

**VOLVO WHEEL LOADER**

# **L110E**



**VOLVO**

# L110E – THE PRODUCTION LOADER THAT GIVES YOU MORE

With the L110E, we've combined the optimal production loader with the flexible all-rounder. Whatever the job, the L110E will get it done quickly and efficiently at the lowest cost. This machine has all the well thought-out features and details to give the results you demand. Volvo L110E — the loader that gives you more, way more.

Volvo has developed and manufactured wheel loaders for over 50 years. The goal has always been to create the optimal machine for maximum performance and productivity, high operator comfort and unmatched flexibility. Now, the latest experiences and leading technology have resulted in the Volvo L110E. The high-performance, low-emission engine delivers close to maximum power already at low rpm. Furthermore, the powerful patented TP Linkage, combined with Volvo's purpose-built range of attachments, provides the flexibility needed to handle a variety of tasks. Jobs at which the L110E excels include loading trucks, earthmoving, pallet handling and timber handling. Advanced technology helps to make this a swift, versatile and fuel-efficient production machine in any application.

## Get more done

You'll find the L110E a pleasure to operate. In this respect, competing loaders simply can't compete. It's powerful, agile and easy to maneuver. Sitting

comfortably in an ergonomically designed seat, you have total control over the machine. Engine and hydraulics respond immediately to your commands. Visibility is panoramic and the air in the cab is always fresh. Both operator and machine get more done with a lot less haste.

## A great deal for your investment

Proven reliability, excellent financing, extremely low fuel consumption and a high trade-in value provide the cornerstones of a safe investment. Add to that outstanding handling and productivity, a market-leading operator environment to protect the person in the machine, quick and simple daily maintenance and modest service requirements.

And what do you get? The most cost-efficient loader in its class, delivering unparalleled profitability — both now and in years to come.

With the L110E, everybody is a winner. Quite simply, a great deal for your money.



## Specifications L110E

Engine: Volvo D7E LB E3 (Tier 3)

Max power at  
28,3 r/s **(1,700 rpm)**

SAE J1995 gross  
170 kW **(231 hp)**

ISO 9249, SAE J1349 net  
169 kW **(230 hp)**

Breakout force:  
156,3 kN\* **(35,140 lbf)**

Static tipping load at full turn:  
11 160 kg\* **(24,600 lb)**

Buckets:  
2,7 – 9,5 m<sup>3</sup> **(3.5–12.4 yd<sup>3</sup>)**

Log grapple:  
1,1 – 2,4 m<sup>2</sup> **(11.8–25.8 ft<sup>2</sup>)**

Operating weight:  
18,0 – 20,0 t **(39,680–44,090 lb)**

Tires:  
23.5 R25, 750/65 R25

\* Bucket: 3,1 m<sup>3</sup> **(4.1 yd<sup>3</sup>)** straight edge with bolt-on edges.

Tires: 23.5 R25 L3. Standard boom.



# POWER UP YOUR PRODUCTIVITY

Load more tons per hour with the Volvo L110E. Its powerful engine and the Automatic Power Shift (APS) gear shifting system provide immediate response even in the toughest conditions. And Volvo axles are designed to ensure that the rimpull is there when needed. Torque Parallel Linkage (TP Linkage), load-sensing hydraulics, smooth steering and stable operation help make the L110E a precision performer.

## **The only thing modest about this machine is its fuel consumption**

Even at low rpm, the 7-liter high performance engine delivers full power and maximum torque. The machine responds quickly and forcefully with excellent rimpull, full hydraulic power, low fuel consumption and low-emissions. And thanks to the low rpm performance, the service life of the engine is extended.

## **Responds to your commands**

The Volvo fully automatic countershaft transmission provides smooth and effective gear shifting. All the operator has to do is select forward or reverse and APS automatically selects the right gear according to both engine rpm and ground speed. Volvo's in-house engineered axles and drivetrain are well matched and designed for top dependability. And Volvo's oil circulation-cooled wet disc brakes provide smooth, effective braking — and, of course, a long service life.

## **Torque Parallel Linkage — a breakthrough in the industry**

The reliable TP Linkage, Volvo's patented lift-arm system, delivers high and even breakout torque throughout the entire lifting range. The system is exceedingly user-friendly. The operator can easily handle heavy materials and maintain full control in all positions.

## **Hydraulics that make sense**

The Volvo L110E features an intelligent load-sensing system for both the main and steering hydraulics. Two variable piston pumps provide the exact flow and pressure required at any given moment, distributing power when and where it's needed. In addition to rapid response, this system facilitates smoother operation, lower fuel consumption and precise control, even at low rpm.

## **Engine**

- Volvo D7E, a turbocharged, air-to-air intercooled low emission engine with electronically-controlled fuel injection delivers high torque even at low rpm.
- The electronically-controlled hydrostatic fan is only activated when necessary, thus saving fuel.

## **Transmission**

- With Volvo's 3rd generation of APS, the operator can select between four different operating modes, including the new AUTO function, which adaptively chooses the most convenient shifting program for the job at hand, equally weighing the operator's driving habits together with the operating cycle.
- The 3rd generation APS now has fully automatic shifting 1-4, meaning all the operator has to do is choose forward or reverse.

## **Axles/Brakes**

- The Volvo axles are fully integrated with the drivetrain, delivering superior rimpull.
- Oil circulation-cooled wet disc brakes ensure effective braking and a long service life.
- An electronic brake test in Contronic gives you instant access to the status of the brakes.
- A brake wear indicator on each wheel allows you to easily check the brake pad wear.

