volvo wheel loaders **L150E, L180E, L220E**





POWERFUL. DEPENDABLE AND EASY TO OPERATE

Thanks to a new generation of engines, Volvo wheel loaders are now both more powerful and easier to operate. Using all-new technology, we have been able to build machines that meet the full range of tougher environmental legislation, while at the same time retaining high productivity and low fuel consumption.

Entirely new generation of Volvo engines

The new machines are the result of Volvo's constant drive to remain one step ahead of our competitors, to always fulfil our customers' wishes and demonstrate our care for the environment. The new machines are equipped with an entirely new generation of Volvo engines. They utilise every single drop of fuel, provide full power from idling speed, and meet the tougher new demands on reduced emissions. Together with the fully automatic transmission, the load-sensing hydraulic system, Volvo's patented TP linkage and the highly comfortable Volvo Care Cab, you get machines that are as strong and cost-effective as they are driver-friendly and easy to operate.

Fast and comfortable work cycles

Since we at Volvo develop both the engines and the machines in-house, we can tailor engine performance to suit each application. This means higher productivity in all situations, the operator gets a smooth, manoeuvrable machine and we can ensure low emissions, low fuel consumption and low noise levels.

The interplay between the high-torque engine and the automatic transmission promotes fast response in all situations. At the same time, the steering system permits gentle and precise manoeuvring. With TP linkage, our wheel loaders penetrate even the most demanding material, and the high breakout force and penetration make it very easy to fill the bucket. This promotes fast and comfortable work cycles.

| | Specifications L150E | Specifications L180E | Specifications L220E |
|-----------------------------------|--|--|--|
| Engine | Volvo D12D LD E3 Stage III A/Tier 3 | Volvo D12D LA E3 Stage III A/Tier 3 | Volvo D12D LB E3 Stage III A/Tier 3 |
| Max power at | 23,3-28,3 r/s (1400-1700 r/m) | 23,3-26,7 r/s (1400-1600 r/m) | 26,7 r/s (1600 r/m) |
| SAE J1995 gross | 210 kW (286 hp) | 235 kW (320 hp) | 261 kW (355 hp) |
| ISO 9249, SAE J1349 net | 209 kW (284 hp) | 234 kW (318 hp) | 259 kW (352 hp) |
| Breakout force: | 184,7 kN* | 214,7 kN** | 224,5 kN*** |
| Static tipping load at full turn: | 15 150 kg* | 18 130 kg** | 20 660 kg** |
| Buckets: | 3,1-12,0 m ³ | 3,7-14,0 m ³ | 4,5-14,0 m ³ |
| Log grapples: | 1,6-3,5 m ² | 1,6-3,7 m ² | 1,7-4,0 m ² |
| Operating weight: | 23,0–26,0 t | 26,0–29,0 t | 31,0–33,0 t |
| Tires: | 26.5 R25 775/65 R29 | 26.5 R25 775/65 R29 | 29.5 R25 875/65 R29 |

* Bucket: 4,0 m³ straight edge with bolt-on edges, tires 26.5 R25 L3, standard boom.
** Bucket: 4,6 m³ straight edge with bolt-on edges, tires 26.5 R25 L3, standard boom.





THREE OF THE WORLD'S MOST PRODUCTIVE AND PROFITABLE WHEEL LOADERS

The Volvo L150E, L180E and L220E are not just three of the most productive loaders on the market. They are also three of the most cost-effective in existence. There are several reasons for this: Volvo's renowned dependability, our excellent financing packages, the low fuel consumption, the high resale value and the minimal service requirement. All this makes them safe investments, no matter which model you choose. All three are productive and profitable solutions that give you a whole lot of machine for your money.

L150E - flexible and quick

The Volvo L150E is a lively, economical and versatile production loader. It is excellent for loading trucks, feeding crushers, earthmoving and timber handling. Our comprehensive range of attachments and the machine's efficiency make this a flexible production loader that is built to handle the toughest of operations.

The L150E is a pleasure to operate. It is both powerful and nimble, and the powerful new engine responds instantly to your commands.

L180E - both agile and sturdy

The Volvo L180E is an outstandingly robust and powerful loader, perfect for tough operations both before and after the crusher. It is also dynamic, agile and easy to operate, making it equally effective for loading and moving material. Its high breakout torque, the fast-responding hydraulics, the swift, precise movements and the low fuel consumption make it the most productive loader in its class. The L180E also has one of the market's highest breakout torque at the top of the lift range, making it an excellent timber handler for quickly and efficiently unloading a timber truck.

L220E - more power and higher productivity

The Volvo L220E is an extremely powerful and easy to operate machine, the obvious choice if you want to move as much material as possible, as quickly and cheaply as possible.

The L220E excels at loading shot rock. With Volvo's TP linkage, it easily forges ahead into even the most demanding material. Breakout torque and penetration ability are impressive, making it very easy to fill the bucket.





THE ART OF MOVING GRAVEL AND MOUNTAINS AS QUICKLY AND CHEAPLY AS POSSIBLE

Volvo wheel loaders provide you a way to move more tons per hour; a powerful engine combined with the fully automatic transmission that gives instant response at even the lowest engine speed. Under the most demanding conditions, Volvo's in-house manufactured driveline always promotes maximum pulling power when and where it's needed most. The result? The highest productivity and lowest cost per tone available anywhere.

Rapid response means higher productivity and lower operating costs

With Volvo's new generation of engines, our wheel loaders provide alert response even from really low rpm. Even at idling speed, no less than 92 percent of maximum torque is available. The machine responds quickly and powerfully, resulting in excellent pulling power, low fuel consumption and minimum emissions. This together with the engine's long service life promotes unsurpassed productivity and profitability.

Automatic shifting with an eye on both engine revs and ground speed

Volvo's Countershaft transmission provides smooth and effective gear shifting in all gears. All the operators has to do is to select forward or reverse – the Automatic Power Shift (APS) automatically selects the right gear to suit current engine revs and ground speed.

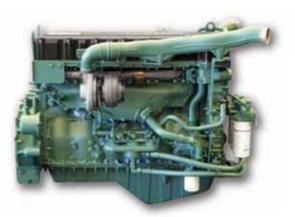
Volvo's axles keep the machine firmly on the ground

Volvo's in-house engineered axles and drivetrain are tailormade to suit each other and dimensioned to provide top dependability. The front axle features a hydraulically operated 100% differential lock. On the L220E the rear axle is mounted in a maintenance-free axle housing cradle, which means the operator does not have to carry out lubrication and there is no downtime in operation.

Gentle and powerful brakes

The Volvo L150E, L180E and L220E are all equipped with Volvo's hydraulically operated, circulation-cooled wet disc brakes. This system is both powerful and gentle in operation, while ensuring long service life.

For extremely hot and demanding conditions, the machine can also be equipped with external axle oil cooling*, which makes brake cooling even more effective. What is more, the oil is filtered, which considerably extends the service interval.



Engine

- The Volvo D12D is a turbocharged low emission engine with an air-to-air Intercooler and electronically controlled fuel injection, an overhead camshaft and four valves per cylinder – a package that provides extremely high torque from low engine rpm.
- The engine's computer system communicates with the other on-board systems to ensure the best possible interaction.
- This makes for optimum performance with faster response, lower fuel consumption and faster work cycles.
- The electronically controlled hydrostatic fan operates only when required, which saves fuel.

Transmission

- Volvo's enhanced, tried and tested torque converter and the electronically controlled engine provide unparalleled hill-climbing properties.
- With the 3rd generation Volvo APS the driver can choose between four different gear shifting programs, including the new AUTO function, which adjusts to suit current conditions and selects the most effective gear changing program for the job at hand, with regard to both the operator's driving style and the work cycle.
- The 3rd generation Volvo APS features fully automatic gear changing 1–4, which means the driver only has to choose between forward and reverse.

Axles

- Two-level warning for high axle oil temperature provides effective component protection and longer service life.
- 100 percent lockable differential lock is standard on the front axle, giving the best possible traction even in difficult ground conditions.
- Lubricated-for-life rear axle bearings require no additional greasing, which promotes higher uptime and longer service life (applies only to the L220E)

Brakes

- Fully hydraulic twin-circuit system for increased safety.
 Circulation-cooled wet disc brakes ensure efficient braking and provide long service life.
- Electronic brake test in Contronic provides information about the condition of the brakes.
- Brake-wear indicator on each wheel for simple monitoring of brake lining wear.
- Automatic application of parking brake if pressure is too low.





PRECISION ALLIED TO POWER

Torque-Parallel linkage, load-sensing hydraulics, light steering and high stability allows the operator equal measures of precision and power. The loadsensing hydraulic system ensures that hydraulic oil is pumped around the system only when and where it's needed. This means greater efficiency and lower fuel consumption.

Superior breakout torque throughout the lifting range

Volvo's unique, patented and highly reliable TP linkage lifting arm system provides optimum breakout torque and excellent parallel action throughout the lifting range. The system is remarkably easy to operate and the driver can efficiently handle heavy materials with full power and control at all attachment positions.

