

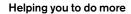
# R45D, R60D, R70D

Volvo Rigid Haulers 40.8-65.0 t 533-771 hp



# A passion for performance

At Volvo Construction Equipment, we're not just coming along for the ride. Developing products and services that raise productivity – we are confident we can lower costs and increase profits for industry experts. Part of the Volvo Group, we are passionate about innovative solutions to help you work smarter – not harder.



Doing more with less is a trademark of Volvo Construction Equipment. High productivity has long been married to low energy consumption, ease of use and durability. When it comes to lowering life-cycle costs, Volvo is in a class of its own.

#### Designed to fit your needs

There is a lot riding on creating solutions that are suited to the particular needs of different industry applications. Innovation often involves high technology – but it doesn't always have to. Some of our best ideas have been simple, based on a clear and deep understanding of our customers' working lives.





#### You learn a lot in 180 years

Over the years, Volvo has advanced solutions that have revolutionized the use of construction equipment. No other name speaks Safety louder than Volvo. Protecting operators, those around them and minimizing our environmental impact are traditional values that continue to shape our product design philosophy.

#### We're on your side

We back the Volvo brand with the best people. Volvo is truly a global enterprise, one that is on standby to support customers quickly and efficiently – wherever they are.

#### We have a passion for performance.













Volvo Trucks

Renault Truck

































Volvo Penta

Volvo Financial Services

UD Trucks

## Drive your costs down

Get the most out of your long-term investment with a low-cost solution. At Volvo, we're committed to driving your operating costs down. That's why we've designed our rigid haulers to reduce fuel consumption and optimize machine availability. Drive your operating costs down with the D-Series rigid haulers, your partner for all mining and quarrying applications.

#### Selectable shift patterns

Keep performance high and costs low with the integrated shift patterns. Choose the best mode for the task at hand by selecting from Power or Economy. Adapting to varying loads and jobsite conditions, the selectable shift pattern system delivers smooth, consistent gearshifts and low fuel consumption.



#### The right weight

Go the extra mile with the rigid haulers, featuring a centrally mounted transmission for optimum machine weight distribution. And with a low center of gravity, the well-balanced machines equally disperse all load impacts and structural stresses across the tires. The outcome is superb machine longevity and significantly reduced operating costs. Leave it to Volvo to find the right balance.



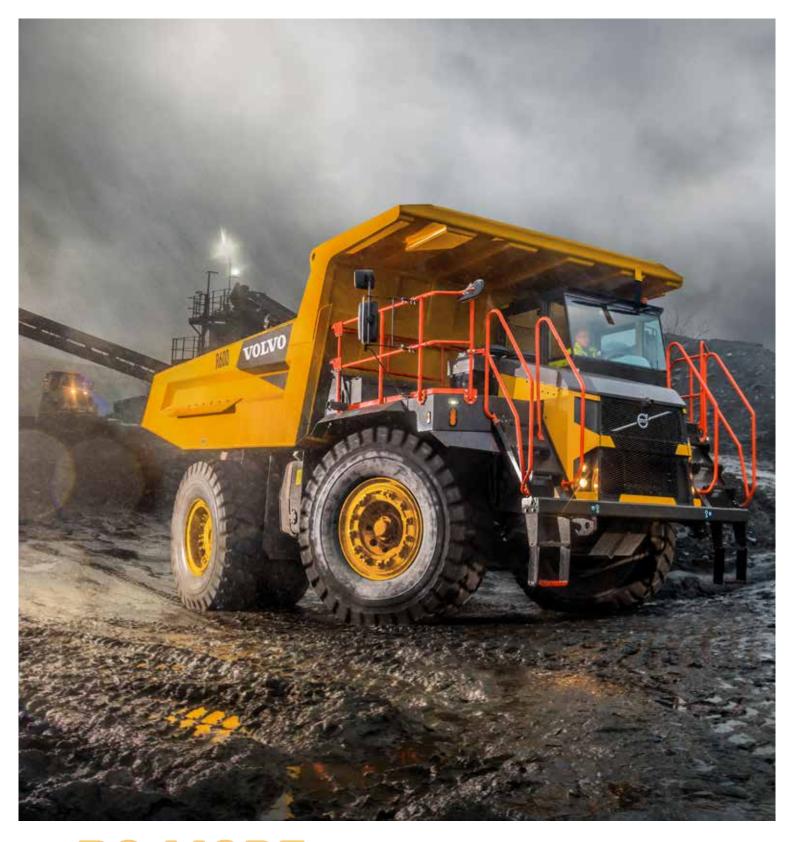
#### Key to a low cost operation

Drive your operating costs with component longevity. To ensure your machine maintains lasting performance, all components undergo rigorous testing under extreme working conditions. Do more in the long haul with proven components from Volvo, durably designed to withstand the test of time.

#### Designed for distance

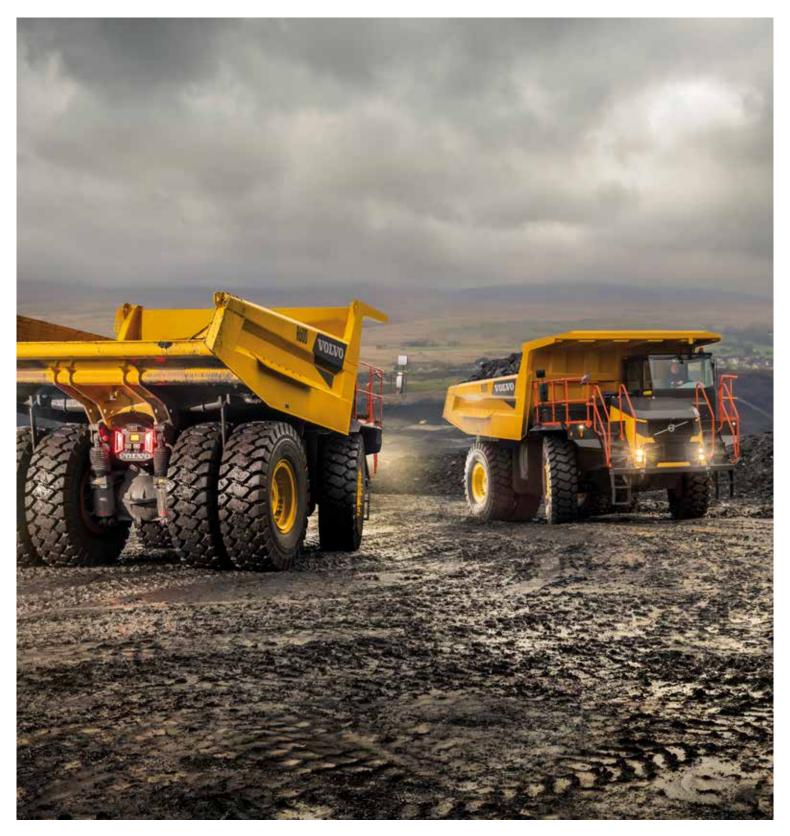
Achieve unbeatable long-term value with uptime-enhancing components, such as the transmission retarder. The standard feature reduces the machine's speed, eliminating any unnecessary use of the service brakes. As a result, the life of the primary braking system is extended, enhancing overall machine availability.