## **Steering**

- Load-sensing steering only uses power when it's needed, thereby saving fuel.
- E-series loaders feature an accumulator system, providing stable, smooth steering and greater safety.

## **Frame**

- Rugged frame design for secure mounting of components increases the service life of the machine.
- Volvo's frame joint bearing design is a well-proven concept that's easy to maintain and renowned for its long service life.



#### **TP Linkage**

- Unique patented lift-arm system, which provides two solutions in one: excellent breakout torque and parallel action throughout the entire lifting range.

#### **Load-sensing hydraulics**

- The load-sensing hydraulic system ensures that hydraulic oil is pumped around the system only when and where it's needed. This means greater efficiency and lower fuel consumption.

- Pilot-operated hydraulics allow precise control of the attachments, making life easier, and safer, for the operator.

# AN ALERT OPERATOR IS A PRODUCTIVE OPERATOR

Volvo Care Cab with the Contronic monitoring system reinforces Volvo's reputation as a leader in operator environments and cab comfort. We never forget the operator inside the machine. A comfortable, operator-friendly and safe environment makes the workday easier and more productive.



## **A clean and comfortable workplace**

The right cab climate does wonders for efficiency, keeping operators sharp during long shifts. In fact, all incoming air is filtered in two stages, making this one of the cleanest cabs on the market. Even the recirculated air is filtered. Furthermore, Volvo's state-of-the-art air-conditioning\* provides a pleasant temperature year-round, regardless of outdoor conditions. So even after a long work shift, the air in the cab is still fresh and the operator's mind is still clear.

## **Comfort and productivity go hand-in-hand**

There is a range of comfortable seats, all of them with multiple adjustment functions for optimal individual comfort. All instruments are visible at a glance, and all important information is right in front of the operator. The forward, reverse and kick-down functions are situated both on the lever on the left-hand side of the steering wheel and on the hydraulic console to the right. And thanks to Comfort Drive Control (CDC)\*, you can steer, change directions and kickdown to first gear with easy-to-use controls integrated into the left-hand armrest — an excellent way to combat fatigue and static muscle strain. Furthermore, to avoid monotonous arm movements, you can shift at any time from lever steering to using the steering wheel.

\* Optional equipment

## **Contronic keeps an eye on everything**

Contronic, the highly reliable control and monitoring system from Volvo, continuously monitors the machine's operation and performance. The system is an electronic network made up of three computers. Operating at three levels, the system keeps an eye on the machine's various functions in real-time. If a potential problem should occur, the system generates an immediate warning, making the operator aware of the condition. All operating data is saved and can be used to analyze how the machine performs and also to trace its history since the latest service. The machine's functions can be updated for optimal adaptation to new and changing operating conditions via the Contronic service display tool. With VCADS Pro, it's also possible to check and adjust the machine's functions and performance characteristics.

## **Low noise levels**

Thanks to its ingenious rubber mounting system and heavy-duty insulation, the Care Cab is one of the quietest cabs on the market. By reducing tiresome earfuls and annoying vibrations, the operator will stay sharp throughout the shift. In short, it's a great place to work.

## **Care Cab**

- Unrivalled operator environment with one of the market's best cab filtration systems.
- Pleasant interior with superior finish makes it easy to maintain and keep clean.
- Adjustable seat, armrest, hydraulic lever console and steering wheel for optimal operator comfort and high production.
- Contronic, a superior control and monitoring system, designed to increase safety and productivity.
- All service platforms and entry ladders boast improved anti-slip surfaces. Sloped entry ladder for easy cab access.
- Large windshields, narrow pillars and a sloped engine hood ensure good panoramic visibility, thus further increasing safety.
- Powerful halogen lighting to the front and rear provides good visibility over the entire work area.



# VOLVO'S COMMITMENT TO NATURE AND MANKIND

Quality, safety and care for the environment are Volvo's core values. Indeed, we see our commitment as an integral part of our operation. Few machines have to work in tougher conditions. The ultimate goal is maximized productivity and efficiency for the lowest cost per hour, with minimized environmental impact. For instance, plants and manufacturing processes are certified in accordance with ISO 14001. This is but one example of our tangible commitments and high quality standards. And that's why Volvo customers get one of the most environmentally considerate and dependable wheel loaders on the market.

## **A winner for years to come**

Your Volvo L110E has to be a winner — both in day-to-day and long-term operations, always operating economically with maximum consideration of the environment. The machinery has to be trusted in all aspects. It must deliver the anticipations of productivity and economy. High-quality and easy maintenance are imperative for keeping up the work process. The high-performance, low-emission engine is both good for your business and for the environment.

## **Comfortable and quiet operator's environment**

The operator inside deserves a comfortable, reliable and safe machine to work with. A good environment helps to spare operator, equipment and nature for years to come. The Volvo L110E is a super competitive wheel loader that puts the operator right in the middle, literally speaking. Tedious vibrations and noise have been heavily reduced. If the operator feels comfortable and secure, it's easier to stay attentive.

## **More than 95% recyclable**

The L110E is almost completely recyclable. We see it as a natural step in our commitment. Components such as the engine, transmission and hydraulics are re-engineered and re-used in our Parts Exchange program. The equipment has to be as trustworthy, service-friendly, productive and as cost-effective as possible. Choose this wheel loader for maximum productivity and minimal impact on operator, machinery and environment. Feel free to feel secure in a Volvo L110E.

## **Quality**

- The air is vented from all major components with easy to replace breather filters, used to prevent dirty air from entering the transmission, axles, fuel tank and hydraulic tank.
- All electrical wires are routed through sturdy conduits, protected from water, dust and abrasion with rubberized connectors and terminal caps.
- The L110E is designed from the beginning for easy service and maintenance. Easy-access to all components lays the foundation for shorter service and maintenance time and longer life.

