

**CHAMPION<sup>®</sup>**  
**MOTOR GRADERS**

**740A**  
**Series V**



<b>MODEL</b>	<b>740A</b>	<b>740</b>
Configuration	Articulated	Rigid Frame
Operating Weight	38,022 lbs (17 247 kg)	36,902 lbs (16 739 kg)
Net Power	210 hp (157 kW)	210 hp (157 kW)

740A  740

**SPECIFICATIONS:**



**BASE OPERATING WEIGHT  
(Standard Equipment)**

Weights shown include full cab with ROPS, all operating fluids and operator.

**740A**

Total ..... 35,330 lbs. (16 026 kg)  
On front wheels ..... 10,480 lbs. (4 754 kg)  
On rear wheels ..... 24,850 lbs. (11 272 kg)

**740**

Total ..... 34,210 lbs. (15 518 kg)  
On front wheels ..... 10,312 lbs. (4 678 kg)  
On rear wheels ..... 23,898 lbs. (10 840 kg)

Weight adjustments for various options are listed.

**Typically equipped operating weight:** Includes 17.5 x 25, 12 pr., G2 tires on 14" (356 mm) rims, and 14' x 29' x 1" (4 267 mm x 737 mm x 25 mm) moldboard and scarifier.

740A ..... 38,022 lbs. (17 247 kg)  
740 ..... 36,902 lbs. (16 739 kg)



**PRODUCTIVITY  
(Standard Equipment)**

Maximum blade pull  
(no wheel slip, 0.9  
traction co-efficient) ..... 22,365 lbs. (10 145 kg)  
Blade down pressure  
- cutting capability  
(ISO 7134) ..... 18,547 lbs. (8 413 kg)

Blade down pressure is the maximum downward force which may be applied at the cutting edge.



**ENGINE DATA**

Make/Model ..... Cummins M11  
Type ..... 4 Cycle, Turbocharged, Aftercooled  
No. of cylinders ..... In Line 6  
Bore & stroke ... 4.921 x 5.787 in. (125 x 147 mm)  
Displacement ..... 660 cu. in. (10.8 L)  
Rated gross brake  
horsepower  
@ 2100 RPM ..... 225 hp (168 kW)  
Rated net brake  
horsepower  
@ 2100 RPM ..... 210 hp (157 kW)  
Torque  
@ 1300 RPM ..... 760 lb-ft. (1031 N-m)  
Torque Rise ..... 43%

Engine equipped with a two stage, dual element, dry-type air cleaner with evacuator and dash-mounted service indicator. 24 volt starting and electrical system with 75 amp (1800 watt) brushless alternator with internal voltage regulator. Two heavy duty 12 volt maintenance-free batteries with 900 cold cranking amps (CCA) and 160 minutes reserve capacity per battery. System includes battery disconnect.

Performance: Rated net brake horsepower SAE standard J1349/ISO 3046-2 conditions with water pump, lubricating oil pump, fuel system, air cleaner, muffler, alternator, and cooling fan.



**TRANSMISSION**

Make/Model ..... Champion 8400  
Fully sequential, direct drive, powershift transmission. Engine can not be started if transmission is in gear. Single lever transmission controller contains an electronic self-diagnostic feature. The flywheel-mounted, multi-disc master clutch is oil-cooled for long life.  
Ground speeds at 2100 RPM with standard tires:

Forward			Reverse		
Gears	mph	km/h	Gears	mph	km/h
1	2.6	4.2	1	2.6	4.2
2	3.6	5.8			
3	5.1	8.1	2	5.1	8.1
4	7.1	11.4			
5	9.9	15.9	3	9.9	15.9
6	13.8	22.2			
7	19.3	31.0	4	19.3	31.0
8	26.6	42.8			

Transmission guard is standard equipment and is hinged for easy access.



**DIFFERENTIAL / FINAL DRIVE**

Make/Model ..... Champion SR40  
Single reduction final drive with an operator controlled lock/unlock differential. Rear axles are case hardened, full floating design, supported on double row spherical roller bearings.



**TANDEMS**

Oil-tight, oscillating tandem case has internal gusseting for maximum torsional strength. Field proven split ring/flanged sleeve tandem mounting and 1" (25 mm) thick inner wall resists flexing from side loading during severe applications. Drive chain sized for long life.

