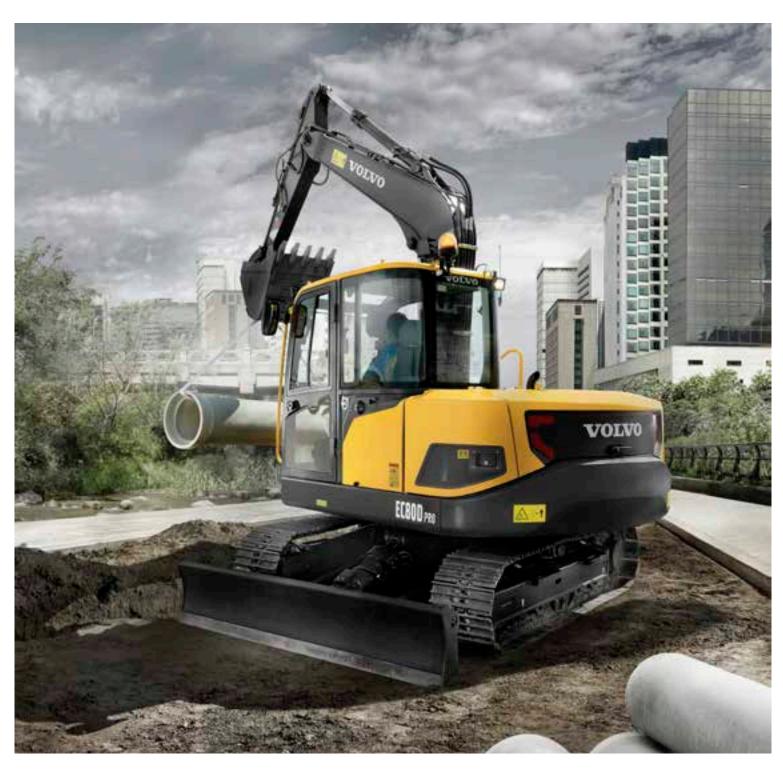


EC80D PRO

Volvo Excavators 7.4-8.3 t 43 kW



Built bigger. Designed stronger

Introducing the Volvo EC80D Pro – the biggest excavator in its class. If you're looking for a strong, stable and durable platform, look no further than the EC80D Pro which boasts new levels of strength and durability. Capitalize on greater machine size and weight and reap the benefits of maximum productivity with Volvo.

Bucket size

Thanks to its large size, the EC80D Pro can be used with a bigger bucket than similar machines in the same class – increasing productivity. The Volvo designed bucket is specifically matched to the machine's size for maximum performance.



Working range

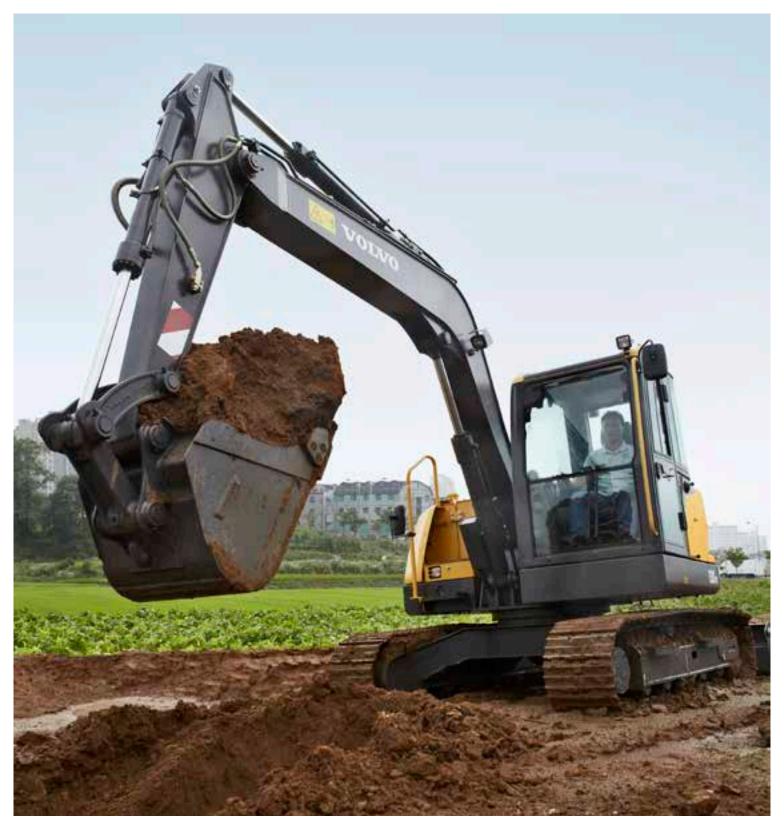
The configuration of the boom and arm provide optimal working range – allowing the machine to reach further and dig deeper for increased productivity.