## **Safety**

- A dual-circuit service brake system that fulfills all requirements according to ISO 3450, electronic brake test in Contronic and easy to check brake wear indicators are all ways to ensure safe and effective braking.
- Volvo Care Cab is tested and approved according to ROPS ISO 3471 and FOPS ISO 3449 standards.
- Optimized panoramic visibility gives effective control over the entire work area.
- The L110E has steps and platforms that are equipped with anti-slip surfaces and well positioned hand rails.

## **Environment**

- The low rpm, high-performance D7E engine meets all current emission requirements according to stage 3 legislation in Europe and the US.
- The L110E is manufactured in environmentally certified factories according to ISO 14001.
- The L110E is more than 95% recyclable according to material weight.
- Low external and internal sound levels.



# VOLVO L110E IN DETAIL

## Engine

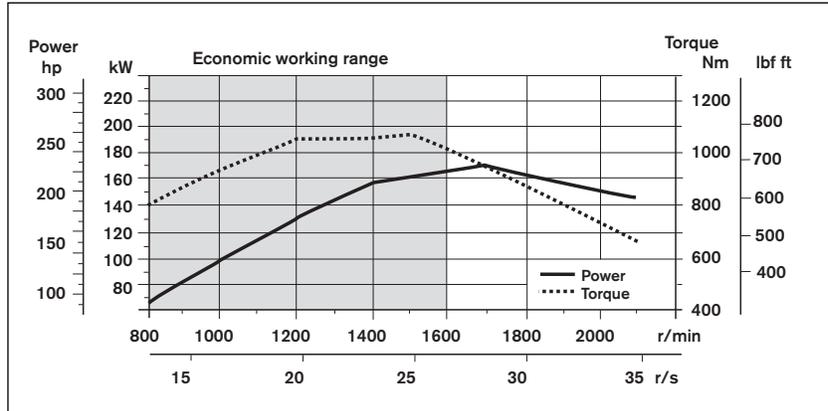
7 liter, 6-cylinder straight turbocharged diesel engine with common rail fuel injection system and switchable Internal Exhaust Gas Recirculation (I-EGR). The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. The throttle application is transmitted electrically from the throttle pedal or the optional hand throttle. Air cleaning: three-stage. Cooling system: Air-to-air intercooler and hydrostatic, electronically-controlled fan.

<b>Engine</b>	Volvo D7E LB E3
<b>Max power at</b>	28,3 r/s (1,700 rpm)
<b>SAE J1995 gross</b>	170 kW (231 hp)
<b>SAE J1349 net</b>	169 kW (230 hp)
<b>Max torque at</b>	25 r/s (1,500 rpm)
<b>SAE J1995 gross</b>	1065 Nm (786 lbf ft)
<b>SAE J1349 net</b>	1059 Nm (781 lbf ft)
<b>Economic working range</b>	800–1600 rpm
<b>Displacement</b>	7,1 l (433 in <sup>3</sup> )

## Electrical system

Central warning system: Central warning light for the following functions (buzzer with gear engaged): Engine oil pressure, charge-air temperature, fuel temperature, transmission oil pressure, brake pressure, parking brake applied, hydraulic oil level, steering pressure, low coolant level, coolant temperature, transmission oil temperature, hydraulic oil temperature, overspeeding in engaged gear, brake charging, axle oil temperature.

<b>Voltage</b>	24 V
<b>Batteries</b>	2x12 V
<b>Battery capacity</b>	2x140 Ah
<b>Cold cranking capacity, approx</b>	1050 A
<b>Reserve capacity, approx</b>	270 min
<b>Alternator rating</b>	1540 W/55 A
<b>Starter motor output</b>	5,5 kW (7.5 hp)



## Drivetrain

Torque converter: single-stage. Transmission: Volvo countershaft transmission with single lever control. Fast and smooth shifting of gears between forward and reverse with Pulse Width Modulation (PWM) valve. Gearshifting system: Volvo Automatic Power Shift (APS) with fully automatic shifting 1-4 and mode selector with 4 different gearshifting programs, including AUTO. Axles: Volvo fully floating axle shafts with planetary hub reductions and cast steel axle housings. Fixed front axle and oscillating rear axle. 100% differential lock on the front axle.

<b>Transmission</b>	Volvo HTE 204
<b>Torque multiplication</b>	2,69:1
<b>Maximum speed, forward/reverse</b>	
1	7,1 km/h (4.4 mph)
2	13,2 km/h (8.2 mph)
3	25,3 km/h (15.7 mph)
4	36,2 km/h (22.5 mph)
<b>Measured with tires</b>	23.5 R25 L2
<b>Front axle/rear axle</b>	Volvo/AWB 31/30
<b>Rear axle oscillation</b>	±13°
<b>Ground clearance at 13° osc.</b>	460 mm (18.1 in)

## Brake system

Service brake: Volvo dual-circuit system with nitrogen charged accumulators. Outboard mounted hydraulically operated, fully sealed oil circulation-cooled wet disc brakes. The operator can select automatic disengagement of the transmission when braking using Contronic. Parking brake: Fully sealed, wet multi-disc brake built into the transmission. Applied by spring force and electro-hydraulically released with a switch on the instrument panel. Secondary brake: Dual brake circuits with rechargeable accumulators. Either one circuit or the parking brake fulfills all safety requirements. Standard: The brake system complies with the requirements of ISO 3450.