Depth ..... 24.5" (622 mm)  
Width ..... 8.25" (210 mm)  
Thickness - inner wall ..... 1.0" (25 mm)  
- outer wall ..... 0.75" (19 mm)  
Center distance ..... 61.5" (1 562 mm)  
Drive chain pitch ..... 2.0" (51 mm)  
Oscillation ..... ±15°



**BRAKES**

Service Brakes: Foot Operated

Fade resistant, hydraulically actuated, oil disc service brakes located at the four (4) tandem drive wheels are self-adjusting, fully sealed and maintenance-free. System features cross-over dual braking circuits for even braking on both sides of the grader. Includes reserve power assist and operator warning system (visual and audible).

Parking Brake: Hand Operated

Independent, disc-type hand brake on transmission output shaft and effective on all four (4) tandem drive wheels. Includes visual and audible operator warning system for parking brake on, transmission in gear condition.

Braking systems to:  
SAE Recommended Practice J1473 OCT. 90, and J1152 APR. 80; ISO 3450-1993-01-28. Champion uses asbestos-free brake components.



**WHEELS & TIRES  
(Standard Equipment)**

Tire size ..... 14.00 x 24, G-2  
Ply rating (pr.) ..... 12  
Rim size ..... 10" (254 mm)  
Bolt-on rims are interchangeable front and rear.



**FRONT AXLE**

Type ..... Fully welded steel truss, gusseted for torsional strength oscillates on a single 3.5" (89 mm) diameter centre pivot pin  
Wheel lean ..... 18° R & L  
Oscillation ..... 16° up and down  
Ground clearance ..... 24.0" (610 mm)  
Twin 3" (76 mm) diameter wheel lean cylinders with lock valve is standard equipment.



**STEERING**

Hydraulic power front wheel steering incorporating two steering cylinders. Meets SAE J1511 OCT. 90 with optional supplemental steering.

Minimum turning radius using front axle steering, wheel lean and unlocked differential:

740A articulated frame ..... 25'7" (7 798 mm)  
740 conventional or straight frame ..... 35'1" (10 693 mm)

Steering arc ..... 72°  
Frame articulation angle 740A ..... 22°  
Articulation lock standard.



**FRAME**

Full front and rear frame sections.

**Front:** Fully welded box section. Double-lapped in high load areas. Lowered nose plate on front frame provides the best visibility in the industry to the front of the grader.

Minimum dimensions of box section ..... 10.0' x 12.0" (254 mm x 305 mm)  
Plate thickness ..... 0.75" (19 mm)  
Vertical section modulus at arch ..... 163 cu.in. (2 676 cm<sup>3</sup>)  
Linear weight - min-max ..... 104.8-248.8 lbs/ft (156.0-370.5 kg/m)

**Rear:** Full rear frame permits modular powertrain mounting for ease of service and simplifies attachment mounting.

Minimum dimensions of rear frame .... 4.0' x 11.0" (102 mm x 279 mm)  
Plate thickness ..... 1.0" (25 mm)

Choice of conventional (rigid) or articulated frames:

740A ..... Articulates behind cab.  
740 ..... Conventional  
Twin 5" (127 mm) hydraulic cylinders articulate frame 22° right and left. Anti-drift lock valve ensures stable operation.



**CIRCLE**

Hardened teeth, cut on outside of circle for maximum leverage and minimum wear. Circle is machined after welding to ensure flatness. The circle is held positively in place at six points by three adjustable clamp plates and three adjustable guide shoes providing optimum circle support and load distribution. The primary set of clamps and guide shoes is located at the front of the circle where greatest loading occurs. DURAMIDE™ -faced clamp and guide shoes prevent metal to metal contact. DURAMIDE™ is a synthetic material that extends service life and reduces maintenance requirements.

Diameter ..... 66.25" (1 683 mm)  
Thickness ..... 1.25" (32 mm)  
Adjustable guide shoes ..... 3  
Adjustable clamp plates ..... 3



### CIRCLE DRIVE

Champion's patented dual cylinder circle drive system uses direct-acting hydraulic power for exceptional turning and holding capability under full load. Circle drive system is fully protected against impact damage by an overload cushion valve as standard equipment.

Hydraulic drive cylinders .....	2
Points of leverage .....	2
Rotation .....	360° continuous



### DRAWBAR

Fully welded box section. Narrow 'T' design permits optimum visibility to the work area. Drawbar connection provides an adjustment to compensate for different tire sizes. Blade lift cylinder anchors are straddle-mounted on drawbar to provide maximum strength and support.