Boom and arm

The boom and arm are made from high strength tensile steel for maximum durability and uptime. The boom is fixed to the superstructure at the side of the cab for improved stability and visibility of the job site.





MACHINE SIZE



The EC80D Pro has been built larger and heavier than competitor products in the same class to ensure superior productivity and profitability. The wider and longer undercarriage provides excellent stability and lifting capacity together with fantastic ground clearance and working range.



DIGGING POWER



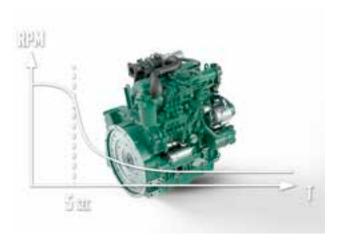
High digging force is delivered through optimum engine power and hydraulic pressure while excellent pump flow and swing torque enable faster cycle times – particularly when working with hard materials and a larger bucket.

More performance, less fuel

Volvo prides itself on producing machines that give you more power while using less fuel. The EC80D Pro's enhanced hydraulic system is perfectly matched to the engine – delivering high performance and reduced fuel consumption. Features including industry-leading lift capacity and high digging power give you the most efficient operation possible – saving you time and money. The EC80D Pro is in a league of its own.

Volvo engine with auto-idle

The robust Volvo D2.6 Tier 3 diesel engine delivers 43kW in power as well as increased fuel efficiency. For reduced noise levels and lower fuel consumption, the auto-idle function decreases the engine speed to idle when the controls are inactive for five seconds or the left-hand console is raised. To ensure efficient operations, the engine returns to the pre-selected speed when a control is touched.



Lifting capacity

The EC80D Pro features industry-leading lifting capacity which, combined with strong hydraulic performance and stability, delivers exceptional lift and handling capabilities.



Tractive force

Superior tractive force enables the machine to climb gradients with ease and travel over rough terrain. If an optional dozer blade is selected, tractive force will also aid backfilling and landscaping.



Swing performance

The balance between the torque and swing speed permits fast and precise placement of the attachment – even when working on a slope.



Optimize productivity

At Volvo we understand that when operators are comfortable they experience less fatigue and work more productively. That's why we've built an industry-leading, spacious operator environment with excellent allaround visibility. Operators will feel in control and perform efficiently all day long in this superior working environment. Witness the benefits for yourself and experience new levels of profitability.

ROPS

Volvo recommends an optional Roll Over Protective Structure (ROPS) certified cab when working in challenging applications. This provides increased operator safety in the unlikely event of machine roll over.



I-ECU monitor

The large monitor clearly presents machine information and puts the operator in control, enabling high performance and efficiency. The operator and service technician can make quick visual and diagnostic checks, increasing uptime and productivity.



Travel alarm

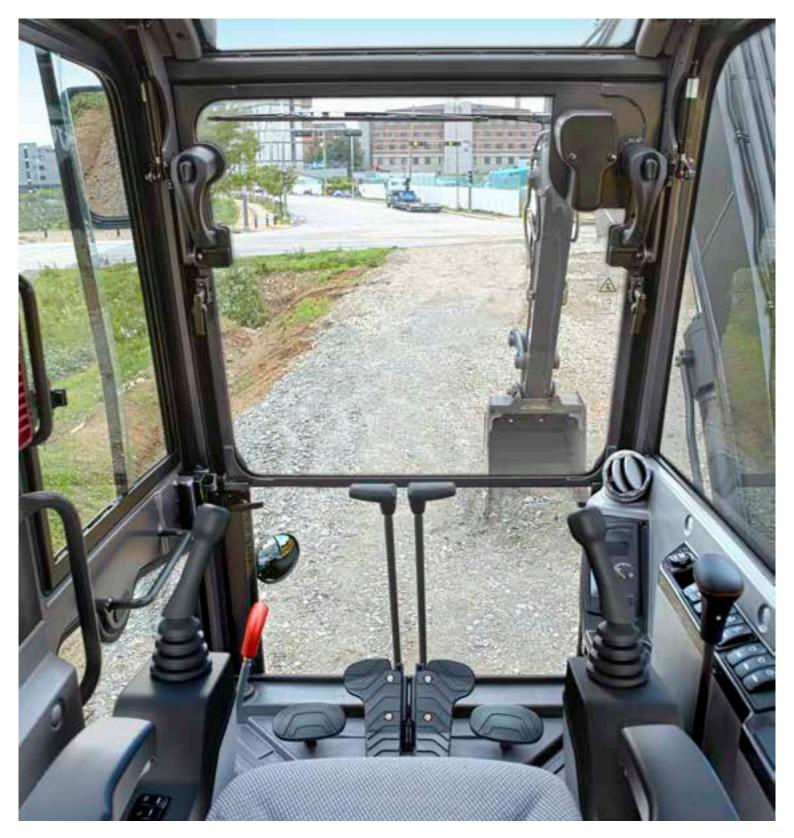
For added safety a buzzer sounds to warn bystanders when the machine moves in any direction.