Load-sensing hydraulic system

Volvo wheel loaders are equipped with an intelligent load-sensing hydraulic system. two variable piston pumps provide exactly the flow rate and pressure required at any given moment in time, distributing the power to where it is needed, when it is needed. When no flow is required in the hydraulic system, all engine power is diverted to the driveline. In addition to quick response, this system provides smoother operation, lower fuel consumption and more precise control over the machine and load, even at low engine revs. You always get the same power, irrespective of revs.

Easy to operate precision steering

The steering is light and precise, even at low revs. The load-sensing hydrostatic steering system is activated only when the steering wheel is turned. This results in a highly efficient system where no fuel and no power are used unless unnecessary.

Long wheelbase gives smooth progress and reassuring stance

The long wheelbase makes our wheel loaders smooth and stable even on uneven surfaces. Volvo's comfortable Boom Suspension System, BSS* with its gas/oil accumulators, absorbs shocks and boosts productivity by up to 20 percent.

TP linkage

- Unique patented lifting arm system that provides two solutions and benefits in one: Excellent breakout torque and excellent parallel action throughout the lifting range.
- Intelligent, compact geometry keeps the bucket close to the machine and promotes superb stability in tasks involving loading, carrying and transporting.

Load-sensing hydraulic system

- The load-sensing hydraulic system ensures that hydraulic oil is pumped around the system only when and where it's needed. This means greater efficiency and lower fuel consumption.
- Pilot-operated hydraulics allow precise control of the attachments, making life easier, and safer, for the operator.
- Volvo's comfortable Boom Suspension System (BSS)* increases machine stability in all applications and promotes faster, more comfortable work cycles with less waste. It also increases productivity by up to 20 percent.

Steering

- Load-sensing steering only utilises power when it is needed, which saves fuel.
- E-series loaders feature an accumulator system, providing stable, smooth steering and greater safety.
- With the optional Comfort Drive Control (CDC)* you can handle steering and gearchanging conveniently via handy controls fitted in the left-hand armrest.

Frame

- Rugged frame design for secure mounting of components reduces vibration and increases service life.
- A long wheelbase permits more stable progress, which further improves capacity for fast and comfortable work cycles.
- The three-point mounting of the engine and transmission in the E-series promotes a low noise level and less vibration.
- Volvo's frame steering is a tried and tested concept that is very service-friendly and renowned for its long service life.

^{*} Optional equipment





ONLY A SATISFIED OPERATOR IS A PRODUCTIVE OPERATOR

Volvo Care Cab reinforces Volvo's reputation as a leader in operator environments and cab comfort. We never forget the operator inside the machine. A comfortable, operator-friendly and safe environment makes the workday easier and more productive.

A clean and pleasant workplace

A good in-cab climate is a precondition for the driver to stay alert and remain efficient throughout long shifts. Volvo offers by far the market's cleanest cab environment, thanks to our filter system where all air entering the cab is filtered twice. And with the stepless controls, you can choose to recirculate already tempered air instead of taking in all the air from outside. In truly dusty conditions, you can choose to go down to taking just 10 percent of air from the outside, instead of the usual 100 percent as in the case of our competitors.

Volvo's powerful air-conditioning* provides a pleasant temperature year-round, regardless of outdoor conditions.

A comfortable workplace

We have a large number of comfortable seats to choose between, all with a wide variety of adjustment scope for best possible individual comfort. All the instruments are easy to overview and all the important information is gathered together in front of the driver. Forward and reverse control is duplicated in both the lever on the left of the steering wheel and in the hydraulic system lever console on the right. Thanks to Comfort Drive Control (CDC)* the driver can handle the steering and forward/reverse shifts via convenient controls in the left-hand armrest. This is an excellent way to avoid repetitive movements and static muscular tension. In order to avoid monotonous movements, the driver can at any time switch between lever and steering wheel control.

A quiet workplace

Thanks to the ingenious cab suspension with its viscous cab elements and the effective sound insulation, the Volvo Care Cab is one of the quietest cabs on the market. Owing to the reduction of disruptive noise and annoying vibration, the driver is less tired by the end of his shift.



Care Cab

- Unbeatable driver's environment with one of the market's best in-cab air filtration systems.
- Pleasant interior with first-class finish. Simplifies maintenance and makes it easy to keep things clean.
- Adjustable seat, armrest, hydraulic lever console and steering wheel* for optimum driver comfort and high production.
- All the service platforms and foot-steps feature improved anti-slip surfaces. Angled steps for better entry access.
- Standard-equipped with viscous cab mountings made of silicone and rubber to dampen cab vibration and increase driver comfort.
- Large windows, slim pillars and a sloping engine compartment cover provide good all-round vision, which contributes to even higher safety.
- Large laminated windscreen enhances safety.
- Visibility-optimised TP linkage provides unobstructed view of the attachments.
- Powerful halogen lights front and rear provide a uniform spread of light and good visibility over the entire working area.

* Optional equipment



FAST SERVICE FOR MAXIMUM UPTIME

Few machines work as hard and in as tough environment as wheel loaders. What is more, they have to do so round the clock, every day of the year – without unplanned downtime. In order to keep stops as short as possible, Volvo provides warranties and service systems that are tailored to your particular machine and suited to the toughest imaginable operating conditions - reducing downtime and maximizing uptime to produce more over the life of the machine.

Service-friendliness means more time over for productive work

We assist you in your daily maintenance by providing simple and quick electronic checks of oil and fluid levels. What is more, all the filters and service points are easily accessible. All the hatches are large and easy to open. Hydraulic couplings and quick-release connectors are gathered conveniently together for fast and simple inspection.

Contronic takes control

The machine's operation and performance are regulated and monitored by Volvo Contronic, a built-in and highly reliable electronic network consisting of three computers. The system works on three levels. **Level 1:** The system keeps an eye on the machine's functions in real-time. Should a potential problem occur, Contronic alerts the operator instantly. A service technician can then connect his Contronic service tool to the system and trace the fault on the spot.

Level 2: All operational data is stored and can be used to analyze the machine's performance and trace its history since the most recent service. This information is then presented in the Machine Tracking Information System (MATRIS), providing valuable information for fault tracing and service measures.

Level 3: The machine's functions can be optimised according to changes in working conditions via the Contronic service display. Thanks to the VCADS Pro analysis and programming tool, the machine's functions and performance can be monitored and adapted to suit changing conditions.



MATRIS stores operational data and shows how the machine is working. This provides valuable information for fault-tracing and service.

Contronic electronic monitoring system

- Over-riding computerised electronic and monitoring system, dependable and easy to use.
- Coordination of reliable engine and machine computers for optimum performance and safety.
- Display information in three categories

 current operating data, warning texts and error messages.
- Available in 13 languages, monitors fuel consumption, cycle times and service intervals.
- Electronic checking of important oil and fluid levels from inside the cab simplifies daily inspections and increases operating reliability.
- The system has built-in safety functions that automatically limit the engine's torque and power output in the event of major faults so as to protect the engine and transmission and thus reduce the risk of consequential damage.

Maintenance and uptime

- Electronic monitoring of fluid levels simplifies and reduces the time needed for daily inspections, and enhances reliability.
- Long lubrication intervals means more time for productive work.
- Contronic alerts the operator if there are problems and provides a diagnosis for relevant action.
- Suitably designed steps and platforms and well-positioned grab-handles make for safe and convenient service.
- Breather filter provides component protection for the transmission, axles, fuel tank and hydraulic tank.
- Volvo's oil-bath pre-filter* in combination with the standard air filter is far more effective in dusty and dirty operating conditions.
- Easily accessible hatches and service points make service easier.





COMMITMENT TO MANKIND AND NATURE

Quality, safety and environmental care are Volvo's core values. We regard our commitment to the environment as a natural part of our entire operation, whose goal is maximum productivity and efficiency at the lowest cost, and with the least possible effect on the environment. Volvo's customers get one of the market's cleanest and most reliable wheel loaders.

Powerful, dependable and environmentally optimised

With the new generation of diesel engines, Volvo has taken yet another giant stride forward to reduce emissions, without any dramatic changes that reduce engine power. This is possible thanks to the new V-ACT (Volvo Advanced Combustion Technology). The system's secret lies in its advanced method of fuel injection, its enhanced electronic control of engine operation, and its smart system for exhaust gas recirculation. The new engine generation makes the L150E, L180E and L220E more environmentally optimised, without affecting fuel consumption.

More than 95 percent recyclable

Volvo wheel loaders are almost entirely recyclable. Components such as the engine, transmission and hydraulic system are re-engineered and reused in our Parts Exchange Programme. For us, this is an obvious and natural part of our undertaking.

Quality

- Air from all the major components is vented via easy to replace filters, preventing dirty air from entering the transmission, axles, fuel tank and hydraulic tank.
- High-quality components for demanding environments, including Volvo's renowned articulated frame with a bearing design known for its long service life.
- All electrical cables are well protected against water, dirt and chafing, routed in sturdily attached conduits with rubberencapsulated connectors and terminal caps. All the most vital components are well protected inside the cab.
- Volvo wheel loaders are designed for simple service and maintenance. Easily accessible components form the basis for shorter service and maintenance downtime and longer service life.

