VOLVO EXCAVATORS

EC235D

22.6-24.9 t 175 hp





A PASSION FOR PERFORMANCE.

At Volvo Construction Equipment, we're not just coming along for the ride. Developing products and services that raise productivity - we are confident we can lower costs and increase profits for industry experts. Part of the Volvo Group, we are passionate about innovative solutions to help you work smarter - not harder.

Helping you to do more

Doing more with less is a trademark of Volvo Construction Equipment. High productivity has long been married to low energy consumption, ease of use and durability. When it comes to lowering life-cycle costs, Volvo is in a class of its own.

Designed to fit your needs

There is a lot riding on creating solutions that are suited to the particular needs of different industry applications. Innovation often involves high technology - but it doesn't always have to. Some of our best ideas have been simple, based on a clear and deep understanding of our customers' working lives.



You learn a lot in 180 years

Over the years, Volvo has advanced solutions that have revolutionized the use of construction equipment. No other name speaks Safety louder than Volvo. Protecting operators, those around them and minimizing our environmental impact are traditional values that continue to shape our product design philosophy.

We're on your side

We back the Volvo brand with the best people. Volvo is truly a global enterprise, one that is on standby to support customers quickly and efficiently - wherever they are.

We have a passion for performance.











Volvo Trucks

Renault Trucks

Mack Trucks















UD Trucks

Volvo Buses Volvo Construction Equipment

Volvo Aero

Volvo Financial Services

DESIGNED FOR EFFICIENCY.

Introducing Volvo's powerful, fuel efficient and environmentally responsible D-Series crawler excavators. Featuring Volvo's unique, award-winning ECO mode, the D6 Stage IIIB/ Tier 4 Interim engine and improved hydraulics, these machines deliver reduced fuel consumption and cycle times resulting in up to 12% rise in fuel efficiency improvement as well as increased digging performance.

Volvo D6 Stage IIIB/ Tier 4 Interim engine

Volvo's new fuel efficient engine features an active-type Diesel Particulate Filter (DPF) and a regeneration process to lower emissions. The unique method does not interrupt operation, performance or productivity.

ECO mode

Volvo's unique, award-winning ECO mode features sophisticated electronic pump control technology which contributes to up to 5% of the machine's total improved fuel efficiency without any loss of performance in most operating conditions.





Work modes

Operators can select the best work mode for the task at hand to ensure optimum performance and fuel efficiency. Choose the correct mode according to your working conditions for added versatility and increased performance.

Proportional controlled viscous-clutch

Optimized fan speed control from the new proportional controlled viscous-clutch for reduced fuel consumption.



CONTROL IN COMFORT.



Step inside Volvo's care cab and enjoy excellent all-round visibility. In this safe and comfortable environment operators will feel efficient and in control all day long. See more and do more with Volvo.

Rubber/Silicone oil viscous mounts

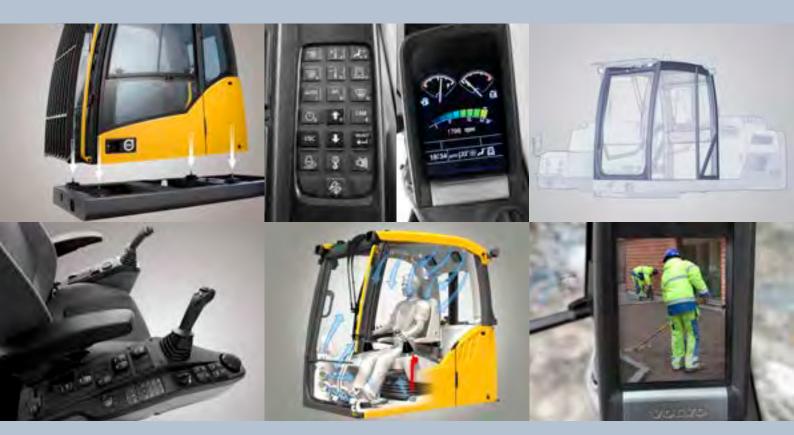
Spring is added to the mounts to improve shock absorption and reduce vibration. Increased operator comfort means more productivity.

I-ECU monitor

Large color monitor provides excellent clarity in all light conditions. Using a control panel the operator and service technician can make quick visual and diagnostic checks, increasing uptime and productivity. The monitor also displays camera images – up to four at a time.

ROPS

The cab features Roll Over Protective Structure (ROPS) which meets the ISO 12117-2 safety standard for increased peace of mind in the unlikely event of machine roll over.



Smart consoles and switches

High quality consoles and conveniently located switches for easy access and improved operator efficiency.

Automatic climate control system

Operators can set their ideal temperature with Volvo's powerful climate control system. Industry leading air circulation and defrosting capability is delivered with 14 well-spaced vents for increased comfort and productivity.

Rear view camera

Rear view camera provides visibility via the color I-ECU monitor for increased safety. The camera sits on top of the counterweight to project the area behind the machine.

TOUGH JOBS FOR A TOUGH MACHINE.

Volvo's new EC235D excels in the most demanding terrain – from rocks to riverbeds and construction sites to demolition sites. This robust machine features increased total performance from an improved hydraulic system. Trust Volvo to put you in control.

Digging power and speed

Enhanced digging force and faster cycle times, particularly when working with hard materials, from increased engine power and improved hydraulics.

