VOLVO WHEEL LOADER

L120E

VOLVO

L120E – STRONG AND VERSATILE

Volvo's 20-ton wheel loader is packed with loads of power to make your job easier everyday. The tireless L120E represents yet another leap in the stride for higher productivity. The versatility of this Volvo wheel loader makes it the obvious choice in a wide range of industries and applications, including moving material in sand and gravel pits, loading cargo vessels and rail cars, handling wood chips at paper mills and unloading timber trucks.

Volvo has developed and manufactured wheel loaders for half a century. The goal has always been to create the optimal machine for maximum performance and productivity, high operator comfort and unmatched flexibility. Now, the latest experiences and leading technology have resulted in the Volvo L120E. The high-performance, low-emission engine delivers close to maximum power already at low rpm. Furthermore, the powerful patented TP Linkage, combined with Volvo's purpose-built range of attachments, provides the flexibility needed to handle a variety of tasks. Advanced technology helps to make this a swift, versatile and fuel-efficient production machine in any application.

Get more done

You'll find the L120E a pleasure to operate. In this respect, competing loaders simply can't compete. It's powerful, agile and easy to maneuver. Sitting comfortably in an ergonomically-designed seat, you have total control over the machine. Engine and hydraulics respond immediately to your commands. Visibility is panoramic, and the air in the cab is always fresh. Both operator and machine get more done with a lot less haste.

A great deal for your investment

Proven reliability, excellent financing, extremely low fuel consumption and a high trade-in value provide the cornerstones of a safe investment. Add to that outstanding handling and productivity, a market-leading operator environment to protect the person in the machine, quick and simple daily maintenance and modest service requirements.

And what do you get? The most cost-efficient loader in its class, delivering unparalleled profitability – both now and in years to come.

With the L120E, everybody is a winner. Quite simply, a great deal for your money.

Specifications L120E

Engine:	Volvo D7D LA E2	
Max. power at	30,0 r/s	**(1800 rpm)**
SAE J1995 gross:	165 kW	**(224 hp)**
ISO 9249, SAE J1349 net:	164 kW	**(223 hp)**
Breakout force:	149,3 kN*	**(33,560 lbf)**
Static tipping load at full turn:	11 670 kg*	**(25,730 lb)**
Buckets:	2,6 - 9,5 m^3	**(3.4 – 12.4 yd^3)**
Log grapples:	1,1 - 2,4 m^2	**(11.8 – 25.8 ft^2)**
Operating weight:	19,0 - 21,0 t	**(41,890 – 46,300 lb)**
Tires:	23.5 R25 750/65 R25	

* Bucket: 3,4 m^3 **(4.4 yd^3)** with bolt-on edges, Tires: 23.5 R25 L3, Standard boom


VOLVO
L120E

POWER UP YOUR PRODUCTIVITY

Load more tons per hour with the Volvo L120E. Its powerful engine and the Automatic Power Shift (APS) gearshifting system provide immediate response even in the toughest conditions. And Volvo axles are designed to ensure that the rimpull is there when needed. Torque Parallel Linkage (TP Linkage), load sensing hydraulics, smooth steering and stable operation help make the L120E a precision performer.

The only thing modest about this machine is its fuel consumption
Even at low rpm, the 7 liter, high-performance engine delivers full power and maximum torque. The machine responds quickly and forcefully with excellent rimpull, full hydraulic power, low fuel consumption and low-emissions. And thanks to the low rpm performance, the service life of the engine is extended.

Responds to your commands
The Volvo fully-automatic countershaft transmission provides smooth and effective gearshifting. All the operator has to do is select forward or reverse, and APS automatically selects the right gear according to both engine rpm and ground speed. Volvo's in-house engineered axles and drivetrain are well-matched and designed for top dependability. And Volvo's oil circulation-cooled wet disc brakes provide smooth, effective braking – and, of course, a long service life.

Torque Parallel Linkage – a breakthrough in the industry
The reliable TP Linkage, Volvo's patented lift-arm system, delivers high and even breakout torque throughout the entire lifting range. The system is exceedingly user-friendly. The operator can easily handle heavy materials and maintain full control in all positions.

Hydraulics that make sense
The Volvo L120E features an intelligent load sensing system for both the main and steering hydraulics. Two variable piston pumps provide the exact flow and pressure required at any given moment, distributing power when and where it's needed. In addition to rapid response, this system facilitates smoother operation, lower fuel consumption and precise control, even at low rpm.

Engine
- Volvo D7D, a turbocharged, air-to-air intercooled, low-emission engine with electronically-controlled fuel injection delivers high torque even at low rpm.
- The electronically-controlled hydrostatic fan is only activated when necessary, thus saving fuel.

Transmission
- With Volvo's third generation of APS, the operator can select between four different operating modes, including the new AUTO function, which adaptively chooses the most convenient shifting program for the job at hand, equally weighing the operator's driving habits together with the operating cycle.
- The third generation APS now has fully-automatic shifting 1-4, meaning all the operator has to do is choose forward or reverse.

Axles/Brakes
- The Volvo axles are fully-integrated with the drivetrain, delivering superior rimpull.
- Oil circulation-cooled wet disc brakes ensure effective braking and a long service life.
- An electronic brake test in Contronic gives you instant access to the status of the brakes.
- A brake wear indicator on each wheel allows you to easily check the brake pad wear.

Steering
- Load sensing steering only uses power when it's needed, thereby saving fuel.
- E-series loaders feature an accumulator system, providing stable, smooth steering and greater safety.

