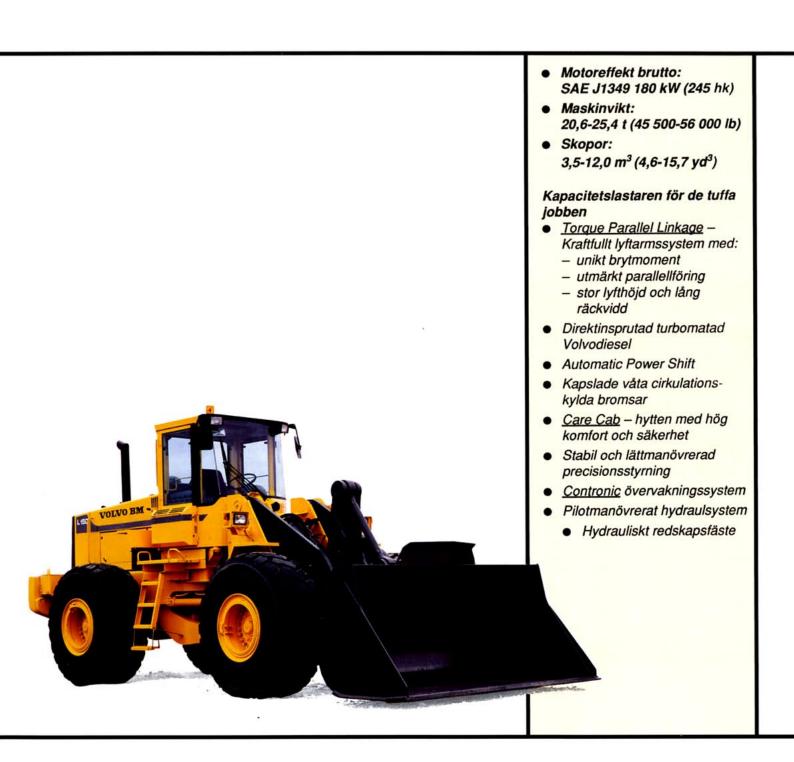


Volvo BM L150



VOLVO BM



SERVICE

Contronic monitoring system gives: Information on regular service. Minimized time for troubleshooting. Information of the condition of the machine.

Service accessibility: Large, easy-to-open engine access panels with gas struts. Hinged radiator grill and radiator.

Fuel tank 339 I (94,1 UK gallon) Hydraulic tank 165 I (45,8 UK gallon)



ENGINE

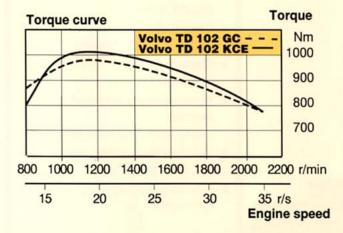
Engine delivers high torque even at low rpm. Quick response from low rpm even under full load. The machine can work at low engine speeds, which contributes to good fuel economy, less noise, less wear and longer life.

Engine: Volvo TD 102 GC or Volvo TD 102 KCE*), 6-cylinder, in line, direct-injected, turbocharged 4-stroke diesel engine with wet replaceable cylinder liners.

Air cleaning: three-stage.

*) Low-emission high-performance engine

Engine		TD 1	02 GC	TD 1	02 KCE
Flywheel output at	r/s (r/min)	35,0	(2100)	35,0	(2100)
SAE J1349/ISO 9249 net	kW (hp)	170	(231)	172	(234)
Max. torque at	r/s (r/min)	20	(1200)	18,3	(1100)
SAE J1349/ISO 9249 net	Nm (lbf ft)	980	(727)	1010	(745)
Displacement	I (in³)	9,6	(586)	9,6	(586)





ELECTRICAL SYSTEM

Contronic monitoring system with complete information on the status of the machine's various systems. Electrical system with circuit board well protected by fuses. Prepared for retrofitting of optional equipment.

Voltage	24	V		
Batteries	2x12	V		
Battery capacity	2x140	Ah		
Alternator rating	1680 / 60	W/A		
Starter motor output	5,4	kW	(7,3)	(hp)



DRIVE TRAIN

Drivetrain and working hydraulics well-matched to each other. Dependable design. Quick acceleration boosts productivity. Volvo BM system-compatible design facilitates service.

Torque converter: Single-stage

Transmission: Volvo BM Power Shift transmission of countershaft type with single-lever control. Fast and smooth forward/reverse shifting.