Safety

- Twin circuit wheel braking system that meets all the ISO 3450 requirements, electronic brake testing in Contronic and simple inspection via wear indicators contribute to guaranteed safe and effective brake function.
- The parking brake is activated automatically when the engine is switched off, this guarantees that the machine is always braked when it is parked.
- The Volvo Care Cab has been tested and approved according to the requirements in ROPS ISO 3471 and FOPS ISO 3449.
- Warning signs offer clear information in the form of symbols and illustrations.
- Excellent all round visibility gives effective control over the entire working area.
- Sloping engine compartment cover gives better visibility to the rear. Volvo wheel loaders have steps and platforms treated with an anti-slip surface, as well as well positioned hand rails.

The environment

- The low revving, high performance D12D engine meets all existing emissions requirements according to stage III A regulations in Europe and Tier 3 in the USA.
- Volvo wheel loaders are manufactured in environmentally certified factories according to ISO 14001.
- The load-sensing hydraulic system contributes to low fuel consumption.
- Volvo wheel loaders are more than 95% recyclable, calculated per vehicle weight.
- Low interior and exterior noise levels.



VOLVO GENUINE ATTACHMENTS – FOR A PERFECT MATCH

Volvo genuine buckets and wear parts are built to the same quality standard as our wheel loaders. As a machine manufacturer, we have both the knowledge and information to design our attachments as an integral part of the loader. Machines and attachments that are made for each other obviously work best together.

Wide range of attachments

Volvo offers a wide range of attachments and wear parts, including the new Volvo Tooth System. Volvo genuine attachments are designed for all types of applications, from handling timber to breaking out hard and rocky materials, such as shot rock.

Standard bucket with teeth



Spade nose rock bucket with teeth



Standard bucket with edge savers



Timber grapple/Sorting grapple

Side cutters with extra hardened and tempered steel wear plates provide high abrasion resistance (up to 500 Brinell)

Bucket shell and side plates (up to 400 Brinell)

Reinforced load transition structures reduce wear and increase useful life

Base cutting edge manufactured from abrasion resistant steel (500 Brinell)

Replacable bolt-on bottom wear plates (500 Brinell)

Bolt on edge savers and segments help protect the cutting edge from excessive wear (500 Brinell)

Volvo Tooth System with bolt on or weld on adapters for excellent penetration and reduced bucket wear (up to 515 Brinell)

WHATEVER THE JOB, WE HAVE THE TOOLS TO GET IT DONE - VOLVO OPTIONAL EQUIPMENT

Boom Suspension System (BSS)



Volvo offers a full range of equipment that has been specifically designed for your business. You pick the options that are right for you and your application to increase productivity, economy, comfort, serviceability and safety.

Comfort Drive Control (CDC)



Automatic Lubrication System



3rd and 4th hydraulic functions*



Selection of Volvo optional equipment.

Boom Suspension System (BSS)*

BSS effectively absorbs shocks and reduces the bouncing and rocking that often occurs when operating on rough ground. Volvo's Boom Suspension System offers two different operating modes for faster cycle times, higher productivity and improved operator comfort in all types of extraction applications.

Comfort Drive Control (CDC)*

When operating with CDC, there is a significant reduction of repetitive and tiring steering wheel movements. Comfort Drive Control provides comfortable operation of steering and shifting with user-friendly controls integrated in the left armrest. CDC is especially effective in short cycle loading applications, where continuous operation with the steering wheel can cause fatigue and static muscle strain.

Automatic lubrication system*

Volvo's factory mounted central lubrication system automatically lubricates service points on the machine so you don't have to. Uniform application of lubricant ensures that the lubrication points always have the correct amount of grease. It cuts maintenance costs and downtime, which means higher productivity and reduced operating costs.

3rd and 4th hydraulic functions*

Volvo wheel loaders can be equipped with third and fourth hydraulic functions, which are operated with additional control evers.

These functions are necessary when there's a need to operate a third and fourth hydraulic function at the same time; such as when using a timber grapple with hydraulic heel kick-out.

* Optional equipment

THE VOLVO L150E, L180E, L220E IN DETAIL

Engine

12 liter, 6-cylinder straight turbocharged diesel engine with 4 valves per cylinder, overhead camshaft and electronically controlled unit injectors. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. The throttle application is transmitted electrically from the throttle pedal or the optional hand throttle. Air cleaning: three-stage. Cooling system: Air-to-air intercooler and hydrostatic, electronically controlled fan.

L150E

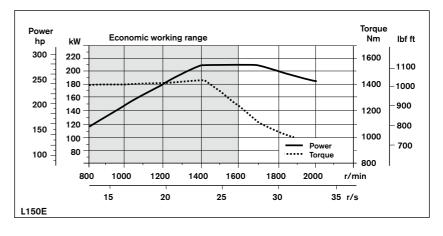
| Engine | Volvo D12D LD E3 |
|--------------------------|-----------------------|
| Max power at 23,3-28,3 r | /s (1400-1700 r/min) |
| SAE J1995 gross | 210 kW (286 hp) |
| ISO 9249, SAE J1349 | 209 kW (284 hp) |
| Max torque at | 23,3 r/s (1400 r/min) |
| SAE J1995 gross | 1432 Nm |
| ISO 9249, SAE J1349 | 1423 Nm |
| Economic working range | 800-1600 r/min |
| Displacement | 12 |
| | |

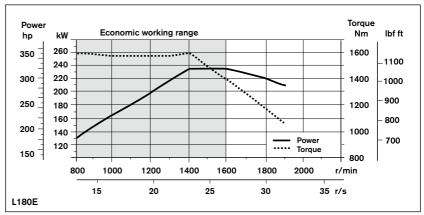
L180E

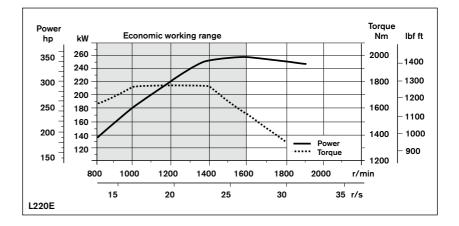
| Engine | Volvo D12D LA E3 |
|--------------------------|-----------------------|
| Max power at 23,3-26,7 r | r/s (1400-1600 r/min) |
| SAE J1995 gross | 235 kW (320 hp) |
| ISO 9249, SAE J1349 | 234 kW (318 hp) |
| Max torque at | 23,3 r/s (1400 r/min) |
| SAE J1995 gross | 1603 Nm |
| ISO 9249, SAE J1349 | 1594 Nm |
| Economic working range | 800-1600 r/min |
| Displacement | 12 |
| | |

L220E

| Volvo D12D LB E3 |
|-----------------------|
| 26,7 r/s (1600 r/min) |
| 261 kW (355 hp) |
| 259 kW (352 hp) |
| 23,3 r/s (1400 r/min) |
| 1765 Nm |
| 1756 Nm |
| 800-1600 r/min |
| 12 |
| |









Electrical system

Central warning system: Central warning light for the following functions, (buzzer with gear engaged): Engine oil pressure, charge-air temperature, transmission oil pressure, brake pressure, parking brake applied, hydraulic oil level, steering pressure, low coolant level, coolant temperature, transmission oil temperature, hydraulic oil temperature, overspeeding in engaged gear, brake charging, axle oil temperature, crankcase pressure.

| Voltage | 24 V |
|--------------------------------|-----------------|
| Batteries | 2x12 V |
| Battery capacity | 2x140 Ah |
| Cold cranking capacity, approx | 1050 A |
| Reserve capacity, approx | 285 min |
| Alternator rating | 1540 W/55 A |
| Starter motor output | 7,0 kW (9,5 hp) |
| | |

Drivetrain

Torque converter: single-stage. Transmission: Volvo countershaft transmission with single lever control. Fast and smooth shifting of gears between forward and reverse with Pulse Width Modulation (PWM) valve. Gearshifting system: Volvo Automatic Power Shift (APS) with fully automatic shifting 1-4 and mode selector with 4 different gearshifting programs, including AUTO. Axles: Volvo fully floating axle shafts with planetary hub reductions and nodular iron axle housings. Fixed front axle and oscillating rear axle. 100% differential lock on the front axle.