# DO MORE With less fuel

Reduce your number one operating cost with the proven technology built into the D-Series haulers. The electronic integration between the engine and transmission achieve premium drivetrain performance, resulting in smooth gearshift quality and consistent machine momentum. To reduce power losses on the powertrain, the load sensing hydraulics supply hydraulic flow when required.



# MOVE MORE -FASTER

Propel your profits with the D-Series haulers, engineered to move material faster and more efficiently. Combining a competitive power-to-weight ratio, effective gearing, and optimum weight distribution, the heavy-duty haulers cut cycle times.

### Born to perform

Count on Volvo to get the job done. The all-new D-Series rigid haulers are born to perform. The optimally balanced machines haul more tonnes per hour thanks to the winning combination of power, class-leading tractive force, comfort and productivity-enhancing systems. Meet production targets faster and boost the profitability of your business with Volvo.

#### Profitable payload

Haul it all with the D-Series rigid haulers from Volvo. The heavy-duty haulers ensure optimum load retention and are fitted with an exhaust-headed body to minimize material carry-back. Thanks to its durable body, manufactured from high impact, abrasion-resistant steel, the D-Series haulers achieves maximum production per operating hour, so you can do more – and earn more.



#### No feat too steep

No terrain is too deep or steep for the D-Series rigid haulers, offering impressive tractive effort generated by the complete drivetrain design and configuration. By enhancing torque to the low-geared rear axle, the high capacity torque converter supplies high levels of rimpull so you can scale slopes effortlessly.



#### No compromises on comfort

At Volvo, we believe that a comfortable operator equals a happy operator. That's why we've designed the Volvo cab with convenient and responsive features. The steering accumulator provides uniform steering regardless of engine speed. Customize your comfort with the HVAC feature and operate confidently using light controls that fall easy to hand.



#### Smart systems

Take your productivity to the next level with a variety of smart systems, expertly designed to optimize job site efficiency, while minimizing your operational costs. To increase the productivity of your existing and future projects, utilize Volvo Site Simulation, which provides valuable information about your machinery, fleet choices and site configuration.



## Protection to perfection

Even though they're built to work hard, all Volvo machines are packed full of features designed to make the job safer and easier – and the D-Series rigid haulers are no exception. Safe from the inside out, the rigid haulers come factory-fit with a ROPS-certified body canopy, superb visibility and unrestricted access to all essential service points. With safety built into every design aspect of the all-new haulers, you can rest assured we've got you – and your crew – covered.

#### Safety as standard

Protect you and your crew thanks to a full spectrum of safety systems. Body hoist inhibitor, for example, ensures the transmission prevents upshifts, while the optional engine overspeed protection automatically slows the machine down to within safe operating limits. Other features include the optional neutral coast inhibitor, which protects the hauler in downhill operations, as well as fail-safe braking and secondary steering systems.



#### Safe and responsive braking system

Experience fast and safe hauling with the transmission or brake retarder. The standard feature gives you more control of your rigid hauler when traveling up or down steep gradients. When operating downhill or slowing down before crossroads, the system can be activated instantly, for excellent productivity and high levels of safety. Rain or shine, know no limits with the D-Series rigid haulers.



#### Total access

Whether operating or servicing your rigid haulers, gain safe, simple and straightforward entry to the machine using anti-slip steps and secure walkways. From the wide platform or ground level, safely complete essential planned maintenance. For added protection and peace of mind – particularly during servicing – use integral safety locks to isolate the machine system.



#### The sound of safety

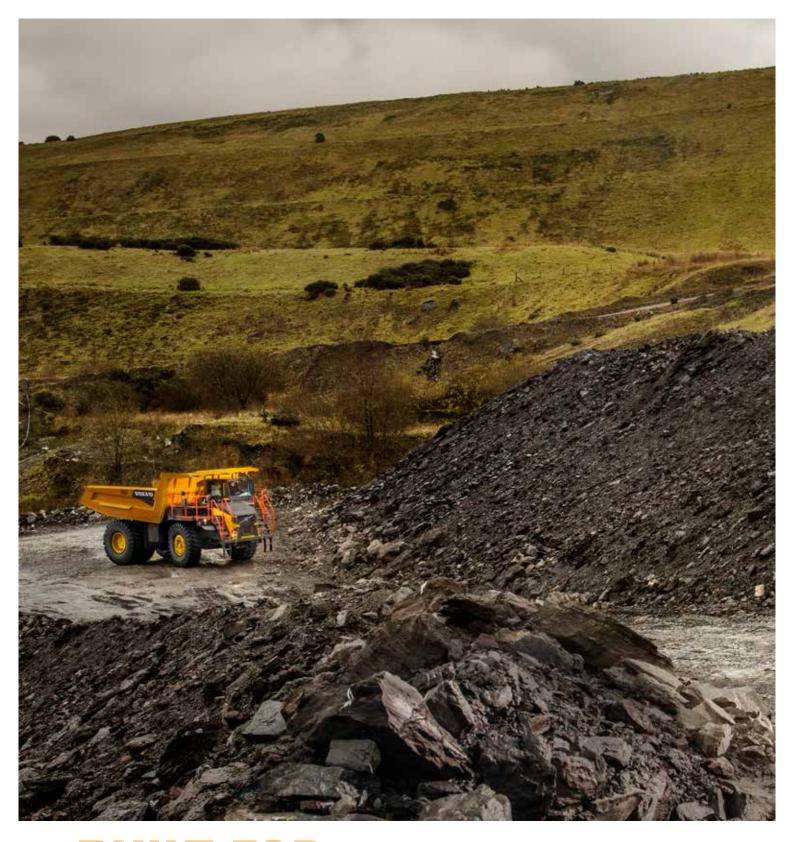
Stay informed of job site activity at all times thanks to a variety of visible and audible safety warnings, communicated via the operator dashboard. Essential machine warning alerts include engine faults, low pressure, temperature, and working outside of safe parameters.





