

VOLVO EXCAVATORS

**EC140B/EC160B/EC180B/EC210B
EC240B/EC290B/EC360B/EC460B**



VOLVO

The new B-series excavators. In performance, comfort and economy, they dig deeper.

To create a class-leading excavator, we started with you. Your opinions and suggestions were designed into these machines. The result is a luxurious cab, a highly reliable engine that is matched to the hydraulics for maximum fuel economy, enhanced hydraulics to improve ease of operation, a focus on serviceability to make your life easier.



The Volvo B-series- innovation at every turn

When we designed the B-series, we examined every component of our excavators to determine how to maximize comfort, reliability, productivity and serviceability. And we focused on a few key areas to make it happen. The results? A new, Volvo-designed engine that is reliable and performance-driven, built to perfectly match hydraulic output levels for maximum productivity. A hydraulic system that is both

tough and intelligent, designed to respond to the slightest operator command. A cabin with a full range of operator conveniences and comforts to help the work day go smoothly. And features throughout the machine that have been designed to simplify routine maintenance, for more up-time to get the job done.

It's all in the details

Look ahead to see the wide variety of innovations we've added to the Volvo B-series Excavators, then

contact your local Volvo dealer for the details. And remember that every Volvo excavator is backed by complete customer support from the Volvo worldwide network of dealers and their sales, service and parts organizations.

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- All-new turbocharged Volvo engine built specifically for use in Volvo excavators easily meets EU Step 2 requirements.
 - Operator-designed cab with industry-leading visibility, improved ergonomic seat, more efficient heating and cooling, and more storage space.
 - Booms and arms built to withstand extreme stress and provide long, reliable life.
 - Integrated electronic system (Contronics with advanced mode control system) for more efficient balance of available engine power and hydraulic output.
 - State-of-the-art hydraulics are highly responsive for timely work cycles and high efficiency.
 - Powerful digging and lifting forces.
 - Long and stable undercarriage is built tougher than ever.



A cab for every work environment



Every operator works under different conditions. And differing conditions demand different cab features. Features like electronic climate control. Top-notch windshield wiping. Even extra cabin room. B-series cabs have the versatility to make your job comfortable and convenient throughout the work day.

Comfortable inside, no matter how tough the job outside
Through wind, snow, sun or rain, the Volvo easy-access cab has a broad range of features to help you maintain productivity more comfortably. First and foremost is the machine's industry-leading visibility, which minimizes operator fatigue and maximizes

productivity and safety. The improved visibility is a result of expanded window area, a larger window wiping area with parallel-working wipers, an optional lower wiper, and no interfering cross bar.

The roomy cab has plenty of storage space for personal items, and features an ergonomically-correct environment. The operator's seat is adjustable and includes control consoles that move independently to meet any operator's shape and size. In addition, the B-series include electronic climate control with cooling and heating capacity to guarantee a comfortable cabin environment independent of outdoor conditions. Noise and shock are kept to a minimum with shock-reducing mounts and sound-absorbing material. And additional rear-view mirrors with a large viewing area promote safer, more controlled machine operation.

Cab comfort

- Ergonomically-designed cab provides greater operator comfort for higher operator efficiency and productivity.
- Improved visibility for safer and more efficient operation.
- Instrument panel redesigned to enable even faster operating status checks and greater work efficiencies.
- Increased cooling and heating capacity, with a four-speed fan and thirteen vents.
- Supported by gas springs, the upper front pane is very easy to slide up.
- Very low cab noise level.
- Flat, spacious cabin floor makes it easy to clean.
- High quality, comfortable seat with nine different adjustments.



It's all Volvo

If a machine isn't reliable, productivity will suffer. That is why Volvo has made reliability a priority, building a strong foundation of proven systems and components designed to keep the B-series up and running. At the core of B-series' reliability is the new Volvo engine.