L150E

| Transmission | Volvo HTE 210 | |
|--------------------------------|-------------------|--|
| Torque multiplication | 2,4: | |
| Maximum speed, forward/reverse | | |
| 1 | 6,8 km/ | |
| 2 | 12,9 km/ | |
| 3 | 26,8 km/ | |
| 4 | 41,9 km/ | |
| Measured with tires | 26.5 R25 L3 | |
| Front axle/rear axle | Volvo/AWB 40B/400 | |
| Rear axle oscillation | ±15 | |
| Ground clearance at 15 | ° osc. 610 mr | |
| | | |

L180E

| LIBUE | | |
|------------------------------------|-------------------|--|
| Transmission | Volvo HTE 220 | |
| Torque multiplication | 2,1:1 | |
| Maximum speed, forward/reverse | | |
| 1 | 6,6 km/h | |
| 2 | 12,3 km/h | |
| 3 | 25,3 km/h | |
| 4 | 38,1 km/h | |
| Measured with tires | 26.5 R25 L3 | |
| Front axle/rear axle | Volvo/AWB 40B/40B | |
| Rear axle oscillation | ±15° | |
| Ground clearance at 15° osc. 610 n | | |
| | | |

L220E

| Transmission | Volvo HTE 305 | |
|--------------------------------|-----------------|--|
| Torque multiplication | 2,1:1 | |
| Maximum speed, forward/reverse | | |
| 1 | 6,9 km/h | |
| 2 | 11,1 km/h | |
| 3 | 22,9 km/h | |
| 4 | 34,6 km/h | |
| Measured with tires | 29.5 R25 L3 | |
| Front axle/rear axle | Volvo/AWB 50/41 | |
| Rear axle oscillation | ±15° | |
| Ground clearance at 15° osc | . 600 mm | |

Brake system

Service brake: Volvo dual-circuit system with nitrogen charged accumulators. Outboard mounted hydraulically operated, fully sealed oil circulation-cooled wet disc brakes. The operator can select automatic disengagement of the transmission when braking using Contronic. Parking brake: Fully sealed, wet multi-disc brake built into the transmission. Applied by spring force and electro-hydraulically released with a switch on the instrument panel. Secondary brake: Dual brake circuits with rechargeable accumulators. Either one circuit or the parking brake fulfills all safety requirements. Standard: The brake system complies with the requirements of ISO 3450.

L150E, L180E

| Number of brake discs front/rear | s per wheel | 1/1 |
|----------------------------------|----------------|-----|
| Accumulators | 2x1,0 and 1x | 0,5 |
| Accumulators for park | ing brake 1x | 0,5 |

L220E

| Number of brake discs per wheel | | |
|---------------------------------|----------------|--|
| front/rear | 2/1 | |
| Accumulators | 2x1,0 l, 1x0,5 | |
| Accumulators for parking brake | 1x0,5 | |

Steering system

Steering system: Load-sensing hydrostatic articulated steering. System supply: The steering system has priority feed from a load-sensing axial piston pump with variable displacement. Steering cylinders: Two double-acting cylinders.

L150E

| Steering cylinders | 2 |
|----------------------|-----------|
| Cylinder bore | 90 mm |
| Piston rod diameter | 50 mm |
| Stroke | 423 mm |
| Working pressure | 21 MPa |
| Maximum flow | 190 I/min |
| Maximum articulation | ±37° |

L180E

| Steering cylinders | 2 |
|----------------------|-----------|
| Cylinder bore | 100 mm |
| Piston rod diameter | 50 mm |
| Stroke | 418 mm |
| Working pressure | 21 MPa |
| Maximum flow | 190 l/min |
| Maximum articulation | ±37° |

L220E

| L220E | |
|----------------------|-----------|
| Steering cylinders | 2 |
| Cylinder bore | 100 mm |
| Piston rod diameter | 60 mm |
| Stroke | 502 mm |
| Relief pressure | 21 MPa |
| Maximum flow | 234 l/min |
| Maximum articulation | ±37° |
| | |

Cab

Instrumentation: All important information is centrally located in the operator's field of view on the Contronic monitoring system's display unit. Heater and defroster: Heater coil with filtered fresh air and fan with four speeds. Defroster vents for all window areas. Operator seat: Ergonomic seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket, which is mounted on the rear cab wall. The forces from the retractable seat belt are absorbed by the seat rail. Standard: The cab structure is tested and approved according to ROPS (ISO 3471) and FOPS (ISO 3449). The cab meets all requirements according to ISO 6055 (Operator Overhead Protection - Industrial Trucks) and SAE J386 (Operator Restraint System).

L150E

| Emergency exits | 1 |
|---|----------------|
| Sound level in cab according to ISO 6396 | LpA 69 dB (A) |
| External sound level according to ISO 6395 (Directive 2000/14/EC) | LwA 107 dB (A) |
| Ventilation | 9 m³/min |
| Heating capacity | 11 kW |
| Air conditioning (optional) | 8 kW |
| | |

| L180E | |
|---|----------------|
| Emergency exits | 1 |
| Sound level in cab according to ISO 6396 | LpA 70 dB (A) |
| External sound level according to ISO 6395 (Directive 2000/14/EC) | LwA 108 dB (A) |
| Ventilation | 9 m³∕min |
| Heating capacity | 11 kW |
| Air conditioning (optional) | 8 kW |

| L220E | |
|---|----------------|
| Emergency exits | 1 |
| Sound level in cab according to ISO 6396 | LpA 75 dB (A) |
| External sound level according to ISO 6395 (Directive 2000/14/EC) | LwA 108 dB (A) |
| Ventilation | 9 m³∕min |
| Heating capacity | 11 kW |
| Air conditioning (optional) | 8 kW |

Hydraulic system

System supply: Two load-sensing axial piston pumps with variable displacement. The steering system always has priority. Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve. Lift function: The valve has four positions including lift, hold, lower and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to any position between maximum reach and full lifting height. Tilt function: The valve has three functions including rollback, hold and dump. Inductive/magnetic automatic tilt can be adjusted to the desired bucket angle. Cylinders: Double-acting cylinders for all functions. Filter: Full flow filtration through 20 micron (absolute) filter cartridge.

L150E

| Working pressure maximum, pump 1 24,0 MPa | |
|---|---------------------|
| Flow | 171 l/min |
| at | 10 MPa |
| and engine speed | 32 r/s (1900 r/min) |
| Working pressure, pump 2 | 26,0 MPa |
| Flow | 180 l/min |
| at | 10 MPa |
| and engine speed | 32 r/s (1900 r/min) |
| Pilot system | |
| Working pressure | 3,5 MPa |
| Cycle times | |
| Raise* | 5,9 s |
| Tilt* | 2,0 s |
| Lower, empty | 3,7 s |
| Total cycle time | 11,6 s |

* with load as per ISO 14397 and SAE J818

L180E

| Working pressure maximum, pump 1 24,0 MPa | |
|--|--|
| Flow at and engine speed | 247 l/min 10 MPa 32 r/s (1900 r/min) |
| Working pressure, pump 2 | 26,0 MPa |
| Flow at and engine speed | 180 l/min 10 MPa 32 r/s (1900 r/min) |
| Pilot system Working pressure | 3,5 MPa |
| Cycle times Raise* Tilt* Lower, empty | 6,4 s 1,8 s 3,3 s |
| Total cycle time | 11,5 s |

* with load as per ISO 14397 and SAE J818

L220E

| Working pressure maximum, pump 1 24,0 MPa | |
|---|---------------------|
| Flow | 199 I/min |
| at | 10 MPa |
| and engine speed | 32 r/s (1900 r/min) |
| Working pressure, pump 2 | 26,0 MPa |
| Flow | 234 I/min |
| at | 10 MPa |
| and engine speed | 32 r/s (1900 r/min) |
| Pilot system | |
| Working pressure | 3,5 MPa |
| Cycle times | |
| Raise* | 5,8 s |
| Tilt* | 1,6 s |
| Lower, empty | 3,2 s |
| Total cycle time | 10,6 s |
| | |

* with load as per ISO 14397 and SAE J818

Lift arm system

Torque Parallel linkage (TP linkage) with high breakout torque and parallel action throughout the entire lifting range.

L150E

| LIJOL | |
|---------------------|--------|
| Lift cylinders | 2 |
| Cylinder bore | 160 mm |
| Piston rod diameter | 90 mm |
| Stroke | 784 mm |
| Tilt cylinder | 1 |
| Cylinder bore | 230 mm |
| Piston rod diameter | 110 mm |
| Stroke | 452 mm |
| | |

L180E

| LIGOL | |
|---------------------|--------|
| Lift cylinders | 2 |
| Cylinder bore | 180 mm |
| Piston rod diameter | 90 mm |
| Stroke | 788 mm |
| Tilt cylinder | 1 |
| Cylinder bore | 250 mm |
| Piston rod diameter | 120 mm |
| Stroke | 480 mm |
| | |

L220E

| LLUL | |
|---------------------|--------|
| Lift cylinders | 2 |
| Cylinder bore | 190 mm |
| Piston rod diameter | 90 mm |
| Stroke | 768 mm |
| Tilt cylinder | 1 |
| Cylinder bore | 260 mm |
| Piston rod diameter | 120 mm |
| Stroke | 455 mm |
| | |

Service

Service accessibility: Large, easy-to-open service doors with gas struts. Swing-out radiator grille and cooling fan. Possibility to log and analyze data to facilitate troubleshooting.