# SAFE FROM THE INSIDE OUT

Stay safe in the FOPS-certified Volvo cab, fitted with the ROPS body canopy. But safety doesn't stop there. Inside the cab, benefit from a host of visibility-enhancing details, including the operator seat – located on the left of the two-person cab – and Volvo Smart View. The standard feature combines three exterior-mounted camera views to create a bird's eye view of the machine, displayed via the on-board monitor.



# BUILT FOR THE LONG HAUL

Meet the demands of tough job sites with durable D-Series rigid haulers, proven to provide long-lasting performance. The frame assembly incorporates a reserve of structural strength well beyond the industry's requirements. Strong and robust, haulers are engineered with uptime in mind, offering swift and easy maintenance access thanks to a simple and uncomplicated machine design.

## Upscale your uptime

Access more uptime with the strong and reliable D-Series rigid haulers. The straightforward and uncomplicated machine design is durably designed to meet the demands of tough job site conditions. Built with industry-leading components and supported by the exclusive Volvo dealer network, the next-generation rigid haulers are proven to achieve unparalleled uptime.

#### Get back to work fast

Ease of access not only secures safety, but also enhances machine uptime. To simplify servicing, all essential checkpoints points are conveniently grouped and easily reached with minimal tooling. The centrally mounted transmission provides ease of access to the transmission without the need to remove other components. Inside the cab, access top-level diagnostic data for fast analysis and solutions via the operator-friendly dashboard.



#### Here to support you

The exclusive Volvo dealer network is here to support you whenever you need it. Volvo offers a number of services, local knowledge and global mining experience, including superb parts availability. Speak to your local Volvo dealer for more information about uptime-enhancing solutions, such as Volvo Services Agreements (VSA) and extended warranties.



#### Durable by design

Count on the D-Series rigid haulers to maintain peak performance thanks to a collection of durable components. No matter how harsh the terrain, the high-strength chassis is proven to absorb typical shocks and vibrations from road conditions and loading processes. Meanwhile, the hydraulics are protected to ensure they remain clean against environmental contamination.



#### Robust protection

Working in challenging conditions means that every component must be protected. With the engine protection derate system, you can say goodbye to unplanned machine downtime. In the event that the engine enters an unsafe operating parameter, the engine control system will send a signal, alerting the operator via a warning lamp on the display. If warnings are ignored, the engine will automatically enter a safe mode, derating on power to prevent further use. Other component protection features include height temperatures, throttle pedal outputs and low coolant level.



# Get up close and personal



Combining power, effective gearing, and optimum weight distribution, our rigid haulers cut cycle times.

#### No compromises on comfort

Get comfortable with doing more in the Volvo cab, offering HVAC, responsive steering accumulator and easy-to-use controls.

#### **Robust protection**

Ensure long component lifecycle with engine protection derate system.

#### Get back to work fast

Simplify servicing with conveniently grouped essential checkpoints, centrally mounted transmission and operator-friendly dashboard.



#### DO MORE WITH LESS FUEL

Reduce your number one operating cost thanks to the electronic integration between the engine and transmission, and load sensing hydraulics.

#### Safe and responsive braking system

Experience fast and safe hauling with the standard transmission and brake retarder, providing total control when operating on steep gradients.



#### Selectable shift patterns

Haul it all thanks to two integrated payload sensitive transmission gearshift patterns: Power and Economy.

#### No feat too steep

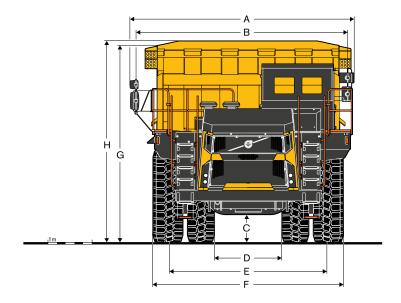
Navigate gradients with ease thanks to superb tractive efforts offered by the complete drivetrain design and configuration.