Controllability

Smart hydraulic system enables smooth and highly responsive combined operation and travel. The system automatically prioritizes oil flow to the boom, arm or slew function according to requirements, resulting in faster cycle times.



Grading

Superb grading performance from improved hydraulic system. Effortlessly smooth surfaces with harmonized flow control and well-matched attachment speed.

Attachment Management System

Allows storage of up to 18 different attachment presets and permits hydraulic flow (standard) and pressure (optional) to be adjusted to enable the use of various attachments for increased versatility. Operators can change attachments quickly without manual setup.



SERVICEABILITY. SIMPLIFIED.



With built in serviceability the new Volvo D-Series crawler excavators guarantee you more uptime. Easy access to grouped service points allows for fast and effortless maintenance and service checks. Achieve more with Volvo.

Grouped filters

Grouped, ground level filters in the pump compartment are accessible via one door for faster servicing and more machine uptime. This reduces the need for conducting maintenance at height, increasing safety.

Safe access

Safe and convenient access to service points from ground level for reduced maintenance time and more machine uptime. Volvo's automatic stays prevent doors being blown closed and automatic locks ensure doors shut.



Service intervals on I-ECU

A service mode is incorporated into the I-ECU color monitor to enable diagnostic checks. Four separate service intervals – the engine oil/filter, fuel filter/water separator, hydraulic oil and hydraulic oil filter – are displayed on the monitor.

Anti-slip plates

Added operator and service mechanic safety from punched anti-slip plate which provides superb grip, especially in wet or icy conditions.

TOP PERFORMANCE DESERVES SUPPORT.

The day you receive your new Volvo Excavator is just the start of your working relationship with Volvo. From service and maintenance to our CareTrack telematics system – Volvo has a comprehensive and sophisticated aftermarket portfolio to continuously add value to your business.

Volvo designed and built your machines, so no-one knows how to keep them working in top condition more than us. When it comes to your machine, our Volvo trained technicians are the experts. Our technicians work with industry leading diagnostic tools and techniques, using only Genuine Volvo Parts to deliver the highest levels of quality and service. Talk to your Volvo dealer about how genuine Volvo services can best provide the service and maintenance plan that is the right fit for you and your business.







State-of-the-art machines require state-of-the-art support and your Volvo dealer can provide a catalogue of services designed to get the most out of your machine, helping you maximise uptime, productivity and residual value. Your Volvo dealer can provide a number of sophisticated support offers, including:

Service plans ranging from routine wear inspections, through to comprehensive maintenance and repair agreements.

Analysis and diagnostics to help you understand how your machine is running, highlight potential maintenance issues and identify where performance can be improved.

Eco Operator training courses can help your operators work towards a safer, more productive and fuel efficient performance.



TAKE A LOOK AROUND.



tractive force for improved durability and reliability in demanding terrain.

Fuel efficiency

The Volvo D6 Stage IIIB/ Tier 4 Interim engine together with improved hydraulics deliver up to 12% rise in fuel efficiency and shorter cycle times for increased performance.



VOLVO EC235D IN DETAIL.

Engine

The latest generation, Volvo engine Tier 4i (Stage IIIB) emissions compliant diesel engine fully meets the demands of the latest, emsissions regulations. The engine uses precise, highpressure fuel injectors, turbo charger and air-to-air intercooler, and electronic engine controls to optimize machine performance.

Air Filter: 3-stage with precleaner.

Automatic Idling System: Reduces engine speed to idle when the levers and pedals are not activated resulting in less fuel consumption and low cab noise levels.

| Engine | Volvo | D6H |
|----------------------------|-------------|-------------|
| Max power at | r/s / r/min | 30 / 1 800 |
| Net, ISO 9249/SAE J1349 | kW / hp | 128 / 174 |
| Gross, ISO 14396/SAE J1995 | kW / hp | 129 / 175 |
| Max torque at | Nm/ r/min | 849 / 1 350 |
| No. of cylinders | | 6 |
| Displacement | 1 | 5.7 |
| Bore | mm | 98 |
| Stroke | mm | 126 |
| Electrical system | | |

High-capacity electrical system that is well protected. Waterproof double-lock harness plugs are used to secure corrosion-free connections. The main relays and solenoid valves are shielded to prevent damage. The master switch is standard.

Contronics provides advanced monitoring of machine functions and important diagnostic information on the I-ECU.

| Voltage | V | 24 |
|------------------|--------|----------|
| Batteries | V | 2 x 12 |
| Battery capacity | Ah | 140 |
| Alternator | V / Ah | 28 / 110 |

Swing system

The swing system uses an axial piston motors, driving a planetary gearbox for maximum torque. An automatic holding brake and antirebound valve are standard.

| Drive | | |
|------------------|-------|------|
| Max. slew torque | kNm | 76.7 |
| Max. slew speed | r/min | 12.1 |

Drive

Each track is powered by an automatic two-speed shift travel motor. The track brakes are multi-disc, spring-applied and hydraulic released. The travel motor, brake and planetary gears are well protected within the track frame.

| Max. drawbar pull | kN | 206 |
|-------------------|------|-----------|
| Max. travel speed | km/h | 3.2 / 4.5 |
| Gradeability | 0 | 35 |
| Undercarriage | | |

The undercarriage has a robust X-shaped frame. Greased and sealed track chains are standard.

| Track shoe | | 2 x 45 |
|----------------------------|----|-------------|
| Link pitch | mm | 203.2 |
| Shoe width, triple grouser | mm | 500/600/700 |
| Bottom rollers | | 2 x 7 |
| Top rollers | | 2 x 2 |
| | | |

Hydraulic system

The hydraulic system, also known as the "Automatic Sensing Work Mode," is designed for high-productivity, high-digging capacity, high-maneuvering precision and excellent fuel economy. The summation system, arm and swing priority along with boom, arm and bucket regeneration provides optimum performance. The following important functions are included in the system: Summation system: Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity. Arm priority: Gives priority to the arm operation for faster cycle times in leveling and for increased bucket filling when digging.