<b>Number of brake discs per wheel front/rear</b>	1/1
<b>Accumulators</b>	3x1,0 l (3x0.26 US gal)
<b>Accumulators for parking brake</b>	1x1,0 l (1x0.26 US gal)

### Steering system

Steering system: Load-sensing hydrostatic articulated steering. System supply: The steering system has priority feed from a load-sensing axial piston pump with variable displacement. Steering cylinders: Two double-acting cylinders.

<b>Steering cylinders</b>	2
<b>Cylinder bore</b>	80 mm (3.2 in)
<b>Piston rod diameter</b>	50 mm (2.0 in)
<b>Stroke</b>	486 mm (19.0 in)
<b>Working pressure</b>	21 MPa (3,046 psi)
<b>Maximum flow</b>	120 l/min (31.7 US gpm)
<b>Maximum articulation</b>	±40°

### Cab

Instrumentation: All important information is centrally located in the operator's field of view on the Contronic monitoring system's display unit. Heater and defroster: Heater coil with filtered fresh air and fan with four speeds. Defroster vents for all window areas. Operator seat: Ergonomic seat with adjustable suspension and retractable seat belt. The seat is mounted on a bracket, which is mounted on the rear cab wall. The forces from the retractable seat belt are absorbed by the seat rail. Standard: The cab structure is tested and approved according to ROPS (ISO 3471) and FOPS (ISO 3449). The cab meets all requirements according to ISO 6055 (Operator Overhead Protection - Industrial Trucks) and SAE J386 (Operator Restraint System).

<b>Emergency exits</b>	1
<b>Sound level in cab according to ISO 6396</b>	LpA 68 dB (A)
<b>External sound level according to ISO 6395 (Directive 2000/14/EC)</b>	LwA 106 dB (A)
<b>Ventilation</b>	9 m <sup>3</sup> /min (318 ft <sup>3</sup> /min)
<b>Heating capacity</b>	11 kW (37,500 Btu/h)
<b>Air conditioning (optional)</b>	8 kW (27,300 Btu/h)

### Hydraulic system

System supply: Two load-sensing axial piston pumps with variable displacement. The steering system always has priority. Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve. Lift function: The valve has four positions including lift, hold, lower and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to any position between maximum reach and full lifting height. Tilt function: The valve has three functions including rollback, hold and dump. Inductive/magnetic automatic tilt can be adjusted to the desired bucket angle. Cylinders: Double-acting cylinders for all functions. Filter: Full flow filtration through 20 micron (absolute) filter cartridge.

**Working pressure maximum, pump 1** 21,0 MPa (3,046 psi)

<b>Flow at and engine speed</b>	145 l/min (38.3 US gpm) 10 MPa (1,450 psi) 32 r/s (1,900 rpm)
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**Working pressure, pump 2** 24,0 MPa (3,480 psi)

<b>Flow at and engine speed</b>	110 l/min (29.1 US gpm) 10 MPa (1,450 psi) 32 r/s (1,900 rpm)
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**Pilot system Working pressure** 3,5 MPa (508 psi)

<b>Cycle times</b>	
<b>Raise*</b>	5,4 s
<b>Tilt*</b>	2,1 s
<b>Lower, empty</b>	2,5 s
<b>Total cycle time</b>	10,0 s

\* with load as per ISO 14397 and SAE J818

### Lift arm system

Torque Parallel Linkage (TP Linkage) with high breakout torque and parallel action throughout the entire lifting range.

<b>Lift cylinders</b>	2
<b>Cylinder bore</b>	150 mm (5.9 in)
<b>Piston rod diameter</b>	80 mm (3.1 in)
<b>Stroke</b>	676 mm (26.6 in)
<b>Tilt cylinder</b>	1
<b>Cylinder bore</b>	220 mm (8.7 in)
<b>Piston rod diameter</b>	110 mm (4.3 in)
<b>Stroke</b>	412 mm (16.2 in)

### Service

Service accessibility: Large, easy-to-open service doors with gas struts. Swing-out radiator grill and bottom-hinged coolers mounted on fixed radiator. Possibility to log and analyze data to facilitate troubleshooting.

### Refill capacities

<b>Fuel tank</b>	269 l (71.1 US gal)
<b>Engine coolant</b>	70 l (18.5 US gal)
<b>Hydraulic oil tank</b>	143 l (37.8 US gal)
<b>Transmission oil</b>	38 l (10.0 US gal)
<b>Engine oil</b>	21 l (5.5 US gal)
<b>Axles front/rear</b>	36/41 l (9.5/10.8 US gal)