RPM control

An electrical rpm control system allows the operator to precisely adjust and optimize engine rpm in any application. By using the rpm settings, fuel efficiency and machine performance are maximized. There are nine rpm settings as well as the P (Power) max mode.





VOLVO CAB



Volvo's industry-leading cab offers enhanced visibility from large expanses of glass. For reduced fatigue and increased productivity, the spacious and comfortable environment provides easy to access controls, an efficient heating/air conditioning system and vibration and noise isolation.



SERVICEABILITY



Grouped service points and excellent access to the engine compartment via the engine hood –which can be fully opened – allows regular checks to be done faster for maximum machine uptime.

Smart serviceability

Taking care of your excavator shouldn't be complicated. That's why the EC80D Pro is packed with maintenance saving features to help you work for longer and sustain productivity day in and day out. Benefit from the Volvo experience and enjoy intuitive maintenance with the EC80D Pro.

Fuel filler pump

Easily fill the large capacity diesel tank from the ground via an electric pump which includes an automatic stop function. The tank is filled within four minutes at a delivery rate of 35 liters per minute. For ease of operation the pump is switched on next to the tank.



Tool box and step

The front step provides easy maintenance and service access to the main hydraulic check points. Tools and a grease gun can be stored inside a large tool box located on the right, front side of the machine.



Hydraulic gauge

The hydraulic oil level can be seen from inside the cab – allowing the operator to carry out fast maintenance checks for increased uptime.



VCADS Pro

The VCADS Pro (Volvo Computer Aided Diagnostic System Professional) analysis and programming tool makes it easy to control the machine for increased performance.



Designed to meet your needs

Boom and arm

The boom and arm are made from high strength tensile steel for maximum durability and uptime.

VCADS Pro

This analysis and programming tool makes it easy to control the machine for increased performance.

Lifting capacity

Industry-leading lift capacity delivers exceptional lifting and handling capabilities.

DIGGING POWER



The enhanced hydraulic system is perfectly matched to the engine to deliver high digging force.

Bucket size

Due to its larger size, the EC80D Pro can be used with a bigger bucket than similar machines in the same class – increasing productivity.

Maintenance free swing motor

The maintenance free swing motor design features a robust axial piston providing excellent performance.



MACHINE SIZE



An optional Roll Over Protective Structure (ROPS) certified cab is available for increased operator safety.

VOLVO CAB



The industry-leading cab offers a spacious and comfortable environment with enhanced visibility for reduced fatigue and increased productivity.

SERVICEABILITY



Grouped service points and ground level access allow regular checks to be done faster for maximum machine uptime.

Fuel filler pump

Easily fill the large capacity diesel tank in less than four minutes via an electric pump. The pump features an automatic stop function.

Volvo engine with auto-idle

The powerful Volvo D2.6
Tier 3 engine maximizes
efficiency and features an
auto-idle function to lower
fuel consumption and reduce
noise levels.