Shifting system: Volvo BM Automatic Power Shift (APS).

Axles: Volvo BM, fully floating axle shafts with planetary-type hub reductions. Cast-steel axle housing. Fixed front axle and oscillating rear axle. 100% differential lock on front axle.

Tires: Alternative tires are available for different work operations.

Torque multiplication			2,4:1	
Transmission, make			Volvo	BM
Model			HT 21	0
Speeds				
forward/reverse				
1	6,4	km/h	(4,0)	(mile/h)
2	11,8	km/h	(7,3)	(mile(h)
3	23,3	km/h	(14,5)	(mile/h)
4F	33,9	km/h	(21,0)	(mile/h)
Measurement with tires			26.5 -	25
Front axle, make			Volvo	BM
Model			AWB 4	10
Rear axle, make			Volvo	BM
Model			AWB 4	40
Oscillation	±°		15	
Ground clearance at 15°				
oscillation	610	mm	(24.0)	(in)



BRAKE SYSTEM

Simple, reliable system with few parts ensures high availability and safety. Self-adjusting internal oil circulation-cooled disc brakes give long service intervals.

Service brakes: Volvo BM fully hydraulically operated, enclosed wet circulation oil-cooled disc brakes. Transmission disengagement during braking pre-selected via a switch on the instrument panel.

Secondary brake: Dual-circuit system with rechargeable accumulators. One circuit or the parking brake fulfills the requirements.

Parking brake: Enclosed wet multi-disc brake built into the transmission. Spring-loaded application. Hydraulic release via a lever to the left of the operator.

3		
3	1	(183) (in ³)
1		
0,5	1	(30,5) (in ³)
	3	

Number of disso/ubool

Specifications		Standard buckets						High tip	Coal/snow Wood chips	
with 26,5 R25* and counter- weight 1	Man							1	00	06
Volume, heaped	m³ (yd³)	4,0 (5,2)	3,8 (5,0)	3,8 (5,0)	3,8 (5,0)	3,5 (4,6)	3,5 (4,6)	3,5 (4,6)	3,5 (4,6)	6,5 (8,5)
Wolume, with bolt-	m³	-	-	4,0	4,0	-	-	-	3,7	6,8
on edges	(yd³)	-	-	(5,2)	(5,2)	-	-	-	(4,8)	(8,9)
Tipping load,	kg	15990 (35,250)	16040	16220	15590	(35,650)	15530 (34,240)	15760 (34,740)	(31,900)	14630
straight at 35° turn	(lb)	14190	(35,360) 14240	(35,760) 14420	(34,370) 13820	14370	13760	13950	12730	(32,250) 12880
at 55 tuill	kg (lb)	(31,280)	(31,390)	(31,790)	(30,470)	(31,680)	(30,340)	(30,750)	(28,060)	(28,400)
at full turn	kg	13980	14030	14210	13610	14160	13550	13730	12530	12670
ar rail tolli	(lb)	(30,820)	(30,930)	(31,330)	(30,000)	(31,220)	(29,870)	(30,270)	(27,620)	(27,930)
Breakout force	kN	165	177	178	166	184	171	156	145	117
	(lbf)	(37,090)	(39,790)	(40,010)	(37,320)	(41,360)	(38,440)	(35,070)	(32,600)	(26,300)
A	mm	8450	8350	8110	8200	8300	8380	8490	8380	8740
	(ft in)	(27'9")	(27'5")	(26'7")	(26'11")	(27'3")	(27'6")	(27'10")	(27'6")	(28'8")
L	mm	5960	5890	5895	5940	5820	5880	5890	6680	6160
	(ft in)	(19'7")	(19'4")	(19'4")	(19'6")	(19'1")	(19'3")	(19'4")	(21'11")	(20'3")
V	mm	3000	3200	3200	3200	3200	3200	3200	3200	3200
	(ft in)	(9'10")	(10'6")	(10'6")	(10'6")	(10'6")	(10'6")	(10'6")	(10'6")	(10'6")
a, clearence	mm	14780	14900	14730	14780	14880	14930	14750	14870	15080
circle E	(ft in)	(48'9") 1210	(48'11") 1130	(48'4") 1125	(48'9") 1205	(48'10") 1080	(49'0") 1160	(48'5") 1250	(48'9") 1370	(49'6") 1690
	mm (ft in)	(4'0")	(3'8")	(3'8")	(3'11")	(3'7")	(3'10")	(4'0")	(4'6")	(5'7")
Н	mm	2900	2960	3120	3060	3000	2940	2870	4620	2700
	(ft in)	(9'6")	(9'9")	(10'3")	(10'0")	(9'10")	(9'8")	(9'5")	(15'2")	(8'10")
М	mm	1420	1360	1175	1240	1320	1390	1470	1370	1650
	(ft in)	(4'8")	(4'6")	(3'10")	(4'1")	(4'4")	(4'7")	(4'8")	(4'6")	(5'5")
N	mm	1950	1910	1795	1840	1890	1930	1975	1920	1990
	(ft in)	(6'5")	(6'3")	(5'11")	(6'0")	(6'2")	(6'4")	(6'6")	(6'4")	(6'3")
Operating weight	kg	21800	21800	21700	22000	21700	22000	22000	22600	22400
	(lb)	(48,060)	(48,060)	(47,900)	(48,500)	(47,840)	(48,500)	(48,500)	(49,820)	(49,380)

