *34,850 | 6.4      | 13,840  | 10.8   | 23,290  | 4.7        | 10,250 | 7.8  | 16,740  |          |       |            |     | 4.5       | 9,980        | 7.4 16,250   | 7.8 / 25.5 |
|                         | -3 -10'   | 9.9                                  | 21,320     | *14.8  | *31,980 | 6.5     | 14,020   | 10.9    | 23,500 |         |            |        |      |         |          |       |            |     | 5.4       | 11,970       | 8.9 19,670   | 6.9 / 22.6 |
|                         | -4.5 -15'   | 10.2                                 | 22,070     | *12.0  | *25,530 |         |          |         |        |         |            |        |      |         |          |       |            |     | 7.7       | 17,370       | *9.6 *21,070 | 5.5 / 17.7 |
| Boom<br>6.2 m<br>20' 4" | 7.5 25'   |                                      |            |        |         |         |          |         |        |         |            |        |      |         |          |       |            |     | *5.8      | *12,850      | *5.8 *12,850 | 7.2 / 23.3 |
|                         | 6 20'   |                                      |            |        |         |         |          |         |        |         |            |        |      |         |          |       |            |     | 4.7       | 10,440       | *5.6 *12,250 | 8.1 / 26.5 |
|                         | 4.5 15'   |                                      |            |        |         |         | 7.5      | 16,090  | *8.1   | *17,510 | 5.3        | 11,330 | *7.3 | *15,940 |          |       |            |     | 4.1       | 9,060        | *5.5 *12,210 | 8.7 / 28.6 |
|                         | 3 10'   | 10.8                                 | 23,260     | *12.7  | *27,320 |         | 7.1      | 15,220  | *9.5   | *20,550 | 5.1        | 10,910 | *8.0 | *17,430 |          |       |            |     | 3.8       | 8,360        | *5.7 *12,590 | 9.0 / 29.6 |
|                         | + 1.5 5'  | 10.1                                 | 21,680     | *15.2  | *32,690 |         | 6.7      | 14,420  | *10.8  | *23,450 | 4.9        | 10,500 | 7.9  | 17,030  |          |       |            |     | 3.7       | 8,100        | 5.9 13,090   | 9.1 / 29.8 |
|                         | Arm 0 0'  | 9.7                                  | 20,940     | *16.2  | *35,160 |         | 6.4      | 13,890  | 10.9   | 23,380  | 4.7        | 10,190 | 7.8  | 16,690  |          |       |            |     | 3.7       | 8,250        | 6.1 13,410   | 8.9 / 29.1 |
|                         | 3.05 m 10' 0"   | -1.5 -5'                             | 9.7        | 20,770 | *16.2   | *35,200 | 6.3      | 13,670  | 10.8   | 23,130  | 4.7        | 10,060 | 7.7  | 16,550  |          |       |            |     | 4.0       | 8,900        | 6.6 14,520   | 8.4 / 27.4 |
|                         | -3 -10'   | 9.7                                  | 20,970     | *15.3  | *33,140 |         | 6.4      | 13,750  | 10.8   | 23,220  |            |        |      |         |          |       |            |     | 4.7       | 10,390       | 7.7 17,030   | 7.6 / 24.7 |
|                         | -4.5 -15'   | 10.0                                 | 21,560     | *13.1  | *28,140 |         | 6.6      | 14,260  | *9.6   | *20,290 |            |        |      |         |          |       |            |     | 6.2       | 13,940       | *8.9 *19,680 | 6.3 / 20.4 |
| Boom<br>6.2 m<br>20' 4" | 7.5 25'   |                                      |            |        |         |         |          |         |        |         |            |        |      |         |          |       |            |     | *4.1      | *9,120       | *4.1 *9,120  | 8.3 / 26.9 |
|                         | 6 20'   |                                      |            |        |         |         |          |         |        |         |            |        |      |         |          |       |            |     | 3.9       | 8,660        | *4.0 *8,760  | 9.1 / 29.8 |
|                         | 4.5 15'   |                                      |            |        |         |         |          |         |        |         |            |        |      |         |          |       |            |     | 5.4       | 11,510       | *6.3 *13,810 | 9.6 / 31.6 |
|                         | 3 10'   | *10.6                                | *22,730    | *10.6  | *22,730 |         | 7.2      | 15,540  | *8.3   | *17,920 | 5.1        | 11,010 | *7.1 | *15,550 | 3.8      | 8,200 | 6.1 13,170 | 3.2 | 7,120     | *4.1 *8,950  | 9.9 / 32.5   |            |
|                         | + 1.5 5'  | 10.3                                 | 22,200     | *13.5  | *29,130 |         | 6.8      | 14,580  | *9.8   | *21,270 | 4.9        | 10,490 | 7.9  | 17,060  | 3.7      | 7,920 | 6.0 12,870 | 3.1 | 6,900     | *4.3 *9,460  | 10.0 / 32.7  |            |
|                         | Arm 0 0'  | 9.7                                  | 20,950     | *15.4  | *33,290 |         | 6.4      | 13,840  | 10.9   | 23,370  | 4.7        | 10,060 | 7.7  | 16,590  | 3.6      | 7,700 | 5.9 12,630 | 3.2 | 6,970     | *4.7 *10,360 | 9.8 / 32.1   |            |
|                         | 4.0 m 13' 1"  | -1.5 -5'                             | 9.5        | 20,420 | *16.1   | *34,920 | 6.2      | 13,420  | 10.6   | 22,880  | 4.5        | 9,800  | 7.6  | 16,290  | 3.5      | 7,590 | 5.8 12,510 | 3.4 | 7,400     | *5.4 *11,830 | 9.3 / 30.6   |            |
|                         | -3 -10'   | 9.5                                  | 20,370     | *15.9  | *34,360 |         | 6.2      | 13,310  | 10.6   | 22,760  | 4.5        | 9,750  | 7.5  | 16,240  |          |       |            |     | 3.8       | 8,340        | 6.2 13,750   | 8.6 / 28.2 |
|                         | -4.5 -15'   | 9.6                                  | 20,720     | *14.6  | *31,420 |         | 6.3      | 13,530  | 10.7   | 23,010  |            |        |      |         |          |       |            |     | 4.6       | 10,330       | 7.6 17,080   | 7.5 / 24.5 |
|                         | -6 -20'   | 10.0                                 | 21,580     | *11.6  | *24,450 |         |          |         |        |         |            |        |      |         |          |       |            |     | 6.8       | 15,620       | *8.3 *18,380 | 5.9 / 18.8 |