Hydraulic system

Swing priority: Gives priority to swing functions for faster simultaneous operations. Regeneration system: Prevents cavitation and provides flow to other movements during simultaneous operations for maximum productivity. Power boost: All digging and lifting forces are increased. Holding valves: Boom and arm holding valves prevent the digging equipment from creeping.

| Main pump, Type 2 x variable disp | olacement axial piston p | oumps |
|-----------------------------------|--------------------------|-------|
| Maximum flow | l/min | 2x207 |
| Pilot pump, Type Gear pump | | |
| Maximum flow | l/min | 1x18 |
| Hydraulic motors | | |

Travel: Variable displacement axial piston motor with mechanical brake Slew: Fixed displacement axial piston motor with mechanical brake

| Relief valve setting | | |
|---------------------------|--------|-------------|
| Implement | MPa | 34.3 / 36.2 |
| Travel circuit | MPa | 36.3 / 36.3 |
| Slew circuit | MPa | 27.9 / 27.9 |
| Pilot circuit | MPa | 3.9 / 3.9 |
| Hydraulic cylinders | | |
| Mono boom | | 2 |
| Bore x Stroke | ø x mm | 125 x 1 235 |
| 2 piece boom | | 1 |
| Bore x Stroke | ø x mm | 160 x 1 070 |
| Arm | | 1 |
| Bore x Stroke | ø x mm | 135 x 1 540 |
| Bucket | | 1 |
| Bore x Stroke | ø x mm | 120 x 1 065 |
| ME Bucket | | 1 |
| Bore x Stroke | ø x mm | 130 x 1 040 |
| Bucket for LR boom | | 1 |
| Bore x Stroke | ø x mm | 100 x 865 |
| Service refill capacities | | |
| Fuel tank | 1 | 335 |
| Hydraulic system, total | 1 | 300 |
| Hydraulic tank | 1 | 150 |
| Engine oil | 1 | 32 |
| Engine coolant | 1 | 41 |
| Swing reduction unit | 1 | 6 |
| Travel reduction unit | 1 | 2 x 5.8 |
| Cab | | |

The operator's cab has easy access via a wide door opening. The cab is supported on hydraulic dampening mounts to reduce shock and vibration levels. These along with sound absorbing lining provide low noise levels. The cab has excellent all-round visibility. The front windshield can easily slide up into the ceiling, and the lower front glass can be removed and stored in the side door.

Integrated air-conditioning and heating system: The pressurized and filtered cab air is supplied by an automatically-controlled fan. The air is distributed throughout the cab from 14 vents.

Ergonomic operator's seat: The adjustable seat and joystick console move independently to accommodate the operator. The seat has nine different adjustments plus a seat belt for the operator's comfort and safety.

| Sound Level | | |
|---|---------------------------------------|-----|
| Sound level in cab according to IS | O 6396 | |
| LpA (standard) | dB(A) | 69 |
| LpA (tropical) | dB(A) | 70 |
| External sound level according to I Directive (2000/14/EC) and 474- | SO 6395 and EU Noi 1:2006 +A1:2009 | se |
| LwA (standard) | dB(A) | 102 |
| LwA (tropical) | dB(A) | 103 |
| | | |

SPECIFICATIONS.

VOLVO BUCKETS

Loose soil, re-handling material or abrasive rock; excavators and attachments work hand in hand to move almost any type of material. Volvo's experience togehter with excavator and attachment technology ensures a reduction in cycle times, increased productivity and lower fuel costs through higher breakout forces and quicker bucket fill times.

The efficiency of any type of excavation depends upon the selection of the right bucket therefore a broad bucket offering available from the same retailer as your excavator means the machine can be easily adjusted to operate in any conditions.

As the technology and experience in design for both Volvo's attachments and excavators stems from the same origin, availing from another service like Volvo's aftermarket support ensures the machine is running harder for longer.









(GP) General purpose bucket

Designed for digging and re-handling soft to medium materials e.g. soils with low wear characteristics. the GP bucket has anti-abrasive side cutters, a hardened lip plate and self-sharpening bucket teeth.

(HD) Heavy-duty bucket

Intended for digging in dense materials such as hard packed clay and gravel. The HD bucket has heavier overall fabrication with a thicker side cutting edge and hardened plating on all critical ground-engaging areas.

(RK) Rock bucket

Together with harder and thicker plating on all critical leading edges the rock bucket provides digging performance in soils with a high degree of rock content and well blasted rock.

(FD) Fixed ditching bucket

A wide face, round profile and drain holes make the FD bucket ideal for ditch cleaning or removal of other soft material. An inner stiffener and optional bolt-on cutting edge bolster performance.