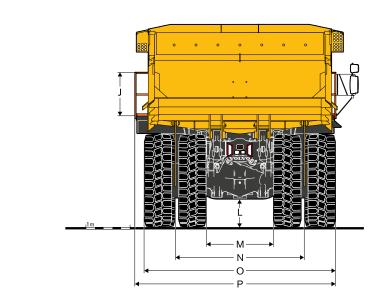
## Volvo R45D, R60D, R70D in detail

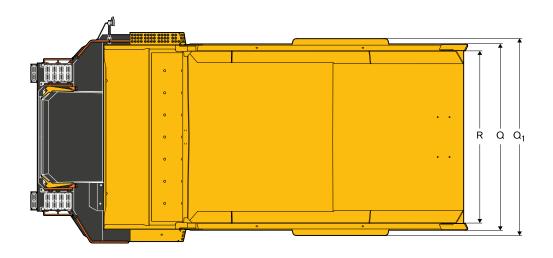
Type	Engine				
Four cycle, emission certified, high pressure common rail, direct injection diesel, water cooled, turbo charged and charge air cooled for the cooled, turbo charged and charge air cooled for the char			R45D	R60D	R70D
Pressure common rail, direct injection diese, water cooled, turbo charged and charge air cooled to charge air cooled to charge air cooled to charge air cooled to charge air cooled	Model		Cummins QSK19-C525	Cummins QSK19-C700	MTU-2000TA
Cylinder/configuration	Туре		pressure common rail, direct injection diesel, water cooled, turbo charged and	pressure common rail, direct injection diesel, water cooled, turbo charged and	Four cycle, emission certified, direct injection diesel, water cooled, turbo charged and charge air cooled
Displacement	Cylinder/configuration		6 in line	ü	V12
Max. power at   r/min   2 000   2 000   2 100	,	- 1	19	19	24
Seeing Spower (SAE J1995)   IAW   392   5.22   5.67   7.71   7.77     Net power   IAW   3.70   4.81   5.1	Bore x Stroke	mm	159 x 159	159 x 159	130 x 150
Net power   New   3370	Max. power at	r/min	2 000	2 000	2 100
Net power   New   370	Gross power (SAE J1995)	kW	392	522	567
Net power   No		ad	533	710	771
Max. torque at	Net power		370	481	511
Max. torque at	. tet pewe.				
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Meets USA EPA Tier 2/CARE MOH 40 CFR 89 non-road mobile machinery directive, stage 3 24 votil regalive ground electrical 24 votil regalive ground electrical system. Two 12 voli 180 Ah batteries. 9 kW (12 hp) electric starter. Neutral start. 70 A alternator with integral vottage regulator. 1524 or 1824					
A0 CFR 89 non-road mobile machinery directive, stage 3	Closs torque	INIII			
Electrical system. Two 12 volit 180 Ah batteries. System. Two 12 volit 180 Ah batteries. In the content of the	Engine emissions		40 CFR 89 non-road mobile machinery	40 CFR 89 non-road mobile machinery	40 CFR 89 and EU MOHroads mobil machinery directive, stage 2
Altitude - electronic derate   7.43   1.524   3.100	Electrical		system. Two 12 volt 180 Ah batteries. 9 kW (12 hp) electric starter. Neutral start. 70 A alternator with integral	system. Two 12 volt 180 Ah batteries. 9 kW (12 hp) electric starter. Neutral start. 70 A alternator with integral	24 volt negative ground electrical syste Two 12 volt 200 Ah batteries. 7.7 kW (10 hp) electric starter. Neutral start 100 A alternator.
Selecting System   Independent hydrostatic steering with closed-centre steering valve, accumulator and pressure compensating piston pump. Accumulator provides uniform steering regardless of engine speed. In the event of loss of engine power the accumulator provides steering of approximate to-lock turns. A low pressure indicator light warns of system pressure below 82 bar (1,190 psi). Steering conforms to ISO 5010.	Altitude - electronic derate	m		Ü	3 100
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SAE turning radius   mm   9 475   9 540   9 760			DAED		
Clearing radius         mm         10 500         10 600         11 200           AxIes           Heavy duty axle with full floating axle shafts, single reduction spiral bevel gear differential, and planetary reduction at each wheel           R45D         R60D         R70D           Standard           Differential ratio         3.15:1         3.73:1         3.73:1         3.73:1           Planetary reduction         5.66:1         5.80:1         5.80:1         5.80:1           Overall drivetrain reduction         17.83:1         21.63:1         21.63:1         21.63:1           Frame           Full box section frame rails, integral front bumper, closed-loop crossmember and torque tubes of 290 MPa yield strength steel. Crossmember connections are 655 Mpa (95 000 lbf/in²) steel castings.           Body           Body           Longitudinal "V" type floor with integral transverse box-section stiffeners. The body is exhaust heated and rests on resilientimpact absorption pads. Body floor wear surface: Are high hardness Hardox (360-440 BHN) abrasion resistant steel of yield strength 1 000 MPa (145 000 lbf/in²)           R45D         R60D         R70D           Plate thickness           Floor         mm         19         19         19	Maximum tire steering angle	0	=		
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Standard         R60D         R70D           Standard         Differential ratio         3.15:1         3.73:1         3.73:1           Planetary reduction         5.66:1         5.80:1         5.80:1           Overall drivetrain reduction         17.83:1         21.63:1         21.63:1           Frame           Full box section frame rails, integral front bumper, closed-loop crossmember and torque tubes of 290 MPa yield strength steel.           Crossmember connections are 655 Mpa (95 000 lbf/in²) steel castings.           38dy           Longitudinal V¹ type floor with integral transverse box-section stiffeners. The body is exhaust heated and rests on resilientimpact absorption pads.           Body floor wear surface: Are high hardness Hardox (360-440 BHN) abrasion resistant steel of yield strength 1 000 MPa (145 000 lbf/in²)           R45D           R60D         R70D           Plate thickness           Floor         mm         19         19         19         19           Sides         mm         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10	SAE turning radius	mm	39 9 475	39 9 540	42 9 760
Standard         R60D         R70D           Standard         Differential ratio         3.15:1         3.73:1         3.73:1           Planetary reduction         5.66:1         5.80:1         5.80:1           Overall drivetrain reduction         17.83:1         21.63:1         21.63:1           Frame           Full box section frame rails, integral front bumper, closed-loop crossmember and torque tubes of 290 MPa yield strength steel.           Crossmember connections are 655 Mpa (95 000 lbf/in²) steel castings.           38dy           Longitudinal V¹ type floor with integral transverse box-section stiffeners. The body is exhaust heated and rests on resilientimpact absorption pads.           Body floor wear surface: Are high hardness Hardox (360-440 BHN) abrasion resistant steel of yield strength 1 000 MPa (145 000 lbf/in²)           R45D           R60D         R70D           Plate thickness           Floor         mm         19         19         19         19           Sides         mm         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10         10	SAE turning radius Clearing radius	mm	39 9 475	39 9 540	42 9 760
Standard   Differential ratio   3.15:1   3.73:1   3.73:1   3.73:1   Planetary reduction   5.66:1   5.80:1   5	SAE turning radius Clearing radius Axles	mm mm	39 9 475 10 500	39 9 540 10 600	42 9 760 11 200
Differential ratio   3.15:1   3.73:1   3.73:1   5.80:1     Planetary reduction   5.66:1   5.80:1   5.80:1     Overall drivetrain reduction   17.83:1   21.63:1   21.63:1     Prame   Pull box section frame rails, integral front bumper, closed-loop crossmember and torque tubes of 290 MPa yield strength steel.     Crossmember connections are 655 Mpa (95 000 lbf/in²) steel castings.     Body   Sody	SAE turning radius Clearing radius Axles	mm mm	39 9 475 10 500 fts, single reduction spiral bevel gear diffe	39 9 540 10 600 rential, and planetary reduction at each w	42 9 760 11 200
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Plate thickness         R60D         R70D           Floor         mm         19         19         19           Sides         mm         10         10         10           Front         mm         10         10         10           Body volume         Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Tires and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction	mm mm	39 9 475 10 500 fts, single reduction spiral bevel gear diffe <b>R45D</b> 3.15:1 5.66:1	39 9 540 10 600 rential, and planetary reduction at each w <b>R60D</b> 3.73:1 5.80:1	42 9 760 11 200 heel <b>R70D</b> 3.73:1 5.80:1