L150E

| 335 I |
|---------|
| 45 |
| 156 I |
| 45 |
| 48 |
| 45/55 I |
| |

L180E

| 335 I |
|---------|
| 45 I |
| 156 |
| 45 I |
| 48 |
| 45/55 I |
| |

L220E

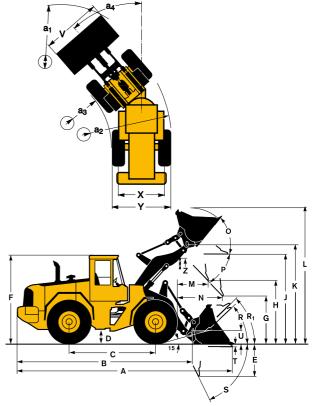
| Refill capacities | |
|--------------------|-------|
| Fuel tank | 335 I |
| Engine coolant | 44 |
| Hydraulic oil tank | 215 |
| Transmission oil | 45 |
| Engine oil | 48 |
| Axles front/rear | 77/71 |

SPECIFICATIONS

| | SI | andard boo | m | Long boom | | | | |
|------------------|---------|------------|---------|-----------|---------|---------|--|--|
| | L150E | L180E | L220E | L150E | L180E | L220E | | |
| в | 7070 mm | 7170 mm | 7470 mm | 7570 mm | 7600 mm | 7790 mm | | |
| С | 3550 mm | 3550 mm | 3700 mm | | | | | |
| D | 480 mm | 480 mm | 540 mm | | | | | |
| F | 3580 mm | 3580 mm | 3730 mm | | | | | |
| G | 2130 mm | 2130 mm | 2130 mm | | | | | |
| J | 3930 mm | 4060 mm | 4260 mm | 4500 mm | 4550 mm | 4620 mm | | |
| к | 4340 mm | 4470 mm | 4670 mm | 4910 mm | 4970 mm | 5030 mm | | |
| 0 | 58° | 57 ° | 56 ° | 59 ° | 55 ° | | | |
| P _{max} | 50 ° | 51° | 48 ° | 49 ° | 50 ° | | | |
| R | 45 ° | 45 ° | 43 ° | 48 ° | 48 ° | 44 ° | | |
| R ₁ * | 48 ° | 48 ° | 47 ° | 53 ° | 53 ° | 49 ° | | |
| S | 66 ° | 71 ° | 65 ° | 61 ° | 63° | 63 ° | | |
| т | 85 mm | 130 mm | 90 mm | 140 mm | 210 mm | 100 mm | | |
| U | 520 mm | 570 mm | 590 mm | 640 mm | | 670 mm | | |
| х | 2280 mm | 2280 mm | 2400 mm | | | | | |
| Y | 2950 mm | 2950 mm | 3170 mm | | | | | |
| Z | 3510 mm | 3810 mm | 4060 mm | 3960 mm | 4170 mm | 4390 mm | | |
| a ₂ | 6780 mm | 6780 mm | 7110 mm | | | | | |
| a ₃ | 3830 mm | 3830 mm | 3940 mm | | | | | |
| a ₄ | ±37 ° | ±37 ° | ±37 ° | | | | | |

Tires L150E, L180E: 26.5 R25 L3 Tires L220E: 29.5 R25 L4

Where applicable, specifications and dimensions are according to ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 14397, SAE J818.

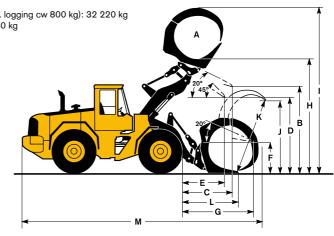


* Carry position SAE

Tires L150E, L180E: 775/65 R29 Tires L220E: 875/65 R29

| | L150E | L180E | L220E |
|---|--------------------|-----------|--------------------|
| А | 3,1 m ² | 3,5 m² | 4,0 m ² |
| В | 3660 mm | 3860 mm | 3900 mm |
| С | 2120 mm | 1870 mm | 2280 mm |
| D | 2960 mm | 3270 mm | 3140 mm |
| Е | 1650 mm | 1460 mm | 1780 mm |
| F | 1630 mm | 1710 mm | 1620 mm |
| G | 2930 mm | 2760 mm | 3230 mm |
| н | 5020 mm | 5200 mm | 5360 mm |
| T | 7250 mm | 7650 mm | 7910 mm |
| J | 3080 mm | 3370 mm | 3620 mm |
| к | 3340 mm | 3860 mm | 3940 mm |
| L | 2300 mm | 2130 mm | 2650 mm |
| М | 9970 mm | 10 240 mm | 10 660 mm |

- L150E Operating weight (incl. logging cw 1140 kg): 25 130 kg Operating load: 7700 kg Pin-on sorting grapple
- L180E Operating weight (incl. logging cw 1140 kg): 28 510 kg Operating load: 8710 kg Pin-on sorting grapple
- L220E Operating weight (incl. logging cw 800 kg): 32 220 kg Operating load: 10 080 kg Pin-on sorting grapple



L150E

| | | | | GENERAL | PURPOSE | | RO | CK* | LIGHT MTRL | | |
|---------------------------------|----------------|------------------|--------|------------------|---------------------|---------------------|------------------|---------------------|---------------------|------------------|--------------|
| Tires 26.5 R25 L3 | | Bolt-on edges | Teeth | Bolt-on edges | Teeth & Segments | Teeth & Segments | Bolt-on edges | Teeth & Segments | Teeth & Segments | Bolt-on edges | LONG BOOM |
| Volume, heaped ISO/SAE | m ³ | 3,7 | 3,8 | 4,0 | 4,0 | 4,2 | 4,4 | 3,5 | 3,8 | 6,8 | |
| Volume at 110% fill factor | m ³ | 4,1 | 4,2 | 4,4 | 4,4 | 4,6 | 4,8 | | | 7,5 | |
| Static tipping load, straight | kg | 17 130 | 17 760 | 17 230 | 17 380 | 17 240 | 16 860 | 18 180 | 17 880 | 16 320 | -3470 |
| at 35° turn | kg | 15 340 | 15 870 | 15 360 | 15 500 | 15 370 | 14 990 | 16 210 | 15 940 | 14 480 | -3190 |
| at full turn | kg | 15 130 | 15 660 | 15 150 | 15 290 | 15 160 | 14 770 | 15 980 | 15 720 | 14 270 | -3150 |
| Breakout force | kN | 179,1 | 188,4 | 184,7 | 184,8 | 174,3 | 176,2 | 172,6 | 188,3 | 168,9 | |
| А | mm | 8620 | 8800 | 8590 | 8790 | 8880 | 8670 | 8870 | 8750 | 9140 | +520 |
| E | mm | 1260 | 1420 | 1230 | 1400 | 1480 | 1290 | 1460 | 1360 | 1710 | +20 |
| H**) | mm | 3010 | 2900 | 3030 | 2900 | 2830 | 2970 | 2860 | 2930 | 2620 | +570 |
| L | mm | 5830 | 5930 | 5880 | 5880 | 5960 | 5990 | 5980 | 5940 | 6090 | +570 |
| M**) | mm | 1250 | 1400 | 1210 | 1360 | 1420 | 1260 | 1410 | 1300 | 1560 | -20 |
| N**) | mm | 1820 | 1930 | 1800 | 1880 | 1910 | 1830 | 1920 | 1850 | 1940 | +440 |
| V | mm | 3200 | 3000 | 3200 | 3230 | 3000 | 3200 | 3230 | 3230 | 3200 | |
| a ₁ clearance circle | mm | 14 650 | 14 550 | 14 640 | 14 750 | 14 580 | 14 670 | 14 800 | 14 740 | 14 890 | |
| Operating weight | kg | 23 430 | 22 900 | 23 190 | 23 100 | 23 140 | 23 530 | 24 510 | 24 470 | 23 690 | +300 |

*) With L5 tires **) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Measured at 45° dump angle. (Spade nose buckets at 42°.) Note: This only applies to genuine Volvo attachments.

Bucket Selection Chart

The chosen bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the features of the TP linkage, including an open bucket design, good rollback angles in all positions and good bucket filling performance. The example represents a standard boom configuration. Example: Sand and gravel. Fill factor ~ 105%. Density 1,6 t/m³. Result: The 4,0 m³ bucket carries 4,2 m³. For optimal stability always consult the bucket selection chart.

| Material | Bucket fill, % | Material density, t/m³ | ISO/SAE bucket volume, m ³ | Actual volume, m ³ |
|-------------|----------------|------------------------------|---|-------------------------------------|
| Earth/Clay | ~ 110 🦱 | ~ 1,6 | 3,8 | ~ 4,2 |
| | \sim | ~ 1,6 | 4,0 | ~ 4,4 |
| | | ~ 1,5 | 4,2 | ~ 4,6 |
| Sand/Gravel | ~ 105 | ~ 1,7 | 3,8 | ~ 4,0 |
| | ∇ | ~ 1,6 | 4,0 | ~ 4,2 |
| | | ~ 1,6 | 4,2 | ~ 4,4 |
| Aggregate | ~ 100 🦱 | ~ 1,8 | 3,8 | ~ 3,8 |
| | ∇ | ~ 1,7 | 4,0 | ~ 4,0 |
| | - | ~ 1,6 | 4,2 | ~ 4,2 |
| Rock | ≤100 🦳 | ~ 1,7 | 3,5 | ~ 3,5 |