Frame
- Rugged frame design for secure mounting of components increases the service life of the machine.
- Volvo's frame joint bearing design

is a well-proven concept that's easy to maintain and renowned for its long service life.

TP Linkage

- Unique patented lift-arm system, which provides two solutions in one: excellent breakout torque and parallel action throughout the entire lifting range.

Load sensing hydraulics

- The load sensing hydraulic system ensures that hydraulic oil is pumped around the system only when and where it's needed. This means greater efficiency and lower fuel consumption.
- Pilot-operated hydraulics allow precise control of the attachments, making life easier, and safer, for the operator.

AN ALERT OPERATOR IS A PRODUCTIVE OPERATOR

Volvo Care Cab with the Contronic monitoring system reinforces Volvo's reputation as a leader in operator environments and cab comfort. We never forget the operator inside the machine. A comfortable, operator-friendly and safe environment makes the workday easier and more productive.

A clean and comfortable workplace
The right cab climate does wonders for efficiency, keeping operators sharp during long shifts. In fact, all incoming air is filtered in two stages, making this one of the cleanest cabs on the market. Even the recirculated air is filtered. Furthermore, Volvo's state-of-the-art air-conditioning* provides a pleasant temperature year-round, regardless of outdoor conditions. So even after a long work shift, the air in the cab is still fresh, and the operator's mind is still clear.

Comfort and productivity go hand-in-hand
There is a range of comfortable seats, all of them with multiple adjustment functions for optimal individual comfort. All instruments are visible at a glance, and all important information is right in front of the operator. The forward, reverse and Kick-down functions are situated both on the lever on the left-hand side of the steering wheel and on the hydraulic console to the right. And thanks to Comfort Drive Control (CDC)*, you can steer, change directions and Kick-down to first gear with easy-to-use controls integrated into the left-hand armrest – an excellent way to combat fatigue and static muscle strain. Furthermore, to avoid monotonous arm movements, you can shift at any time from lever steering to using the steering wheel.

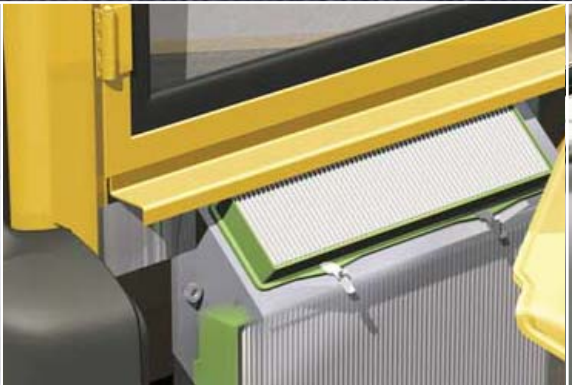
Contronic keeps an eye on everything
Contronic, the highly reliable control and monitoring system from Volvo, continuously monitors the machine's operation and performance. The system is an electronic network made up of three computers. Operating at three levels, the system keeps an eye on the machine's various functions in real-time. If a potential problem should occur, the system generates an immediate warning, making the operator aware of the condition. All operating data is saved and can be used to analyze how the machine performs and also to trace its history since the latest service. The machine's functions can be updated for optimal adaptation to new and changing operating conditions via the Contronic service display tool. With VCADS Pro, it's also possible to check and adjust the machine's functions and performance characteristics.

Low noise levels
Thanks to its ingenious rubber mounting system and heavy-duty insulation, the Care Cab is one of quietest cabs on the market. By reducing tiresome earfuls and annoying vibrations, the operator will stay sharp throughout the shift. In short, it's a great place to work.

Care Cab
- Unrivalled operator environment with one of the market's best cab filtration systems.
- Pleasant interior with superior finish makes it easy-to-maintain and keep clean.
- Adjustable seat, armrest, hydraulic lever console and steering wheel* for optimal operator comfort and high production.
- Contronic, a superior control and monitoring system, designed to increase safety and productivity.
- All service platforms and entry ladders boast improved anti-slip surfaces. Sloped entry ladder for easy cab access.
- Large windscreens, narrow pillars and a sloped engine hood ensure good panoramic visibility, thus further increasing safety.
- Powerful halogen lighting to the front and rear provides good visibility over the entire work area.

* Optional equipment


TURBO
30 s
60 s



VOLVO'S COMMITMENT TO NATURE AND MANKIND

Quality, safety and care for the environment are Volvo's core values. Indeed, we see our commitment as an integral part of our operation. Few machines have to work in tougher conditions. The ultimate goal is maximized productivity and efficiency for the lowest cost per hour, with minimized environmental impact. For instance, plants and manufacturing processes are certified in accordance with ISO 14001. This is but one example of our tangible commitments and high quality standards. And that's why Volvo customers get one of the most environmentally considerate and dependable wheel loaders on the market.

A winner for years to come
Your Volvo L120E has to be a winner – both in day-to-day and long-term operations, always operating economically with maximum consideration of the environment. The machinery has to be trusted in all aspects. It must deliver the anticipations of productivity and economy. High quality and easy maintenance are imperative for keeping up the work process. The high-performance, low-emission engine is both good for your business and for the environment.

Comfortable and quiet operator's environment
The operator inside deserves a comfortable, reliable and safe machine to work with. A good environment helps to spare operator, equipment and nature for years to come. The Volvo L120E is a super competitive wheel loader that puts the operator right in the middle, literally speaking. Tedious vibrations and noise have been heavily reduced. If the operator feels comfortable and secure, it's easier to stay attentive.