Dimensions of box section .....	6.5" x 6.5"
	(165 mm x 165 mm)
Plate thickness .....	1.0" & 0.75"
	(25 mm & 19 mm)



### MOLDBOARD

Standard moldboard with replaceable end bits .....

12' x 29' x 1"
(3 658 mm x 737 mm x 25 mm)

Blade material .....

SAE 1050 high carbon steel
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Edge: through hardened .....

6" x 5/8"
(152 mm x 16 mm) boron steel

Drilling - Bolt diameter .....

6"(152 mm) drilling
- 5/8" (16 mm) bolts

Slide rails supported with DURAMIDE bearings.

### BLADE RANGE: MOVEABLE BLADE CONTROL SYSTEM (Standard)

	<b>(Dimensions shown with standard moldboard)</b>	
	<b>LEFT</b>	<b>RIGHT</b>
Reach outside tires - articulated frame .....	117.0"(2 973 mm)	113.0"(2 870 mm)
Reach outside tires - straight frame .....	76.0"(1 930 mm)	73.5"(1 867 mm)
Blade slide .....	26.5" (673 mm)	26.5" (673 mm)
Circle side shift .....	26.0" (660 mm)	24.0" (610 mm)
Maximum bank sloping angle .....	90°	90°

Blade ground clearance .....	17.0" (432 mm)
Blade cutting depth .....	30.0" (762 mm)
Blade tilt range .....	48° forward 2.5° back

### BLADE RANGE: FIXED POINT LIFT SYSTEM (Optional)

	<b>(Dimensions shown with standard moldboard)</b>	
Reach outside tires - articulated frame .....	105.8" (2 687 mm)	
Reach outside tires - straight frame .....	67.7" (1 720 mm)	
Blade slide .....	53.5" (1 359 mm)	
Circle side shift .....	17.2" (437 mm)	
Blade ground clearance .....	17.25" (438 mm)	
Blade cutting depth .....	25.0" (635 mm)	
Blade tilt range .....	48° forward; 2.5° back	
Number of moldboard tilt cylinders .....	2	



### CAB & CONTROLS

Operator noise exposure is limited to 76 dB(A) per SAE J919 JUNE 86 (enclosed cab). Located in the pedestal head is the engine oil pressure, coolant temperature and fuel level gauges, transmission gear indicator, and a three-level electronic monitoring system. Pedestal located switches include: differential lock/unlock, independent moldboard floats (optional) and combination turn signal, hazard lights, and high beam headlight switch. Heater and wiper/washer controls, lighting and accessory switches are grouped in the operator's right hand console. This console also contains the ignition key and access to the circuit breaker panel. An accelerator/decelerator foot pedal and slider type hand throttle are standard equipment. Cab door opening and closing is easy from either a seated position or while entering and exiting. Fixed front window enhances visibility by reducing window frame width.

### Full Height Cab with ROPS INSIDE DIMENSIONS:

Height .....	74.0"(1 880 mm)
Width @ controls .....	56.0"(1 422 mm)
Depth @ controls .....	55.5"(1 410 mm)

An optional Low Profile Cab is available with an inside height of 62" (1 575 mm). All Champion cabs and canopies are designed to meet or exceed SAE J1040 APR. 88, ISO 3471/1-1986(E), and 86/295/EEC ROPS requirements. The seat belt is 3" (76 mm) wide and meets SAE J386 JUNE 93; ISO 6683-1981(E). A cushioned vinyl covered bucket seat with fore & aft and height adjustment is standard.



### LOAD SENSING HYDRAULICS

Closed center hydraulic system senses load requirements and maintains system pressure 250 psi (17,25 Bar) above the load pressure.

When hydraulic pressure is not required, system pressure is only 90 psi (6,2 Bar). Low standby pressure improves fuel-efficiency and reduces heat generation.

System incorporates lock valves to prevent cylinder drift under load in the following circuits: blade lift, moldboard tilt, circle shift, wheel lean, articulation and scarifier. All hoses and fittings are equipped with 'O' ring seals to eliminate leaks.

Pump design features include cast iron end covers and center housing, and a one-piece gear and shaft assembly to ensure reliability and a long service life.