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Floor         mm         19         19         19           Sides         mm         10         10         10           Front         mm         10         10         10           Body volume           Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Fires and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal V' type floor with i	mm mm g axle sha egral front 655 Mpa	39 9 475 10 500  fts, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  nsverse box-section stiffeners. The body is startox (360-440 BHN) abrasion resists.	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength steel of yield strength 1 000 MPa (1)	42 9 760 11 200 heel  R70D  3.73:1  5.80:1  21.63:1  el.  pact absorption pads. 45 000 lbf/in²)
Sides         mm         10         10         10           Front         mm         10         10         10           Body volume           Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Circes and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are 3ody Longitudinal V' type floor with i Body floor wear surface: Are high	mm mm g axle sha egral front 655 Mpa	39 9 475 10 500  fts, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  nsverse box-section stiffeners. The body is startox (360-440 BHN) abrasion resists.	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength steel of yield strength 1 000 MPa (1)	42 9 760 11 200 heel  R70D  3.73:1  5.80:1  21.63:1  el.  pact absorption pads. 45 000 lbf/in²)
Front         mm         10         10         10           Body volume           Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Fires and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are 3ody Longitudinal 'V' type floor with i Body floor wear surface: Are hig	mm mm g axle sha egral front 655 Mpa ntegral tra gh hardne	39 9 475 10 500  Its, single reduction spiral bevel gear differed R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body as Hardox (360-440 BHN) abrasion resisted R45D	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength steel of yield strength 1 000 MPa (1 R60D	42 9 760 11 200 heel  R70D  3.73:1  5.80:1  21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D
Body volume           Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Fires and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig	mm g axle sha: egral front 655 Mpa ntegral tra gh hardne:	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resist R45D	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength sterils exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1)  R60D	42 9 760 11 200 heel  R70D  3.73:1  5.80:1  21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D
Stuck         m³         19.6         19.6         29           Heaped 2:1 (SAE)         m³         26         35         41.5           Fires and Rims         R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides	mm g axle sha egral front 655 Mpa ntegral tra gh hardne:	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body ass Hardox (360-440 BHN) abrasion resisted R45D  19 10	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength steed is exhaust heated and rests on resilientime stant steel of yield strength 1 000 MPa (1)  R60D  19 10	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10
Heaped 2:1 (SAE)         m³         26         35         41.5           Fires and Rims         R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front	mm g axle sha egral front 655 Mpa ntegral tra gh hardne:	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body ass Hardox (360-440 BHN) abrasion resisted R45D  19 10	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength steed is exhaust heated and rests on resilientime stant steel of yield strength 1 000 MPa (1)  R60D  19 10	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10
Fires and Rims           R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front Body volume	g axle sha egral front 655 Mpa integral traggh hardne mm mm	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resistings.  R45D  19 10 10	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  crque tubes of 290 MPa yield strength ste is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1 R60D  19 10 10	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10
R45D         R60D         R70D           Tires type         21-35         24-35         24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are 3ody Longitudinal V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front Body volume Stuck	g axle sha gaxle sha gral front 655 Mpa integral tra gh hardne: mm mm	39 9 475 10 500  fts, single reduction spiral bevel gear diffe  R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  nsverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resis  R45D  19 10 10 19.6	39 9 540 10 600  rential, and planetary reduction at each w  R60D  3.73:1 5.80:1 21.63:1  rque tubes of 290 MPa yield strength ste is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1)  R60D  19 10 10 19.6	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10 29
Tires type 21-35 24-35 24-35	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front Body volume Stuck Heaped 2:1 (SAE)	g axle sha gaxle sha gral front 655 Mpa integral tra gh hardne: mm mm	39 9 475 10 500  fts, single reduction spiral bevel gear diffe  R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  nsverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resis  R45D  19 10 10 19.6	39 9 540 10 600  rential, and planetary reduction at each w  R60D  3.73:1 5.80:1 21.63:1  rque tubes of 290 MPa yield strength ste is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1)  R60D  19 10 10 19.6	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10 29
,, , , , , , , , , , , , , , , , , , ,	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front Body volume Stuck Heaped 2:1 (SAE)	g axle sha gaxle sha gral front 655 Mpa integral tra gh hardne: mm mm	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resis R45D  19 10 10 19.6 26	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  crque tubes of 290 MPa yield strength ste  is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1)  R60D  19 10 10 19.6 35	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10 29 41.5
Disc. 15 47	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig  Plate thickness Floor Sides Front Body volume Stuck Heaped 2:1 (SAE)  Fires and Rims	g axle sha gaxle sha gral front 655 Mpa integral tra gh hardne: mm mm	39 9 475 10 500  Its, single reduction spiral bevel gear difference R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  Insverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resisted R45D  19 10 10 19.6 26  R45D	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  reque tubes of 290 MPa yield strength ste is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1 R60D  19 10 10 19.6 35	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10 29 41.5
Rims 15 17 17	SAE turning radius Clearing radius Axles Heavy duty axle with full floating Standard Differential ratio Planetary reduction Overall drivetrain reduction Frame Full box section frame rails, inte Crossmember connections are Body Longitudinal 'V' type floor with i Body floor wear surface: Are hig Plate thickness Floor Sides Front Body volume Stuck Heaped 2:1 (SAE) Crires and Rims	g axle sha gaxle sha gral front 655 Mpa integral tra gh hardne: mm mm	39 9 475 10 500  fts, single reduction spiral bevel gear diffe  R45D  3.15:1 5.66:1 17.83:1  bumper, closed-loop crossmember and to (95 000 lbf/in²) steel castings.  nsverse box-section stiffeners. The body is Hardox (360-440 BHN) abrasion resis  R45D  19 10 10 19.6 26  R45D 21-35	39 9 540 10 600  rential, and planetary reduction at each w R60D  3.73:1 5.80:1 21.63:1  rque tubes of 290 MPa yield strength ste is exhaust heated and rests on resilientim stant steel of yield strength 1 000 MPa (1 R60D  19 10 10 19.6 35	42 9 760 11 200  heel  R70D  3.73:1 5.80:1 21.63:1  el.  pact absorption pads. 45 000 lbf/in²)  R70D  19 10 10 29 41.5  R70D  24-35