Volvo quick couplers

Direct fit attachments will always deliver a high performance however with the need for excavators to handle more tasks than ever before, Volvo offer a diverse range of Attachment Quick Couplers providing various levels of versatility and performance to meet every need.

VOLVO TOOTH SYSTEM



LOCKING DEVICE



GPF



AMRE / ARXE



PPE



SNE



TPE



Wear Cap & BLW Adapter

Self-Sharpening Tooth System Cuts Through the Toughest Jobs

Volvo perfects the excavator bucket's point of attack with a robust tooth system that delivers performance and long life. Cast and tempered from a high-strength alloy, Volvo teeth resist stress and deliver optimum penetration in hard or abrasive material. An innovative design lessens internal wear between tooth and adapter — and makes it easy to change teeth.

LOCKING DEVICE

Patented vertical locking device. The steel pin with flexible lock retainer tightly secures the tooth to the adapter. Smart design transfers working stresses away from the locking device, saving wear on the steel pin and extending pin life. Self-sharpening Volvo teeth are designed for a small penetration area, which reduces stress and wear at the point of contact.

GPE

Self-sharpening general-purpose tooth with good penetration and long service life.

AMRE / ARXE

Tooth with extra-wear metal and longer service life intended for rock and abrasive material. Self sharpening.

PPE

Pick-point excavator tooth delivers maximum penetration in hard clay or frozen ground.

SNE

Spade nose tooth is designed for finishing work such as leveling, grading, cleaning & backfilling.

TPE

Twin pick point with sharp, dual-point profile is ideal for compact or frozen ground.

Wear Cap & BLW Adapter

Wear cap protects the adapter from unnecessary wear.

BLW: Bottom leg adapter for wear cap with extra long top leg for welding to both sides of the cutting edge. Long bottom leg.

BL: 11/2 bottom leg adapter for welding to both sides of the cutting edge

SPECIFICATIONS.

MAXIMUM PERMITTED BUCKETS

| EC235DNL with 5 000kg counterweight | | | | | | | | | | |
|-------------------------------------|------|-------|--------|-------|-------|-------------------|-------|-------|--|--|
| Direct Fit | m | | 5.7 Bo | oom | | 5.57 2 piece Boom | | | | |
| Arm | m | 2.0 | 2.5 | 2.9 | 3.5 | 2.0 | 2.5 | 2.9 | | |
| Max. bucket | t/m³ | liter | liter | liter | liter | liter | liter | liter | | |
| GP Bucket | 1.5 | 1 550 | 1 425 | 1 350 | 1 200 | 1 550 | 1 450 | 1 350 | | |
| Gr Bucket | 1.8 | 1 375 | 1 275 | 1 200 | 1 075 | 1 375 | 1 300 | 1 200 | | |
| HD Bucket | 1.8 | 1 300 | 1 200 | 1 125 | 1 000 | 1 300 | 1 225 | 1 125 | | |
| no bucket | 2.0 | 1 225 | 1 125 | 1 050 | 950 | 1 225 | 1 150 | 1 050 | | |
| Quick Coupler | m | | 5.7 Bo | oom | | 5.57 2 piece Boom | | | | |
| Arm | m | 2.0 | 2.5 | 2.9 | 3.5 | 2.0 | 2.5 | 2.9 | | |
| Max. bucket | t/m³ | liter | liter | liter | liter | liter | liter | liter | | |
| GP Bucket | 1.5 | 1 425 | 1 300 | 1 225 | 1 075 | 1 425 | 1 325 | 1 225 | | |
| GP bucket | 1.8 | 1 275 | 1 150 | 1 075 | 950 | 1 275 | 1 175 | 1 075 | | |
| HD Bucket | 1.8 | 1 200 | 1 100 | 1 025 | 900 | 1 200 | 1 100 | 1 025 | | |
| no bucket | 2.0 | 1 125 | 1 025 | 950 | 825 | 1 125 | 1 025 | 950 | | |

Note: 1. Bucket size based on ISO 7451, heaped material with a 1:1 angle of repose.

- 2. "Max, permitted sizes" are for reference only and are not necessarily available from the factory.
- 3. Bucket widths are less than bucket's tip radius.

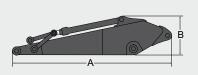
MACHINE WEIGHTS AND GROUND PRESSURE

| EC235DNL 5.7m HD boom 2.9m HD arm 776kg bucket 5 000kg counterweight | | | | | 5.7m GP boom 2.9m GP arm 776kg bucket 5 000kg counterweight | | | | |
|--|------------|-----------------------------|-----------------|---------------|---|---|------|---------------|--|
| Description | Shoe width | Operating weight | Ground pressure | Overall width | Shoe width | Shoe width Operating Ground weight pressure | | | |
| | mm | kg | kPa | mm | mm | kg | kPa | mm | |
| | 500 | 24 060 | 61.8 | 2 540 | 500 | 23 990 | 61.8 | 2 540 | |
| Triple grouser | 600 | 24 370 | 52.0 | 2 640 | 600 | 24 310 | 52.0 | 2 640 | |
| | 700 | 24 880 | 46.1 | 2 740 | 700 | 24 810 | 45.1 | 2 740 | |
| EC235DNL | | m 2-piece bo bucket 5 00 | | | | m 2-piece boo bucket 5 00 | | | |
| Description | Shoe width | Operating weight | Ground pressure | Overall width | h Shoe width Operating Weight Ground pressure | | | Overall width | |
| | mm | kg | kPa | mm | mm | kg | kPa | mm | |
| | 500 | 24 570 | 62.8 | 2 540 | 500 | 24 510 | 62.8 | 2 540 | |
| Triple grouser | 600 | 24 890 | 53.0 | 2 640 | 600 | 24 830 | 53.0 | 2 640 | |
| | | | | | | | | | |