BUCKETS

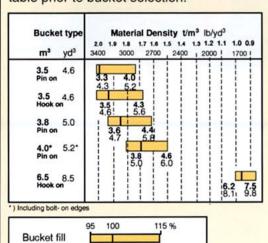
CHANGE IN DIMENSIONAL DATA

Tires 23.5-2525 XHA L3	Width mm (in) -164 (6,5)	Ground clearance mm (in)	Tipping load at full load kg (lb) -456 (1005)	Operating weight kg (lb) -548 (1210)	
Without counterweight 1	-164 (6,5)	- 76 (3,0) 	-735*) (1620)	-375 (830)	
Counterweight 2			+1260 (2780)	+600 (1320)	

BUCKET SELECTION CHART

The volume of material handled is often greater than the bucket's ISO/SAE classification.

Refer to the material densities and bucket fill factor table prior to bucket selection.



ISO / SAE

- *) Counterweight 1 = 375 kg (830 lb) may be used in all handling.
- **) Counterweight 2 = 600 kg (1320 lb) may only be used for stabilizing purposes within timber and pallet handling on a flat surface. Counterweight 2 replaces hydro-inflation of rear tires.

Combination of counterweights 1+2 may only be used in extreme cases for stabilizing purposes within timber and pallet handling with fork attachments. Only when working on a firm and flat surface.

Material densities and bucket fill factor

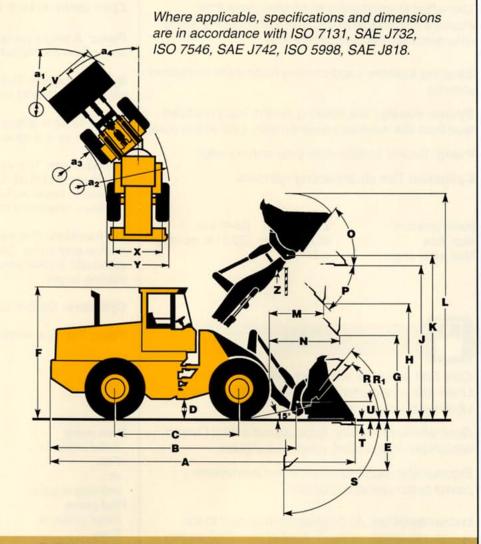
Operating	Earth	Clay	Sand	Gravel	Rock
Bucket fill %	100-115	110-120	100-110	100-110	75-100
Density t/m³	1.4-1.6	1.4-1.6	1.6-1.9	1.7-1.9	1.5-1.9
Density (lb/yd³)	2400-2700	2400-2700	2700-3200	2900-3200	2500-3200

DIMENSIONS VOLVO BM L150

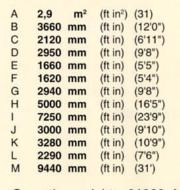
```
6713 mm
                  (ft in)
      3550 mm
                         (11'8")
C
                  (ft in)
D
      480 mm
                  (ft in)
                         (1'7")
      3560 mm
                  (ft in)
                         (11'8")
G
     2135 mm
                  (ft in)
      3945 mm
                  (ft in)
                         (12'11")
K
     4531 mm
                  (ft in) (14'3")
0
       58
PR
       45
        44
R,
       47
       66
       72 mm
T
                  (ft in)
                         (0'3")
Ù
      363 mm
                  (ft in)
                         (1'2")
X
     2280 mm
                         (7'6")
                  (ft in)
                         (9'8")
     2953 mm
                  (ft in)
Z
     3920 mm
                  (ft in)
                         (12'10")
     6781 mm
                         (22'3")
                  (ft in)
a_3
                  (ft in)
      3828 mm
                         (12'7")
       37
```