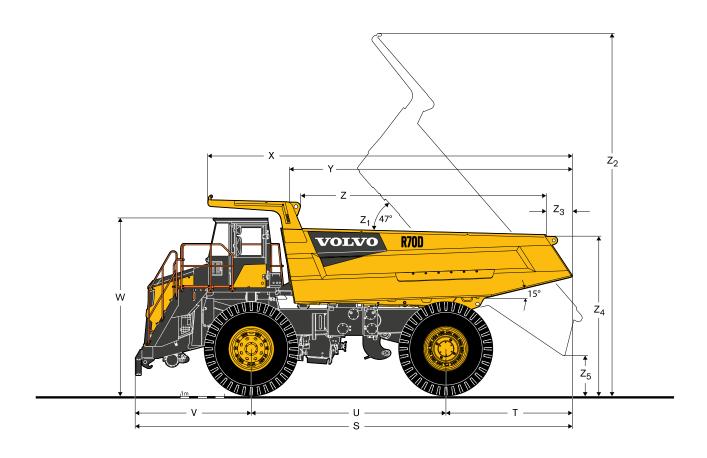
		R45D	R60D	R70D
Transmission		Allison 5620 ORS	Allison 6620 ORS	Allison 6620 ORS
		Mid-mounted in the frame for ease of	Mid-mounted in the frame for ease of	Mid-mounted in the frame for ease of
		access with integral torque converter,	access with integral torque converter,	access with integral torque converter,
			hydraulic retarder and planetary gearing.	
Assembly		Automatic electronic control with	Automatic electronic control with	Automatic electronic control with
			softshift feature. Automatic lock-up in all	
		speed ranges.	speed ranges.	speed ranges.
Electronic control		CEC2	CEC2	CEC2
		CLC2	CLC2	CLC2
Maximum speed, forward/rev		440.474	0.1.100	05.47.4
1st gear	km/h		9.1 / 6.6	9.5 / 7.4
2nd gear	km/h	16.8 / 12.9	14.6 / 11.8	14.2 / 11.0
3rd gear	km/h	22.4	19.5	18.9
4th gear	km/h	33.4	29.1	28.2
5th gear	km/h	45.2	39.3	38.1
6th gear	km/h	65	57.5	57
Suspension				
<u> </u>				/ 1 1: 1
			with self contained, variable rate, nitrogen	/oil cylinders.
Real: Volvo variable fate fillroger	117 OII CYIII	ders with A-frame linkage and lateral stab	T	D70D
		R45D	R60D	R70D
Maximum front strut stroke	mm	251	251	235
Maximum rear strut stroke	mm	192	192	193
Maximum rear axle oscillaton	0	6.5	6.5	7.5
Brake system		!		!
			piston pump provides hydraulic pressure fo vhich stores energy to provide rapid brakin	
		aded opposing piston on disc pack, hydra		ig response and emergency supply.
Secondary Park push button so	spring io	aded opposing pistori on disc pack, nydra	ulically released. Automatically applies when engine is switc	shed off Brakes conform to ISO 3450
Detardation: Lever control of rea	ar disc bro	akes or hydraulic retarder in transmission.	Automatically applies when engine is switt	ched on. Brakes comorni to 130 3430.
Retardation. Level control of rea	ai disc bia	· · · · · · · · · · · · · · · · · · ·	DOOD	5705
		R45D	R60D	R70D
Front brakes type		Dry disc	Dry disc	Dry disc
Front brake diameter	mm	660	710	710
Front brakes lining area	cm <sup>2</sup>	1 395	1 395	2 788
	CIII		1 000	2 700
•		Valva force all applied multiple dies	Value force oil ecoled multiple dies	Value force oil applied multiple dies
Rear brakes type		Volvo force oil cooled, multiple disc	Volvo force oil cooled, multiple disc	Volvo force oil cooled, multiple disc
Rear brakes type Rear brake lining area	cm <sup>2</sup>	·	Volvo force oil cooled, multiple disc 47 151	Volvo force oil cooled, multiple disc 67 390
Rear brakes type	cm <sup>2</sup>	·	·	
Rear brakes type Rear brake lining area Hoist		38 310	·	
Rear brakes type Rear brake lining area Hoist Two body hoist cylinders are mo	unted be	38 310	47 151	
Rear brakes type Rear brake lining area toist Two body hoist cylinders are mo	unted be	38 310 tween the frame rails. in the second stage. Float to chassis and	47 151 d over-centre kick-over control.	67 390
Rear brakes type Rear brake lining area toist Two body hoist cylinders are mol Cylinders are two-stage with pou	unted be	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D	47 151 d over-centre kick-over control.  R60D	67 390 <b>R70D</b>
Rear brakes type Rear brake lining area loist Two body hoist cylinders are mol Cylinders are two-stage with pow System relief pressure	unted be wer down MPa	tween the frame rails. in the second stage. Float to chassis and R45D 19	47 151  d over-centre kick-over control.  R60D  16	67 390 <b>R70D</b> 19
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mol Cylinders are two-stage with pou	unted be	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D	47 151 d over-centre kick-over control.  R60D	<b>R70D</b> 19 365
Rear brakes type Rear brake lining area loist Two body hoist cylinders are mol Cylinders are two-stage with pow System relief pressure	unted be wer down MPa	tween the frame rails. in the second stage. Float to chassis and R45D 19	47 151  d over-centre kick-over control.  R60D  16	<b>R70D</b>
Rear brakes type Rear brake lining area loist Two body hoist cylinders are mo Cylinders are two-stage with pov System relief pressure Pump output flow rate	unted be wer down MPa I/min	tween the frame rails. in the second stage. Float to chassis and  R45D  19  227	47 151  d over-centre kick-over control.  R60D  16  227	<b>R70D</b> 19 365
Rear brakes type Rear brake lining area  toist Two body hoist cylinders are mol Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time	unted be wer down MPa I/min r/min s	tween the frame rails. in the second stage. Float to chassis and  R45D  19  227  2 100  13	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4	67 390 R70D 19 365 2 100 13
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time	unted be wer down MPa I/min r/min	tween the frame rails. in the second stage. Float to chassis and  R45D  19  227  2 100  13	47 151  d over-centre kick-over control.  R60D  16 227 2 100	67 390 <b>R70D</b> 19 365 2 100
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time	unted be wer down MPa I/min r/min s	tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3	R70D  19 365 2 100 13 11.5
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time	unted be wer down MPa I/min r/min s	tween the frame rails. in the second stage. Float to chassis and  R45D  19  227  2 100  13	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4	67 390 R70D 19 365 2 100 13
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot cylinders are two-stage with power system relief pressure Pump output flow rate at Body raise time Body lower time Service Refill	unted be wer down MPa I/min r/min s	tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3	R70D  19 365 2 100 13 11.5
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mor Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time  Service Refill  Engine crankcase and filters	unted be wer down MPa I/min r/min s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  R45D  60	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60	R70D  19 365 2100 13 11.5  R70D
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters	unted be wer down MPa I/min r/min s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  R45D  60 76	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92	67 390  R70D  19 365 2 100 13 11.5  R70D  33 85
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Cooling system	unted be wer down MPa I/min r/min s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19  227  2100  13  9   R45D  60  76  126	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136	R70D  19 365 2100 13 11.5  R70D  33 85 236