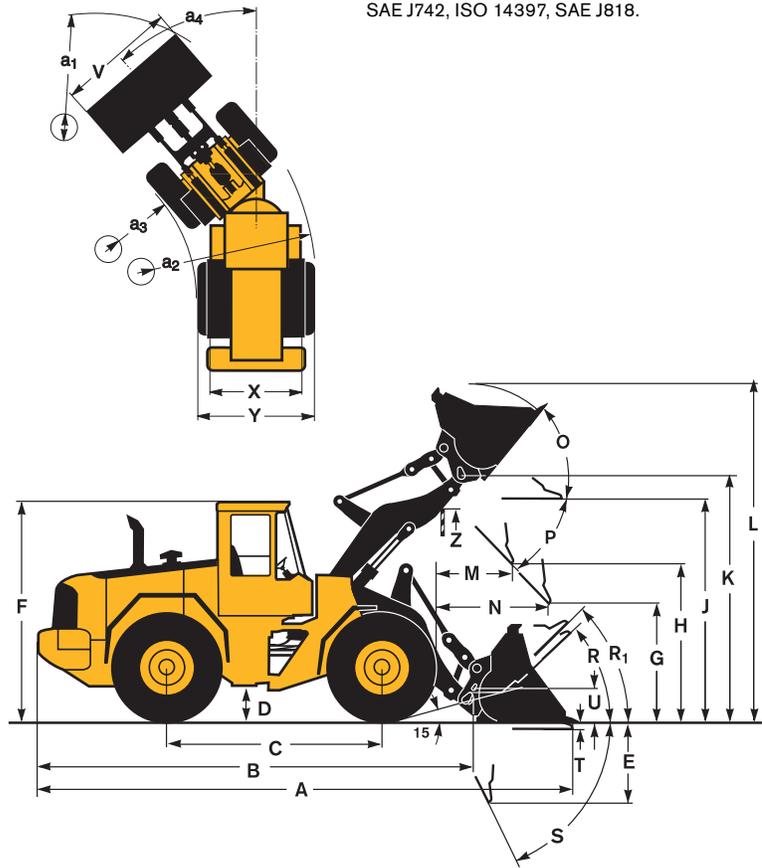
# SPECIFICATIONS

Where applicable, specifications and dimensions are according to ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 14397, SAE J818.

## Tires: 23.5 R25 L3

	Standard boom	Long boom
B	6440 mm 21'2"	6970 mm 22'10"
C	3200 mm 10'6"	—
D	440 mm 1'5"	—
F	3360 mm 11'0"	—
G	2130 mm 7'0"	—
J	3720 mm 12'2"	4230 mm 13'11"
K	4030 mm 13'3"	4550 mm 14'11"
O	55 °	—
P <sub>max</sub>	50 °	46 °
R	40 °	42 °
R <sub>1</sub> *	45 °	49 °
S	66 °	64 °
T	80 mm 0'3"	90 mm 0'4"
U	480 mm 1'7"	610 mm 2'0"
X	2060 mm 6'9"	—
Y	2680 mm 8'10"	—
Z	3310 mm 10'10"	3820 mm 12'6"
a <sub>2</sub>	5730 mm 18'10"	—
a <sub>3</sub>	3060 mm 10'0"	—
a <sub>4</sub>	±40 °	—

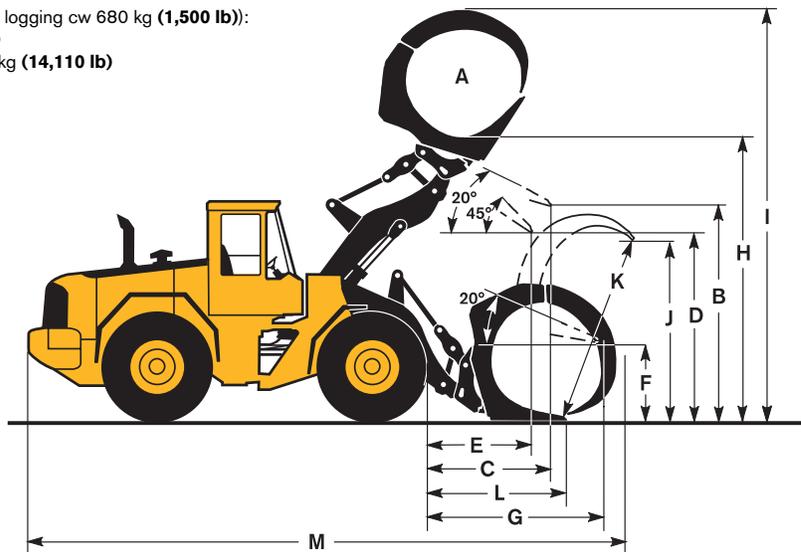
\* Carry position SAE



## Tires: 750/65 R25

A	2.4 m <sup>2</sup>	25.8 ft <sup>2</sup>
B	3480 mm	11'5"
C	1850 mm	6'1"
D	2860 mm	9'5"
E	1460 mm	4'9"
F	1530 mm	5'0"
G	2720 mm	8'11"
H	4600 mm	15'1"
I	6640 mm	21'9"
J	2790 mm	9'2"
K	2990 mm	9'10"
L	2050 mm	6'9"
M	8720 mm	28'7"

Operating weight (incl. logging cw 680 kg (1,500 lb)):  
19 780 kg (43,610 lb)  
Operating load: 6400 kg (14,110 lb)



## Supplemental Operating Data

			Standard boom		Long boom			
	23.5 R25 L5	750/65 R25	750/65 R25	750/65 R25	750/65 R25	750/65 R25		
Width over tires	mm	in	+40	+1.6	+230	+9.1	+230	+9.1
Ground clearance	mm	in	+50	+2.0	+20	+0.8	+30	+1.2
Tipping load, full turn	kg	lb	+500	+1,102	+430	+948	+360	+790
Operating weight	kg	lb	+680	+1,500	+560	+1,235	+560	+1,235

