VOLVO COMPACT EXCAVATOR

EW50



- Net Power : D.80/1269 CEE : 33.7 kW / 45.8 hp
- Operating Weight : 5190 - 5295 kg
- Bucket Capacities : 70 - 231 l.
- Maximum Digging Depth : 3130 - 3530 mm

- Load Sensing Hydraulic System for very precise controls under all load conditions.
- Simultaneous digging movements and high speed operations for faster cycle times and increased productivity.
- TOPS and FOPS cab for a better operator safety.
- Compact dimensions. Wrap-around counterweight protects the rear compartment against all impacts.
- Excellent serviceability thanks to easy access to the engine and hydraulics compartments.



More power, more profitability

EW50

With its exceptional power and stability, and its extraordinary sturdiness, the wheeled Volvo EW50 works with maximum speed and efficiency on the most difficult sites. Its high degree of mobility, its remarkable quietness and its compact dimensions make it the ideal machine for all public works applications. A Volvo tradition, this machine meets a strict specification with a single objective : to make a difference on the site.



A unique feature : the quick coupling system available as an option enables bucket or accessory to be changed without the operator leaving the cab. Appreciated by all users, this device saves a lot of time and increases comfort considerably without altering the bucket's performances or sequence of operations.



The wrap-around shape of the counterweight protects the back of the machine perfectly and makes it possible to work on the narrowest sites.



All the hydraulic hoses are sheathed and free of any friction or wear and are connected at the bottom of the boom for very quick replacement, if necessary. The boom is mounted on a double-swivel articulated pivot which enables a long pin to be mounted and provides greater rigidity in the boom-chassis link. The boom cylinder's rod is fully protected against any knocks by sturdy armouring.





Very effective corrosion protection : all the nuts and bolts, the pins and the hydraulic pipes are zinc-plated.





Thanks to its compact dimensions and the boom's hydraulic offset, the EW50 is at ease in all site configurations, even alongside a wall.

Precision and flexibility of the Load-Sensing

$\frac{\text{COMPACT EXCAVATOR}}{EW50}$

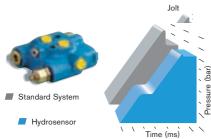


A unique feature : the radial piston slow slewing motor. This motor has a very high starting torque for flexible manoeuvres, and drives the crown directly without a mechanical reducer. The result is fewer moving parts and therefore less risk of wear. The automatic hydraulic brake integrated in the slewing motor immobilises the turret in all positions and guarantees optimum working safety even on a slope.

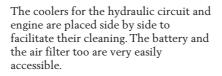


The back cover opens completely, giving excellent access to the engine and hydraulic pumps. All maintenance and checking points are conveniently located close to hand.





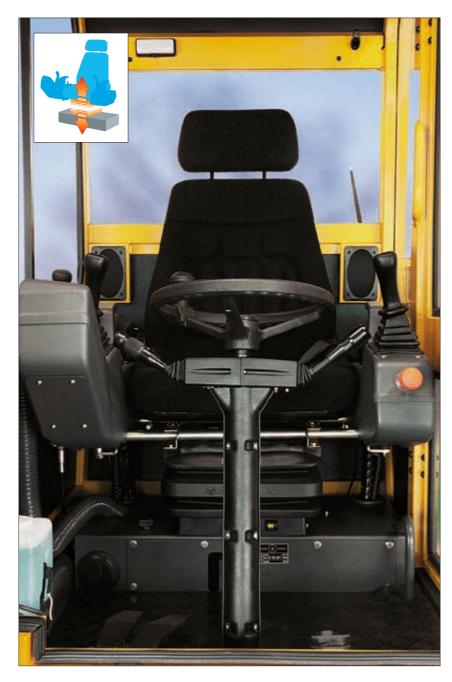
The hydrosensor valve on the slewing circuit damps the pressure peaks and hydraulic shocks common on starting and stopping on conventional circuits. The result : a progressive pressure increase, greater flexibility and precision, less stressed and therefore more reliable mechanical parts





- Continuous and immediate load sensing control of the hydraulic pump's flow and pressure to suit the work done by the excavator.
- All hydraulic functions are independent and can be operated simultaneously : more operating comfort and productivity.
- Control valves with closed centre : pump flow zero on standby, no unnecessary oil circulation. No loss of power or deterioration of oil by overheating.
- Hydraulic power continuously adapted to suit the load : optimum use of the engine's power.
- Straight-line travel maintained even when the equipment or the turret are moving : more safety
- Excellent precision of the controls, even with a large load : safety of handling work.
- Hydraulic priority on braking and steering circuits : more safety.
- Four-speed hydrostatic transmission.

