GLARK

45C MICHIGAN





ENGINE

Make: Perkins Model: 6.354.4	
Max. Horsepower hp (kW)**	116(87) at 2500rpm
Flywheel Horsepower hp (kW)**	109(80) at 2500rpm
Net Horsepower kW (PS)*	80(109) at 2500rpm
Max. Torque Nm (lbft)**	378(280) at 1400rpm
Max. Torque Nm (lbft)*	371(275) at 1400rpm
Bore and Stroke m/m(in)	98.4 x 127.0 (3.88 x 5.00)
Number of cylinders	6
Displacement L (in ³)	5.80(354)
Electrical system (alternator)	12V, 70A

*DIN 70 020 **SAE J 270



STEERING SYSTEM

Articulated frame; full hydraulic power steering. Angle of Steer: Each direction 35°; total 70°.

Pump: Gear-type design, torque converter mounted. Total pump output 95 l/min (25 U.S. gpm) at 2500 rpm. Flow control valve maintains constant 43.6 l/min (11.5 U.S. gpm) flow above 1200 rpm. Relief Pressure: 110 bar (1600 psi).

Cylinders: Two double-acting with chrome-plated piston rods.

Bore and stroke: 63.5 x 330 mm (2.5 x 13.0 in).



DRIVETRAIN

Torque converter: Clark high-efficiency industrial type; single-stage with 2.6 to 1 multiplication factor.

Transmission: Clark countershaft type powershift with modulating clutch; three speeds forward, three speeds reverse.

Travel speeds*

2nd 1st 3rd 5.5 10.6 28.8 km/h 3.5 6.5 18.0 mph

*Measured with 17.5 - 25 tires

Differential: Clark torque proportioning front and rear.

Axles: Heavy-duty Clark planetary design with single-piece cast steel housing; all wheel drive. Front axle fixed; cradle-mounted rear axle oscillates a total of 18°. Total vertical wheel travel of 267mm (10.5in) with all wheels remaining on ground.

Planetary drives: Clark low-friction, roller bearing planetary in each wheel. Planetary units can be removed without removing wheels and



HYDRAULIC SYSTEM

Closed and pressurized with a capacity of 162 I (49 U.S. gal.); oil supplied from sturdy plate steel reservoir with level sight gauges. In-tank magnet provides extra protection.

Boom controls: Valve has four positions: raise, hold, lower, float.
Bucket controls: Valve has three positions: rollback, hold, dump.
Pump: Gear-type design, torque converter mounted. Total pump output is 128 l/min (33.75 U.S. gpm) at 2500 rpm.
Relief Pressure: 172 bar (2500 psi).

Valve: Two-spool with built-in pressure relief valve. Mounted in front frame for easy access.

Cylinders: Two boom and two bucket; all double-acting with chrome-

plated piston rods. Boom, bore and stroke: 114.3 x 690.0 mm (4.5 x 27.17 in) Bucket, bore and stroke: 88.9 x 655.3 mm (3.5 x 25.80 in) Filter: Full-flow 10 micron (return); located in hydraulic reservoir.



TIRES

Standard: 17.5 - 25 Radial One Star Tires available (tubeless): 15.5 - 25 (L2, L3) Radial One Star & Diagonal 12PR 17.5 - 25 (L2, L3) Diagonal 12 - 14PR 20 - 24 (L2, L3) Radial One Star Diagonal 12PR



BRAKES (SAE J1152) (ISO 3450)

Service: Four wheel, hydraulic disc type. Parking and Emergency: Mechanical disc on transmission output shaft; lever actuated.



HYDRAULIC SPEEDS

																Sec.
Raising time (with load)									 66							 6.0
Dumping time (with load)	 						0.0	i.			Ų.	 Cur			23	1.5
Lowering time (empty)	 					 			 							 3.5
Total cycle	 					 										 11.0



SERVICE CAPACITIES

	Litres	U.S. gal.
Cooling system	36.0	9.5
Claricase	13.0	3.4
Torque converter & transmission	18.9	5.0
Front & rear axle differentials (each)	11.0	3.0
Front & rear wheel hubs (each)	4.5	1.2
Fuel tank	151.0	40.0
Hydraulic reservoir	120.0	32.0

*STANDARD EQUIPMENT

ROPS/FOPS Cab (ISO 3164/3449), with acoustical treatment and two side-mirrors. Suspension seat, with seat belt (ISO 6683), Front and rear wipers, Windshield washer. Heater/defroster. Integral sound suppression. Front and rear working lights. Two tail/stop lights. Sealed batteries. Front and rear fenders. Bucket positioner. Quick-connect hydraulic pressure test ports. Lockable caps: fuel, hydraulic, and radiator. Gauges: Engine oil pressure; Water temperature; Torque converter temperature; Voltmeter; Hourmeter; Warning lights for brake/steer pressure and accumulator pressure. Filters. Air (dry-type); Engine oil; Fuel; Hydraulic oil (return), torque converter/transmission. Turn signals.