Tires 23.5 R25 L3	GENERAL PURPOSE							LIGHT MATERIAL		LONG BOOM	
											
	Bolt-on edges	Teeth & Segments	Bolt-on edges	Bolt-on edges	Bolt-on edges						
Volume, heaped ISO/SAE	m <sup>3</sup> yd <sup>3</sup>	3,4 4.4	3,1 4.1	3,1 4.1	3,1 4.1	3,1 4.1	3,1 4.1	2,9 3.8	9,5 12.4	5,5 7.2	—
Volume at 110% fill factor	m <sup>3</sup> yd <sup>3</sup>	3,7 4.8	3,4 4.5	3,4 4.5	3,4 4.5	3,4 4.5	3,4 4.5	3,2 4.2	10,5 13.7	6,1 8.0	—
Static tipping load, straight	kg lb	12 840 28,300	12 980 28,620	12 230 26,960	12 980 28,620	12 190 26,870	12 240 26,990	12 550 27,670	11 490 25,330	11 400 25,130	-2540 -5,600
at 35° turn	kg lb	11 430 25,200	11 570 25,510	10 870 23,960	11 580 25,530	10 840 23,900	10 880 23,990	11 140 24,560	10 120 22,310	10 070 22,200	-2320 -5,110
at full turn	kg lb	11 020 24,300	11 150 24,560	10 470 23,080	11 160 24,600	10 440 23,020	10 480 23,100	10 720 23,630	9710 21,410	9670 21,320	-2260 -4,980
Operating load*)	kg lb	5180 11,420	5240 11,550	4920 10,850	5250 11,560	4910 10,820	4930 10,870	5040 11,110	4560 10,060	4550 10,020	-1060 -2,340
Breakout force	kN lbf	143,3 32,220	150,5 33,830	138,6 31,160	156,3 35,140	143,8 32,330	143,7 32,300	127,2 28,600	91,3 20,520	104,7 23,540	+20 +4,500
A	mm ft in	8010 26'3"	7940 26'1"	8010 26'3"	7850 25'9"	8050 26'5"	7 990 26'3"	8010 26'3"	8780 28'10"	8480 27'10"	+510 +1'8"
E	mm ft in	1260 4'2"	1200 3'11"	1300 4'3"	1150 3'9"	1300 4'3"	1250 4'1"	1310 4'4"	1970 6'6"	1710 5'7"	-2 -0.01"
H**)	mm ft in	2790 9'2"	2840 9'4"	2810 9'3"	2880 9'5"	2770 9'1"	2800 9'2"	2590 8'6"	2280 7'3"	2410 7'11"	+520 +1'8"
L	mm ft in	5620 18'5"	5550 18'3"	5610 18'5"	5490 18'0"	5610 18'5"	5560 18'3"	5510 18'1"	6000 19'8"	5830 19'1"	+520 +1'8"
M**)	mm ft in	1200 3'11"	1150 3'9"	1190 3'11"	1110 3'8"	1230 4'0"	1200 3'11"	1270 4'2"	1730 5'8"	1520 5'0"	-35 -0'1.4"
N**)	mm ft in	1730 5'8"	1700 5'7"	1740 5'9"	1690 5'7"	1750 5'9"	1 730 5'8"	1910 6'3"	1800 5'11"	1790 5'10"	+430 +1'5"
V***)	mm in	2880 113"	2880 113"	2880 113"	3000 118"	3000 118"	2880 113"	2880 113"	3400 134"	3000 118"	—
a <sub>1</sub> clearance circle	mm ft in	12 660 41'6"	12 620 41'5"	12 670 41'7"	12 700 41'8"	12 670 41'7"	12 670 41'6"	12 730 41'9"	13 600 44'7"	13 060 42'10"	—
Operating weight	kg lb	18 220 40,120	18 140 40,000	18 400 40,560	18 110 39,930	18 400 40,570	18 370 40,500	18 530 40,850	19 030 41,950	18 810 41,470	+320 +705

\*) Rated at Volvo's recommended maximum utilization for L110E.

Note: This only applies to genuine Volvo attachments.

\*\*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Measured at 45° dump angle. (Spade nose buckets at 42°)

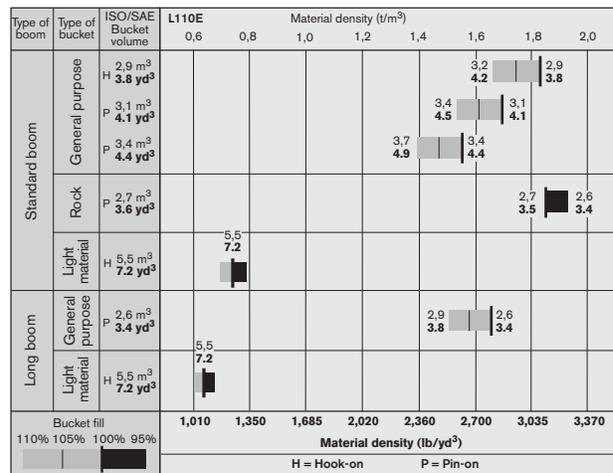
\*\*\*) 113" wide buckets not recommended for 750/65 R25 tires.

### Bucket Selection Chart

The chosen bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the features of the TP Linkage, including an open bucket design, good rollback angles in all positions and good bucket filling performance. The example represents a standard boom configuration. Example: Sand and gravel. Fill factor ~ 105%. Density 2,780 lb/yd<sup>3</sup>. Result: The 4.1 yd<sup>3</sup> bucket carries 4.3 yd<sup>3</sup>. For optimal stability always consult the bucket selection chart.

Material	Bucket fill, %		Material density,		ISO/SAE bucket volume,		Actual volume,	
			t/m <sup>3</sup>	lb/yd <sup>3</sup>	m <sup>3</sup>	yd <sup>3</sup>	m <sup>3</sup>	yd <sup>3</sup>
Earth/Clay	~ 110		~ 1,80	~ 3,035	2,9	3,8	~ 3,2	~ 4,2
			~ 1,70	~ 2,865	3,1	4,1	~ 3,4	~ 4,5
			~ 1,50	~ 2,530	3,4	4,5	~ 3,7	~ 4,8
Sand/Gravel	~ 105		~ 1,75	~ 2,950	2,9	3,8	~ 3,0	~ 3,9
			~ 1,65	~ 2,780	3,1	4,1	~ 3,3	~ 4,3
			~ 1,50	~ 2,530	3,4	4,5	~ 3,6	~ 4,7
Aggregate	~ 100		~ 1,90	~ 3,200	2,9	3,8	~ 2,9	~ 3,8
			~ 1,70	~ 2,865	3,1	4,1	~ 3,1	~ 4,1
			~ 1,50	~ 2,530	3,4	4,5	~ 3,4	~ 4,4
Rock	≤ 100		~ 1,80	~ 3,035	2,7	3,5	~ 2,7	~ 3,5

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.