A very high level of comfort and safety



Operator comfort is a priority for Volvo. The operator's cab is spacious and easily accessible. The hydraulic controls are power-assisted and very progressive for more flexibility and precision.

Volvo's ergonomic manipulators feel good and are complemented by side arm rests which give a natural and very comfortable operating position.

The EW50's cab and canopy have a very high level of safety, guaranteed by the FOPS 1 (Falling Object Protection Structure), and TOPS (Roll and Tip Over Protection Structure) certifications. The seatbelt is part of the standard equipment.



The side consoles supporting the manipulators are rigidly linked to the seat's suspension : operating precision is independent of the machine's movements and the operator is sure of finding an operating position ideally suited to him.



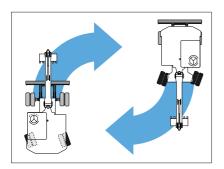
The PUMA system on the EW50 continuously monitors all the machine's vital functions and immediately informs the operator if there is a fault. The operator is therefore free to concentrate fully on operating the machine.

Incomparable Power

$\frac{\text{COMPACT EXCAVATOR}}{EW50}$



The steering front axle is oscillating with an angle of 15° in order to travel over all terrains. A hydraulic oscillation locking device ensures perfect stability of the excavator in all positions.



The Auto-Reverse system, available as an option, automatically reverses the steering direction when the excavator is facing the back. Thanks to this exclusive system, the wheels are always oriented in the direction of rotation of the steering wheel, for greater precision and safety in operation.



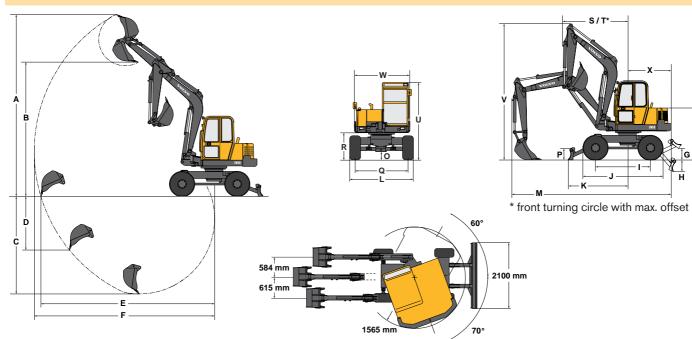


The EW50 is equipped as standard with a sturdy blade controlled by two rams fitted with safety valves. This can be replaced by two separately controlled stabilisers to which a removable blade can be added (optional equipment).



The articulated boom increases the EW50's versatility. The boom's additional joint reduces the equipment's overall dimensions and makes it possible to position the bucket on a larger ground surface, even in the immediate proximity of the machine.

DIMENSIONS - SINGLE-PIECE BOOM



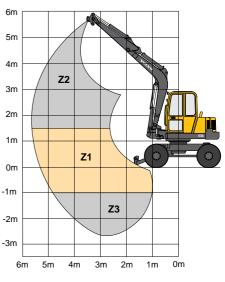
Buckets				Dippe
	Width	Weight	Capacity	1500 mm
Backhoe	350 mm	87 kg	70 I	1900 mm
buckets	450 mm	100 kg	98 I	
	600 mm	122 kg	142	G
	750 mm	143 kg	187	652
	900 mm	166 kg	231 I	
Ditch bucket				Р
	1500 mm	185 kg	265	373
				With stan