Notes : 1. Machine in "Fine Mode-F" (Power Boost), for lift capacities.

2. The above loads are in compliance with SAE and ISO Hydraulic Excavator Lift Capacity Standards.

3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.

4. Rated loads marked with an asterisk (\*) are limited by hydraulic capacity rather than tipping load

5. Contains metric and U.S. measurement charts.

## STANDARD EQUIPMENT

### **Engine**

Low-emission engine with air heater, complying with EPA (Environment Protection Association, USA) emission standards  
2-stage air filter with indicator  
Pre-cleaner  
Electric engine shut-off  
Fuel filter and water separator  
Alternator, 50 AMP

### **Electronic control system**

Advanced control system (ACS)  
Integrated mode selection system  
Self-diagnostic system  
Machine status indication  
Engine speed sensing power control  
"Power Max" mode system  
Automatic idling system  
One-touch power boost  
Automatic engine warm-up  
Safety stop/start function  
Adjustable monitor  
Master disconnect switch  
Engine restart prevention circuit

### Powerful halogen lights:

- Frame mounted 2
- Boom mounted 2

Batteries, 2 x 12V/200Ah

Start motor, 24V/7.5kW

Travel alarm

Pump flow control for hammer & shear

### **Hydraulic system**

Automatic sensing work mode

- Summation system
- Boom priority
- Arm priority
- Swing priority

Boom and arm flow regeneration

Swing anti-rebound valve

Boom and arm holding valves

Pilot-operated, wrist control joysticks, with 3 switches ea.