More than 95% recyclable
The L120E is almost completely recyclable. We see it as a natural step in our commitment. Components such as the engine, transmission and hydraulics are re-engineered and re-used in our Parts Exchange program. The equipment has to be as trustworthy, service-friendly, productive and as cost-effective as possible. Choose this wheel loader for maximum productivity and minimal impact on operator, machinery and environment. Feel free to feel secure in a Volvo L120E.

Quality
- The air is vented from all major components with easy-to-replace breather filters, used to prevent dirty air from entering the transmission, axles, fuel tank and hydraulic tank.
- All electrical wires are routed through sturdy conduits, protected from water, dust and abrasion with rubberized connectors and terminal caps.
- The L120E is designed from the beginning for easy service and maintenance. Easy access to all components lays the foundation for shorter service and maintenance time and longer life.

Safety
- A dual-circuit service brake system that fulfills all requirements according to ISO 3450, electronic brake test in Contronic and easy-to-check brake wear indicators are all ways to ensure safe and effective braking.
- Volvo Care Cab is tested and approved according to ROPS ISO 3471 and FOPS ISO 3449 standards.
- Optimized panoramic visibility gives effective control over the entire work area.
- The L120E has steps and platforms that are equipped with anti-slip surfaces and well positioned hand rails.

Environment
- The low rpm, high-performance D7D engine meets all current emission requirements according to step 2 legislation in Europe and the US.
- The L120E is manufactured in environmentally certified factories according to ISO 14001.
- The L120E is more than 95% recyclable according to material weight.
- Low external and internal sound levels.


Air filter
Filtre à air


L120E

VOLVO L120E IN DETAIL

Engine

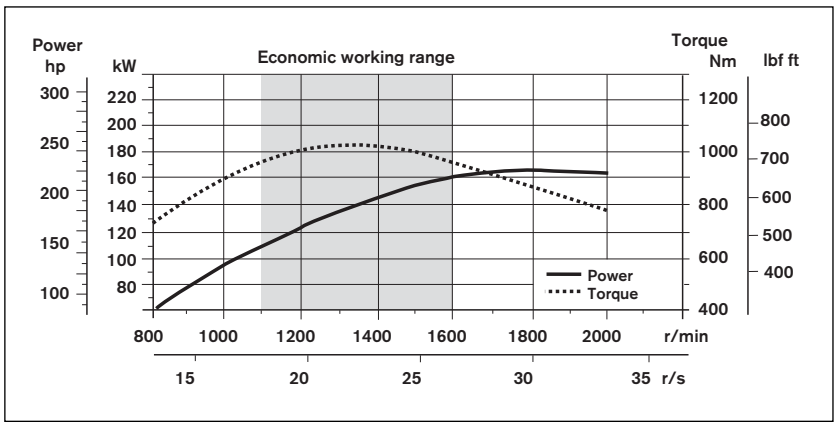
7 liter, 6-cylinder straight turbocharged diesel engine with electronically-controlled unit pumps and conventional injectors. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. The throttle application is transmitted electrically from the throttle pedal or the optional hand throttle. Air cleaning: three-stage. Cooling system: Air-to-air intercooler and hydrostatic, electronically-controlled fan.

Engine	Volvo D7D LA E2
Max. power at	30,0 r/s **(1,800 rpm)**
SAE J1995 gross	165 kW **(224 hp)**
ISO 9249, SAE J1349	164 kW **(223 hp)**
Max. torque at	23,3 r/s **(1,400 rpm)**
SAE J1995 gross	1020 Nm **(752 lbf ft)**
ISO 9249, SAE J1349	1015 Nm **(749 lbf ft)**
Economic working range	1100–1600 rpm
Displacement	7,1 l **(433 in³)**

Electrical system

Central warning system: Central warning light for the following functions (buzzer with gear engaged): Engine oil pressure, transmission oil pressure, brake pressure, parking brake applied, hydraulic oil level, axle oil temperature, steering system pressure, low coolant level, coolant temperature, transmission oil temperature, hydraulic oil temperature, overspeeding in engaged gear, brake charging, fuel temperature, charge air temperature.

Voltage	24 V
Batteries	2x12 V
Battery capacity	2x140 Ah
Cold cranking capacity, approx.	1050 A
Reserve capacity, approx.	270 min
Alternator rating	1540 W/55 A
Starter motor output	5,4 kW **(7.3 hp)**



Drivetrain

Torque converter: single-stage. Transmission: Volvo countershaft transmission with single lever control. Fast and smooth shifting of gears between forward and reverse with Pulse Width Modulation (PWM) valve. Gear-shifting system: Volvo Automatic Power Shift (APS) with fully automatic shifting 1-4 and mode selector with four different gear shifting programs, including AUTO. Axles: Volvo fully-floating axle shafts with planetary hub reductions and cast steel axle housings. Fixed front axle and oscillating rear axle. 100% differential lock on the front axle.

Transmission	Volvo HTE 205
Torque multiplication	2,85:1
Maximum speed, forward/reverse	
1	7,1 km/h **(4.4 mph)**
2	13,1 km/h **(8.1 mph)**
3	24,7 km/h **(15.3 mph)**
4	35,1 km/h **(21.8 mph)**
Measured with tires	23.5 R25 L3
Front axle/rear axle	Volvo/AWB 31/30
Rear axle oscillation	±13°
Ground clearance at 13° osc.	460 mm **(18.1 in)**

Brake system

Service brake: Volvo dual-circuit system with nitrogen charged accumulators. Outboard-mounted, hydraulically-operated, fully sealed, oil circulation-cooled wet disc brakes. The operator can select automatic declutch of the transmission when braking through Contronic. Parking brake: Fully sealed, wet multi-disc brake built into the transmission. Applied by spring force and electro-hydraulically released with a switch on the instrument panel. Secondary brake: Dual brake circuits with rechargeable accumulators. Either one circuit or the parking brake fulfills all safety requirements. Standard: The brake system complies with the requirements of ISO 3450.