Dippe	er	A			В	С		D	D		E		F																						
1500 mn	5437				5437		5437		5437		5437		5437		5437		5437		5437		5437		5437		5437		3987	3133		202	!6	5	450		5712
1900 mm	n	5643			4193	3533		2400		5843			6092																						
	_																																		
G	ŀ	H	Ι		J	K		L	Ν	Λ	Ν		0																						
652	23	32	2050)	2965	1745	2	2164	52	79	1871		291																						
Р	Q		R		R		S	Т		U	١	/	W		Х																				
373	17	49	1025		2481	2071	2	2875	42	54	1790)	1482																						
With star	ndaro	d tire	s										in mm																						

LOAD CAPACITIES - SINGLE-PIECE BOOM

These capacities are given for a machine without a bucket or quick-release coupling. The handling capacity is 75% of the tipping load or 87% of the hydraulic limit. Caution : In accordance with standard EN 474-5, the machine must be equipped with a safety valve on the boom ram and an overload indicator (available as options) to carry out handling operations.

F	lorizontal Range		2.00 m	3.00 m	4.00 m	Maxi 4.5 m
	360°			1235*	970*	910
		Z1	2620*	1600	1055	900
		Z3	3135*	1620		
1500 mm	360°	Z2		1235*	900	760
l ∏≞		Z1	2545	1320	880	750
		Z3	2595	1340		
	lorizontal Range		2.00 m	3.00 m	4.00 m	Maxi 5.24 m
			2.00 111			Waxi 5.24 III
	360°	Z2		1260*	765*	
		Z1	1965*	1590	1045	725
		Z3	2955*	1595	1050	
mm 006	360°	Z2		1260*	765*	
, 1 ,≝		Z1	1970*	1310	870	605
		Z3	2550	1315	875	





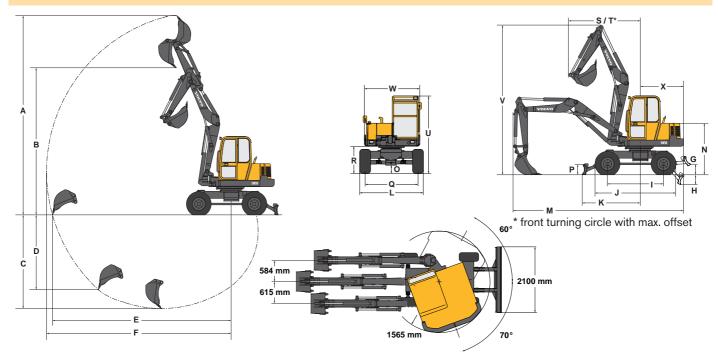
Lifting capacity in total rotation over 360° with the blade or the stabilizers resting on the floor.

Lifting capacity in total rotation over 360° with the blade or the stabilizers raised.

* hydraulic limit

in kg

DIMENSIONS - ARTICULATED BOOM



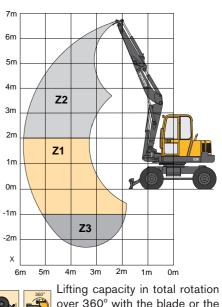
Buckets			
	Width	Weight	Capacity
Backhoe	350 mm	87 kg	70 I
buckets	450 mm	100 kg	98 I
	600 mm	122 kg	142
	750 mm	143 kg	187
	900 mm	166 kg	231
Ditch bucket	1500 mm	185 kg	265 l

Dippe	er	A		A B		С		D	D		E		F								
1500 mm	1	6563		6563		6563		6563		6563			5710	3130		296	7	5	900		6147
1900 mn	1900 mm		6898		6898		5224	3530		307	0	6	303		6538						
G	ŀ	ł	I		J	К		L	Ν	Λ	Ν		0								
652	23	32	2050		2965	1745	2	2164	38	62	1871		291								
Р	(ג	R		S	Т		U	١	/	W		Х								
373	17	50	1025		2380	1972	2	2875	57	13	1790)	1482								
With star	ndaro	d tire	s										in mm								

LOAD CAPACITIES - ARTICULATED BOOM

These capacities are given for a machine without a bucket or quick-release coupling. The handling capacity is 75% of the tipping load or 87% of the hydraulic limit. Caution : In accordance with standard EN 474-5, the machine must be equipped with a safety valve on the boom ram and an overload indicator (available as options) to carry out handling operations.