Command performance

The new Volvo engine is one of the most exciting additions to Volvo's B-series line of excavators. This turbocharged 6-cylinder (EC140B: 4-cylinder) diesel engine with direct injection and charged air cooler is built to respond to the unique demands of excavation. Among the highest horsepower in its class, the engine is well matched to the hydraulic system's components and design. Combined, the powerful new Volvo engine and high-performance hydraulics provide exceptionally high fuel efficiencies, especially during hard trenching or mass excavation.

A number of features keep the engine running smoothly and reliably. A new charged air cooler works with the engine's turbocharger for more efficient combustion and low emissions. Three-stage air cleaning prolongs the engine's life and increases up-time by effectively filtering out particles before they reach the engine. And an optional oil bath pre-cleaner also provides excellent particle filtration and easier maintenance.

Engine

- All-new Volvo 2 step engines come equipped with a charged air cooler designed to give the hydraulic system the increased power and control that you require.
- High engine output gives top class performance.
- For more demanding work, we have equipped models EC210B and higher with a 3 stage air cleaning system to provide even greater reliability and durability.
- Auto idling system reduces noise and fuel consumption.
- Optional oil-bath pre-cleaner for additional particle filtration.





Advanced technology



Hydraulics

- Advanced work mode control system is activated according to joystick control lever movements, for ease of operation and excellent controllability. Machine automatically optimizes the working mode.
- Boom and arm flow regeneration ensures efficient operation and fuel economy.
- Advanced-engineered hydraulic oil cooler built of aluminum to maximize heat dissipation and minimize corrosiveness.
- One-touch power boost for surge increase in digging and lifting forces.

Electrical system

- The Contronics system balances available engine power with hydraulic output, for maximum productivity and minimum fuel consumption.
- Self-diagnostic system has error codes and status indicators to ease troubleshooting.
- Powerful 80 A alternator provides greater capacity for machines that work in 24-hour shifts.
- High-capacity halogen lights turn night into day.

Superstructure and digging equipment

- Digging equipment designed and tested for tough conditions, for proven durability and reliability.
- Excellent digging and lifting capacities.
- Optional 2-piece boom in EC140B, EC160B, EC180B, EC210B, EC240B and EC290B.
- Low fuel consumption, combined with the fuel tank capacity, gives you two full work shifts.
- Reinforced idler frame and track motor protection cover.



A fine-tuned hydraulic system performs as a direct extension of the operator's thoughts and movements. That's why the B-series hydraulic system is designed with operator controllability and precision as its focus.

With four different power modes and a power max mode, B-series hydraulics respond automatically to the operator's joystick movements and pilot pressure. This allows Volvo machines to achieve maximum efficiency on a full range of job sites.

The Volvo hydraulic system is as tough as it is intelligent. Boom, arm and slew priority system, boom and arm flow regeneration, and two variable axial displacement piston pumps enhance hydraulic performance, resulting in high slew torque, powerful digging forces and fast digging and slew speeds in all B-series models. That means faster cycle times and more efficient operation across the board.

In addition, the B-series includes an advanced-engineered hydraulic oil cooler. Built of aluminum for maximum heat dissipation and anti-corrosive properties, the new oil cooler minimizes heat build-up, allowing

the system to operate at full potential. And when the job requires a change of bucket or tools, Volvo's hydraulic quick fit makes it very easy, promoting the flexibility and versatility modern job sites demand.

An evolved electronic system

With this new generation of excavators comes a new generation electrical system – Contronics. The new Volvo excavators are equipped with a technologically-advanced electronic system.

It consists of an on-board computer (V-ECU), Machine Display Unit (MDU) and an Engine Electronic Control Unit (E-ECU). They are all connected through a data link. All machine information is stored in the V-ECU.

Information necessary for service can be shown on the external service display. All machine information can be downloaded to a PC using the MATRIS program. This data is an effective resource for diagnostics and service work. The MDU monitors and provides information on all vital machine functions. The information is shown on the display screen located on the right console.