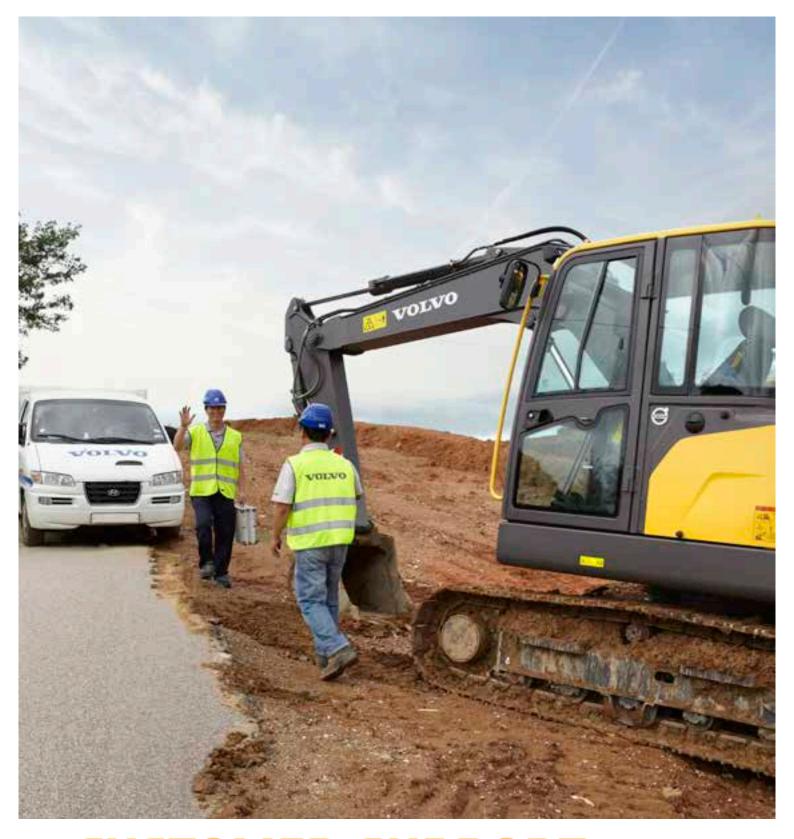
Tool box and step

Front step provides easy maintenance access. Tools are stored within a large box located above the step.

CUSTOMER SUPPORT AGREEMENTS



Customer Support Agreements offer service and maintenance with maximum cost control and minimum downtime.



CUSTOMER SUPPORT AGREEMENTS



The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.

First-class support

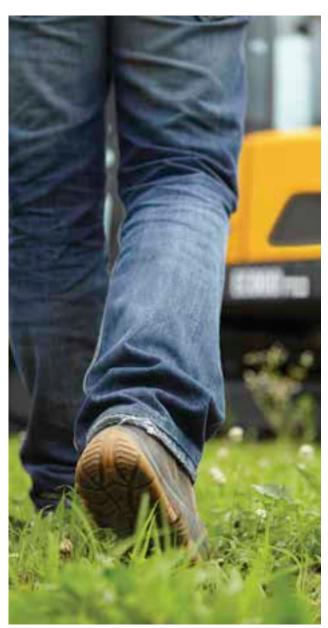
At Volvo we're not just committed to providing you with a quality machine – we can also deliver continuous state-of-the-art support through our customer solutions. On site, time means money and that's why we have a unique, global dealer support network to ensure your machine's availability during its entire lifetime. Take advantage of the excellent Volvo support network and enjoy access to all the products and competence required to ensure your machine generates maximum profit and growth for your business.

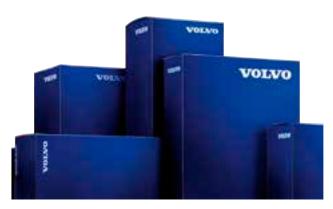
Operator training

Eco Operator courses are a fast and easy way to increase productivity and reduce costs. Operators are trained to become more productive, fuel efficient and safer as well as reduce wear and tear on your machines. The program teaches correct operation and maneuvering as well as how to plan work in the smartest, most efficient way.

Genuine Volvo Parts

Our attention to detail is what makes us stand out. This proven concept acts as a solid investment in your machine's future. Parts are extensively tested and approved because every part is vital for uptime and performance. Only by using Genuine Volvo Parts, can you be sure that your machine retains the renowned Volvo quality.





Support center

Volvo customers have direct access to the unique dealer support network. Customers can telephone a support number 24 hours a day, seven days a week, which identifies the call and transfers it to the local dealer where a dedicated team will take care of your needs – maximizing machine uptime.



Get the most from your excavator

For increased versatility and profitability, the EC80D Pro has been built attachment ready. Get the most out of your machine with Volvo attachments which have been designed to perfectly match and work in harmony with your excavator. The EC80D Pro is a versatile machine that can effectively perform a variety of tasks. Get the job done with reduced cycle times and reduced fuel consumption with Volvo.

Interfaces



Direct fit

Direct fit is designed to fit directly to the excavator and excels when the machine is dedicated to one application. This configuration provides the highest amount of breakout force.



Mechanical quick coupler

The mechanical quick coupler allows attachments to be changed quickly and efficiently. Making it easier on site, the quick coupler picks up different Volvo buckets in both face shovel position and normal digging position. It's also the perfect match for Volvo breakers.

Buckets



General purpose buckets

Designed to be used in a large variety of conditions for all trenching and handling jobs. The durable buckets can work in material like loose gravel, crushed rock, dirt and soil. Available in different widths: 770-890 mm.

Hydraulic breaker

Designed for optimum compatibility with Volvo machines, the Volvo hydraulic breaker range combines excellent operating performance with low vibration: Increase performance and productivity / Reliable and simple to maintain / Designed for a perfect fit



Wear parts

An all-round system that combines strength and durability with quick and easy change.



Tooth

Engineered for combined durability and penetration. Manufactured with optimal material composition and heat treatment process.