H	lorizontal Range		2.00 m	3.00 m	4.00 m	Maxi 5.3 m
		Z2	2100*	1130*	915*	
		Z1	2100*	1130*	870	600
۹ E		Z3	2555*	1325	875	
500 mm	360°	Z2	2100*	1130*	890	
l ∏ ≞		Z1	1955*	1130*	815	565
			2395	1230	820	
F	orizontal Range		2.00 m	3.00 m	4 00 m	Maxi 5.7 m
ŀ	lorizontal Range	72	2.00 m	3.00 m	4.00 m	Maxi 5.7 m
F	Horizontal Range	Z2 Z1	2.00 m	3.00 m 1145* 1175*	4.00 m 760* 820*	Maxi 5.7 m 560
A .				1145*	760*	
A .		Z1	1890*	1145* 1175*	760* 820*	
1900 mm		Z1 Z3	1890*	1145* <mark>1175*</mark> 1430*	760* 820* 880	



over 360° with the blade or the stabilizers resting on the floor.

Lifting capacity in total rotation over 360° with the blade or the stabilizers raised.

* hydraulic limit

in kg

ENGINE

Water-cooled 4-cylinder diesel engine.

Displacement, total	
Power, installed	
(D.80/1269 CEE)	7 kW (45.8 hp) at 2500 r/min
Maximum torque (D.80/1269 CEE)	
Bore x stroke	



ELECTRICAL SYSTEM

Rated voltage	
Battery capacity	12 V - 90 Ah
Alternator rating	12 V - 55 A
Starter motor output	12 V - 2 kW

HYDRAULIC SYSTEM

Closed centre Load Sensing hydraulic system providing total independence of each movement.

Controlpower-assisted hydraulic controls

Variable displacement Load Sensing pump for all the equipment and travel circuits :

Maximum flow	102.5 l/min
Maximum operating pressure	25 MPa (250 bars)

Gear pump for the circuit of the blade and slewing :

Maximum flow	40 l/min
Maximum operating pressure25 M	/IPa (250 bars)

Double-acting hydraulic circuit for accessories :

Maximum flow	75 l/min
Maximum operating pressure	25 MPa (250 bars)

End-of-stroke cushioning

On boom ram	at the end of the rod extension
On dipper ram	at the end of the rod retraction



BUCKET PERFORMANCE

Breakout force	3654 daN
Tearout force	2733 daN



UNDERCARRIAGE

Hydrostatic transmission with reverser and driving of the four drive wheels by transfer box and two rigid axles.

Two slow speeds	3 and 6 kph
Two fast speeds	
Max. tractive force	
Maximum permitted slope	58% (30°)
Standard wheels	12 x 18
Wide wheels as an option	15.5 x 55 R 18

Power-assisted hydrostatic steering with Autoreverse device available as an option.

Outside turning radius (with standard wheels)5115 mm

Braking system.

Service brake	multiple disc on all 4 wheels
Parking and emergency brake	on the front axle

Stabilisation system.

Stabilising blade	standard
Two stabilisers in place of the blade	option
Removable blade on the stabilisers	option

The stabiliser or blade rams are equipped as standard with safety valves.



SERVICE FILL CAPACITIES

Fuel tank	80
Hydraulic system, total	70
Hydraulic tank	
Engine oil	
Cooling system	



WEIGHT

Operational weight with standard bucket and blade :

With single-piece boom	5190 kg
With articulated boom	5295 kg

dB

NOISE LEVELS

Results of dynamic measurements :

Noise level exterior (LwA)	99 dB(A)
Noise level in the cab (LpA)	80 dB(A)
The noise levels conform to directive nº 86/662	EEC and its
amendments.	

SLEWING SYSTEM

360° slewing is provided by a radial piston hydraulic motor which drives directly (without a reduction gear) a ball internal crown wheel with remote lubrication.