Multi-stage filtering system

Cylinder cushions

Cylinder contamination seals

Auxiliary hydraulic valve

Straight travel circuit

Volvo quick coupler piping

Hammer/shear piping, with 1 pump flow

Automatic two-speed travel motors  
Hydraulic oil ISO VG 46

### **Superstructure**

Access way with handrail

Full height counterweight

- 4800 kg, **10,580 lbs**

Tool storage area

Punched metal anti-slip plates

### **Cab and interior**

Air-conditioner

Heater

Hydraulic dampening cab mounts

Adjustable operator seat and control consoles

Flexible antenna

Hydraulic safety lock lever

Cab, all-weather sound suppressed, includes:

- Ashtray
- Cigar lighter
- Clear tinted roof hatch
- Door locks
- Fabric seat with heater
- Floor mat
- Horn

- Large storage area
- Pull-up type front window
- Removable lower windshield

- Seat belt

- Safety glass

- Sliding rear window

- Sun shield, front

- Windshield wiper with intermittent feature

Master ignition key

Stereo cassette radio (AM/FM)

Vandal guard preparation

### **Undercarriage**

Hydraulic track adjusters

Greased and sealed track chain

Track guides

### **Track shoes**

Std. track shoes 800 mm, **32"** with triple grousers

### **Attachment**

Std. boom: 6.2 m, **20' 4"**

Std. arm: 3.05 m, **10' 0"**

## OPTIONAL EQUIPMENT

### **Engine**

Alternator, 70 AMP  
Block and oil pan heater, 120V  
Fuel warmer  
Tropical kit  
Fuel filler pump: 50 lpm (13.2 gpm), with automatic shut-off

### **Electronic control system**

Extra work lights-(4):  
- Cab mounted-3, (front 2, rear 1)  
- Counterweight mounted-1  
Rotating warning beacon

### **Hydraulic system**

Hydraulic piping

- Hammer & shear:  
2 pump flow  
Extra piping for slope & rotator  
Additional return filter
  - Slope & rotator
  - Grapple
  - Oil leak line
- Volvo hydraulic quick coupler-S2 size  
Hydraulic oil, ISO VG 32  
Hydraulic oil, ISO VG 68

### **Superstructure**

Undercover (heavy duty), 4.5 mm, (.18")

### **Cab and interior**

Fabric seat

Fabric seat, with heater and air suspension

Control joysticks, with 5 switches ea.

Falling object guard (FOG)

Cab mounted falling object protective structures (FOPS)

Rain shield, front

Safety screen for front window

Vandalism kit

### **Undercarriage**

Full track guides

Undercover (heavy duty), 10 mm, (.39")

### **Track shoes**

600 mm / 700 mm / 900 mm  
**24" / 28" / 36"**

track shoes with triple grousers  
900 mm, **36"** swamp shoes

### **Attachment**

Boom: 6.2 m, **20' 4"** heavy duty

Arms: 2.55 m / 4.0 m

**8' 4" / 13' 1"**

3.05 m, **10' 0"** heavy duty

### **Service**

Tool kit

\*Specifications may vary by the region without notice.

\*All materials contained within are confidential to Volvo Construction Equipment Korea Ltd. and may not be copied without the pre-approval of Volvo CE NA.

\*Materials and specifications are subject to change without notice.

*Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice.  
The illustrations do not necessarily show the standard version of the machine.*

# VOLVO

**Volvo Construction Equipment  
North America Inc.**

One Volvo Drive, Asheville, N.C. 28803-3447  
Tel: 828-650-2070, Fax: 828-650-2508

Ref. No. 22 1 435 1619  
Printed in USA 01/01 - 5,0