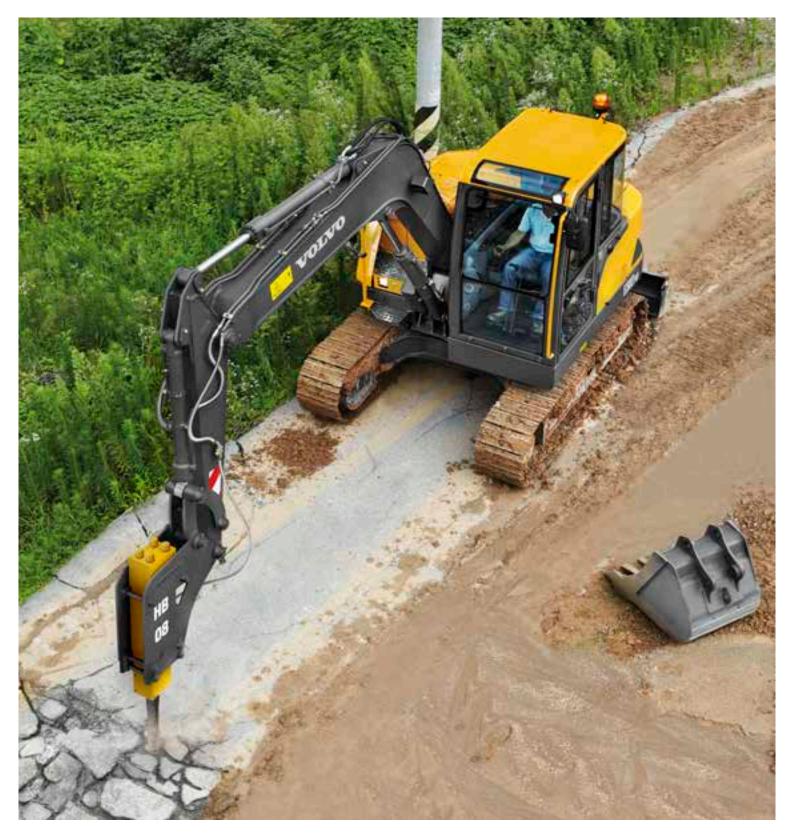
Adapter

Designed for optimal fitting with the tooth, better retention and better cutting edge protection.



Breaker tools

We offer an extensive range of high quality tools using high tensile steel to suit every application.



BREAKER PIPING

The optional hydraulic breaker piping gives you the versatility and flexibility needed on a variety of job sites – whether you're working in the utilities, building, road construction or any other segment.

Volvo EC80D Pro in detail

Engine

Volvo engine Tier 3 (Stage 3) emissions compliant diesel engine. The engine uses precise, high pressure fuel injectors, Air Filter: 2 stage. Automatic Idling System: Reduces engine speed to idle when the levers and pedals are not activated resulting in less fuel consumption and low cab noise levels.

| Model | Volvo | D2.6D |
|-------------------------|--------|----------|
| Max. power at | r/min | 2 000 |
| Net (ISO 9249/SAEJ1349) | kW | 40.9 |
| | hp | 56 |
| Gross (SAE J1995) | kW | 43 |
| | hp | 58 |
| Max. torque | Nm | 225.8 |
| at engine speed | r/min | 1 000 |
| No. of cylinders | | 4 |
| Displacement | 1 | 2.62 |
| Bore | mm | 87 |
| Stroke | mm | 110 |
| Electrical System | | |
| Voltage | V | 12 |
| Batteries | V | 12 |
| Battery capacity | Ah | 100 |
| Alternator | V/Ah | 12/60 |
| Starter motor output | V - kW | 12 - 2.5 |
| Hydraulic System | | |

Hydraulic System

Closed-center, load-sensing hydraulic system (CCLS) providing fuel savings and independent control of functions

Variable-displacement, load-sensing pump for all equipment:

| tanable displacement, load sensing pump for all equipment. | | | | |
|--|-------------|---------|--|--|
| Maximum flow | l/min | 1 x 176 | | |
| Maximum operating pressure | MPa | 29.4 | | |
| Pilot pump (Gear pump) for the power assistan | ce circuit: | | | |
| Maximum flow | l/min | 1 x 16 | | |
| Maximum operating pressure | MPa | 3.4 | | |
| Swing circuit: | | | | |
| Maximum operating pressure | MPa | 24.5 | | |
| Travel circuit: | | | | |
| Maximum operating pressure | MPa | 29.4 | | |

| | Swing System | | | | |
|---|------------------|-------|------|--|--|
| Swing provided by radial piston motor and reduction gear, use hydraulic clubrication. | | | | | |
| | Max. swing speed | r/min | 10 | | |
| | Max swing torque | kNm | 21.5 | | |