The Contronics balances available engine power with hydraulic output for maximum performance.

At your service

A low-maintenance machine is a valuable investment. It means more up-time, greater productivity, and fewer hassles on the job site. That is why the B-series incorporates features to make service and routine maintenance as quick and easy as possible.



Low-maintenance design

All areas of the machine have enhanced features to make serviceability easier. These features include high filter capacities for longer service intervals; improved air filter efficiency and serviceability; a quick and common oil drain with valve; and a hinged-type undercover for easy access to the engine oil filter.

In addition, many of our service parts have been reorganized within the excavator to provide easier service access than ever. The result? Filters

that are more easily accessible; centralized lubrication points; a more convenient electric relay box location; and large, easy-to-open doors and hoods with locks.

But our easy maintenance features don't stop there. Volvo excavators have always had a three-stage air cleaning system to keep dust and dirt out of the intake system. Now it's also available with a high-performance oil-bath precleaner for highly effective particle filtration. Volvo also provides service technician and machine owners with advanced diagnostic tools designed for assisting with routine maintenance and troubleshooting.

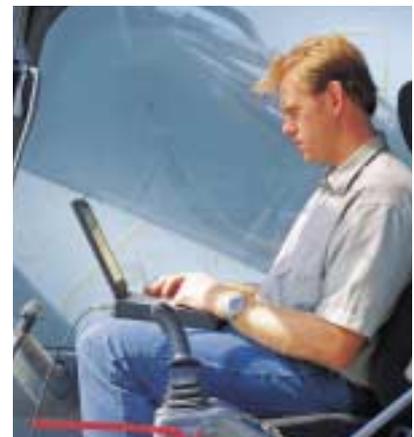
Taking our responsibility seriously

One of Volvo's core values is safety. That's why we also incorporate extra measures to protect our operators, their surroundings and the environment from harm.

The safety and environmental features on our new B-series excavators meet or exceed ISO 14001 regulatory requirements, including EU Step 2

emissions standards. The total machine is recyclable up to 97%.

In addition, our machines have a number of safety features to keep the job site secure. We've designed our superstructure walkway with anti-slip punched-metal and convenient steps and handrails. We've included a hydraulic pressure relief system for safer changing of attachments and safer emergency shutdowns. And we've always incorporated high capacity halogen lights to ensure good visibility under low-lit conditions.



Serviceability

- Large, easy-to-open doors and hoods with locks.
- Long life hydraulic return filter.
- High air filter efficiency and serviceability.
- Checkpoints for hydraulic pressure measurements grouped together for easy access.
- New, hinged-type undercover for easy access to the engine oil filter.

Environment & safety

- Low-emission engines, meeting EU Step 2 emissions standards.
- Electrical master switch.
- Optional front window safety net, FOPS (Falling Object Protection Structure) and FOG (Falling Object Guard).
- Superstructure walkway with anti-slip punched-metal

**Engine**

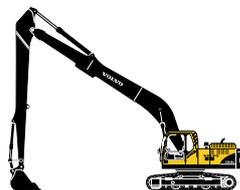
Rated output, at	r/s (r/min)	35 (2 100)	35 (2 100)	32 (1 900)	32 (1 900)	32 (1 900)
ISO 9249/DIN 6271, net	kW (hp)	69 (93)	69 (93)	81 (109)	81 (109)	81 (109)
Bucket capacity	m ³	0,65-0,98	0,73-1,08	0,88-1,23	0,78-1,08	1,03-1,43
Lifting capacity						
along undercarriage	t	3,5	3,8	4,7	4,7	5,4
at reach/height	m	6,0 / 1,5	6,0 / 1,5	6,0 / 1,5	6,0 / 1,5	6,0 / 1,5
Breakout force, SAE	kN	87,3	87,3	105,2	105,2	105,2
Max. Digging reach	m	8,3	8,3	9,0	9,0	9,0
Max. Digging depth	m	5,5	5,4	6,0	6,0	6,0
Operating weight	t	13,7-15,2	14,9-15,6	16,6-18,8	16,5-18,7	18,1-19,0