Number of brake discs per wheel front/rear	1/1
Accumulators	3x1,0 l
	(3x0.26 US gal)
Accumulator for parking brake	1x1,0 l
	(1x0.26 US gal)

Steering system

Steering system: Load sensing hydrostatic articulated steering. System supply: The steering system has priority feed from a load sensing axial piston pump with variable displacement. Steering cylinders: Two double-acting cylinders.

Steering cylinders	2
Cylinder bore	80 mm **(3.15 in)**
Piston rod diameter	50 mm **(1.97 in)**
Stroke	486 mm **(19.1 in)**
Working pressure	21 MPa **(3046 psi)**
Maximum flow	120 l/min **(31.7 US gpm)**
Maximum articulation	±40°

Cab

Instrumentation: All important information is centrally located in the operator's field of view on the Contronic monitoring system's display unit. Heater and defroster: Heater coil with filtered fresh air and fan with four speeds. Defroster vents for all window areas. Operator seat: Ergonomic seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket, which is mounted on the rear cab wall. The forces from the retractable seat belt are absorbed by the seat rail. Standard: The cab structure is tested and approved according to ROPS (ISO 3471) and FOPS (ISO 3449). The cab meets all requirements according to ISO 6055 (Operator Overhead Protection - Industrial Trucks) and SAE J386 (Operator Restraint System).

Emergency exits	1
Sound level in cab according to ISO 6396	LpA 68 dB (A)
External sound level according to ISO 6395 (Directive 2000/14/EC)	LwA 106 dB (A)
Ventilation	9 m^3/min **(318 ft^3)**
Heating capacity	11 kW **(37,500 Btu/h)**
Air-conditioning (optional)	8 kW **(27,300 Btu/h)**

Hydraulic system

System supply: Two load sensing axial piston pumps with variable displacement. The steering system always has priority. Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve. Lift function: The valve has four positions including raise, hold, lower and float. Inductive/magnetic automatic boom Kick-out can be switched on and off and is adjustable to any position between maximum reach and full lifting height. Tilt function: The valve has three functions including rollback, hold and dump. Inductive/magnetic automatic tilt can be adjusted to the desired bucket angle. Cylinders: Double-acting cylinders for all functions. Filter: Full-flow filtration through 20 micron (absolute) filter cartridge.

Working pressure maximum, pump 1 25,0 MPa **(3,625 psi)**

Flow	145 l/min **(38.3 US gpm)**
at	10 MPa **(1,450 psi)**
and engine speed	32 r/s **(1,900 rpm)**
Working pressure, pump 2	21,0 MPa **(3,046 psi)**
Flow	110 l/min **(31.7 US gpm)**
at	10 MPa **(1,450 psi)**
and engine speed	32 r/s **(1,900 rpm)**
Pilot system Working pressure	3,5 MPa **(508 psi)**
Cycle times	
Raise*	5,4 s
Tilt*	2,1 s
Lower, empty	2,5 s
Total cycle time	10,0 s

* with load as per ISO 14397 and SAE J818

Lift-arm system

Torque Parallel Linkage (TP Linkage) with high breakout torque and parallel action throughout the entire lifting range.

Lift cylinders	2
Cylinder bore	150 mm **(5.9 in)**
Piston rod diameter	80 mm **(3.15 in)**
Stroke	676 mm **(26.6 in)**
Tilt cylinder	1
Cylinder bore	220 mm **(8.7 in)**
Piston rod diameter	110 mm **(4.3 in)**
Stroke	412 mm **(16.2 in)**

Service

Service accessibility: Large, easy-to-open service doors with gas struts. Swing-out radiator grille and cooling fan. Possibility to log and analyze data to facilitate troubleshooting.

Refill capacities

Fuel tank	215 l **(56.9 US gal)**
Engine coolant	70 l **(18.5 US gal)**
Hydraulic oil tank	143 l **(37.8 US gal)**
Transmission oil	38 l **(10.0 US gal)**
Engine oil	21 l **(5.5 US gal)**
Axles front/rear	36/41 l **(9.5/10.8 US gal)**