Undercarriage

| The undercarriage has a robust X-shaped frame. chains are standard. | Greased and | sealed track |
|---|-------------|--------------|
| Track shoes | | 2 x 39 |
| Link pitch | mm | 154 |
| Shoe width | mm | 450 |
| Bottom rollers | | 2 x 5 |
| Top rollers | | 2 x 1 |

Travel system

Each track is powered by an automatic two-speed shift travel motor. The track brakes are multi-disc, spring-applied and hydraulic released. The travel motor, brake and planetary gears are well protected within the track frame.

| Travel speed low | km/h | 2.6 |
|-------------------------|------|---------|
| Travel speed high | km/h | 5.10 |
| Max. drawbar pull | kN | 65 |
| Gradeability | 0 | 35 |
| Service Refill | | |
| Fuel tank | - 1 | 145 |
| Hydraulic system, total | 1 | 140 |
| Hydraulic tank | 1 | 80 |
| Engine oil | 1 | 10 |
| Engine coolant | 1 | 11.4 |
| Travel reduction unit | I | 2 x 1.6 |

Sound Level

| Sound level in cab according to ISO 6396 | | |
|---|------------------------|----|
| LpA | dB(A) | 80 |
| External sound level according to ISO 6395 a 2000/14/EC | and EU Noise Directive | |
| LwA | dB(A) | 99 |

BUCKETS







Buckets

| Width | Weight | Capacity |
|----------|--------|----------|
| Units mm | kg | liter |
| 800 | 212 | 310 |
| 860 | 220 | 340 |
| 920 | 228 | 370 |

MACHINE WEIGHTS AND GROUND PRESSURE

EC80D Pro with 3.7 m boom, 1.65 m arm, 340 l (220kg) bucket, 650 kg counterweight

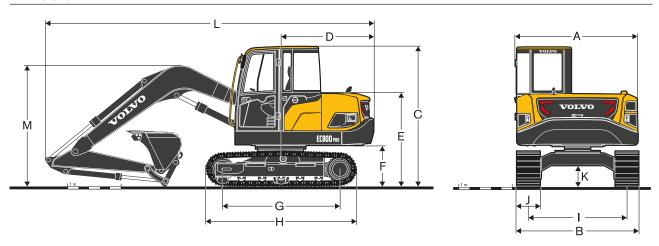
| Description | Shoe width | Operating weight | Ground pressure | | | |
|--|------------|------------------|-----------------|--|--|--|
| Units | mm | kg | kPa | | | |
| Steel track | 450 | 7 400 | 33.3 | | | |
| Operating weight; including operator's weight 80kg | | | | | | |
| DIGGING | | | | | | |

Digging Performance

| | 555 | | | |
|----------------------------|------------------------|-----------|----|-----|
| Breakout force - bucket | Progless force bushes | SAE J1179 | kN | 49 |
| | ISO 6015 | kN | 55 | |
| T | Toward force discourse | SAE J1179 | kN | 39 |
| Tearout force - dipper arm | | ISO 6015 | kN | 40 |
| | Rotation angle, bucket | | 0 | 174 |

Specifications

DIMENSIONS

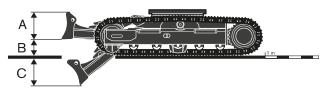


| erall width of upper structure erall width | mm | 2 280 |
|--|--|---|
| and the database | | 2 200 |
| erali width | mm | 2 300 |
| erall height of cab | mm | 2 655 |
| I swing radius | mm | 1 750 |
| erall height of engine hood | mm | 1 740 |
| unterweight clearance* | mm | 755 |
| mbler length | mm | 2 200 |
| ck length | mm | 2 850 |
| ck gauge | mm | 1 850 |
| oe width | mm | 450 |
| n. ground clearance* | mm | 400 |
| erall length | mm | 6 165 |
| erall height of boom | mm | 2 360 |
| n c c o n.e | swing radius erall height of engine hood unterweight clearance* sbler length ck length ck gauge se width . ground clearance* | swing radius mm erall height of engine hood mm unterweight clearance* mm abler length mm ck length mm ck gauge mm are width mm cground clearance* mm merall length mm |

^{*} Without shoe grouser

| Description | | Boom | Arm | |
|-------------|--------|------|-------|-------|
| | | unit | B A | A B |
| | | m | 3.7 | 1.65 |
| Α | Length | mm | 3 900 | 2 300 |
| В | Heigth | mm | 1 950 | 560 |
| | Width | mm | 420 | 190 |
| | Weight | kg | 770 | 300 |

