# Åkerman EC200

# Monobloc-/2-piece boom



- Engine Power: 107 kW (145 hp)
- Operating Weight: 18,1 - 20,1 t
- Buckets: 725 - 1 100 I
- Direct injection, turbocharged Volvo diesel engine
- Åkerman three-circuit multilevel priority hydraulic system
  - COS = Capacity Optimized System – all three pumps for the digging movements. Mode Selector and newly developed pump regulation PSC. (Pressure Sensing Control)
- Comfort cab
  - computerized control and warning system
  - ergonomic environment
  - low sound level
  - filtered air
- Highest flexibility for extra equipment/hydraulics
- Long undercarriage for high stability
- High crawler speed 5,2 km/h

#### **ENGINE**



The engine is a turbocharged, 4-stroke diesel engine with water cooling and direct injection.

Make		Volvo
Model		<b>TD 61 GE</b>
Net output at	r/s (r/min)	30 (1800)
ISO 3046 / DIN 6271*	kW (hp)	107 (145)
No. of cylinders	837.53	6
Displacement, total	1	5,48
Bore	mm	98,43
Stroke	mm	120

<sup>\*</sup> Fan excluded

### UNDERCARRIAGE



Heavy duty box designed body with solid slew ring support. Lifetime lubricated rollers and front idlers.

Track chain size		B4B
No. of track shoes		2 x 52
Track width	mm	600
alt.	mm	750, 900
No. of bottom rollers		2 x 9
Skid rail		2 x 1

#### **ELECTRIC SYSTEM**



Micro processor for monitoring of engine/ hydraulic system. High capacity and well protected electric system. Most relays and fuses are centralized in the cab.

Battery disconnector.

Voltage	V	24
A.C. Generator	V/A	28/55
Battery	V	4 x 12
Battery capacity	Ah	120
Alternator rating	W	1540

# **DRIVE TRAIN**



Each track is powered by a two-step axial piston hydraulic motor. The track brakes are of multidisc type and are spring applied and hydraulically released. Motor, brakes and

planetary gears are fully enclosed in the crawler frame.

Max. tractive force	kN		196	
Max. travel speed	km/h		5,2	
Gradeability, continuously	٥	(%)	55	(143)

# CAB



Operator's cab with a supporting frame structure. Large panes for all round good visibility. The upper front pane can be pushed up in the ceiling, and the lower one can be removed. Sliding window in the cab door.

Heater and defroster: Pressurized and filtered cab. A 3-speed fan provides efficient heating and defrosting through 14 outlets. Prepared for Air Conditioning.

Operator's seat: Adjustable suspension operator's seat with heating coils, headrest and individually adjustable armrests and hand controls.

Sound level: Approved according to 86/662/EEC.

Surroundings (ISO 6393) Average value L<sub>wA</sub> (acoustic power) Inside the cab (ISO 6394) dB(A) 104 with the door closed L<sub>DA</sub> (acoustic pressure) dB(A) 73

# SERVICE REFILL CAPACITIES



1	290
l/min	90
1	320
Î	22
1	32
1	$2 \times 3,4$
1	16,5
	I I/min I I I

# SLEWING SYSTEM



The superstructure is slewed by an axial piston motor through a servo released slew brake, into the two-step slew gear giving torque to the inner tooth race of the slew ring.

Slew, start to stop*		
90° turn	s	5,0
180° turn	s	7,0

\* Empty bucket and extended equipment.

## **HYDRAULIC SYSTEM**

Åkerman 3-circuit multilevel priority system all-servo controlled.

Pumps: P1 is a pressure controlled variable pump with priority to slew circuit. P2 and P3 are power and pressure controlled variable pumps with opposite cross flow priority to boom, arm and bucket.

Mode selector: Three working modes:

HLD = Heavy Lift Device

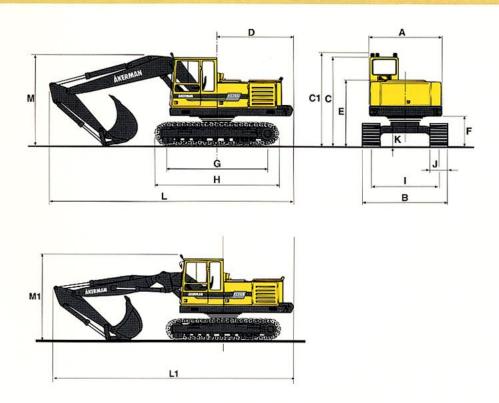
**ECO** = Economy **CAP** = Capacity

Powerboost temporarily selectable in 10 sec. even in Economy and Capacity mode.