*Carrying position SAE

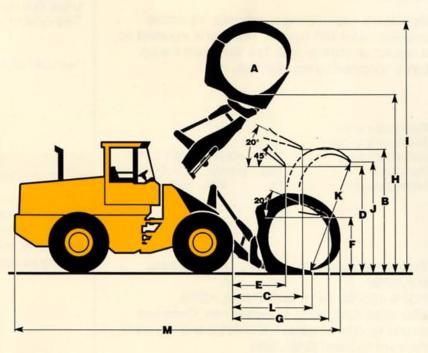
Tires: 26.5 R 25*



SORTING GRAPPLE



Operating weight 21260 kg (46870 lb)





STEERING SYSTEM

Low-effort steering gives short work cycle time. Power-efficient system for good fuel economy. Good directional stability and smooth ride.

Steering system: Load-sensing hydrostatic articulated steering.

System supply: The steering system has prioritized feed from the machine's load-sensing axial piston pump.

Pump: Double variable-flow axial piston pump.

Cylinders: Two double-acting cylinders.

Relief pressure 21 MPa (3040 psi)
Max. flow 91,4 I/min (20,0 UK gal/min)
Max. steer ange ± 37



CAB

Care Cab with easy entry and wide door opening. Lined with sound-absorbent material. Sound- and vibration-suppressing suspension.

Good all-round visibility, large glazed areas. Curved windshield of laminated, green-tinted glass.

Ergonomically located controls and instruments permit better operating position.

Instrumentation: All information important to the operator is readily visible in front of him. Cab display for *Contronic* monitoring system (optional equipment).

Heater and defroster: Heating element with filtered fresh air and four-speed fan. Defroster outlets for all windows.

Operator's seat: Spring suspended, adjustable operator's seat with lap belt. The seat is mounted on a bracket on the rear wall. The force from the lap belt is absorbed by the seat rails.

Emergency exits	3		
Sound level in cab			
(ISO 6396) max.	75	dB (A)	(353 ft ³ /min)
Ventilation	10,3	m³/min	(37500 Btu/h)
Heating capacity	11	kW	(24000 Btu/h)

Tested and approved according to the following standards:

ROPS (ISO/CD 3471, SAE J1040), FOPS (ISO 3449, SAE J231). Complies with "Overhead guards for rider lift trucks" (ISO 6055) and "Operator Restraint System" (SAE J386).



HYDRAULIC SYSTEM

Open centre system with pilot-operated hydraulic valve.

Pump: A single pump (vane pump) mounted on a power take-off on the transmission.

System supply: The pilot system is fed from a separate pilot pump, shared by the brake system.

Valve: Double-acting 3-spool valve. The control valve is actuated by a 3-spool pilot valve.

Lift function: The valve has four positons: Raise, neutral, lower and float. Disengageable inductive/magnetic automatic boom kick-out, adjustable for any position between maximum reach and full lift height.

Tilt function: The valve has three positions: Rollback, neutral and dump. Disengageable inductive/magnetic automatic bucket positioner, adjustable to any desired loading angle.

Cylinders: Double-acting.

Main mumm

Filter: Full-flow filtration through 10µm. filter cartridge.

wain pump			
Relief pressure	21	MPa	(3046 psi)
Flow	313,4	I/min	(68,9 UK gal/min)
at	10	MPa	(1450 psi)
and engine speed	35,0	r/s	(2100 r/min)
Pilot pump			
Relief pressure	3,0-4,5	MPa	(435-652 psi)
Flow	25,1	I/min	(5,5 UK gal/min)
at	10	MPa	(1450 psi)
and engine speed	35,0	r/s	(2100 r/min)
Cycle times			
Raise time*	6,7	S	
Dump time*	1,9	S	
Lower time (empty)	3,2	s	
Total cycle time	11,8	s	

*with load as per ISO 5998 and SAE J818

LIFT-ARM SYSTEM

TP Linkage combines high breakout torque throughout the working range with nearly exact parallel lift-arm action. These features, together with high lift height and long reach, make the lift-arm system ideal inbucket loading as well as in wood handling.