## STANDARD EQUIPMENT

### Engine

Three-stage air cleaner with ejector and inner filter  
Indicator glass for coolant level  
Preheating of induction air  
Fan air intake protection, extra close-meshed  
Muffler, spark arresting  
Fuel filter, extra large with water-trap  
Oil trap  
Exhaust heat insulation  
Reversible cooling fan  
Fuel fill strainer  
Coolant filter

### Electrical system

Language kit 1  
24 V, pre-wired for optional accessories  
Alternator, 24 V/55 A  
Air filter for alternator  
Exchange battery  
Battery boxes, steel  
Battery disconnect switch  
Fuel gauge  
Hour meter  
Electric horn  
Reverse alarm, self-adjusting  
Instrument panel with symbols  
Lighting:

- Twin halogen front headlights with high and low beams
- Parking lights
- Double brake and tail lights
- Turn signals with flashing hazard light function
- Halogen work lights (2 front and 2 rear)
- Instrument lighting

### Conronic monitoring system

ECU with log and analysis system  
Conronic display  
Fuel consumption  
Ambient temperature  
Engine 'Shutdown to idle' in case of malfunction indication:

- High engine coolant temperature
- Low engine oil pressure
- High transmission oil temperature

Start interlock when gear is engaged  
Brake test  
Test function for warning and indicator lights  
Warning and indicator lights:

- Charging

## OPTIONAL EQUIPMENT

### Service and maintenance

Toolbox, lockable  
Tool kit  
Automatic lubrication system  
Automatic lubrication system, stainless steel  
Automatic lubrication system incl. long boom  
Automatic lubrication system for attachment bracket, cast  
Automatic lubrication system for attachment bracket, welded  
Automatic lubrication system, stainless steel, for attachment bracket, cast  
Automatic lubrication system, stainless steel, for attachment bracket, welded  
Refill pump for automatic lubrication system  
Wheel nut wrench kit  
Oil sampling valve

### Engine equipment

Engine block heater, 120 V  
Engine auto shut down  
Increased engine protection  
Disabled engine protection  
Air pre-cleaner, oil-bath type  
Air pre-cleaner, turbo type, one-stage  
Air pre-cleaner, Sy-Klone type, one-stage  
Air pre-cleaner, Sy-Klone type, two-stage  
Fuel filter with water trap and heating  
Hand throttle control  
Radiator, corrosion-protected  
Reversible cooling fan and axle oil cooler

### Electrical system

Alternator, 80 A  
Battery disconnect switch, additional in cab  
Work light, attachments  
Work lights front, extra  
Work lights rear, extra  
Work lights front, on cab, dual  
Work lights front, high intensity  
License plate holder, lighting  
Reverse lights, automatic  
Shortened headlight support brackets  
Warning beacon, rotating, collapsible  
Warning beacon, flashing strobe light

### Cab

Installation kit for radio, 11 A, 12 V, left and right in cab  
Installation kit for radio, 20 A, 12 V  
Radio with cassette player  
Radio with CD-player  
Sun blinds, front and rear windows  
Sun blinds, side windows

- Oil pressure engine
- Oil pressure, transmission
- Brake pressure
- Parking brake
- Hydraulic oil level
- Axle oil temperature
- Primary steering
- Secondary steering
- High beams
- Turn signals
- Rotating beacon
- Preheating coil
- Differential lock
- Coolant temperature
- Transmission oil temperature
- Brake charging
- Level warnings:
  - Engine oil level
  - Coolant level
  - Transmission oil level
  - Hydraulic oil level
  - Washer fluid level

### Drivetrain

Automatic Power Shift with operator-controlled disengagement function for transmission cut-out when braking and mode selector with AUTO function  
Fully Automatic Powershift 1-4  
PWM-control between different gear positions  
Forward and reverse switch by lever console  
Differentials: front: 100% hydr. diff lock, rear: conventional

### Tires

23.5 R25

### Brake system

Wet oil circulation-cooled disc brakes on all four wheels  
Dual brake circuits  
Dual service brake pedals  
Secondary brake system  
Parking brake, el-hydraulic  
Brake wear indicator

### Cab

ROPS (ISO 3471), FOPS (ISO 3449)  
Lock kit, one combination  
Acoustic inner lining  
Ashtray  
Cigarette lighter  
Lockable door

Retractable lap-type belt, longer and wider than standard

Air-conditioning  
Air-conditioning with corrosion protected condenser  
Air-conditioning with automatic temp. control (ATC)  
Air-conditioning with corrosion prot. condenser and automatic temp. control (ATC)  
Ventilation air filter for work in asbestos environment  
Cab air pre-cleaner, Sy-Klone type  
Operator's seat with low backrest  
Operator's seat with low backrest and electrical heating  
Operator's seat air-suspended with high backrest and electrical heating  
Operator's seat air-suspended, heavy-duty (up to 350 lbs)  
Armrest (left) for operator's seat  
Steering wheel knob  
Noise reduction kit  
Rearview camera incl. monitor  
Rearview camera color, LCD monitor  
Rearview mirrors, el-heated  
Foot step, front frame  
Cab ladder, rubber suspended