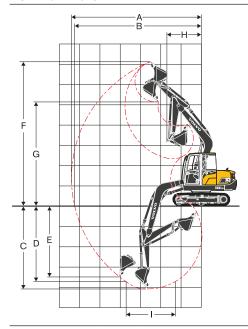
Boom: Includes cylinder, piping and pin, excludes boom cyl. Pin Arm: Includes cylinder, linkage and pin



| Dozer blade | | | | | |
|-------------|----------------|------|-------|--|--|
| Descr | iption | unit | | | |
| Α | Height | mm | 470 | | |
| | Width | mm | 2 300 | | |
| В | Lifting height | mm | 490 | | |
| С | Digging depth | mm | 455 | | |

Specifications

WORKING RANGES



| Descr | iption | unit | |
|-------|-------------------------------------|------|-------|
| Α | Max. digging reach | mm | 6 420 |
| В | Max. digging reach on ground | mm | 6 270 |
| С | Max. digging depth | mm | 4 100 |
| D | Max.digging depth (I = 2.44m level) | mm | 3 740 |
| Е | Max. vertical wall digging depth | mm | 3 530 |
| F | Max. cutting height | mm | 7 130 |
| G | Max. dumping height | mm | 5 150 |
| Н | Min. front swing radius | mm | 1 690 |

LIFTING CAPACITY EC80D Pro.

Lifting capacity at the arm end without bucket.

For lifting capacity including bucket. Simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

| | | Lifting hook related | | |) m | 3.0 |) m | 4.0 |) m | 5.0 |) m | | Max. reach | 1 |
|---------------------|---------|----------------------|----|--------|--------|--------|--------|--------|--------|--------|--------|--------|------------|--------|
| | | to ground level | | Along | Across | Max. m |
| Boom: | 3.7m | 6.0 m | kg | | | | | | | | | *1 780 | *1 780 | 2.5 |
| Arm: | 1.65m | 5.0 m | kg | | | *1 470 | *1 470 | | | | | *1 560 | *1 560 | 3.9 |
| Shoe: | 450mm | 4.0 m | kg | | | *1 590 | *1 590 | *1 500 | *1 500 | | | *1 520 | 1 410 | 4.7 |
| CWT: | 650kg | 3.0 m | kg | *2 870 | *2 870 | *1 990 | *1 990 | *1 660 | *1 660 | 1 480 | 1 240 | 1 400 | 1 180 | 5.1 |
| Without Dozer blade | | 2.0 m | kg | | | *2 540 | *2 540 | *1 900 | 1 710 | 1 440 | 1 210 | 1 280 | 1 070 | 5.4 |
| | | 1.0 m | kg | | | *2 960 | 2 470 | 1 950 | 1 620 | 1 400 | 1 170 | 1 240 | 1 040 | 5.4 |
| | | 0 m | kg | | | 2 950 | 2 390 | 1 890 | 1 570 | 1 370 | 1 140 | 1 280 | 1 070 | 5.2 |
| | | -1.0 m | kg | *4 210 | *4 210 | 2 940 | 2 380 | 1 880 | 1 550 | | | 1 430 | 1 190 | 4.9 |
| | | -2.0 m | kg | *3 600 | *3 600 | *2 590 | 2 420 | *1 850 | 1 580 | | | *1 710 | 1 480 | 4.2 |
| | | -3.0 m | kg | *2 450 | *2 450 | *1 660 | *1 660 | | | | | *1 600 | *1 600 | 3.1 |
| Boom: | 3.7m | 6.0 m | kg | | | | | | | | | *1 780 | *1 780 | 2.5 |
| Arm: | 1.65m | 5.0 m | kg | | | *1 470 | *1 470 | | | | | *1 560 | *1 560 | 3.9 |
| Shoe: | 450mm | 4.0 m | kg | | | *1 590 | *1 590 | *1 500 | *1 500 | | | *1 520 | 1 510 | 4.7 |
| CWT: | 650kg | 3.0 m | kg | *2 870 | *2 870 | *1 990 | *1 990 | *1 660 | *1 660 | *1 520 | 1 340 | *1 520 | 1 270 | 5.1 |
| Dozer bla | de down | 2.0 m | kg | | | *2 540 | *2 540 | *1 900 | 1 840 | *1 600 | 1 310 | *1 550 | 1 160 | 5.4 |
| | | 1.0 m | kg | | | *2 960 | 2 670 | *2 110 | 1 750 | *1 700 | 1 260 | *1 580 | 1 130 | 5.4 |
| | | 0 m | kg | | | *3 080 | 2 590 | *2 220 | 1 700 | *1 730 | 1 240 | *1 630 | 1 160 | 5.2 |
| | | -1.0 m | kg | *4 210 | *4 210 | *2 960 | 2 580 | *2 170 | 1 680 | | | *1 680 | 1 290 | 4.9 |
| | | -2.0 m | kg | *3 600 | *3 600 | *2 590 | *2 590 | *1 850 | 1 710 | | | *1 710 | 1 610 | 4.2 |
| | | -3.0 m | kg | *2 450 | *2 450 | *1 660 | *1 660 | | | | | *1 600 | *1 600 | 3.1 |
| Boom: | 3.7m | 6.0 m | kg | | | | | | | | | *1 780 | *1 780 | 2.5 |
| Arm: | 1.65m | 5.0 m | kg | | | *1 470 | *1 470 | | | | | *1 560 | *1 560 | 3.9 |
| Shoe: | 450mm | 4.0 m | kg | | | *1 590 | *1 590 | *1 500 | *1 500 | | | *1 520 | 1 510 | 4.7 |
| CWT: | 650kg | 3.0 m | kg | *2 870 | *2 870 | *1 990 | *1 990 | *1 660 | *1 660 | *1 520 | 1 340 | *1 520 | 1 270 | 5.1 |
| Dozer bla | ide up | 2.0 m | kg | | | *2 540 | *2 540 | *1 900 | 1 840 | *1 600 | 1 310 | 1 470 | 1 160 | 5.4 |
| | | 1.0 m | kg | | | *2 960 | 2 670 | *2 110 | 1 750 | 1 600 | 1 260 | 1 430 | 1 130 | 5.4 |
| | | 0 m | kg | | | *3 080 | 2 590 | 2 170 | 1 700 | 1 580 | 1 240 | 1 480 | 1 160 | 5.2 |
| | | -1.0 m | kg | *4 210 | *4 210 | *2 960 | 2 580 | 2 150 | 1 680 | | | 1 640 | 1 290 | 4.9 |
| | | -2.0 m | kg | *3 600 | *3 600 | *2 590 | *2 590 | *1 850 | 1 710 | | | *1 710 | 1 610 | 4.2 |
| | | -3.0 m | kg | *2 450 | *2 450 | *1 660 | *1 660 | | | | | *1 600 | *1 600 | 3.1 |