STANDARD EQUIPMENT

Safety & comfort

ROPS and FOPS cab Cab heating with filtered fresh air intake and defroster Tinted glass Ergonomically designed and adjustable operator's seat with seat belt Rear-view mirrors, external, two Rear-view mirror, internal, one Lighting: headlights, full and dipped beam, asymmetrical, halogen parking lights working lights, front (two), halogen working lights, rear

File holder Instrument panel with symbols Sun visor Safety start Lever lock for hydraulic levers Mudguards Hazard flashers Windshield wipers, front and rear windows Intermittent wipers, front Horn Cigarette lighter Lifting lugs Openable window, right Radio console without radio Extended lube points

Engine & electrical system

Contronic monitoring system, ECU Battery disconnect switch Alternator Air cleaner with ejector discharge Engine temperature gauge Hydraulic transmission

temperature gauge Hour recorder Fuel gauge Tell-tale and warning lamps for: working lights, front/rear charging full-beam headlights direction indicators engine oil pressure transmisison oil pressure differential lock parking brake brake pressure hazard flashers air cleaner transmission hydraulic oil filter

Central warning (with buzzer):

engine oil pressure brake pressure parking brake (with buzzer) engine temperature (with buzzer) transmission temperature transmission oil pressure temperature front and rear

axle/brake cooling (with buzzer) secondary steering (optional) transmission hydraulic oil filter

Drivetrain

Power Shift transmission Automatic Power Shift (APS) (4F/3R) Single-lever shift control Differential lock, front axle Internal circulation brake cooling. front and rear axle Tires 26.5 R 25

Hydraulic system

Control valve (3-spool) Pilot valve (3-spool) Tilt position indicator Boom kickout Bucket positioner Hydrualic oil cooler Vane pump

OPTIONAL EQUIPMENT (Standard on certain markets)

Service and maintenance equipment

Tool kit Wheel nut wrench set Lockable tool box

(two), halogen

instrument lighting

direction indicators

Utility box in cab

brake lights

cab lighting

rear lights

Engine equipment

Electrical engine block heater Low-emission version Suction fan Preheating coil Oil-bath pre-cleaner Cyclone pre-cleaner, "Turbo" Coolant filter Radiator, corrosion protected

Electrical equipment

Contronic Display Rotating beacon with collapsible mount Left-hand asymmetrical headlights (halogen) Loud horn, electrically operated Extra working lights, front (two), halogen

Extra working lights, rear (two), halogen Attachment lights (halogen) Back-up alarm Light registration plate

Transmission equipment

Switch, forward/reverse shifting Three speed version

Cab equipment

Radio Assembly kit, radio (loudspeaker, antenna etc.) Instructor's seat Heated operator's seat Air suspended operator's seat Windshield washers, front/rear Dual brake pedals Hand throttle Sliding vent window Air conditioning Speedometer Tiltable steering wheel Seat belt, retractable

Hydraulic equipment

3rd hydraulic control Return line, 3rd hydraulic control Electrical cable kit for 4th hydraulic control Hydraulic attachment bracket incl. separate attachment locking Boom lowering system Boom Suspension System Biodegradable hydrualic fluid

External equipment

Towing hitch Covering mudguards Counterweight 1 Counterweight 2

Protective equipment

Protective grilles for headlights Prot, grilles for rear working lights Protective grilles for rear lights Screen for suction fan Muffler quard Windshield guard Radiator fan cover

Radiator cover quard Belly guard front, Belly guard rear Protection guard under cab Valve cover, front frame External noise reduction kit

Other equipment

Secondary steering Comfort Drive Control (CDC) Fueling strainer External brake oil cooling system, front and rear axles Loadtronic

Tyres 26.5 R25

30/65 R25 23.5 R25

ATTACHMENTS, for further information, see attachment catalogue

Buckets

Straight bucket Spade nose bucket Rock bucket Light materials bucket High-dump light materials bucket

Timber grapples

Unloading grapple Sorting grapple General purpose grapple Tree length grapple Tropical timber grapple Heel/kickout Log pusher

Forks Equipment

Fork holder Fork tines Combination forks Fork attachments with fixed tines Materials handling arm

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

Specifications and dimensions conform in applicable parts to ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 5998, SAE J818.

S-63185 ESKILSTUNA SWEDEN