**Engine**

Rated output, at	r/s (r/min)	32 (1 900)	32 (1 900)	33 (2 000)	33 (2 000)
ISO 9249/DIN 6271, net	kW (hp)	107 (143)	107 (143)	125 (168)	125 (168)
Bucket capacity	m ³	0,9-1,55	0,75-1,38	1,15-1,98	1,05-1,8
Lifting capacity					
along undercarriage	t	7,1	7,1	9,1	8,9
at reach/height	m	6,0 / 1,5	6,0 / 1,5	6,0 / 1,5	6,0 / 1,5
Breakout force, SAE	kN	130,4	130,4	156,9	156,9
Max. Digging reach	m	9,9	9,9	10,3	10,3
Max. Digging depth	m	6,7	6,7	7,0	7,0
Operating weight	t	21,3-22,3	21,5-22,2	24,9-25,8	24,8-25,7

**Engine**

Rated output, at	r/s (r/min)	32 (1 900)	32 (1 900)	28 (1 700)	28 (1 700)	32 (1 900)
ISO 9249/DIN 6271, net	kW (hp)	143 (192)	143 (192)	184 (247)	184 (247)	228 (306)
Bucket capacity	m ³	1,08-2,1	0,95-1,88	1,68-3,0	1,35-2,45	1,8-3,78
Lifting capacity						
along undercarriage	t	10,8	10,2	11,3	10,2	13,1
at reach/height	m	6,0 / 1,5	6,0 / 1,5	7,5 / 1,5	7,5 / 1,5	7,5 / 1,5
Breakout force, SAE	kN	172,6	172,6	209,0	209,0	244,2
Max. Digging reach	m	10,7	10,7	11,2	11,2	12,5
Max. Digging depth	m	7,3	7,3	7,5	7,5	8,3
Operating weight	t	28,6-29,9	28,4-29,7	37,1-38,4	36,3-37,5	45,1-47,9

**Engine**

Rated output, at	r/s (r/min)	32 (1 900)	33 (2 000)	32 (1 900)
ISO 9249/DIN 6271, net	kW (hp)	107 (143)	125 (168)	143 (192)
Bucket capacity	m ³	0,52	0,52	0,52 / 0,57
Lifting capacity				
along undercarriage	t	3,0	3,3	3,7
at reach/height	m	10,5 / 1,5	10,5 / 1,5	10,5 / 1,5
Breakout force, SAE	kN	68,6	68,6	69,1
Max. Digging reach	m	15,8	18,3	18,6
Max. Digging depth	m	12,1	14,4	14,8
Operating weight	t	23,2	27,6	31,6



Technology on Human Terms

Volvo Construction Equipment is one of the world's leading manufacturers of construction machines, with a product range encompassing wheel loaders, excavators, articulated haulers, motor graders and more.

The tasks they face vary considerably, but they all share one vital feature: technology which helps man to perform better: safely, efficiently and with care of the environment. We refer to it as Technology on Human Terms.

The sheer width of the product range means it is always possible to choose exactly the right machine and attachment for the job. Each machine also comes with the quality, continuity and security which is represented by the

Volvo name. The strength of the service and parts organizations; the security of always having immediate access to leading-edge research and technical development are part of the Volvo name. A machine from Volvo meets the very highest demands in all kinds of jobs, under all conditions, the world over.

Volvo Construction Equipment develops, manufactures and markets construction equipment. We are a Volvo company with production facilities on four continents and a market presence in over 100 countries.

For more information please visit our web site:
www.volvo.com

All products are not available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and designs without prior notice. The illustrations do not necessarily show the standard version of the machine.

VOLVO
 Construction Equipment

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