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot cylinders are two-stage with pour system relief pressure Pump output flow rate at a Body raise time Body lower time Bervice Refill  Engine crankcase and filters Transmission and filters Cooling system Fuel tank	unted be wer down MPa I/min r/min s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606	## 47 151  ## a over-centre kick-over control.    R60D	R70D  19 365 2100 13 11.5  R70D  870D  33 85 236 938
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank	unted bewer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9   R45D  60 76 126 606 606 68	## A7 151  ## Over-centre kick-over control.    R60D	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with powass  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mo Cylinders are two-stage with pox  System relief pressure Pump output flow rate  at	unted bewer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92	## A7 151  ## Over-centre kick-over control.    R60D	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic tank	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9   R45D  60 76 126 606 68 92 250	## A7 151  ## A7 151  ## A7 151  ## A7 151  ## A	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92	R70D  19 365 2100 13 11.5  R70D  33 65 226 938 61 92
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2100 13 9  R45D  60 76 126 606 68 92 250 385	## A7 151  ## Over-centre kick-over control.  ## R60D  16 227 2 100 16.4 16.3  ## R60D  60 92 136 606 68 92 250 385	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot cylinders are two-stage with pout system relief pressure Pump output flow rate at a body raise time Body lower time Bervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56	## A7 151  ## A7 151  ## A7 151  ## A7 151  ## A A A A A A A A A A A A A A A A A A	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are mot Cylinders are two-stage with pour stage with p	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60	## A7 151  ## A7 151  ## A7 151  ## A	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic tank Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic tank Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each)	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25
Rear brakes type Rear brake lining area  Joist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off	unted be wer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4	## A7 151  ## Over-centre kick-over control.    R60D	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off  Veights	unted bewer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off  Veights  Chassis with hoists	unted be wer down  MPa I/min r/min s s  I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  27 835	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4  R60D  R60D  30 600	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Service Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off  Veights  Chassis with hoists	unted bewer down  MPa I/min r/min s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4  R60D  R60D  30 600 10 650	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Planetaries (total) Differential Front ride strut (each) Rear ride strut (each) Power take off Veights  Chassis with hoists Body standard	unted be wer down  MPa I/min r/min s s  I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  27 835	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4  R60D  R60D  30 600	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic system (total) Body hydraulic and brake cooling system (total) Differential Front ride strut (each) Rear ride strut (each) Power take off Veights  Chassis with hoists Body standard Net weight	unted bewer down  MPa I/min r/min s s  I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4  R60D  R60D  30 600 10 650	R70D  19 365 2100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at at a body raise time Body lower time Bervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic tank Steering hydraulic tank Body hydraulic tank Body hydraulic and brake cooling system (total) Differential Front ride strut (each) Rear ride strut (each) Power take off  Veights  Chassis with hoists Body standard Net weight Maximum payload	unted bewer down  MPa I/min r/min s s I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300 36 435 41 000	47 151  d over-centre kick-over control.  R60D  16 227 2 100 16.4 16.3  R60D  60 92 136 606 68 92 250 385 56 60 14 17 4  R60D  R60D  R60D  10 650 42 048 54 500	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500 49 573 65 000
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic tank Steering hydraulic tank Body hydraulic tand brake cooling system (total) Planetaries (total) Pifferential Front ride strut (each) Rear ride strut (each) Power take off Veights  Chassis with hoists Body standard Net weight Maximum payload Maximum gross weight*	unted bewer down  MPa I/min r/min s s  I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300 36 435 41 000 77 435	## A 151  ## A 151  ## A 151  ## A 151  ## A 16  ## A 17  ## A 18  ## A 18	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500 49 573 65 000 114 573
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more cylinders are two-stage with possible to the	unted be wer down I/min s s s	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300 36 435 41 000 77 435 Front / Rear	## A 151  ## A 151  ## A 151  ## A 151  ## A 16  ## A 17  ## A 18  ## A 19  ## A 19	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500 49 573 65 000 114 573 Front / Rear
Rear brakes type Rear brake lining area  loist Two body hoist cylinders are more Cylinders are two-stage with pox  System relief pressure Pump output flow rate at Body raise time Body lower time Gervice Refill  Engine crankcase and filters Transmission and filters Transmission and filters Cooling system Fuel tank Steering hydraulic tank Steering hydraulic tank Steering hydraulic tank Body hydraulic tand brake cooling system (total) Planetaries (total) Pifferential Front ride strut (each) Rear ride strut (each) Power take off Veights  Chassis with hoists Body standard Net weight Maximum payload Maximum gross weight*	unted bewer down  MPa I/min r/min s s I I I I I I I I I I I I I I I I I	38 310  tween the frame rails. in the second stage. Float to chassis and  R45D  19 227 2 100 13 9  R45D  60 76 126 606 68 92 250 385 56 60 14 17 4  R45D  R45D  27 835 9 300 36 435 41 000 77 435 Front / Rear	## A 151  ## A 151  ## A 151  ## A 151  ## A 16  ## A 17  ## A 18  ## A 18	R70D  19 365 2 100 13 11.5  R70D  33 85 236 938 61 92 258 432 43 52 25 21 4  R70D  36 190 11 500 49 573 65 000 114 573