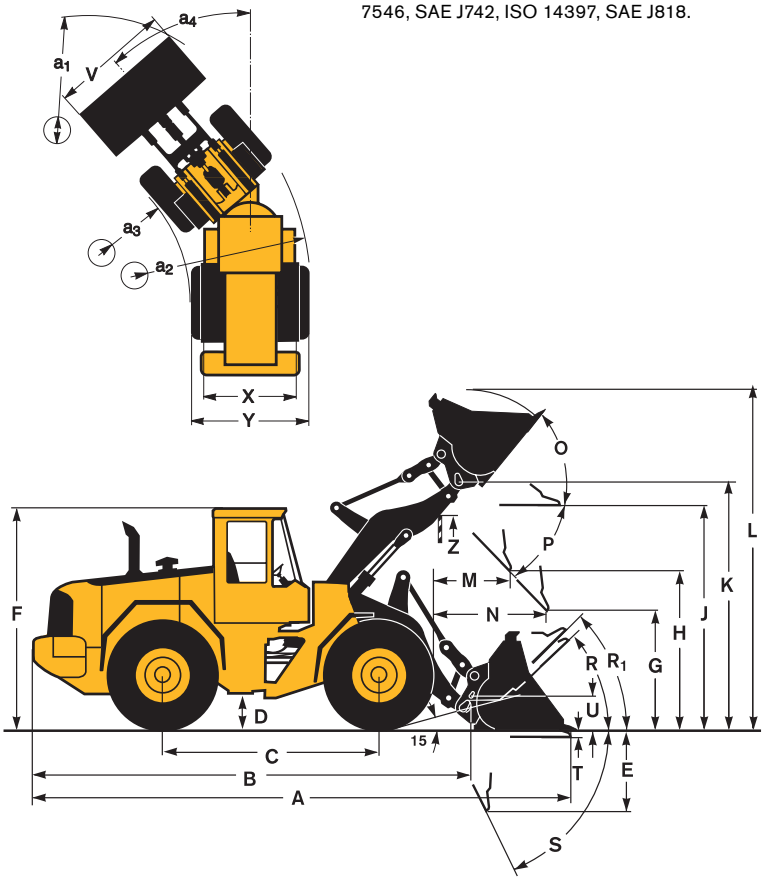
SPECIFICATIONS

Tires: 23.5 R25 L3

Standard boom			Long boom	
B	6540 mm	**21'6"**	7040 mm	**23'1"**
C	3200 mm	**10'6"**	———	
D	400 mm	**1'4"**	———	
F	3360 mm	**11'0"**	———	
G	2130 mm	**7'0"**	———	
J	3800 mm	**12'6"**	4310 mm	**14'2"**
K	4110 mm	**13'6"**	4620 mm	**15'2"**
O	55 °		———	
P_{max}	49 °		———	
R	42 °		43 °	
R_1*	47 °		———	
S	66 °		63 °	
T	74 mm	**0'3"**	123 mm	**0'5"**
U	510 mm	**1'8"**	630 mm	**2'1"**
X	2060 mm	**6'9"**	———	
Y	2680 mm	**8'9"**	———	
Z	3340 mm	**10'11"**	3720 mm	**12'2"**
a_2	5730 mm	**18'10"**	———	
a_3	3060 mm	**10'1"**	———	
a_4	±40 °		———	

* Carry position SAE

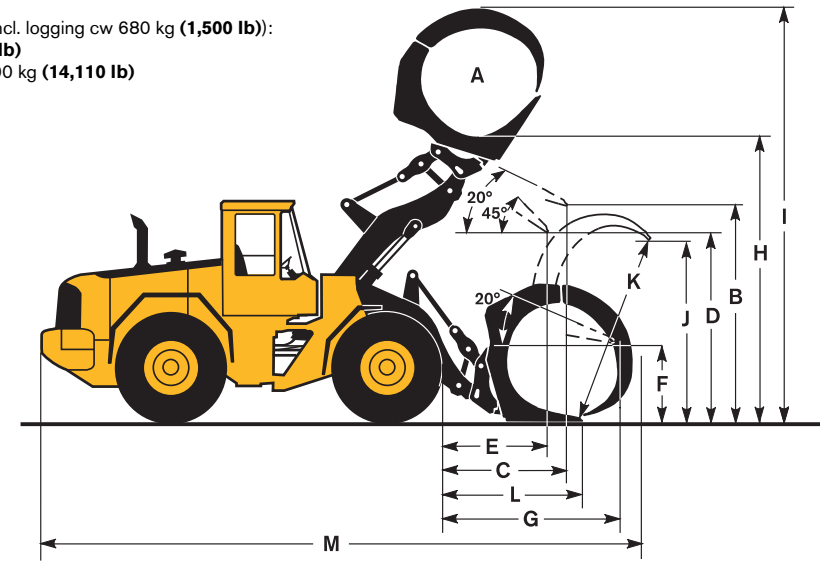
Where applicable, specifications and dimensions are in accordance with ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 14397, SAE J818.



Tires: 750/65 R25

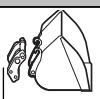
A	2,4 m^2	**25,8 ft^2**
B	3570 mm	**11'9"**
C	1860 mm	**6'1"**
D	2940 mm	**9'8"**
E	1480 mm	**4'10"**
F	1540 mm	**5'1"**
G	2780 mm	**9'1"**
H	4690 mm	**15'5"**
I	6710 mm	**22'0"**
J	2750 mm	**9'0"**
K	2960 mm	**9'9"**
L	2130 mm	**7'0"**
M	8810 mm	**28'11"**

Operating weight (incl. logging cw 680 kg **(1,500 lb)**):
20 650 kg **(45,520 lb)**
Operating load: 6400 kg **(14,110 lb)**



Supplemental Operating Data

Tires 23.5 R25 L3			23.5 R25 L5		750/65 R25	
Width over tires	mm	**in**	+30	**+1.2**	+180	**+7.1**
Ground clearance	mm	**in**	+50	**+2**	+10	**+0.4**
Tipping load, full turn	kg	**lb**	+510	**+1,124**	+450	**+992**
Operating weight	kg	**lb**	+680	**+1,499**	+640	**+1,411**