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.

| Type of boom | Type of bucket | ISO/SAE Bucket | L150 0, | | | aterial den: ,2 1 | | ,6 1 | ,8 2 | 2,0 |
|-----------------|-------------------------|----------------------|------------|------|---------|----------------------|-------|---------|------|-----|
| | | volume | 0, | • I, | | , <u> </u> | | ,0 1 | ,0 2 | .,0 |
| | se | P 3,8 m ³ | | | | | 4 | ,2 | 3,8 | |
| | purpo | P 4,0 m ³ | | | | | 4,4 | 4,0 | | |
| ш | ooom General purpose | P 4,2 m ³ | | | | | 4,6 | 4,2 | | |
| Standard boom | Ğ | P 4,4 m ³ | | | | 4,8 | 4,4 | | | |
| Stand. | Rock | P 3,5 m ³ | | | | | | 3,5 | 3,3 | |
| | | P 3,8 m ³ | | | | | | 3,8 | 3,6 | |
| | Light material | P 6,8 m ³ | | | 6,8 | | | | | |
| | rpose | P 3,5 m ³ | | | | | 3,8 | 3,5 | | |
| | General purpose | P 3,8 m ³ | | | | 4,2 | | 8,8 | | |
| шо | Gene | P 4,0 m ³ | | | | 4,4 | 4,0 | | | |
| Long boom | Rock | P 3,5 m ³ | | | | | 8 | 3,5 3, | 3 | |
| Γc | Rc | P 3,8 m ³ | | | | | 3,8 | 3,6 | | |
| | Light material | P 5,7 m ³ | | 5,7 | | | | | | |
| | Bucket fi 105% 1 | II 00% 95% | | | H = Hoo | ok-on | P = F | Pin-on | | |

Supplemental Operating Data

| Tires 26.5 R25 L3 | Standar | d boom | Long boom | | | |
|----------------------------|-------------|------------|-------------|------------|--|--|
| THES 20.5 R25 L5 | 26.5 R25 L5 | 775/65 R29 | 26.5 R25 L5 | 775/65 R29 | | |
| Width over tires mm | +30 | +170 | +30 | +170 | | |
| Ground clearance mm | +30 | +25 | +30 | +25 | | |
| Tipping load, full turn kg | +770 | +630 | +650 | +550 | | |
| Operating weight kg | +1050 | +920 | +1050 | +920 | | |

L180E

| | | | | GENERAL | PURPOSE | | | RO | CK* | LIGHT MTRL | |
|---------------------------------|----------------|------------------|------------------|---------------------|------------------|---------------------|------------------|---------------------|---------------------|------------------|--------------|
| Tires 26.5 R25 L3 | | Bolt-on edges | Bolt-on edges | Teeth & Segments | Bolt-on edges | Teeth & Segments | Bolt-on edges | Teeth & Segments | Teeth & Segments | Bolt-on edges | LONG BOOM |
| Volume, heaped ISO/SAE | m ³ | 4,0 | 4,4 | 4,4 | 4,6 | 4,6 | 4,8 | 4,2 | 4,4 | 7,8 | |
| Volume at 110% fill factor | m ³ | 4,4 | 4,8 | 4,8 | 5,1 | 5,1 | 5,3 | | | 8,6 | |
| Static tipping load, straight | kg | 21 120 | 20 000 | 20 880 | 20 760 | 20 900 | 20 560 | 21 610 | 21 410 | 19 610 | -3690 |
| at 35° turn | kg | 18 770 | 17 690 | 18 530 | 18 400 | 18 540 | 18 210 | 19 170 | 19 000 | 17 310 | -3360 |
| at full turn | kg | 18 500 | 17 430 | 18 260 | 18 130 | 18 280 | 17 950 | 18 890 | 18 730 | 17 050 | -3320 |
| Breakout force | kN | 225,1 | 202,5 | 214,9 | 214,7 | 214,9 | 206,0 | 193,7 | 215,4 | 157,9 | |
| А | mm | 8710 | 8880 | 8990 | 8790 | 8990 | 8860 | 9130 | 8980 | 9340 | +470 |
| E | mm | 1290 | 1440 | 1540 | 1360 | 1540 | 1420 | 1660 | 1510 | 1860 | +40 |
| H**) | mm | 3160 | 3060 | 2980 | 3110 | 2980 | 3060 | 2900 | 3000 | 2690 | +490 |
| L | mm | 6010 | 6170 | 6130 | 6170 | 6170 | 6170 | 6310 | 6210 | 6300 | +490 |
| M**) | mm | 1230 | 1360 | 1420 | 1280 | 1420 | 1330 | 1520 | 1390 | 1620 | +20 |
| N**) | mm | 1900 | 1970 | 2010 | 1930 | 2010 | 1960 | 2070 | 1990 | 2050 | +400 |
| V | mm | 3200 | 3200 | 3230 | 3200 | 3230 | 3200 | 3230 | 3230 | 3400 | |
| a ₁ clearance circle | mm | 14 730 | 14 800 | 14 880 | 14 760 | 14 880 | 14 790 | 14 960 | 14 880 | 15 220 | |
| Operating weight | kg | 26 030 | 26 680 | 26 270 | 26 410 | 26 310 | 26 470 | 27 700 | 27 590 | 26 830 | +280 |

*) With L5 tires **) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Measured at 45° dump angle. (Spade nose buckets at 42°.) Note: This only applies to genuine Volvo attachments.

Bucket Selection Chart

The chosen bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the features of the TP linkage, including an open bucket design, good rollback angles in all positions and good bucket filling performance. The example represents a standard boom configuration. Example: Sand and gravel. Fill factor ~ 105%. Density 1,6 t/m³. Result: The 4,6 m³ bucket carries 4,8 m³. For optimal stability always consult the bucket selection chart.

| Material | Bucket f | ill, % | Material density, t/m³ | ISO/SAE bucket volur m ³ | Actual me, volume, m ³ |
|-------------|----------|--------------------|------------------------------|---|---|
| Earth/Clay | ~ 110 | | ~ 1,6 | 4,4 | ~ 4,8 |
| | | \sim | ~ 1,5 | 4,6 | ~ 5,1 |
| | | | ~ 1,4 | 4,8 | ~ 5,3 |
| Sand/Gravel | ~ 105 | | ~ 1,7 | 4,4 | ~ 4,6 |
| | | \bigtriangledown | ~ 1,6 | 4,6 | ~ 4,8 |
| | | <u> </u> | ~ 1,5 | 4,8 | ~ 5,1 |
| Aggregate | ~ 100 | | ~ 1,8 | 4,4 | ~ 4,4 |
| | | \bigtriangledown | ~ 1,7 | 4,6 | ~ 4,6 |
| | | _ | ~ 1,6 | 4,8 | ~ 4,8 |
| Rock | ≤100 | \bigcirc | ~ 1,7 | 4,3 | ~ 4,3 |

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.

| Type of boom | Type of bucket | ISO/SAE Bucket volume | L1808 | | | | isity (t/m ³) 1,4 | 1,6 | 1,8 | 2,0 |
|-----------------|---------------------|-----------------------------|-------|-----|---------|------|----------------------------------|--------|-----|-----|
| | | P 4,4 m ³ | | ., | | | | 4,8 | 4,4 | |
| E | General purpose | P 4,6 m ³ | | | | | 5,1 | 4,6 | ,,, | |
| Standard boom | Gener | P 4,8 m ³ | | | | | 5,3 | 4,8 | | |
| Standa | Rock | P 4,2 m ³ | | | | | | 4,2 | 4, | 0 |
| 0) | | P 4,4 m ³ | | | | | | 4,4 | 4,2 | |
| | Light material | P 7,8 m ³ | | 7,8 | | | | | | |
| | oose | P 3,8 m ³ | | | | | | 4,2 | 3,8 | |
| | General purpose | P 4,0 m ³ | | | | | 4,4 | 4,0 | 0 | |
| шо | Gener | P 4,2 m ³ | | | | | 4,6 | 4,2 | | |
| Long boom | ck | P 4,2 m ³ | | | | | | 4,2 | 4,0 | |
| Γo | Rock | P 4,4 m ³ | | | | | 4,4 | 4,2 | | |
| | Light material | P 6,8 m ³ | | 6,8 | | | | | | |
| | Bucket fi 105% 1 | ll 00% 95% | | | | | | | | |
| | | | | | H = Hoo | k-on | P = | Pin-on | | |

Supplemental Operating Data

| Tires 26.5 R25 L3 | Standar | d Boom | Long Boom | | | |
|----------------------------|-------------|------------|-------------|------------|--|--|
| Thes 20.5 R25 L5 | 26.5 R25 L5 | 775/65 R29 | 26.5 R25 L5 | 775/65 R29 | | |
| Width over tires mm | +30 | +130 | +30 | +130 | | |
| Ground clearance mm | +30 | +20 | +30 | +20 | | |
| Tipping load, full turn kg | +700 | +620 | +680 | +540 | | |
| Operating weight kg | +970 | +920 | +970 | +920 | | |