Notes: 1. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 2. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.

3. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Equipment

| EQUIPMENT | Standard | Optional |
|---|----------|----------|
| Engine | • | |
| Low-emission Volvo diesel engine | • | |
| Standard cooling system(45 deg. C) | • | |
| Two-stage air filter | • | |
| Fuel filter and water separator | • | |
| Fuel filler pump: 35 l/min, with automatic shut-off | | • |
| Alternator, 60 A | • | |
| Electric/Electronic control system | | |
| Safe engine start function | • | |
| Automatic idling system | • | |
| Halogen working lights; | • | |
| Frame-mounted 1, Boom-mounted 1 | | |
| Extra working lights; | | • |
| Cab-mounted 2 (front 1, rear 1) | | |
| Rotating warning beacon | | • |
| Travel alarm | | • |
| Battery, 12 V / 100 Ah | • | |
| Start motor, 12 V / 2.5 kW | • | |
| Air compressor | | • |
| Hydraulic system | | |
| Automatic two speed travel motors | • | |
| Hose rupture valve for boom | | • |
| Cylinder cushioning | • | |
| Hydraulic fluid mineral 46 | • | |
| X1 Hammer control | | • |
| X1 Hammer boom piping | | • |
| High Altitude pump | | • |

| EQUIPMENT | Standard | Optional |
|--|----------|----------|
| Cab and interior | | |
| Cab with slide window, CN GPS | • | |
| Fabric operator seat with suspension | • | |
| Control joystick with LH/RH one button | • | |
| Heater and air-conditioner | • | |
| AM/FM stereo with USB | • | |
| Hour meter (non analog) | • | |
| ROPS certified cab | | • |
| Head rest for fabric seat | | • |
| Seat belt, 2 inch retractable | | • |
| Mechanical hour meter | | • |
| FOG (Falling Object Guard) | | • |
| FOPS (Falling Object Protection Structure) | | • |
| Window safety net | | • |
| Frame | | |
| Lower frame without dozer blade | • | |
| Lower frame with dozer blade | | • |
| 650kg counterweight | • | |
| Undercarriage | | |
| Greased and sealed track link | • | |
| 450mm steal track | • | |
| Digging equipment | | |
| 3.7m Boom, 1.65m Arm | • | |
| 3.7m HD Boom, 1.65m HD Arm | | • |
| Linkage | • | |
| Service | | |
| Tool kit, full scale | | • |
| Tool kit-daily maintenance | • | |
| Spare parts | • | |
| | | |

SELECTION OF VOLVO OPTIONAL EQUIPMENT

Dozer blade



X1 piping



Rotating beacon



HD Boom and HD Arm



FOG



Extra work lights



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