Tires 23.5 R25 L3		GENERAL PURPOSE						LIGHT MTRL		LONG BOOM	
		 Bolt-on edges	 Bolt-on edges	 Bolt-on edges	 Bolt-on edges	 Teeth & Segments	 Bolt-on edges	 Bolt-on edges	 Bolt-on edges	 Bolt-on edges	 Bolt-on edges
Volume, heaped ISO/SAE	m^3	3,6	3,6	3,4	3,4	3,1	3,1	9,5	5,5	2,6	2,6
	yd^3	**4.7**	**4.7**	**4.4**	**4.4**	**4.1**	**4.1**	**12.4**	**7.2**	**3.4**	**3.4**
Volume at 110% fill factor	m^3	4,0	4,0	3,7	3,7	3,4	3,4	10,5	6,1	2,9	2,9
	yd^3	**5.2**	**5.2**	**4.8**	**4.8**	**4.5**	**4.5**	**13.7**	**8.0**	**3.8**	**3.8**
Static tipping load, straight	kg	13 860	13 150	13 250	13 720	14 070	14 100	12 630	12 560	11 140	11 740
	lb	**30,560**	**28,990**	**29,220**	**30,250**	**31,020**	**31,090**	**27,840**	**27,690**	**24,560**	**25,870**
at 35° turn	kg	12 270	11 620	11 710	12 130	12 470	12 520	11 070	11 050	9810	10 380
	lb	**27,060**	**25,620**	**25,810**	**26,740**	**27,490**	**27,600**	**24,400**	**24,360**	**21,630**	**22 880**
at full turn	kg	11 800	11 170	11 250	11 670	12 000	12 050	10 160	10 600	9420	9 980
	lb	**26,020**	**24,630**	**24,810**	**25,730**	**26,460**	**26,570**	**23,390**	**23,370**	**20,770**	**22,000**
**Operating Load	kg	5550	5250	5290	5480	5640	5670	4980	4980	4430	4690
	lb	**12,230**	**11,580**	**11,660**	**12,090**	**12,440**	**12,490**	**10,990**	**10,980**	**9,760**	**10,340**
Maximum Material Density (100% Fill Factor)	kg/cm	1540	1460	1570	1630	1800	1810	530	900	1700	1800
	lb/cy	**2,600**	**2,460**	**2,650**	**2,750**	**3,030**	**3,050**	**890**	**1,530**	**2,870**	**3,040**
Breakout force	kN	148,9	136,4	141,9	149,3	147,8	159,3	97,7	110,8	165,8	181,1
	lbf	**33,470**	**30,660**	**31,900**	**33,560**	**33,230**	**35 810**	**21,990**	**24,910**	**37,270**	**40,710**
A	mm	8130	8420	8190	8090	8160	8000	8880	8580	8480	8370
	ft in	**26'8"**	**27'7"**	**26'10"**	**26'7"**	**26'9"**	**26'3"**	**29'2"**	**28'2"**	**27'0"**	**27'6"**
E	mm	1330	1410	1390	1280	1360	1200	2010	1720	1210	1110
	ft in	**4'4"**	**4'8"**	**4'7"**	**4'2"**	**4'6"**	**3'11"**	**6'7"**	**5'8"**	**4'0"**	**3'8"**
H*)	mm	2820	2760	2780	2860	2800	2910	2260	2480	3440	3520
	ft in	**9'3"**	**9'1"**	**9'1"**	**9'5"**	**9'2"**	**9'7"**	**7'5"**	**8'2"**	**11'3"**	**11'7"**
L	mm	5720	5800	5730	5770	5550	5620	6060	5900	6080	6020
	ft in	**18'9"**	**19'0"**	**18'10"**	**18'11"**	**18'2"**	**18'5"**	**19'11**	**19'4"**	**19'11"**	**19'9"**
M*)	mm	1270	1320	1320	1220	1290	1150	1760	1540	1120	1040
	ft in	**4'2"**	**4'4"**	**4'4"**	**4'0"**	**4'3"**	**3'9"**	**5'9"**	**5'1"**	**3'8"**	**3'5"**
N*)	mm	1820	1850	1850	1810	1840	1770	1900	1870	2220	2160
	ft in	**6'0"**	**6'1"**	**6'1"**	**5'11"**	**6'0"**	**5'10"**	**6'3"**	**6'2"**	**7'3"**	**7'21"**
V	mm	2880	2880	2880	3000	3000	2880	3400	3000	2880	2880
	ft in	**9'5"**	**9'5"**	**9'5"**	**9'10"**	**9'10"**	**9'5"**	**11'2"**	**9'10"**	**9'5"**	**9'5"**
a_1 clearance circle	mm	12 740	12 790	12 780	12 820	12 870	12 670	13 660	13 120	13 080	13 020
	ft in	**41'10"**	**42'0"**	**41'11"**	**42'1"**	**42'3"**	**41'7"**	**44'10"**	**43'1"**	**42'11"**	**42'9"**
Operating weight	kg	19 140	19 340	19 360	19 290	19 060	18 980	19 920	19 640	19 310	19 040
	lb	**42,200**	**42,640**	**42,690**	**42,530**	**42,020**	**41,840**	**43,920**	**43,300**	**42,570**	**41,980**

*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Measured at 45° dump angle.

Note: This only applies to Volvo original attachments.

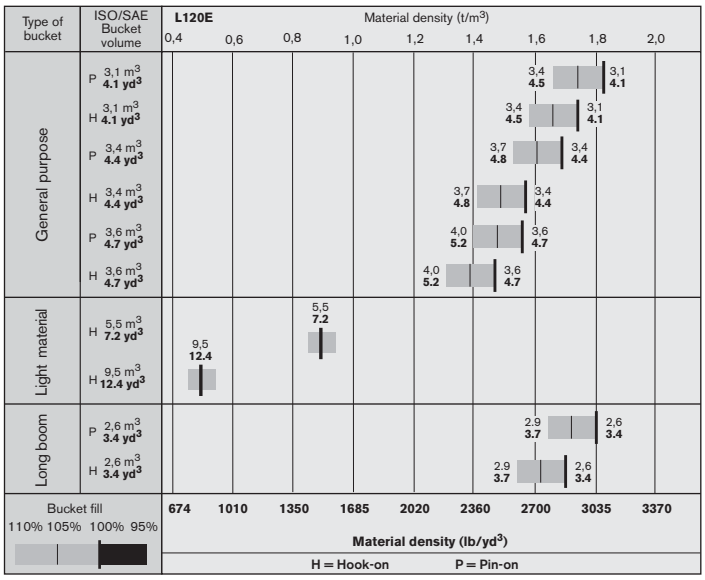
**) Rated at Volvo's recommended maximum utilization for L120E.