### Drivetrain

Limited slip rear  
Speed limiter 20 km/h (12.5 mph)  
Speed limiter 30 km/h (18.6 mph)

### Brake system

Parking brake alarm, audible  
Oil cooler and filter for front and rear axle  
Stainless steel brake lines

### Hydraulic system

Single lever control  
Single lever control for 3rd hydraulic function  
3rd hydraulic function  
3rd hydraulic function for long boom  
3rd-4th hydraulic function  
3rd-4th hydraulic function for long boom  
Detent for 3rd hydraulic function  
Boom Suspension System  
Single-acting lifting function  
Biodegradable hydraulic fluid  
Fire resistant hydraulic fluid  
Hydraulic fluid for hot climate  
Attachment bracket, cast  
Attachment bracket, welded  
Arctic kit, attachment locking hoses  
Arctic kit, pilot hoses and brake accum. incl. hydraulic oil  
Separate attachment locking, standard boom  
Separate attachment locking, long boom  
Return-to-dig  
Hydraulic fluid for hot climate

Cab heating with filter, fresh air inlet and defroster  
Floor mat  
Interior light  
Interior rearview mirror  
2 exterior rearview mirrors  
Openable window right side  
Sliding window, right  
Sliding window, door  
Tinted safety glass  
Lap-type retractable seatbelt (SAE J386)  
Adjustable lever console  
Adjustable steering wheel  
Operator's seat with high backrest and electrical heating  
Storage compartment  
Sun visor  
Beverage holder  
Windshield washers front and rear  
Windshield wipers front and rear  
Interval function for front and rear windshield wipers  
Service platforms with anti-slip surfaces on front and rear fenders  
Speedometer

### Hydraulic system

Main valve, 2-spool  
Pilot valve, 2-spool  
Variable displacement axial piston pumps (3) for:

- working hydraulics
- steering system, pilot hydraulics and brakes
- fan motor

Boom lowering system  
Boom kick-out, automatic, adjustable  
Bucket positioner, automatic with position indicator, adjustable  
Hydraulic oil cooler

### External equipment

Noise and vibration dampening suspension of cab, engine and transmission  
Lifting eyes  
Easy-to-open side panels  
Frame steering, joint lock  
Vandalism lock prepared for batteries and engine compartment  
Tow hitch  
Basic fenders with wideners  
Guardrails, on rear fenders

### Protective equipment

Cover plates, rear frame

### Other equipment

Decals, USA

### External equipment

Long boom  
Front and rear fenders with wideners for 750/65 tires  
Full fenders for 750/65 tires  
Full fenders for 23.5 tires  
Mudflap kit for full fenders  
Delete front fenders and rear fender wideners  
Logging counterweight (with approval)  
Red/white warning paint, chevrons

### Protective equipment

Guards for front headlights  
Guards for tail lights  
Guards for tail lights, heavy-duty  
Guards for side and rear windows  
Guard for radiator grill  
Guards for grease nipple  
Guard for center hinge and rear frame  
Guards for boom cylinder hose and tube  
Guards for wheel/axle seals  
Guard for front windshield  
Belly guard, front  
Belly guard, rear  
Cover plate, front frame, heavy-duty  
Cover plate under cab  
Corrosion-protection, painting of machine  
Corrosion-protection, painting of attachment bracket  
Bucket teeth protection  
Fire suppression system  
Anti-theft device

### Other equipment

Comfort Drive Control, CDC  
Secondary steering  
Sign, slow moving vehicle  
Decals English/Spanish

### Tires

750/65 R25

### Attachments

Buckets:

- Straight with/without teeth
- Spade nose with/without teeth
- High tipping
- Light materials
- Refuse tamping bucket

Bolt-on and weld-on bucket teeth  
Cutting edge in three sections, bolt-on  
Bucket spill guard  
Fork equipment  
Material handling arm  
Log grapples



### Boom Suspension System (BSS)\*

BSS utilizes gas/oil accumulators connected to the lift cylinders to absorb shocks and smooth out rough roads for faster cycle times, less spillage and increased operator comfort.



**Automatic Lubrication System\***

Our factory fitted Automatic Lubrication System takes care of greasing while the machine is in operation. This means less downtime for scheduled maintenance and more time for productive work.

\* Optional equipment



**Comfort Drive Control (CDC)\***

CDC significantly reduces repetitive and tiring steering wheel movements. The operator can shift and steer easily with the aid of controls integrated in the left armrest.



**3rd and 4th hydraulic functions\***

Volvo wheel loaders can be equipped with third and fourth hydraulic functions, which are operated with additional control levers.

These functions are necessary when there's a need to operate a third and fourth hydraulic function at the same time, such as when using a sweeper attachment or a timber grapple with hydraulic heel kick-out.

### Genuine Volvo attachments

Genuine Volvo attachments and wear parts, including the new Volvo Tooth System, are designed as an integral part of the loader, making the L110E a swift and versatile machine in a wide range of applications.

### Long boom\*

A long boom gives the extra dump height and reach necessary for loading high trucks or feeders.





Volvo Construction Equipment is different. It's designed, built and supported in a different way. That difference comes from our 170-year engineering heritage. A heritage of thinking first about the people who actually use the machines. About how to help them be safer, more comfortable, more productive. About the environment we all share. The result of that thinking is a growing range of machines and a global support network dedicated to helping you do more. People around the world are proud to use Volvo. And we're proud of what makes Volvo different – **More care. Built in.**



*All products are not available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.*

# **VOLVO**

## **Construction Equipment**

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