Maximum pressure .....	2,500 psi (172 Bar)
Output at 2100 RPM .....	0-48.3 gpm (0-183 lpm)
Filtration .....	7 micron spin-on type



### CAPACITIES

	<b>U.S. Gal.</b>	<b>Imp. Gal.</b>	<b>Litres</b>
Fuel Tank .....	100.0	83.3	378.5
Transmission .....	10.2	8.5	38.8
Final drive .....	6.0	5.0	23.0
Tandems (ea.) .....	26.4	22.0	100.0
Hydraulic oil tank .....	23.8	19.8	90.0
Coolant Antifreeze protection to -58° F (-50° C) .....	12.7	10.6	48.0
Engine oil .....	10.3	8.6	39.0

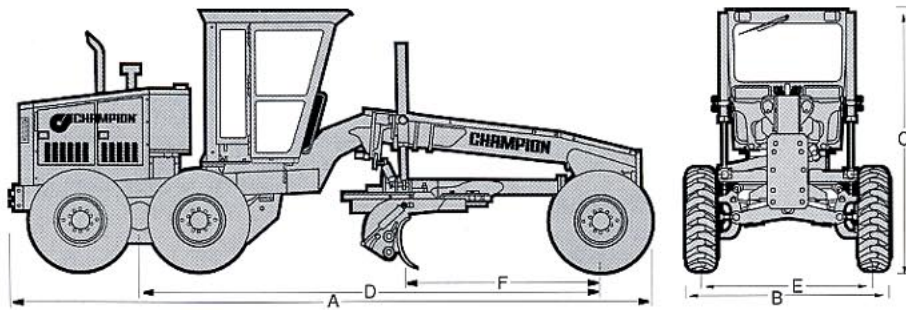
### STANDARD FEATURES:

- Operator controlled, lock/unlock differential final drive
- 4-wheel, cross-over, dual braking system with reserve power assist
- Ratchet-type park brake with operator warning alarm and indicator
- Fully-sequential, powershift 8400 transmission, with guard
- 13.5" (343 mm) diameter, 4-plate, full oil clutch for operator control
- Choice of rigid or articulating frames
- Full front and rear frame sections designed to absorb shock loading of attachment use
- Cab halogen headlights with dimmer includes directional and hazard lights
- Cushion valve circle drive protection to minimize impact damage
- Hardened circle teeth cut on outside of circle for maximum wear resistance
- Isolation-mounted cab, transmission and engine for reduced noise and vibration
- Adjustable steering pedestal with tilt head for maximum operator comfort
- Gauges include: coolant temperature, engine oil pressure, fuel, hourmeter, dash-mounted air cleaner service indicator, articulation angle indicator, three-level electronic monitoring system - M4 - with visual and audible warnings
- Load-sensing, closed-center hydraulic system with short-throw, low effort control levers, positioned in the industry-accepted arrangement. Hydraulically operated blade lift, circle turn, moldboard slide and tilt, circle shift and wheel lean functions.
- 100 gallon fuel capacity
- Horn
- Hinged radiator guard for easy trash clean out. Engine compartment fan guard included.
- Back-up alarm with automatic volume level
- Painted Champion Yellow, cab painted grey
- Lockable tool box with storage space for scarifier shanks

### OPTIONAL EQUIPMENT (May vary)

	<b>lbs.</b>	<b>kg</b>
Accumulators - blade lift (2) .....	130	59
- circle side shift .....	65	29
Air conditioner - 21,500 BTU		
- HFC-134a (non-CFC refrigerant)		
with cab pressurizer/filter .....	130	59
Brush guards .....	40	18
Cab		
- canopy shell with ROPS - deduct .... (200)	(91)	
- FOPS protection for ROPS cab .....	220	100
- low profile cab with ROPS - deduct (200)	(91)	
Cab heater - 49,000 BTU .....	30	14
Cab pressurizer/filter .....	14	6
Defroster fan .....	3	1
Engine block heater .....	3	1
Engine precleaner - Turbo II .....	6	3
Engine side panels .....	50	23
Ether cold start .....	10	4
Exhaust rain cap .....	-	-
Fan - blower type (suction type is standard)....	-	-
First user lifetime frame warranty .....	-	-
Fixed point lift system - deduct .....	(560)	(254)