Valve system: Boom, arm and bucket are operated by dual main valves to obtain best combination of precision manoeuvrability and minimized fuel consumption. Boom cylinder equipped with floating position valve for improved comfort and increased digging speed. Security hose rupture valve on the boom cylinder.

Pump P1		
Max. pressure	MPa	28
Max. flow	I/min	64
Pumps P2 and P3		
Max. pressure	MPa	26
Power boost	MPa	30
Max. flow	l/min	2 x 114
Servo pump		
Pressure	MPa	6,5
Flow	I/min	17

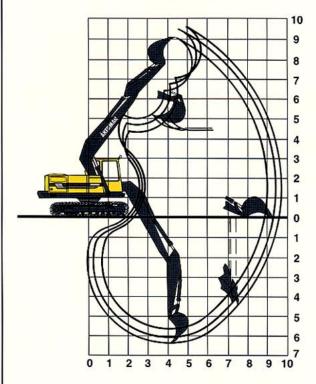
## **DIMENSIONS**



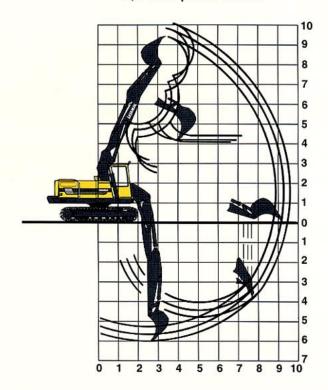
A: m	nm	2490	G:	mm	3460		L1:	mm	8810	(2,0 m arm)
B: m	nm	2900/3050/3200	H:	mm	4240		L1:	mm	8750	(2,4 m arm)
C: m	nm	2990	1:	mm	2300		L1:	mm	8660	(2,8 m arm)
C1: m	nm	3130	J:	mm	600/	750/900	M:	mm	3100	(2,0 m arm)
D: m	nm	2600	K:	mm	470		M:	mm	3200	(2,4 m arm)
E: m	nm	2200	L:	mm	8900	(2,0 and 2,4 m arm)	M:	mm	3300	(2,8 m arm)
F: m	nm	1010	L:	mm	8800	(2,8 m arm)	M1:	mm	3130	(2,0, 2,4 and 2,8 m arm)

# **WORKING RANGES**

# 5,2 m Monobloc boom



# 5,1 m 2-piece boom



### 5,2 m Monobloc boom

m 3,3 3,5 3,5

5,1 r	5,1 m 2-piece boom							
2,0	2,4	2,8						
8.9	9.3	9.6						

Arm	m	2,0	2,4	2,8	2,0	2,4	2,8
Max. reach	m	9,1	9,4	9,7	8.9	9,3	9,6
Max. reach at ground level	m	8,9	9,2	9,5	8,8	9,2	9,5
Max. digging depth	m	5,8	6,1	6.4	5,3	5,7	6.0
Max. height, ground			0.17.0	10 Shi	257.8.756	1575-9717.	0.734.73
- tooth tip	m	9,2	9,5	9,6	9.5	9,9	10.1
Max. dumping height	m	6,3	6,7	7,1	6,7	7.1	7,5
Max. practical dumping height	m	4.4	4,4	4.4	4,2	4,1	4,0
Practical digging depth for a			2000	100		1000 8	Cat Ca
material with a 45° angle	m	4.6	4,9	5.1	4.3	4.6	4.8
of repose	m	4.0	4.4	4.5	3.6	4.1	4.3
Adam contract the contract of							-,-

Max. vertical digging depth

Min. slewing radius in front

2,4 2,8 9,3 9,6 9,2 9,5

Bucket digging force\* kN 126 Dipper arm force\* kN 94

\* HD-bucket 725 I SAE and 2,0 m dipper arm.