DIMENSIONS

B

Boom

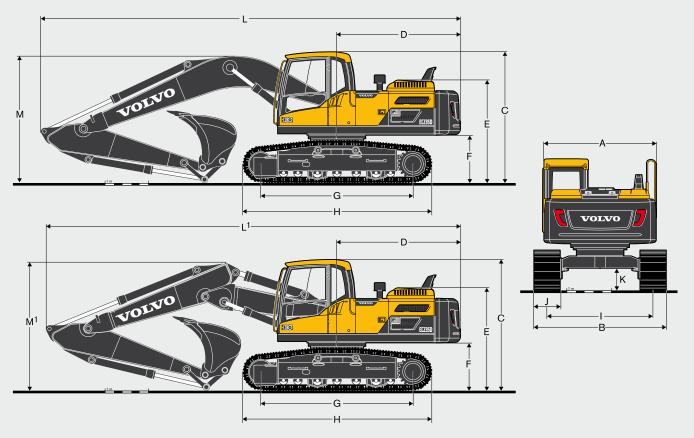


Arm

| | EC235DNL | | | | | | | | | | | |
|-------------|----------|--------|--------|---------|-------------|------|--------|--------|--------|--------|--------|--|
| Description | Unit | mono | mono | 2-piece | Description | Unit | | | | | | |
| Boom | m | 5.7 GP | 5.7 HD | 5.57 | Arm | m | 2.0 ME | 2.5 HD | 2.9 GP | 2.9 HD | 3.5 GP | |
| Length (A) | mm | 5 910 | 5 910 | 5 780 | Length (A) | mm | 3 065 | 3 525 | 3 910 | 3 910 | 4 540 | |
| Height (B) | mm | 1 585 | 1 585 | 1 570 | Height (B) | mm | 980 | 860 | 860 | 860 | 855 | |
| Width | mm | 670 | 670 | 670 | Width | mm | 440 | 440 | 440 | 440 | 440 | |
| Weight | kg | 1 995 | 2 135 | 2 585 | Weight | kg | 1 091 | 1 126 | 1 121 | 1 176 | 1 226 | |

^{*} Includes cylinder, piping and pin, excludes boom cylinder Pin | * Includes cylinder, linkage and pin

DIMENSIONS



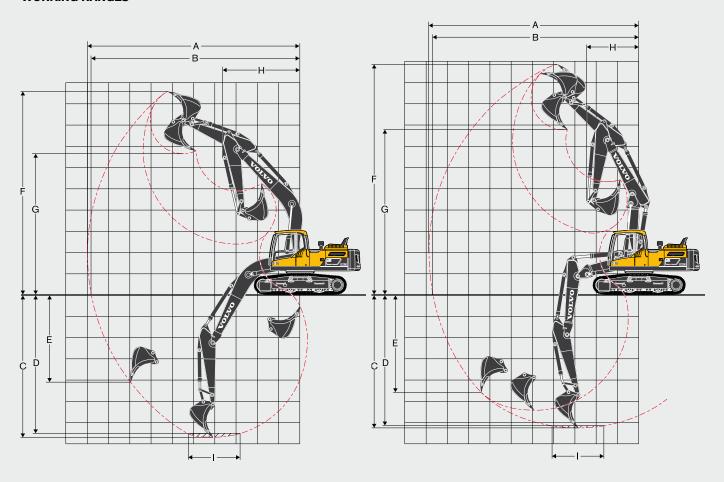
| Desc | ription | Unit | | EC235 | ONL | | |
|----------------|----------------------------------|------|--------------------------|-------|-------|-------|--|
| Boor | m | m | 5.7 mono or 5.57 2-piece | | | | |
| Arm | | m | 2.0 | 2.5 | 2.9 | 3.5 | |
| Α | Overall width of upper structure | mm | 2 540 | 2 540 | 2 540 | 2 540 | |
| В | Overall width | mm | 2 540 | 2 540 | 2 540 | 2 540 | |
| С | Overall height of cab | mm | 2 980 | 2 980 | 2 980 | 2 980 | |
| D | Tail slew radius | mm | 2 850 | 2 850 | 2 850 | 2 850 | |
| Ε | Overall height of engine hood | mm | 2 355 | 2 533 | 2 355 | 2 355 | |
| F | Counterweight clearance * | mm | 1 075 | 1 075 | 1 075 | 1 075 | |
| G | Tumbler length | mm | 3 510 | 3 510 | 3 510 | 3 510 | |
| Н | Track length | mm | 4 360 | 4 360 | 4 360 | 4 360 | |
| 1 | Track gauge | mm | 2 040 | 2 040 | 2 040 | 2 040 | |
| J | Shoe width | mm | 500 | 500 | 500 | 500 | |
| K | Minimum ground clearance * | mm | 480 | 480 | 480 | 480 | |
| L | Overall length | mm | 9 790 | 9 745 | 9 670 | 9 730 | |
| L ¹ | Overall length | mm | 9 660 | 9 610 | 9 560 | 9 580 | |
| М | Overall height of boom | mm | 3 140 | 3 100 | 2 950 | 3 260 | |
| M^1 | Overall height of boom | mm | 3 100 | 3 090 | 2 965 | 3 305 | |

^{*} Without shoe grouser

¹ 2-piece boom

SPECIFICATIONS.