Slewing speed	10 r/min
Turntable braking	
Absorption of hydraulic shocks	Hydrosensor shockless valve

STANDARD EQUIPMENT

Engine

Dry-type air filter. Electric pre-heating device. Transparent diesel oil filter, pre-filter and sediment chamber. Oil sump sheet metal guard. Continuous adjustment of engine speed.

Electrical system

12 V - 90 Ah battery.Horn.12 V power socket fo inspection lamp.

Undercarriage

12 x 18 tyres. Stabilisation and backfilling blade with two rams equipped with safety valves. Hydrostatic transmission with 4 drive wheels. Remote lubrication of the slewing crown wheel.

Hydraulic system

ISO power-assisted hydraulic control. Additional double-acting hydraulic control valve for an attachment circuit with folding control pedal and circuit for direct return of oil to the hydraulic tank. Attachment circuit piping (double-acting + roturn) as far

(double-acting + return) as far as the bottom of the boom. Power-assisted control of the hydraulic offset of the boom by the left control lever.

Cab

Level 1 FOPS (Falling Objects Protective Structure). **TOPS** (Tip-Over Protective Structure). Multi-adjustable sprung consoles-seat assembly. Fabric-covered superior comfort seat. Non-slip floor with two foot rests. Grab handles for access to the driver's cab. Seat belt. Cab mounted on rubber mountings. Three working lights. Two-speed heating and ventilation. Cab heating adjustment. Windscreen with opening system power-assisted by two gas rams. Sliding window (right). Door stops. Provision for a radio (location for a radio and two speakers, aerial and electric wiring already fitted). Interior lighting. Anti-corrosion protection of the cab by electrophoresis. Windscreen wiper and washer (front).

Instrumentation and monitoring

PUMA on-board message transfer control circuit providing continuous monitoring of the machine.

Monitoring and warning light for the following functions : pre-heating, engine oil pressure, water temperature, hydraulic oil temperature, battery charging, hydraulic filter restriction, air filter restriction. Fuel gauge with minimum level warning light. Total elapsed hour meter. Partial elapsed hour meter with controlled reset. Rev. counter. Display of machine's serial

number (anti-theft marking).

Handling and earthwork equipment

2700 mm long monobloc boom or articuled boom. 1500 mm dipper. 130° hydraulic boom offset. Cushions on the boom and dipper rams. Remote lubrication of the bottom of the offset ram.

Safety

Device for locking the earthwork equipment's controls when the left console is raised to gain access to the driver's cab.

Engine starting safety device : the left console must be raised to operate the starter. Pressure accumulator on the power assistance circuit in order to be able to put the equipment on the ground if the engine is switched off. Key-lockable toolbox.

Official approval

Machine conforming to directive n° 98/37 EEC and its amendments. Soundproofing conforming to directive n° 86/662 EEC and its amendments. FOPS 1 conforming to ISO standard 3449. TOPS conforming to ISO standard 12117. Electromagnetic compatibility (EMC) conforming to directive n° 89/336 EEC and its amendments.

OPTIONAL EQUIPMENT

Working equipment

Long dipper (1700 mm). Handling device safety valve piloted by the power assistance circuit on the boom ram and overload indicator conforming to EN standard 474-5.

Safety valve on the dipper ram. Hydraulically-controlled quickrelease attachment coupling.

Hydraulic circuits for attachments

Circuit for hydraulic breaker with direct return to the tank. Hydraulic circuit for double-acting attachments. Hydraulic circuit for operating a clam-shell bucket (opening/closing and rotation of the bucket).

Undercarriage

15.5/55 R 18 low-profile tyres. Autoreverse device. Right/left independentlycontrolled stabilisers in place of the blade. Removable blade mounted on the stabilisers

Lighting

Additional working light on the boom. Additional rear working light. Revolving light.

Environmental protection

Bio-degradable hydraulic oil. Catalytic exhaust.

Comfort and safety

Radio. Anti-theft system (2 programmable codes). Electric circuit-breaker.

Service and maintenance Tool kit.

Miscellaneous

Special customised paint (RAL specifications).

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not neccessarily show the standard version of the machine.



Volvo Construction Equipment

Ref. No. 21 3 432 1105 Printed in France 2001.05 Volvo, Belley English CEX 2908189