Åkerman EC300



- Engine Power: 154 kW (209 hp)
- Operating Weight: 31,0 – 32,0 t
- Buckets: 448 – 1900 I
- Direct injection, turbocharged Volvo diesel engine
- Åkerman three-circuit multilevel priority hydraulic system
- COS = Capacity Optimized
 System all three pumps for the
 digging movements.
 Mode Selector and electronically
 controlled pump regulation
 (SSC = Speed Sensing Control)
 - Comfort cab
 - computerized control and warning system
 - ergonomic environment
 - low sound level
 - filtered air
- Heavy duty equipment with spherical bearings
- Digging and breakout forces for tough conditions
- Slew ring in oil bath
- Highest flexibility for extra equipment/hydraulics
- Long undercarriage for high stability
- High crawler speed 5,2 km/h

ÅKERMAN

ENGINE



The engine is a turbocharged, 4-stroke diesel engine with water cooling and direct injection.

Make			Volvo	
Model			TD 71	GE
Net output at	r/s (r/	min)	33,3	(2000)
ISO 3046 / DIN 6271*	kW	(hp)	154	(209)
No. of cylinders		A	6	01/10/02/21
Displacement, total	1		6,73	
Bore	mm		104,7	7
Stroke	mm		130	

^{*} Fan excluded

UNDERCARRIAGE



Heavy duty box-designed body with solid slew ring support. Lifetime lubricated rollers and front idlers.

Track chain size		B6
No. of track shoes		2 x 53
Track width	mm	650
alt.	mm	650*/750/880
No. of bottom rollers		2 x 9
No. of top rollers		2 x 2

^{*} Asymmetric

ELECTRIC SYSTEM



Micro processor for monitoring of engine/ hydraulic system. High capacity and well protected electric system. Most relays and fuses are centralized in the cab. Battery

disconnector standard.

Voltage	V	24
A.C. Generator	V/A	28/45
Battery	V	4 x 12
Battery capacity	Ah	120
Alternator rating	W	1260

DRIVE TRAIN



Each track is powered by an axial piston hydraulic motor. The track brakes are of multidisc type and are spring applied and hydraulically released. Motor, brakes and

planetary gears are fully enclosed in the crawler frame.

Max. tractive force	kN	285	
Max. travel speed	km/h	5,2	
Gradeability, continuously	° (%	6) 46	(102)

CAB



Operator's cab with a supporting frame structure. Large panes for all round for good visibility. The upper front pane can be pushed up in the ceiling, and the lower one can be removed. Sliding side window in the cab door.

Heater and defroster: Pressurized and filtered cab. A 3-speed fan provides efficient heating and defrosting through 14 outlets. Prepared for Air Conditioning.

Operator's seat: Adjustable suspension operator's seat with heating coils, headrest and individually adjustable armrests and hand controls.

Sound level: Approved according to 86/662/EEC.

Surroundings (ISO 6393) (10 m distance from the machine) Average value L_{wA} (acoustic power) dB(A) 108 Inside the cab (ISO 6394) with the door closed L_{DA} (acoustic pressure) dB(A) 75

SERVICE REFILL CAPACITIES



Fuel tank	1	340
Fuel pump capacity	I/min	90
Hydraulic system, total	1	430
Diesel engine	1	25
Cooling system (incl. glycol)	1	48
Slew ring	Ī	20

SLEWING SYSTEM



The superstructure is slewed by an axial piston motor through a servo released slew brake, into the two-step slew gear giving torque to the inner tooth race of the slew ring. The entire slew ring

runs in a dust protected oil bath.

S	4,8
S	7,1
	s s

* Empty bucket and equipment extended

HYDRAULIC SYSTEM

Åkerman 3-circuit multilevel priority system all-servo controlled.

Pumps: P1 is a pressure controlled variable pump with priority to slew circuit. P2 and P3 are power and pressure controlled variable pumps with opposite cross flow priority to boom, bucket and arm.

Mode selector: Three working modes:

HLD = Heavy Lift Device

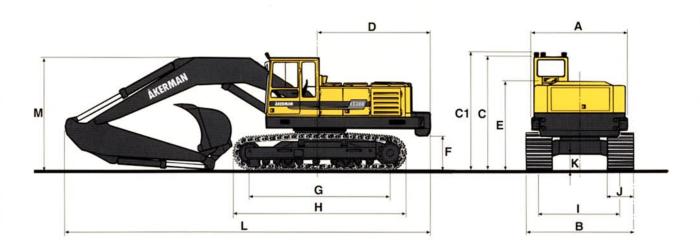
ECO = Economy **CAP** = Capacity.