WORKING RANGES



| Description | | | | EC235DNL | | | | | | | | | |
|---------------------------------------|-------------|-------|-------|----------|-------|-------|--------|---------|--------|--------|--------|--|--|
| Boom | | | m | | 5 | 5.7 | | 5.57 | | | | | |
| | | | | | me | ono | | 2-piece | | | | | |
| Arm | | | m | 2.0 | 2.5 | 2.9 | 3.5 | 2.0 | 2.5 | 2.9 | 3.5 | | |
| A Max. digging reach | | | | 9 090 | 9 550 | 9 930 | 10 390 | 8 980 | 9 450 | 9840 | 10 310 | | |
| B Max. digging reach on ground | | | | 8 890 | 9 360 | 9 760 | 10 220 | 8 790 | 9 260 | 9 660 | 10 140 | | |
| C Max. digging depth | mm | 5 760 | 6 260 | 6 660 | 7 260 | 5 340 | 5 830 | 6 230 | 6 780 | | | | |
| D Max. digging depth (I = | mm | 5 490 | 6 030 | 6 460 | 7 060 | 5 210 | 5 720 | 6 120 | 6 680 | | | | |
| E Max. vertical wall digging depth | | | | 4 810 | 5 550 | 6 020 | 6 400 | 4 320 | 4 920 | 5 340 | 5 860 | | |
| F Max. cutting height | | | | 9 010 | 9 290 | 9 530 | 9 530 | 10 080 | 10 460 | 10 780 | 10 990 | | |
| G Max. dumping height | | | | 6 260 | 6 500 | 6 730 | 6 770 | 7 170 | 7 530 | 7 850 | 8 080 | | |
| H Min. front swing radius | | | | 3 790 | 3 670 | 3 640 | 3 660 | 2 890 | 2 740 | 2 470 | 2 730 | | |
| Digging forces with direct fit bucket | | | | | | | | | | | | | |
| Bucket radius | | | | 1 470 | 1 470 | 1 470 | 1 470 | 1 470 | 1 470 | 1 470 | 1 470 | | |
| | Normal | SAE | kN | 151 | 130 | 130 | 130 | 151 | 130 | 130 | 130 | | |
| Breakout force - bucket | Power boost | SAE | kN | 160 | 137 | 137 | 137 | 160 | 137 | 137 | 137 | | |
| | Normal | ISO | kN | 168 | 145 | 145 | 145 | 168 | 145 | 145 | 145 | | |
| | Power boost | ISO | kN | 178 | 153 | 153 | 153 | 178 | 153 | 153 | 153 | | |
| Tearout force - dipper arm | Normal | SAE | kN | 146 | 119 | 102 | 93 | 146 | 119 | 102 | 93 | | |
| | Power boost | SAE | kN | 155 | 125 | 108 | 98 | 155 | 125 | 108 | 98 | | |
| | Normal | ISO | kN | 150 | 122 | 105 | 95 | 150 | 122 | 105 | 95 | | |
| | Power boost | ISO | kN | 159 | 129 | 111 | 100 | 159 | 129 | 111 | 100 | | |
| Rotation angle, bucket | | | 0 | 175 | 175 | 175 | 175 | 175 | 175 | 175 | 175 | | |

LIFTING CAPACITY EC235DNL.