L220E

| | | | GENERAL PURPOSE | | | | | ROCK* | LIGHT MATERIAL | L | |
|---------------------------------|----------------|------------------|---------------------|------------------|---------------------|------------------|---------------------|---------------------|---------------------|------------------|--------------|
| Tires 29.5 R25 L4 | | Bolt-on edges | Teeth & Segments | Bolt-on edges | Teeth & Segments | Bolt-on edges | Teeth & Segments | Teeth & Segments | Teeth & Segments | Bolt-on edges | LONG BOOM |
| Volume, heaped ISO/SAE | m ³ | 4,9 | 5,2 | 5,4 | 5,6 | 6,0 | 4,5 | 4,5 | 5,0 | 8,2 | |
| Volume at 110% fill factor | m ³ | 5,4 | 5,7 | 5,9 | 6,2 | 6,6 | | | | 9,0 | |
| Static tipping load, straight | kg | 23 680 | 23 640 | 23 590 | 23 540 | 23 450 | 24 560 | 24 070 | 23 240 | 22 440 | -2820 |
| at 35° turn | kg | 21 060 | 21 020 | 20 960 | 20 910 | 20 830 | 21 880 | 21 400 | 20 640 | 19 870 | -2580 |
| at full turn | kg | 20 760 | 20 720 | 20 660 | 20 610 | 20 530 | 21 570 | 21 100 | 20 350 | 19 580 | -2550 |
| Breakout force | kN | 231,0 | 225,3 | 224,5 | 220,7 | 212,9 | 240,7 | 192,6 | 178,6 | 172,6 | |
| А | mm | 9050 | 9340 | 9090 | 9380 | 9190 | 9210 | 9580 | 9730 | 9550 | +320 |
| Е | mm | 1280 | 1530 | 1320 | 1570 | 1400 | 1410 | 1730 | 1870 | 1730 | -20 |
| H**) | mm | 3310 | 3110 | 3280 | 3090 | 3220 | 3210 | 2980 | 2920 | 2940 | +360 |
| L | mm | 6390 | 6450 | 6500 | 6540 | 6620 | 6480 | 6420 | 6500 | 6480 | +360 |
| M**) | mm | 1260 | 1430 | 1290 | 1460 | 1350 | 1340 | 1640 | 1790 | 1580 | -30 |
| N**) | mm | 2020 | 2120 | 2040 | 2130 | 2070 | 2060 | 2230 | 2280 | 2170 | +270 |
| V | mm | 3400 | 3430 | 3400 | 3430 | 3400 | 3430 | 3430 | 3430 | 3700 | |
| a ₁ clearance circle | mm | 15 470 | 15 640 | 15 500 | 15 650 | 15 540 | 15 580 | 15 770 | 15 850 | 16 010 | |
| Operating weight | kg | 31 110 | 31 130 | 31 250 | 31 320 | 31 360 | 32 320 | 32 520 | 32 690 | 31 680 | +380 |

*) With L5 tires **) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Measured at 45° dump angle. (Spade nose buckets at 42°.) Note: This only applies to genuine Volvo attachments.

Bucket Selection Chart

The chosen bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the features of the TP linkage, including an open bucket design, good rollback angles in all positions and good bucket filling performance. The example represents a standard boom configuration. Example: Sand and gravel. Fill factor ~ 105%. Density 1,6 t/m³. Result: The 5,2 m³ bucket carries 5,5 m³. For optimal stability always consult the bucket selection chart.

| Material | Bucket fi | II, % | Material density, t/m³ | ISO/SAE bucket volume, m ³ | Actual volume, m ³ |
|-------------|-----------|--------------------|------------------------------|---|-------------------------------------|
| Earth/Clay | ~ 110 | | ~ 1,6 | 4,9 | ~ 5,4 |
| | | \sim | ~ 1,5 | 5,2 | ~ 5,7 |
| | | | ~ 1,4 | 5,4 | ~ 5,9 |
| Sand/Gravel | ~ 105 | | ~ 1,7 | 4,9 | ~ 5,1 |
| | | \bigtriangledown | ~ 1,6 | 5,2 | ~ 5,5 |
| | | <u> </u> | ~ 1,5 | 5,4 | ~ 5,7 |
| Aggregate | ~ 100 | | ~ 1,8 | 4,9 | ~ 4,9 |
| | | ∇ | ~ 1,7 | 5,2 | ~ 5,2 |
| | | ~ | ~ 1,6 | 5,4 | ~ 5,4 |
| Rock | ≤100 | \bigcirc | ~ 1,7 | 4,5 | ~ 4,5 |

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.

| Type of boom | Type of bucket | ISO/SAE Bucket | L220 | | | terial dens | | ,6 1 | ,8 | 2,0 |
|-----------------|-----------------------------------|----------------------|------|------|---------|-------------|-------|-------------|-----|-----|
| | Duonor | volume | 0, | о I, | U 1, | 2 1 | ,4 1 | ,0 1 | ,0 | 2,0 |
| | | P 4,9 m ³ | | | | | | 5,4 | 4,9 | |
| | General purpose | P 5,2 m ³ | | | | | 5,7 | | 5,2 | |
| _ | eral pu | P 5,4 m ³ | | | | | 5,9 | 5,4 | | |
| boom | Gene | P 5,6 m ³ | | | | | 6,2 | 5,6 | | |
| Standard boom | | P 6,0 m ³ | | | | 6,6 | 6,0 | | | |
| Sta | | P 4,5 m ³ | | | | | | 4 | ,5 | ,2 |
| | Rock | P 4,5 m ³ | | | | | | 4,5 | 4,2 | |
| | | P 5,0 m ³ | | | | | | 5,0 | 4,7 | |
| | Light material | P 8,2 m ³ | | | 8,2 | | | | | |
| | | P 4,9 m ³ | | | | | 5,4 | 4,9 | | |
| | Irpose | P 5,2 m ³ | | | | 5,5 | | 5,2 | | |
| | General purpose | P 5,4 m ³ | | | | 5,9 | 5,4 | | | |
| | Gene | P 5,6 m ³ | | | 6 | 2 | 5,6 | | | |
| moo | | P 6,0 m ³ | | | 6,6 | 6,0 | | | | _ |
| Long boom | | P 4,5 m ³ | | | | | | 4,5 | 4,2 | |
| | Rock | P 4,5 m ³ | | | | | | 4,5 | 4,2 | |
| | | P 5,0 m ³ | | | | | 5,0 | 4,7 | | |
| | Light material | P 8,2 m ³ | | 8,2 | | | | | | |
| | Bucket fill 110% 105% 100% 95% | | | | H = Hoo | k-on | P = F | Pin-on | | |

Supplemental Operating Data

| Tires 29.5 R25 L4 | | | Standard boom | | Long boom | | | |
|-------------------------|----|-------------|---------------|------------|-------------|-------------|------------|--|
| | | 29.5 R25 L3 | 29.5 R25 L5 | 875/65 R29 | 29.5 R25 L3 | 29.5 R25 L5 | 875/65 R29 | |
| Width over tires | mm | -20 | +35 | +95 | -20 | +35 | +95 | |
| Ground clearance | mm | -20 | +35 | -25 | -20 | +35 | -25 | |
| Tipping load, full turn | kg | -240 | +855 | +65 | -230 | +780 | +70 | |
| Operating weight | kg | -445 | +1130 | +290 | -445 | +1130 | +290 | |

STANDARD EQUIPMENT

Engine

Three stage air cleaner with ejector and inner filter Indicator glass for coolant level Preheating of induction air Fuel filter, extra large with water trap Coolant filter Oil trap Fan air intake protection

Electrical system

24 V, pre-wired for optional accessories Alternator, 24 V/55 A Battery disconnect switch Fuel gauge Hour meter Electric horn Instrument panel with symbols Lighting: Twin halogen front headlights with high and low beams

- Parking lightsDouble brake and tail lights
- Turn signals with flashing hazard light function
- Halogen work lights (2 front and 2 rear)
- Instrument lighting

Contronic monitoring system ECU with log and analysis system Contronic display Fuel consumption Ambient temperature Engine torque reduction in case of malfunction indication: • High engine coolant temperature · High engine oil temperature · Low engine oil pressure

- High crankcase pressureHigh charge air temperature
- Engine shutdown to idle in case of malfunction indication:
- High transmission oil temperature
- Slip in transmission clutches
- Start interlock when gear is engaged
- Brake test
- Test function for warning and indicator lights
- Warning and indicator lights:
- Battery charging
 Oil pressure engine
- Oil pressure, transmission
- Brake pressure
- Parking brakeHydraulic oil level
- Axle oil temperature
- Primary steering
- · Secondary steering
- · High beams
- Turn signals
- Rotating beacon
- Preheating coil
- Differential lock
- · Coolant temperature • Transmission oil temperature
- Brake charging
- Level warnings: Engine oil level
- Coolant level
- Transmission oil level
- Hvdraulic oil level
- Washer fluid level