*Standard equipment will vary depending upon regulations and requirements for country of destination.

OPTIONAL EQUIPMENT

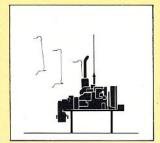
Air conditioner. Attachment bracket, with quick-change coupling. Bucket, multi-task (1.15m³). Bucket, side-dump (1.15m³). Boom Kickout. Bucket teeth (bolt on). Counterweight (in lieu of hydroinflation). Engine block heater. Fork attachment. Fuel gauge. No-spin differential, front. Rotating beacon. Seat, de luxe suspension, with heating and seat belt. Spillguard kit. Three-spool valve and piping. Tool Kit.

Clark Michigan 45C Engineered and Tested for Reliability Designed for Serviceability Built for Performance

The Clark Power Module



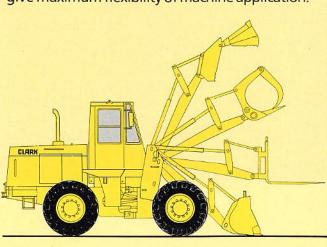




The power module, including the engine, torque converter and transmission, is assembled as an integral unit. If major service should ever become necessary, the complete module may be removed as a unit providing convenient service accessibility.

Versatility

With the addition of the optional quickcoupling attachment a wide range of Clark or industry available attachments can be utilized to give maximum flexibility of machine application.

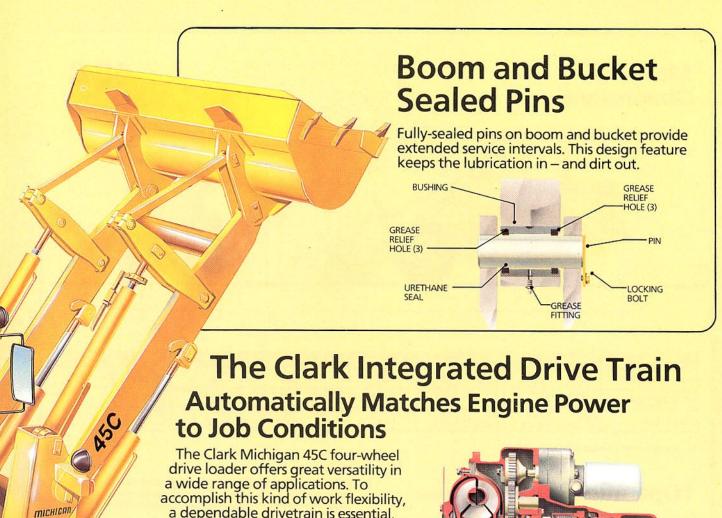


Adjustable Hinge Pins

Both upper and lower hinge assemblies feature heavy-duty, solid steel pins and spherical bushings to absorb both horizontal forces and vertical thrust loads. Lower split bushing is shim-loaded, factory preset and easily adjustable; the pin is sealed for extra protection from dirt ensuring increased service life.

SEAL CAP

UPP



accomplish this kind of work flexibility, a dependable drivetrain is essential. And this is what Clark has been designing and manufacturing for over

65 years. Backed by a program of continuous development, the Clark drivetrain is durable and dependable ... and it has been proved in many applications throughout the world over many years.

Modulated Transmission

The rugged countershaft transmission is designed for tough jobs that demand fast cycle times. Directional clutch modulation provides smooth, full power, without braking - a feature that protect the drivetrain.

on-the-go forward and reverse shifts provides ease of operation and helps

Torque Converter

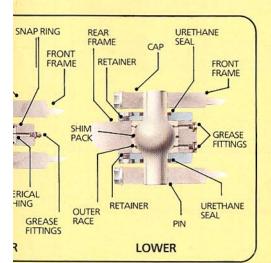
The torque converter, integral with the transmission, is a high-efficiency industrial type single-phase design with a 2.6 to 1 torque multiplication ratio. All hydraulic pumps are torque converter mounted for easy accessibility.

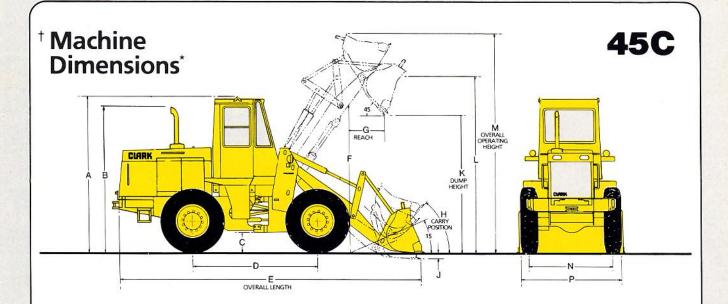
Differential

The Clark torque proportioning differential is standard in both axles, provides good tractive effort, minimizes wheel spin and retains good turning characteristics with minimum tire scuffing and wear.