Powerboost temporarily selectable even in Economy and Capacity mode. Electronically controlled pump regulation for highest power output.

Valve system: Boom, arm and bucket are operated by dual main valves to obtain best combination of precision manoeuvrability and minimized fuel consumption. Boom cylinder movement equipped with floating position to increase the digging speed. Security hose rupture valve on the boom cylinder.

Pump P1		
Max. pressure	MPa	26
Max. flow	I/min	110
Pumps P2 and P3		
Max. pressure	MPa	26
Power boost	MPa	30
Max. flow	I/min	2 x 170
Servo pump		
Pressure	MPa	6,5
Flow	I/min	20

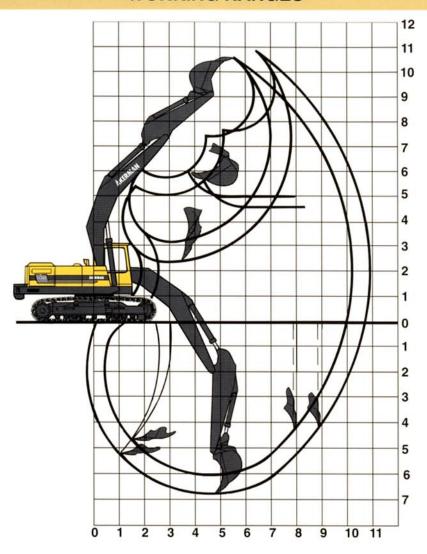
DIMENSIONS



A:	mm	2750	H:	mm	5130	
B:	mm	3000 */3100/3200/3330	l:	mm	2450	
C:	mm	3170	J:	mm	650 *	/650/750/880
C1:	mm	3310	K:	mm	435	
D:	mm	3160	L:	mm	10300	(2,5 m arm)
E:	mm	2360	L:	mm	10300	(3,2 m arm)
F:	mm	974	M:	mm	3310	(2,5 m arm)
G:	mm	4210	M:	mm	3310	(3,2 m arm)

Assymetric

WORKING RANGES



Arm	m	2,5	3,2
Max reach	m	10,4	10,9
Max. reach at ground level	m	10,2	10,7
Max. digging depth	m	6,2	6,8
Max. height, ground			
- tooth tip	m	10,6	10,6
Max. dumping height	m	7,2	7,4
Max. practical dumping height	m	4,9	4,6
Practical digging depth at a repose			
of material of 45°	m	5,1	5,4
Max. vertical digging depth	m	4,3	4,4
Min. slewing radius in front	m	4,1	4,0

DIGGING FORCE

Bucket digging force* kN 186 Dipper arm force* kN 153

BUCKET AND ARM COMBINATIONS

BUCKETS	Volume SAE	Cutting width mm	Weight kg	Fitting *	157.77	itable fo arm
		(ins)			2,50 m	3,20 m
Rock 2 t/m³	1250 1250	1200(48) 1200(48)	1125 1125	D QF	:	•
Heavy Duty 2 t/m³	1515 1515	1500(60) 1500(60)	1460 1520	QF D	:	
Bulk 1,5 t/m³	1900 1700	1900(75) 1500(60)	1700 1450	QF QF	:	
G.P./Trench 1.6 t/m ³	448 818 1180	600(24) 900(36) 1200(48)	540	QF QF QF	:	:
Ditch Cleaning		1800(72) 2400(95)		QF QF	:	:

D = Direct mount QF = Quick fit

^{*} HD-bucket, 1515 I SAE and 2,5 m dipper arm.

WEIGHT AND GROUND PRESSURE



Standard machine, 2,50 m dipper arm, hydraulic quickfit, 1700 l bucket and 5000 kg counterweight.

Track shoes	Machine weight	Ground pressure
650 mm	31 000 kg	51,4 kPa
750 mm	31 400 kg	45,1 kPa
880 mm	32 000 kg	39,2 kPa

LIFTING CAPACITIES

Max. load at dipper pin. Unit: 1 000 kg.