Bucket Selection Chart

The chosen bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the features of the TP Linkage, including an open bucket design, good rollback angles in all positions and good bucket filling performance. The example represents a standard boom configuration. **Example: Sand and gravel. Fill factor ~ 105%. Density 2,700 lb/yd³. Result: The 4.4 yd³ bucket carries 4.7 yd³. For optimum stability, always consult the bucket selection chart.**

Material	Bucket fill, %	Material density, t/m³	Material density, lb/yd³	ISO/SAE bucket volume, m³	ISO/SAE bucket volume, yd³	Actual volume, m³	Actual volume, yd³
Earth/Clay	~ 110	~ 1,60	**~ 2,700**	3,1	**4.1**	~ 3,4	**~ 4.5**
		~ 1,40	**~ 2,360**	3,4	**4.4**	~ 3,7	**~ 4.8**
		~ 1,30	**~ 2,190**	3,6	**4.7**	~ 4,0	**~ 5.2**
Sand/Gravel	~ 105	~ 1,70	**~ 2,865**	3,1	**4.1**	~ 3,2	**~ 4.3**
		~ 1,60	**~ 2,700**	3,4	**4.4**	~ 3,6	**~ 4.7**
		~ 1,40	**~ 2,360**	3,6	**4.7**	~ 3,8	**~ 4.9**
Aggregate	~ 100	~ 1,80	**~ 3,035**	3,1	**4.1**	~ 3,1	**~ 4.1**
		~ 1,70	**~ 2,865**	3,4	**4.4**	~ 3,4	**~ 4.4**
		~ 1,50	**~ 2,530**	3,6	**4.7**	~ 3,6	**~ 4.7**
Rock	≤100	~ 1,80	**~ 3,035**	3,0	**3.9**	~ 3,0	**~ 3.9**

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.



STANDARD EQUIPMENT

Engine
Three-stage air cleaner with ejector and inner filter
Indicator glass for coolant level
Preheating of induction air
Muffler, spark arresting
Fuel filter, extra large with water trap
Oil trap
Fuel fill strainer
Coolant filter

Electrical system
24 V, prewired for optional accessories
Alternator, 24 V/55 A
Air filter for alternator
Exchange battery
Battery boxes, steel
Battery disconnect switch
Fuel gauge
Hour meter
Electric horn
Reverse alarm
Instrument panel with symbols
Lighting:
• Twin halogen front headlights with high and low beams
• Parking lights
• Double brake and tail lights
• Turn signals with flashing hazard light function
• Halogen working lights (2 front and 2 rear)
• Instrument lighting

Contronic monitoring system
ECU with log and analysis system
Contronic display
Fuel consumption
Outdoor temperature
Engine shutdown to idle in case of malfunction indication:
• High engine coolant temperature
• Low engine oil pressure
• High transmission oil temperature
Start interlock when gear is engaged
Brake test
Test function for warning and indicator lights
Warning and indicator lights:
• Charging
• Oil pressure engine
• Oil pressure transmission
• Brake pressure
• Parking brake
• Hydraulic oil level
• Axle oil temperature
• Primary steering
• Secondary steering
• High beams
• Turn signals
• Rotating beacon
• Preheating coil
• Differential lock
• Coolant temperature
• Transmission oil temperature
• Brake charging
Level warnings:
• Engine oil level
• Coolant level
• Transmission oil level
• Hydraulic oil level
• Washer fluid level

Drivetrain
Automatic Power Shift with operator-controlled declutch function for transmission cut-out when braking and mode selector with AUTO function
Fully automatic shifting gears 1-4
PWM-control between different gear positions
Forward and reverse switch by lever console
Differentials:
front: 100% hydraulic diff. lock, rear: conventional

Tires
23.5 R25

Brake system
Wet oil circulation-cooled disc brakes on all four wheels
Dual brake circuits
Dual service brake pedals
Secondary brake system
Parking brake, el.-hydraulic
Brake wear indicator

Cab
ROPS (ISO 3471), FOPS (ISO 3449)
Lock kit, one combination
Acoustic inner lining
Ashtray
Cigarette lighter
Lockable door
Cab heating with filter, fresh-air inlet and defroster
Floor mat
Interior lights
Interior rearview mirror
2 exterior rearview mirrors
Openable window right-hand side
Sliding window, right
Sliding window, door
Tinted safety glass
Hip retractable seatbelt (SAE J386)
Adjustable lever console
Adjustable steering wheel
Operator's seat with high backrest and electrical heating
Storage compartment
Sun visor
Beverage holder
Windshield washers front and rear
Windshield wipers front and rear
Interval function for front and rear windshield wipers
Service platforms with anti-slip surfaces on front and rear fenders
Speedometer

Hydraulic system
Main valve, 2-spool
Pilot valve, 2-spool
Variable displacement axial piston pumps (3) for:
• working hydraulics
• steering system, pilot hydraulics and brakes
• fan motor
Boom lowering system
Boom kickout, automatic, adjustable
Bucket positioner, automatic with position indicator, adjustable
Hydraulic oil cooler