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

| | | Lifting hook related to | | | | 3.0 m | | 4.5 m | | 6.0 m | | 7.5 m | | 9.0 m | | Max. reach | | |
|----------------------------|--|---|----------------------------|-------------------|-------------------|------------------------------|--|--|--|--|---|---|---|----------------|----------------|--|---|--|
| | | ground | | Along | Across | Along | Across | Along | Across | Along | Across | Along | Across | Along | Across | Along | Across | m |
| Boom Arm Shoe CWT | 5.7m 2.0m 500mm 5 000kg | | kg kg kg kg kg | | | | | *7 780 *9 780 *11 620 *11 190 | 7 580 7 020 6 520 6 550 | *6 070 *6 490 *7 310 7 890 7 760 7 760 | 4 970 4 750 4 540 4 430 | 5 800 5 710 | 3 450 3 370 | | | *6 290 *6 110 *6 160 5 770 5 590 5 790 6 480 | *6 290 4 660 3 820 3 430 3 300 3 390 3 780 | 5.0 6.4 7.1 7.5 7.6 7.4 6.8 |
| Boom Arm Shoe CWT | 5.7m 2.5m 500mm 5 000kg | -3.0 m 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m | kg kg kg kg kg kg | | | *11 190 *14 670 | 12 590 *11 190 12 470 *11 200 | *9 880 *7 090 *9 120 *10 840 *11 590 *11 470 *10 510 | *7 090 7 210 6 770 6 570 6 550 6 650 6 940 | *5 520 *6 070 *6 960 *7 850 7 800 7 750 *7 740 | 5 230 5 070 4 830 4 610 4 470 4 430 | *5 700 5 850 5 740 5 660 | 3 590 3 500 3 390 3 320 | | | *7 400 *5 670 *5 610 *5 700 5 300 5 160 5 300 5 840 *7 030 *7 160 | 4 760 *5 670 4 160 3 490 3 170 3 060 3 130 3 420 4 150 6 230 | 5.8 5.7 6.9 7.6 8.0 8.1 7.9 7.3 6.4 4.9 |
| Boom Arm Shoe CWT | 5.7m 2.9m 500mm 5 000kg | 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m -4.5 m | kg kg kg kg kg kg kg | *6 510 *11 640 | *6 510 *11 640 | *5 630 *10 580 *15 580 | *5 630 *10 580 | *8 550 *10 450 *11 460 *11 590 *10 890 | 7 360 6 860 6 610 6 540 6 610 6 830 | *5 160 *5 100 *5 700 *6 650 *7 610 7 820 7 740 7 790 | *5 100 5 140 4 890 4 650 4 490 4 420 | *5 370 *5 780 5 760 5 660 5 640 | 3 640 3 530 3 420 3 330 3 300 | | | *4 900 *4 580 *4 530 *4 660 4 830 4 950 5 390 6 410 *6 940 | *4 900 3 810 3 250 2 970 2 870 2 930 3 170 3 740 5 220 | 6.2 7.3 8.0 8.4 8.5 8.3 7.8 6.9 5.5 |
| Boom Arm Shoe CWT | 5.7m 3.5m 500mm 5 000kg | 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m -4.5 m | kg kg kg kg kg kg kg | *17 100 | *17 190 | | 12 040 12 350 | | 6 430 6 440 6 600 | *4 900 *5 790 *6 770 *7 560 7 660 7 660 *6 750 | 4 940 4 660 4 450 4 340 4 330 | *4 620 *4 770 *5 200 *5 710 5 620 5 550 5 580 | 3 740 3 670 3 540 3 390 3 280 3 220 3 250 | 4 440 4 380 | 2 640 2 580 | *4 900 *4 860 4 680 4 360 4 260 4 340 4 660 5 350 *5 850 | 3 990 3 210 2 800 2 590 2 510 2 550 2 730 3 120 4 020 | 7.2 8.2 8.8 9.1 9.2 9.0 8.5 7.8 6.5 |
| Boom Arm Shoe CWT | 5.57m 2-piece 2.0m 500mm 5 000kg | 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m | kg kg kg kg kg kg | 17 130 | 17 190 | 12 090 | 12 300 | *8 570 *8 620 *9 640 *10 950 *10 830 *9 280 | 8 120 8 030 7 570 6 950 6 380 6 420 | *7 470 *7 700 8 110 7 860 7 720 *7 060 | 5 060 4 920 4 670 4 450 | 5 670 | 3 290 | | | *8 410 *7 390 6 510 5 860 5 670 5 880 *5 870 | 7 140 4 740 3 830 3 420 3 280 3 380 3 790 | 4.9 6.2 7.0 7.4 7.5 7.3 6.7 |
| Arm Shoe CWT | 5.57m 2-piece 2.5m 500mm 5 000kg | 9.0 m 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m | kg kg kg kg kg kg kg | | | | *12 920 *11 840 | *7 830 *8 040 *9 110 *10 560 *11 450 *11 230 *10 010 *7 710 | *7 830 *8 040 7 780 7 160 6 660 6 430 6 410 6 540 | *7 040 *7 400 *7 970 7 940 7 760 *7 550 *5 540 | 5 030 4 770 4 520 4 370 4 330 | 5 920 5 830 5 710 5 630 | 3 510 3 420 3 310 3 250 | | | *8 730 *6 770 *6 230 5 900 5 370 5 210 5 370 *5 690 *4 980 | *8 730 5 850 4 210 3 500 3 150 3 030 3 110 3 420 4 190 | 3.3 5.6 6.8 7.5 7.9 8.0 7.8 7.2 6.3 |
| Arm Shoe CWT | 5.57m 2-piece 2.9m 500mm 5 000kg | 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m | kg kg kg kg kg kg | | | *6 140 *11 110 | *9 680 *6 140 *11 110 *10 830 | *10 170 *11 310 *11 400 | *7 030 *7 120 7 940 7 320 6 770 6 470 6 400 6 480 | *5 370 *6 700 *7 120 *7 760 8 000 7 790 7 710 *6 280 | 5 290 5 110 4 840 4 570 4 390 4 320 | 6 000 5 880 5 730 5 630 5 620 | 3 580 3 470 3 340 3 250 3 230 | | | *6 040 *4 930 *4 560 *4 480 *4 590 4 880 5 000 5 470 *4 960 | *6 040 *4 930 3 840 3 250 2 950 2 840 2 900 3 150 3 760 | 4.2 6.1 7.2 7.9 8.3 8.4 8.2 7.7 6.8 |
| Arm Shoe CWT | 5.57m 2-piece 3.5m 500mm 5 000kg | 9.0 m 7.5 m 6.0 m 4.5 m 3.0 m 1.5 m 0 m -1.5 m -3.0 m -4.5 m | kg kg kg kg kg kg kg | | | *11 710 | *11 710 | *10 180 *8 760 *6 080 | 6 280 6 310 *6 080 | *6 150 *6 050 *6 410 *7 020 *7 610 7 770 7 620 *6 630 | 5 400 5 200 4 910 4 590 4 360 4 230 | *5 750 *5 790 5 910 5 730 5 590 5 520 *4 620 | 3 690 3 620 3 480 3 330 3 200 3 140 3 190 | 4 350 | 2 510 | *7 220 *6 180 5 410 4 740 4 410 4 300 4 390 4 720 *4350 | 6 120 4 060 3 220 2 790 2 570 2 480 2 520 2 710 3 130 | 5.5 7.0 8.0 8.7 9.0 9.1 8.9 8.4 7.6 6.4 |

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

EQUIPMENT.