Across	Lifting		Reach from machine centre									
carriage hook related to ground	4,5 m		6,0	m	7,5	5 m	9,0 m		Max. reach			
carriage	level	(H	(H-	H	(] -	ď	(] -	Ġ	(] -	Ė	Max
5,87 m boom	7,5 m			6,7 *	6,7 *					5,4 *	5,4 *	6,6
2,5 m arm	6,0 m			6,7 *	6,7 *	5,3	6,5 *			5,2	5,3 *	7,6
650 mm track	4,5 m	9,2 *	9,2 *	7,1	7,7 *	5,1	7,2 *			4,5	5,5 *	8,2
shoes 5000 kg	3,0 m	9,9	12,4 *	6,7	9,1 *	4,9	7,8 *			4,1	5,7 *	8,5
counterweight	1,5 m	9,4	14,8 *	6,4	10,4 *	4,8	8,4 *			4,0	6,4 *	8,5
oounto noigh	0,0 m	9,3	15,7 *	6,2	11,2 *	4,7	8,3			4,1	6,0 *	8,3
	-1,5 m	9,2	15,5 *	6,2	11,4 *	4,7	8,3			4,5	7,9*	7,7
	-3,0 m	9,3	14,3 *	6,3	10,7 *					5,4	8,7 *	6,8
5,87 m boom	6,0 m			5,7 *	5,7 *	5,3	5,9 *			3,6 *	3,6 *	8,3
3,2 m arm	4,5 m	7,6 *	7,6 *	6,7 *	6,7 *	5,1	6,3 *			4,0	4,1 *	8,8
650 mm track	3,0 m	10,2	10,7 *	6,8	8,2 *	4,9	7,1 *	3,7	4,9 *	3,7	4,1 *	9,1
shoes	1,5 m	9,4	13,5 *	6,4	9,6	4,7	7,9 *	3,6	5,5 *	3,6	4,6 *	9,1
5000 kg counterweight	0,0 m	9,1	15,0 *	6,1	10,7 *	4,5	8,2	THE A		3,6	4,6 *	8,9
counterweight	-1,5 m	9,0	15,4 *	6,0	11,2 *	4,5	8,1			3,9	5,1 *	8,4
	-3,0 m	9,0	14,8 *	6,0	11,0 *	4,6	7,1 *			4,5	5,4 *	7,6
	-4,5 m	9,3	12,9 *	6,3	9,3 *					6,0	8,8 *	6,2

Limited by hydraulic lifting capacity.

The above loads are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75 % of tipping load, with the machine on firm, level ground.

Working pressure with HLD = 30 MPa (300 bar/4350 psi)

STANDARD EQUIPMENT

Engine and Electrical System

Computer controlled monitoring system
Battery disconnector and main fuel tap
Automatic idling speed
(Fuel-miser)
Air filter with indicator
Hour meter
Revs counter
Fuel meter

Temperature meter for cooling fluid and hydraulic oil Electric preheating element 24 volt electrical system with

4 standard batteries Cranked exhaust pipe

Undercarriage

Slew ring in oil bath 650 mm track shoes with mud holes Tripple grousers Hydraulic track adjuster Derailing shields, 3 pcs Top rollers, 2 pcs

Safety and Comfort

Safety bar for control levers
Hose rupture valve on boom
cylinder
Hydraulic refuelling pump,
90 l/min
Over load indicator
Lights (halogen):
5 working lights,front
1 working light, rear
Instrument lighting
Illuminated cab, engine
compartment
compartment
Rear view mirrors:

4 exterior, 1 interior
Cab heating with 14 outlets
Ergonomically designed and
adjustable operator's seat, with
heating coils
Filtered air intake
Cab skylight
Sliding window in the cab door
Emergency exit through rear
window
Tinted windows (clear front)
Internal sunvisor
Double intermittent windscreen

Hydraulics

Float position on boom
Dual main valve for the
travel and equipment functions
Power boost
Mode selector, 3 steps
Three variable axial piston
working pumps
Standard filter cartridges for
return, leak oil and respiration
filter systems
Swing-out oil cooler
Hydraulic equipment for quickfit

Equipment

5,87 m monobloc boom 2,5 m dipper arm Hydraulic quickfit End dampening on all cylinders Security lifting hook Spherical link bearings in all connections Friction welded piston rod eyes

OPTIONAL EQUIPMENT (Standard on certain markets)

Engine and Electrical System

Electric over speed protector Volvo diesel driven engine and cab heater with digital timer Immersion heater, 220 V Precyclone with exhaust ejector

Undercarriage

650 mm asymmetrical track shoes 750/880 mm track shoes Tool box Skid rails

Safety and Comfort Protective grid for front

Windscreen washers Compressor horn Radio cassette player

wipers

pane/roof pane
Fire extinguisher
Seat belts
Rotating beacon
Protection against overfilling fuel
Extra circulation pump for the
heating system
Extra hose rupture valve on
dipper arm/bucket cylinders
Rear lights
Exterior glare shields
Rear window jalousie
Air conditioning

Micro filter for the cab

Hydraulics

Biologically degradable oil
Hydraulic equipment for:
slope bucket
grab
hydraulic hammer
jib
crusher
shears
Installation of a 4th working pump

Equipment

3,2 m dipper arm Extra headlights on the boom

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.