# **BUCKET AND ARM COMBINATIONS**

3,2 3,5 3,5

				С	ounte		able i	Village and the	g	С	ount	Sui erwei	table		кg
BUCKETS for quickfit	Volume SAE I	Cutting width mm	Weight kg	boo	onoblom 5,2 nd ar	2 m	1	ece b 5,1 m nd an	1	boo	onoblom <b>5,2</b> nd an	2 m		ece b 5,1 m nd ar	1
				2,0 m	2,4 m	2,8 m	2,0 m	2,4 m	2,8 m	2,0 m	2,4 m	2,8 m	2,0 m	2,4 m	2,8 m
Heavy Duty 1,8 t/m <sup>3</sup>	725 825 950	960 990 1100	600 620 620	:	:	:	:	:	•	:	:	:	:	:	:
Light material 1,5 t/m³	900 1100	1125 1250	585 620	:	:	•	:	•	•	:	:	•	:	:	٠
Articulated slope bucket	800	1800	880	•	•	•	•	•		•	•	•	•	•	•
Fixed slope bucket	800	1800	590	•	•	•	•	•	•	•	•	•	•	•	•
Cable bucket	280	550	385	•	•	•	•	•	•	•	•	•	•	•	•

# **WEIGHT AND GROUND PRESSURE**



Machine with 5,2 m monobloc boom, 2,4 m dipper arm, quickfit, 950 l bucket and 2 600 kg counterweight.

Machine with 5,1 m 2-piece boom, 2,4 m dipper arm, quickfit, 950 l bucket and 2 600 kg counterweight.

Track shoes	Operating weight	Ground pressure
600 mm	18 500 kg 18 850 kg (2-piece boom)	40,5 kPa 41,2 kPa (2-piece boom)
750 mm	19 300 kg 19 650 kg (2-piece boom)	33,8 kPa 34,4 kPa (2-piece boom)
900 mm	19 800 kg 20 150 kg (2-piece boom)	28,9 kPa 29,4 kPa (2-piece boom)

### LIFTING CAPACITIES

In the quickfit lifting hook without bucket. Unit: 1 000 kg.

Across carriage Along carriage	Lifting hook related to ground level	Reach from machine centre										
		3,0 m		4,5 m		6,0 m		7,5 m		Max. reach		
		(H•	Ġ	<b>G</b>	Ġ	C <del>3</del> +	ď	C <del></del>	ď	<b>□</b>	Ġ	Max m
Monobloc	6,0 m					3,6 *	3,6 *			201	0.0.*	1
boom – 4,65 m	4,5 m			4,2 *	4,2 *	3,7	3,8 *	0.6	0.6*	2,8 *	2,8 *	6,6
2,4 m arm	0900000			34. 73		16000		2,6	2,6 *	2,6	2,6 *	7,5
Quickfit	3,0 m			5,4	5,5 *	3,6	4,4 *	2,6	3,9 *	2,2 *	2,2 *	8,0
600 mm	1,5 m			5,1	6,8 *	3,4	5,0 *	2,5	3,9	2,2	2,5 *	8,1
track shoes Counterweight 2 600 kg	0,0 m	12 (Out		4,9	7,3 *	3,3	5,3 *	2,4	3,8	2,3	2,5 *	7,9
	-1,5 m	9,3	10,1 *	4,9	7,0 *	3,2	5,1 *			2,5	3,2 *	7,3
	-3,0 m	8,4 *	8,4 *	4,9	5,8 *	3,3	4,0 *			3,1	3,2 *	6,3
Monobloc												$\vdash$
boom – 5,2 m	6,0 m					3,2 *	3,2 *			2,7	2,8 *	7,3
2,4 m arm	4,5 m			4,1 *	4,1 *	3,6 *	3,6 *	2,6	3,3 *	2,3	2,7 *	8,1
Quickfit	3,0 m			5,2	5,5 *	3,5	4,2 *	382		201		
600 mm	1,5 m			22.000				2,5	3,6 *	2,1	2,9 *	8,5
track shoes				4,8	6,7 *	3,3	4,7 *	2,4	3,8	2,0	3,2 *	8,6
Counterweight 2 600 kg	0,0 m			4,7	7,2 *	3,2	5,1 *	2,3	3,8	2,0	3,2	8,4
	-1,5 m	6,3 *	6,3 *	4,7	6,9 *	3,1	5,1 *	2,3	3,7	2,2	3,5 *	7,9
	-3,0 m	8,6 *	8,6 *	4,8	6,1 *	3,2	4,4 *			2,6	3,4 *	7,0
2-piece					-							
boom – 5,1 m	6,0 m					3,8	4,1 *			2,7	3,4 *	7,2
2,4 m arm	4,5 m			5,0 *	5,0 *	3,6	4,4 *	2,5	3,8 *	2,3	3,3 *	8,0
Quickfit	3,0 m			5,1	6,3 *	3,4	4,8 *	2,4	3,9	2,0	2,6 *	8,5
600 mm track shoes Counterweight 2 600 kg	1,5 m			4,7	7,0 *	3,2	5,0 *	2,3	3,8	1,9	2,8 *	8,6
	0,0 m			4,6	6,9 *	3,1	5,0 *	2,3	3,7	2,0	2,9 *	8,4
	-1,5 m	5,6 *	5,6 *	4,6	6,0 *	3,1	4,4 *	2,3	3,2 *	2,2	2,8 *	7,8
2 000 kg	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	0,0	0,0	1,0	0,0	0,1	-,,-	2,0	0,2	2,2	2,0	