## **Specifications**









	Unit	R45D	R60D	R70D
١	mm	4 630	4 980	5 290
В	mm	4 370	4 630	4 940
С	mm	585	660	685
D	mm	2 665	2 580	2 970
E	mm	3 325	3 320	3 660
=	mm	3 985	4 060	4 420
3	mm	4 135	-	-
1	mm	4 245	4 440	4 570
	mm	4 520	4 820	-
	mm	1 195	1 425	1 536
(	mm	810	950	1 080
	mm	450	600	600
Л	mm	1 520	1 380	1 500
1	mm	2 710	2 900	2 995
)	mm	4 000	4 450	4 445
)	mm	4 240	-	-
2	mm	3 800	4 270	4 280
Q+1	mm	4 060	4 470	4 940
2	mm	3 530	3 950	3 940
6	mm	8 700	9 130	9 905
	mm	2 410	2 600	2 945
J	mm	3 940	4 170	4 470
/	mm	2 350	2 360	2 490
N	mm	3 855	3 970	4 190
(	mm	7 417	7 750	8 380
′	mm	5 485	6 000	6 580
	mm	4 700	5 050	6 200
.+1	0	58	58	58
:+2	mm	7 645	8 050	8 380
<b>'</b> +3	mm	430	500	-
<u>Z</u> +4	mm	3 425	3 680	3 785
Z+5	mm	585	580	460

# **Equipment**

STANDARD EQUIPMENT	R45D	R60D	R70D
Engine			
Charge air cooler	•	•	•
Air cleaner		•	•
Direct drive fan	•	•	•
Fuel filter/water separator	•	•	•
Sump guard	•	•	•
Operator environment			
2 doors lights	•	•	•
Air conditioning	•	•	•
Body hoist control, servo assisted	•	•	•
CD/radio player	•	•	•
Cup holder	•	•	•
FOPS protection, ISO 3449/SAE J231	•	•	•
Heater/demistor	•	•	•
Horn	•	•	•
Insulation, thermal and acoustic	•	•	•
Interior light	•	•	•
Mirrors	•	•	•
Power port, 24 V & 12 V	•	•	•
Power window (LHS)	•	•	•
360 degree camera visual system	•	•	•
ROPS protection (body cabguard), ISO 3471/			•
SAE J1040			
Seat , operator, air suspension	•	•	•
Seat belt, operator 4-point harness	•	•	•
Seat, trainer	•	•	•
Steering wheel, padded with tilt	•	•	•
Storage compartment	•	•	•
Sun visor	•	•	•
Tinted glass	•	•	•
Wiper and washer, windscreen	•	•	•
Gauges	•	•	•
Coolant temperature	<u>.</u>	<u> </u>	-
Engine oil pressure	•	•	
Fuel level	•	•	•
Hourmeter	•	•	•
Odometer Speedometer	•		•
Tachometer	•	•	•
	•	•	•
Transmission oil temperature  Warning indicator lights	•	-	
Air cleaner restriction	•	•	•
Air cleaner restriction Air filter restriction indicator	•	_	
Alternator charging	•	•	•
		•	
Body up Brake cooling oil temperature, high	•	•	•
Brakes front, low pressure			
Brakes rear, low pressure	•	•	•
Direction indicator		•	•
Engine check	•	•	•
		•	
Engine coolant level	•		
Engine coolant temperature		•	
Engine maintenance Engine oil pressure	•	•	
Engine our pressure  Engine overspeed			
_ ;	•		
Engine stop	•		•
Headlight main beam	•	•	•
In-converter			•
Parking brake	•	•	•
Retarder active	•		
Steering and brake tank, low oil level	•	•	•
Steering filter restriction	•	•	•
Steering, low pressure	•	•	•
Turnamair air ar ala ar l	•	•	•
Transmission check Transmission oil filter restriction			

STANDARD EQUIPMENT			
	R45D	R60D	R70D
Audible alarms	,		
Brakes front, low pressure	•	•	•
Brakes rear, low pressure	•	•	•
Steering, low pressure	•	•	•
Electrical system			
Alternator, 70 A	•	•	•
Alternator, 100 A	-	•	•
Batteries, 2 x 12 V, 180 Ah	•	•	•
Batteries, 2 x 12 V, 200 Ah	-	•	•
Battery master switch, electrically operated	•	•	•
Direction indicators and hazard warning	•	•	•
Headlights	•	•	•
In-cab diagnostics, engine/transmission			•
Reverse alarm / reverse light	•	•	•
Side, tail, stop lights (LED)	•		•
Transmission			
Body-up reverse interlock	•	•	•
Body-up shift inhibitor			•
Downshift inhibitor		•	•
Filter restriction shift inhibitor			
Hydraulic retarder		•	•
Neutral start interlock		•	•
Power and economy mode selection			
•		-	•
Shift energy management Stall check and limp home selection	•	-	_
		,	
Sump guard	•		
Brake system	•	•	•
Brake retarder (rear)	•	•	
Front dry disc brakes	•	•	•
Hydraulically actuated	•	•	•
Dual circuits		•	•
OCDB oil cooler	•	•	•
Oil-cooled multiple-disc (rear)	•	-	-
Park brake integral to rear brake pack	•	•	•
Body			
Body down indicator	•	•	•
Exhaust heated	•	•	•
Mud flaps	•	•	•
Operator guard - LHS	•	•	•
Operator guard - RHS	-	•	•
Rock ejectors	•	•	•
Safety locking pins	•	•	•
Tire guards	•	•	•
Other			
Diagnostic pressure test points	•	•	•
Exhaust muffler	•	•	•
Handrails on fenders	•	•	•
Tow points, front and rear	•	•	•

OPTIONAL EQUIPMENT			
	R45D	R60D	R70D
Engine		•	
Fast fuel	•	•	-
Inline fuel heater	•	•	•
Operator environment			
Mirrors - heated / electrical actuated	•	•	•
Drivetrain			
Differential - traction bias	•	•	•
Electrical system			
Alternator, 100 A	•	•	•
Auxiliary jump-start receptacle	•	•	•
Beacon - orange cab mounted	•	•	•
Service lighting kit	•	•	•
Ground level isolation switch	•	•	•
Work lighting kit	•	•	

	R45D	R60D	R70D
Body			
Body liner plates	•	•	•
Body side extensions -upon request	•	•	•
Tail gate	•	•	•
Body spill guard	•	•	•
On Board Weighing system	•	•	•
Maintenance			
Auto lubrication system	•	•	•
Quick oil drain kit	•	•	•
Fire suppression system	•	•	•
-40°C artic weather protection	•	•	•

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