STANDARD EQUIPMENT

Engine

Turbocharged, 4 stroke diesel engine with water cooling, direct injection and charged air cooler that meets Tier 4i EU (Stage IIIB) requirements

Air filter with indicator

Air intake heater

Cyclone pre-cleaner

Electric engine shut-off

Fuel filter and water separator

Fuel filler pump: 50 l/min, with automatic shut-off

Alternator, 110 A

Standard cooling system by fan clutch (40 deg. C)

Electric/Electronic control system

Contronics

Advanced mode control system

Self-diagnostic system

Caretrack GSM/GPS

3yr-Caretrack subscription

Machine status indication

Engine speed sensing power control

Automatic idling system

One-touch power boost

Safety stop/start function

Adjustable LCD color monitor

Master electrical disconnect switch

Engine restart prevention circuit

High-capacity halogen lights:

Frame-mounted 2

Boom-mounted 2

Batteries, 2 x 12 V / 200 Ah

Start motor, 24 V / 5.5 kW

Hydraulic system

Hose rupture valve: boom

Overload warning device

Automatic sensing hydraulic system

Summation system

Arm priority

Swing priority

"ECO" mode fuel saving technology

Boom, arm and bucket regeneration valves

Swing anti-rebound valves

Boom and arm holding valves

Multi-stage filtering system

Cylinder cushioning

Cylinder contamination seals

Auxiliary hydraulic valve

Automatic two-speed travel motors

Longlife Hyd oil mineral 46

Frame

Access way with handrail

Tool storage area

Punched metal anti-slip plates

Undercover (heavy-duty)

Full height counterweight:

5000 kg - Narrow Long Crawler (NL)

Cab and interior

ROPS (ISO12117-2) certified cab

Silicon oil and rubber mounts with spring

Travel pedals and hand levers

Adjustable operator seat with heater and joystick control console

Control joysticks with 4 switches each

Heater & air-conditioner, automatic

Flexible antenna

AM/FM stereo with CD player and MP3 input

Hydraulic safety lock lever

Cab, all-weather sound suppressed, includes:

Cup holders

Door locks

Tinted glass

Floor mat

Horn

Large storage area

Pull-up type front window

Removable lower windshield

Seat belt

Safety glass

Sun screens, front, roof, rear

Rain shield

Windshield wiper with intermittent feature

Rear view camera

Master key

Undercarriage

Undercover (heavy-duty)

Hydraulic track adjusters

Greased and sealed track link

Track Guard

Track shoes

500 mm with triple grousers

Digging equipment

Boom: 5.7 m monoblock

Arm: 2.9 m

Manual centralized lubrication

OPTIONAL EQUIPMENT

Engine

Block heater: 120 V, 240 V

Oil bath pre-cleaner

Diesel coolant heater, 5 kW

Water separator with heater

Auto engine shutdown Fuel filler pump, 35 lpm

Tropical cooling system (50 deg. C)

Electric

Extra work lights:

Cab-mounted 3

Counterweight-mounted 1

Travel alarm

Anti-theft system

Rotating warning beacon

Hydraulic system

Hose rupture valve: arm

Boom float function with HRV

Boom float function without HRV

Hydraulic piping:

Work tool management system

(up to 20 programmable memories)

Hammer & shear, 1 and 2 pump flow

Hammer & shear:

variable flow and pressure pre-setting

Additional return filter

Slope & rotator (40lpm, 60lpm)

Grapple

Oil leak (drain) line

Quick coupler piping

Volvo hydraulic quick coupler S1

Volvo hydraulic quick coupler S1 without hook

Volvo hydraulic quick coupler U21

Hydraulic oil, biodegradable 46

Hydraulic oil, longlife oil 32

Hydraulic oil, longlife oil 68

Cab and interior

Fabric seat without heater

Fabric seat with heater and air suspension

Opening top hatch

Falling object guard (FOG)

Frame-mounted

Cab-mounted

Cab-mounted falling object protective structure (FOPS)

Smoker kit (ashtray and lighter)

Safety net for front window

Lower wiper with intermittent control

Anti-vandalism kit

Specific key

Undercarriage

Full track guard

Track shoes 600/700 mm with triple grousers

Digging equipment

Boom: 5.7 m monoblock, heavy duty

Boom: 5.57 m 2 piece boom

Arm: 2.0 m; 2.5 m; 2.9 m; 3.5 m

Linkage with lifting eye

Service

Tool kit, daily maintenance

Tool kit, full scale

SELECTION OF VOLVO OPTIONAL EQUIPMENT

Auto engine shutdown



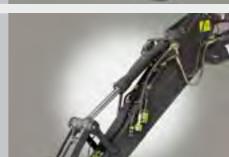
Boom float



2 piece boom



хз



Lifting eye



FOG



VOLVO CONSTRUCTION EQUIPMENT



VOLVO

Volvo Construction Equipment www.volvoce.com

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