External equipment
Noise and vibration dampening suspension of cab, engine and transmission
Lifting lugs
Easy-to-open side panels
Frame steering, joint lock
Vandalism lock prepared for batteries and engine compartment
Towing hitch
Guardrails, on rear mudguards

Protective equipment
Cover plates, rear frame

Other equipment
Decals, USA

OPTIONAL EQUIPMENT
(Standard in certain markets)

Service and maintenance
Toolbox, lockable
Tool kit
Automatic lubrication system
Automatic lubrication system for long boom
Automatic lubrication system incl. long boom
Automatic lubrication system for attachment bracket
Refill pump for automatic lubrication system
Wheel nut wrench kit
Grease nipple guards
Oil sampling valve

Engine equipment
Engine block heater, 230 V
Air pre-cleaner, oil-bath type
Air pre-cleaner, turbo type
Air pre-cleaner, Sy-Klone type
Hand throttle control
Radiator, hydraulic oil cooler and fuel cooler, corrosion protected
Fan air intake protection
Fuel filter with water trap and heating
Reversible cooling fan
Reversible cooling fan in combination with axle oil cooler

Electrical system
Alternator, 80 A
Working light, attachments
Working lights front, extra
Working lights rear, extra
Working lights front, on cab, dual
High intensity gas discharge lamps
License plate holder, lighting
Assymetrical lights for left-hand traffic
Reverse lights
Shortened headlight support brackets
Warning beacon, rotating, collapsible
Warning beacon, flashing strobe light
Battery disconnect switch, additional in cab
Side marker lamps
Fire suppression system

Cab
Installation kit for radio
Radio with tape recorder
Radio with CD-player
Sun blinds, front and rear windows
Sun blinds, side windows
Retractable hipbelt, longer and wider than standard
Air-conditioning
Air-conditioning with ATC
Air-conditioning with corrosion protected condenser
Air-conditioning with ATC and corrosion protected condenser
Ventilation air filter for work in asbestos environment
Operator's seat with low backrest
Operator's seat with low backrest and electrical heating
Operator's seat air suspended with high backrest and electrical heating
Instructor's seat
Armrest (left) for operator seat
Steering wheel knob
Noise reduction kit
Rearview camera incl. monitor
Rearview mirrors, el. heated

Drivetrain
Limited slip rear
Speed limiter 20 km/h
Speed limiter 30 km/h
Wheel/axle seal guards

Brake system
Parking brake alarm, audible
Oil cooler for front and rear axle
Oil cooler for front and rear axle in combination with reversible fan

Hydraulic system
3rd hydraulic function
3rd hydraulic function for long boom
3rd-4th hydraulic function
3rd-4th hydraulic function for long boom
Boom Suspension System
Single acting lifting function
Biodegradable hydraulic fluid
Attachment bracket, welded, visibility optimized
Attachment bracket, cast, visibility optimized
Separate attachment locking, standard boom
Separate attachment locking, long boom
Artic kit, attachment locking hoses
Artic kit, pilot hoses and brake accum. incl. hydraulic oil
Single lever control
Single lever control for 3rd hydraulic function
Return-to-dig

External equipment
Long boom
Mudguards basic front/rear
Deleted front mudguards and rear wideners
Mudguards, full coverage
Mudflap kit for mudguards
Logging counterweight

Protective equipment
Guards for front headlights
Guards for taillights
Guards for taillights, heavy duty
Guard for radiator grille
Windshield guard
Guards for side and rear windows
Guard for center hinge and rear frame
Cover plate, front frame, heavy duty
Cover plate, under cab
Belly guard front
Belly guard rear
Guards for boom cylinder hose and tube
Bucket teeth protection
Corrosion protection, painting of machine
Corrosion protection, painting of attachment bracket

Other equipment
Comfort Drive Control, CDC
Secondary steering
Sign, slow moving vehicle
Sign, 50 km/h
CE-marking

Tires
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750/65 R25

Attachments
Buckets:
• Straight with/without teeth
• Spade nose with/without teeth
• High tipping
• Light materials
Bolt-on and weld-on bucket teeth
Cutting edge in three sections, bolt-on
Bucket spill guard
Fork equipment
Material handling arm
Log grapples

Boom Suspension System (BSS)*
BSS utilizes gas/oil accumulators connected to the lift cylinders to absorb shocks and smooth out rough roads for faster cycle times, less spillage and increased operator comfort.

Automatic Lubrication System*

Our factory-fitted Automatic Lubrication System takes care of greasing while the machine is in operation. This means less downtime for scheduled maintenance and more time for productive work.

Comfort Drive Control (CDC)*

CDC significantly reduces repetitive and tiring steering wheel movements. The operator can shift and steer easily with the aid of controls integrated in the left armrest.

3rd and 4th hydraulic functions

Volvo wheel loaders can be equipped with third and fourth hydraulic functions, which are operated with additional control levers. These functions are necessary when there's a need to operate a third and fourth hydraulic function at the same time, such as when using a sweeper attachment or a timber grapple with hydraulic heel kick-out.

Genuine Volvo attachments

Genuine Volvo attachments and wear parts, including the new Volvo Tooth System, are designed as an integral part of the loader, making the L120E a swift and versatile machine in a wide range of applications.

* Optional

Volvo Construction Equipment is different. It's designed, built and supported in a different way. That difference comes from our 170-year engineering heritage. A heritage of thinking first about the people who actually use the machines. About how to help them be safer, more comfortable, more productive. About the environment we all share. The result of that thinking is a growing range of machines and a global support network dedicated to helping you do more. People around the world are proud to use Volvo. And we're proud of what makes Volvo different – **More care. Built In.**

All products are not available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

VOLVO

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