Planetary Axles

Both front and rear drive axles have single-piece cast steel housings for maximum strength and durability. The planetaries at each wheel feature low friction needle roller bearings for greater efficiency and longer life.





Tires	Α	В	С	D	Е	F	G	Н	J	K	L	M	N	P	
17.5-25 (L-2)	3120 10'2.75"	2825 9'3.25"	380 1'3.0"	2603 8'6.5"	**	2960 9'8.5"	**	49°	75 3″	**	3550 11'7.75"	**	1820 5'11.75"	2283 7'6"	mm ft. in.
15.5-25 (L-2)	3095 10'1.75"	2800 9'2.25"	355 1'2"	2603 8'6.5"	**	2935 9'7.5"	**	49°	50 2"	**	3525 11'6.75"	**	1821 5'11.75"	2259 7'5"	mm ft. in.
20-24 (L-2)	3130 10′3.25″	2835 9'3.5"	390 1′3.25″	2603 8'6.5"	**	2970 9'9"	**	49°	85 3.25″	**	3560 11'8.25"	**	1871 6'1.75"	2433 7'11.75"	mm ft. in.

^{*}Per SAE J 732 and J 742. **See Operating Data.

†Operating Data (with 17.5-25 tires)

Data given below which conform to applicable standards recommended by the Society of Automotive Engineers, SAE loader ratings J 732 and J 742, are denoted in the text by \blacktriangle

Bucket Type	General Purpose	General Purpose	
▲ Capacity, Rated (heaped) A Rated (struck)	1.35	1.5	m ³
	1.75	2.00	yd ³
	1.13	1.29	m ³
	1.48	1.68	yd ³
▲ Cutting Edge Width	2500	2500	mm
	7'2.5"	7′2.5″	ft. in.
▲ Dump Height at Full Lift and 45° Discharge Angle*	2725	2700	mm
	8′11.25″	8′10.25″	ft. in.
▲ Reach at Full Lift and 45° Discharge Angle*	894	920	mm
	2'11.25"	3′0.25″	ft. in.
▲ Reach at 2134 mm (7') Height and 45° Discharge Angle*	1489	1513	mm
	4'10.5"	4′11.5″	ft. in.
▲ Overall Length	6425	6470	mm
	21′1″	21′2.75″	ft. in.
▲ Overall Operating Height*	4544	4585	mm
	14′11″	15'0.5"	ft. in.
▲ Clearance Circle (bucket in carry position)	11.4	11.5	m
	37′5″	37′9″	ft. in.
▲ Breakout Force	67.4	65.7	kN
	15,150	14,770	lbf
Effective Digging Force	88.9	87.9	kN
	19,990	19,760	lbf
▲ StaticTipping Load**, Straight	5792	5649	kg
	12,771	12,555	lb
Full (35°) Turn	5329	5198	kg
	11,750	11,461	lb
▲ Operating Weight**, Total	9702	9771	kg
	21,392	21,545	lb

^{*}Dimensions change with tires other than 17.5-25; add (or subtract) as applicable:

Vertical, mm (in) -29(-1.1) Horizontal, mm (in) +29(+1.1)

^{**}Approximate; based on bucket shown, ROPS cab, and rear tire hydroinflation. A change in tire size, addition (or removal) of optional equipment and attachments, counterweighting, or rear tire hydroinflation will affect both operating weight and tipping loads.

[†]Changes in standard configuration may change machine dimensions or operating data.



Clark Quality Assurance Policy

The policy of the Clark Construction Machinery Group is to achieve and maintain a reputation for leadership in the quality of its products and product services.

The objective of Clark is to produce and market construction machinery equipment and supporting services that equal or exceed its competitors' quality, and satisfy customer needs and expectations. Clark will also assure that all materials, parts, assemblies or sub-assemblies supplied by other Clark divisions or by outside vendors meet the set forth quality requirements.

The Clark Construction Machinery Group is structured to develop, implement and monitor a quality assurance system covering engineering, testing, manufacturing and services to assure a quality product, supported by skilled trained personnel and high parts availability. The quality assurance system is constantly reviewed, revised and reissued to assure that Clark and its dealer network continue to provide the highest standards of quality.



Illustrations of machines used in this publication may include optional equipment.

Specifications subject to change without notice or obligation.



Construction Machinery Group