<sup>\*</sup> Limited by hydraulic lifting capacity.

The above loads are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75 % of tipping load, with the machine on firm, level ground.

Working pressure with HLD = 30 MPa (300 bar)

#### STANDARD EQUIPMENT

#### **Engine and Electrical** System

Computer controlled monitoring system

Battery disconnector and main fuel tap

Automatic idling speed (Fuel-miser)

Air filter with indicator Hour meter

Electric preheating element Revs counter

Fuel meter

Temperature meter for cooling fluid and hydraulic oil 24 volt electrical system with 4 standard batteries

Cranked exhaust pipe

#### Undercarriage

600 mm track shoes with mud holes Triple grousers Hydraulic track adjuster Derailing shields, 3 pcs/side Skid rails

#### Superstructure

Counterweight 2600 kg

#### Safety and Comfort

Safety bar for control levers Hose rupture valve on boom cylinder

Hydraulic refuelling pump, 90 l/min

Over load indicator Lights (halogen):

5 working lights, front 1 working light, rear

Illuminated cab, engine compartment and fuel filling compartment

Rear view mirrors:

4 exterior, 1 interior Cab heating with 14 outlets Ergonomically designed and adjustable operator's seat, with

heating coils Filtered air intake Cab skylight

Sliding window in the cab door Emergency exit through rear window

Tinted windows (clear front) Internal sun visor

Double intermittent windscreen wipers

Windscreen washers Compressor horn Radio console

#### **Hydraulics**

Float position on boom Three variable axial piston working pumps

Mode selector, 3 steps Power boost

Dual main valve for the travel and equipment functions

Standard filter cartridges for return, leak oil and respiration filter systems

Swing-out oil cooler Hydraulic equipment for quickfit

#### Equipment

5,2 m monobloc boom 2,4 m dipper arm Hydraulic quickfit End dampening on all cylinders Security lifting hook Friction welded piston rod eyes

#### OPTIONAL EQUIPMENT (Standard on certain markets)

#### Engine and Electrical System

Electric over speed protector Volvo diesel driven engine and cab heater with digital timer Immersion heater, 220 V Precyclone with exhaust ejector

#### Undercarriage

750/900 mm track shoes Top rollers

#### Superstructure

Counterweight 1750 kg 2200 kg

## Safety and Comfort

Protective grid for front pane/roof pane Fire extinguisher Seat belts Rotating beacon Protection against overfilling fuel Extra circulation pump for the heating system Extra hose rupture valves Rear lights Exterior glare shields

Rear window jalousie Air conditioning

Micro filter for the cab

Radio and cassette player

#### **Hydraulics**

Biologically degradable oil Hydraulic equipment for: slope bucket grab hydraulic hammer jib crusher shears magnet 2-piece boom Installation of a 4th working pump

#### Equipment

5,1 m 2-piece boom 4,65 m monobloc boom 2,0 m and 2,8 m dipper arm Extra headlights on the boom

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