OPTIONAL EQUIPMENT (cont'd)	lbs.	kg		lbs.	kg		lbs.	kg
Float control - Right and Left independent, electric .....	15	7	Mirrors - outside - right .....	2	1	Suspension seat .....	55	25
Hub odometer .....	-	-	- left .....	2	1	Tie-down brackets .....	100	45
Hydraulic tank heater .....	3	1	Moldboards			Tires		
Jack - 20 ton (18.5 tonne) .....	35	16	- 13' x 29" x 1" (3 962 mm x 737 mm x 25 mm) .....	150	68	- 14.00 x 24, 12 pr., G2, 10" (254 mm) multi-piece rims .....	120	54
Lights			- 14' x 29" x 1" (4 267 mm x 737 mm x 25 mm) .....	300	136	- 17.5 x 25, 12 pr., G2, 14" (356 mm) rims .....	942	428
- back-up lights - 2 .....	-	-	Moldboard extensions R & L			- 16.00 x 24, 12 pr., G2, 10" (254 mm) rims .....	1,452	659
- beacon (amber or blue) .....	4	2	- 2' (610 mm) .....	200	91	Tire chains - pair .....	300	136
- clearance lights front & rear .....	2	1	Moldboard edges -Carbide 3/4" x 5" .....	-	-	Tool kit .....	-	-
- direction signals .....	-	-	Operator convenience package			Transmission sump heater .....	-	-
- front-mounted plow lights - 2			- lunch box, steel vacuum bottle and holder, ash tray .....	10	5	Tropical protection .....	-	-
- high .....	120	54	Paint - custom colors .....	-	-	Vandalism protection .....	8	4
- low .....	100	45	Radiator shutters - hinged .....	10	4	Wheel weights front or rear - each .....	250	113
- Headlights with dimmer switch .....	-	-	Reflectors - rear .....	-	-	Window -opening - lower front .....	-	-
- Moldboard lights - 2 .....	2	1	Remote valve for attachments			Window - opening sliders - left/right .....	-	-
- Rear flood lights - 2 .....	2	1	- 3 or 5 bank - remote mount .....	25	11	Wiper and washer - front .....	-	-
- Snow wing lights - 2 .....	2	1	Supplemental steering (power assisted) meets SAE J53 OCT. 84 .....	61	28	Wiper and washer - rear .....	-	-
Machine Monitor Plus package - M44						Wiper and washer - lower front windows .....	-	-
Audible and visual warnings for transmission and hydraulic filter restriction, low engine oil pressure, high coolant temperature, high transmission temperature, and low transmission clutch pressure .....	-	-						



#### DIMENSIONS

A Overall length .....	28'4" (8 636 mm)
B Overall width .....	8'4" (2 540 mm)
C Overall height with cab .....	11'2" (3 404 mm)
- with Low Profile Cab .....	10'2" (3 099 mm)
D Wheelbase .....	20'6" (6 248 mm)
E Tread width .....	7'0" (2 136 mm)
F Blade base	
- ISO 7134 .....	8'11" (2 718 mm)

#### CHAMPION MATCHED ATTACHMENTS

A-Frame .....	850 lbs. (386 kg)	Push block .....	1,050 lbs. (476 kg)	V plow	
Dozer blade		Ripper-scarifier, rear .....	2,100 lbs. (953 kg)	- 9' (2 743 mm) .....	2,560 lbs. (1 161 kg)
- 8' (2 438 mm) .....	1,600 lbs. (726 kg)	Scarifier, front, with 11 teeth .....	1,450 lbs. (657 kg)	- 10' (3 048 mm) .....	2,720 lbs. (1 234 kg)
- 9' (2 743 mm) .....	1,650 lbs. (749 kg)	Snow wing		Windrow eliminator .....	1,300 lbs. (590 kg)
One-way plow .....	2,350 lbs. (1 067 kg)	- front-mounted .....	2,900 lbs. (1 317 kg)		
		- rear-mounted .....	3,100 lbs. (1 407 kg)		

Specifications subject to change without notice. Some items included in this brochure are optional. <sup>TM</sup> DURAMIDE is a registered trademark of Champion Road Machinery Limited. Your safety and the safety of those around you depends on using care and judgement when operating and servicing your grader. Do not operate the grader until you read and understand the warnings and instructions in the operator's manual.

**CHAMPION<sup>®</sup>**  
**MOTOR GRADERS**

CANADA  
Goderich, Ont.

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