Drivetrain

Automatic Power Shift with operator-controlled dis-engagement function for transmission cut-out when braking and mode selector with AUTO function Fully automatic shifting gears 1-4 PWM-control between different gear positions Forward and reverse switch by lever console Differentials: front: 100% hydraulic diff lock rear: conventional

Brake system

Wet oil circulation-cooled disc brakes on all four wheels Dual brake circuits Dual service brake pedals Secondary brake system Parking brake, el-hydraulic Brake wear indicator

Cab

ROPS (ISO 3471), FOPS (ISO 3449) Single key kit door/start Acoustic inner lining Ashtray Cigarette lighter Lockable door Cab heating with filter, fresh air inlet and defroster Floor mat Interior light Interior rear-view mirror 2 exterior rear-view mirrors Openable window, right side Tinted safety glass Lap-type retractable seatbelt (SAE J386) Adjustable lever console Ergonomically designed operator's seat with adjustable suspension Storage compartment Sun visor Beverage holder Windshield washers front and rear Windshield wipers front and rear Interval function for front and rear windshield wipers Service platforms with anti-slip surfaces on front and rear fenders Speedometer

Hydraulic system

Main valve, 2-spool Pilot valve, 2-spool Variable displacement axial piston pumps (3) for: working hydraulics • steering system, pilot hydraulics and brakes fan motor Boom lowering system Boom kick-out, automatic, adjustable Bucket positioner, automatic with position indicator, adjustable Hydraulic oil cooler

External equipment

Noise and vibration dampening suspension of cab, engine and transmission Lifting eyes Easy-to-open side panels Frame steering, joint lock Vandalism lock prepared for batteries and engine compartment Tow hitch

OPTIONAL EQUIPMENT (Standard on certain markets)

| Service and maintenance Tool box, lockable | L150E | L180E | L220E |
|---|-------|-------|-------|
| Tool kit | • | • | • |
| Automatic lubrication system | • | • | • |
| Automatic lubrication system, stainless steel | • | • | • |
| Automatic lubrication system inclusive long boom | • | • | • |
| Automatic lubrication system, stainless steel, for long boom | • | • | • |
| Automatic lubrication system for attachment bracket, welded | • | • | • |
| Automatic lubrication system, stainless steel, | | | |
| for attachment bracket, welded | • | • | • |
| Refill pump for automatic lubrication system | • | • | • |
| Wheel nut wrench kit | • | • | • |
| Grease nipple guards | • | • | • |
| Oil sampling valve | • | • | • |
| Engine equipment | | | |
| Engine block heater, 230 V | • | • | • |
| Engine auto shutdown | • | • | • |
| Increased engine protection | • | • | • |
| Disabled engine protection | • | • | • |
| Air pre-cleaner, oil-bath type | • | • | • |
| Air pre-cleaner, turbo type | • | • | • |
| Air pre-cleaner, Sy-Klone type | • | • | • |
| Hand throttle control | • | • | • |
| Fuel fill strainer | • | • | • |
| Fuel filter, with water trap and heating | • | • | • |
| Exhaust heat insulation | • | • | • |
| Radiator, corrosion-protected | • | • | • |
| Reversible cooling fan | • | • | • |
| Reversible cooling fan and axle oil cooler | • | • | • |
| Electrical system | | | |
| Language kit 1 or 2 | • | • | • |
| Alternator, 80 A | • | • | • |
| Air filter for alternator | • | • | • |
| Work light, attachments | • | • | • |
| Work lights front, extra | • | • | • |
| Work lights rear, extra | • | • | • |
| Work lights front, on cab, dual | • | • | • |
| Work lights front, high intensity | • | • | • |
| Asymetrical lights for left-hand traffic | • | • | • |
| Back-up alarm | • | • | • |
| Back-up lights, automatic | • | • | • |
| Shortened headlight support brackets | • | • | • |
| Rotating beacon, collapsible | • | • | • |
| Battery disconnect switch, additional in cab | • | • | • |
| Anti-theft device | • | • | • |
| Side running lights | • | • | |
| License plate holder, lighting | • | | |
| Cab | | | |
| Installation kit for radio, 11 A, 12 V left/right in cab | • | • | • |
| Radio with tape recorder | • | • | • |
| Radio with CD-player | • | • | • |
| Sun blinds, front and rear windows | • | • | • |
| Sun blinds, side windows | • | • | • |
| Sliding window, right | • | • | • |
| Sliding window, door | • | • | • |
| Retractable lap-type belt, longer and wider than standard | • | • | • |
| Air conditioning with corrosion-prot. condenser | • | • | • |
| Air conditioning with corrosion-prot. condenser and auto- | | | |
| matic temp. control (ATC) | • | • | • |
| Ventilation air filter for work in asbestos environment | • | • | • |
| Cab air pre-cleaner, Sy-Klone type | • | • | • |
| Operator's seat with low backrest | • | • | • |
| Operator's seat with electrical heating | • | • | • |
| Operator's seat with low backrest and electrical heating | • | • | • |
| Operator's seat with high backrest and electrical heating | • | • | • |
| Operator's seat air suspended, heavy-duty | • | • | • |
| Operator's seat air suspended with electrical heating | • | • | • |
| Operator's seat air suspended with high backrest and | | | |
| electrical heating | • | • | • |
| Instructor's seat | • | • | • |
| | • | • | • |
| Armrest (left) for operator seat | • | • | • |
| Adjustable steering wheel | - | | • |
| Adjustable steering wheel Steering wheel knob | • | • | - |
| Adjustable steering wheel Steering wheel knob Noise reduction kit | • | • | • |
| Adjustable steering wheel Steering wheel knob Noise reduction kit Rear-view camera incl. monitor | • | • | • |
| Adjustable steering wheel Steering wheel knob Noise reduction kit | • | • | • |

| Drivetrain Limited slip rear | L150E | L180E | L220E |
|--|-------|-------|-------|
| Diff lock, limited slip front and rear in comb. | | - | |
| with axle oil cooler | | | • |
| Speed limiter 20 km/h | • | • | • |
| Speed limiter 30 km/h | • | • | • |
| Wheel/axle seal guards | • | • | • |
| Brake system | | | |
| Oil cooler and filter for front and rear axle | • | • | • |
| Stainless steel brake lines | • | • | |
| Hydraulic system | | | |
| Single lever control | • | • | • |
| Single lever control for 3rd hydraulic function | • | • | • |
| 3rd hydraulic function | • | • | • |
| 3rd hydraulic function for long boom | • | • | • |
| 3rd-4th hydraulic function | • | • | • |
| Boom Suspension System | • | • | • |
| Biodegradable hydraulic fluid | • | • | • |
| Fire resistant hydraulic fluid | • | • | • |
| Hydraulic fluid for hot climate | • | • | • |
| Attachment bracket, welded | • | • | • |
| Arctic kit, attachment locking hoses and 3rd hydraulic function | • | • | • |
| Arctic kit, pilot hoses and brake accum. incl. hydraulic oil | • | • | • |
| Separate attachment locking, standard boom | • | • | • |
| Separate attachment locking, standard boom Separate attachment locking, long boom | • | • | • |
| Return-to-dig | • | • | • |
| Hydraulic oil cooler, extra | • | • | • |
| | - | - | |
| External equipment | | | |
| Long boom | • | • | • |
| Mudguards widener front/rear | • | • | • |
| Mudguards, fixed front and swing out rear | • | • | • |
| Deleted front mudguards | • | • | • |
| Logging counterweight | • | • | • |
| Block handling counterweight | | | • |
| Protective equipment | | | |
| Guards for front headlights | • | • | • |
| Guards for tail lights | • | • | • |
| Guards for tail lights, heavy-duty | • | • | • |
| Guards for side and rear windows | • | • | • |
| Guards for radiator grille | • | • | • |
| Windshield guard | • | • | • |
| Bellyguard front | • | • | • |
| Bellyguard rear | • | • | • |
| Bellyguard, oil pan | • | • | • |
| Cover plate front frame, heavy-duty | • | • | • |
| Cover plate, under cab | • | • | • |
| Guards for steer cylinder | • | • | • |
| Guards for boom cylinder hose and tube | • | • | • |
| Corrosion-protection, painting of machine | • | • | • |
| Bucket teeth protection | • | • | |
| Other equipment | | | |
| Comfort Drive Control, CDC | • | • | • |
| Secondary steering | • | • | • |
| CE-marking | • | • | • |
| Sound decal, EU | • | • | • |
| Sign, slow moving vehicle | • | • | |
| Noise reduction kit, exterior | | | • |
| | | | |
| Tires | • | • | |
| 26.5 R25 | • | - | • |
| 29.5 R25 775/65 R29 | • | • | |
| 875/65 R29 | • | - | • |
| | | | |
| Attachments | | | |
| Buckets: | • | • | • |
| Straight with/without teeth | • | • | • |
| Spade nose with/without teeth | • | • | • |
| High tipping | • | • | • |
| Light materials | • | • | • |
| Bolt-on and weld-on bucket teeth | • | • | • |
| Cutting edge in three sections, bolt-on | • | • | • |
| Fork equipment | • | • | • |
| Material handling arm | • | • | • |
| Log grapples | • | • | • |





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